

CREATING PROFITS IN NEXT-JOB-STAGING

LEAN
MANUFACTURING PRODUCTS

(262) 875-3071

Info@LeanMfgProducts.com

www.LeanManufacturingProducts.com

The following comparison is developed with industry assumptions, showcasing a fabricator using (3) high-speed pressbrakes and respectful storage methods over a 250-workday year:



Everyday, required tasks	\$/day
Finding Material	\$ 90
Retrieving Material	\$ 216
Wooden pallets, recycling	\$ 20
Scratched/scrapped material	\$ 5
Machine "waiting" time	\$ 180
Cost per day	\$ 511
Annual Cost: \$ 127,750	

Everyday, required tasks	\$/day
Finding Material	\$ 36
Retrieving Material	\$ 72
Wooden pallets, recycling	\$ 0
Scratched/scrapped material	\$ 0
Machine "waiting" time	\$ 90
Cost per day	\$ 198
Annual Cost: \$ 49,500	



Do the numbers seem real? **They are.** Material handling cycle times are often the most overlooked areas of financial reporting; they get pushed aside as a "cost of business".

Let's plug your "actual" numbers into our ROI calculator to see if these numbers are true for you.