

SPECIFIC PROCESSING CONDITIONS

COMPOSITE FARROWING UNIT SLATS

Scope of these processing conditions

Type numbers: CR.125.57, CR.125.67.5 HOLW, CR.125.67.5 HORVW and all associated variants

Placement

Composite farrowing unit slats must be placed freely, they cannot be clamped along the top by, for example, a parent wall.

- The prescribed minimum support must be respected on both support sides.
- The minimum support is 30 mm, the support must be flat, use of rubber or felt is possible, placement in a mortar bed is not recommended.
- The composite farrowing unit slats can only be placed in the width direction.
- The composite farrowing unit slats must be placed tightly against each other. If there is gap between composite slats they can start to slide.
- The composite farrowing unit slats should be placed tightly against each other or against adjacent elements at the support ends. Any gap should be smeared.
- Specific installation instructions in combination with delta-I carriers: see **“assembly instructions for farrowing unit floor”**.

Processing

- When composite farrowing unit slats are walked on during the construction phase they should be covered with road plates.
- When attaching profiles / base plates / ... the anchor should always be placed around a main beam.
- Composite slats must not be pierced. If these are pierced the structural strength can be affected.
- Composite slats are preferably not sawn. If the sizing makes sawing necessary, it is important to saw the composite slat just along a main beam, transverse or along and to place it at the end of a row. Sawed composite slats are not covered by the warranty.
- Specific installation instructions in combination with delta-I carriers and couplings for heated composite farrowing unit slats: see **“assembly instructions for farrowing unit floor”**.

