

# SPECIFIC PROCESSING CONDITIONS

## BEAMS

### Scope of these processing conditions

Type numbers: 1809.000 - 1816.000 – 2020.000 – 2120.000 – 3220.000 – 3320.000 – 3025.000 – 3125.000

### Correct placement

#### Type 1809.000

The bottom side is the narrow side.

#### Type 1816.000

The underside is the narrow side and is marked with the words 'onder' [bottom].

#### Type 2020.000

The upper side of the beam is marked with the words 'boven' ('au dessus') [top].

#### Type 2120.000

The upper side of the beam is marked with the words 'boven' ('au dessus') [top].

#### Type 3220.000 and 3320.000

The arrow indicates the bottom side and the tractor image must be upright.



#### Type 3025.000 and 3125.000

The arrow indicates the bottom side and the truck image must be upright.



### Lengths of the support

Type 1816.000	Minimum 100 mm at both ends
Type 2020.000	Minimum 100 mm at both ends
Type 2120.000	Minimum 100 mm at both ends
Type 3220.000	Minimum 150 mm at both ends
Type 3320.000	Minimum 150 mm at both ends and in the middle
Type 3025.000	Minimum 200 mm on rubber at both ends
Type 3125.000	Minimum 200 mm on rubber at both ends and in the middle

The beams with length up to 350 cm (type numbers 1816.000 – 2020.000 – 2120.000 – 3220.000 – 3025.000) are imposed on both ends only. Deviations from this, such as additional intermediate support points or support on a bedding, are specifically stated on the sales order confirmation.

The beams with a length greater than 350 cm (type numbers 3320.000 – 3125.000) must always be supported at both ends AND in the middle. This is also stated on the sales order confirmation.

