



em.glaze™

flat glass premium

TECHNICAL DATA SHEET | 04.09.23 | V.1

Offering a clean, minimalistic finish both inside and out, em.glaze is the elegant go-to solution.

Technical Data

Glazing:

- Double-glazed as standard – triple glazed by special order
- Standard double-glazed glass specification:
 - 6mm Clear toughened outer
 - 16mm Argon filled warm edge spacer silicone bonded
 - 8.8mm laminated inner pane with PVB interlayer (11.5mm on larger units)
- Other glass specifications:
 - Refer to glass specification and performance chart for information relating to other specifications

Frame:

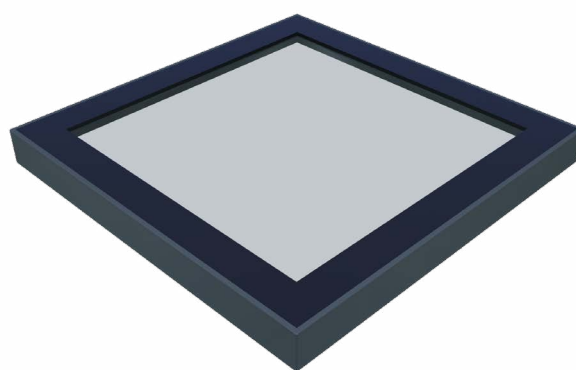
Rooflight frame is manufactured with fully thermally broken design and welded aluminium frame and cill detail. All visible aluminium is polyester powder coated.

Performance – Rooflight:

Refer to glass specification and performance chart and data related to relevant unit size.

Performance – Upstand:

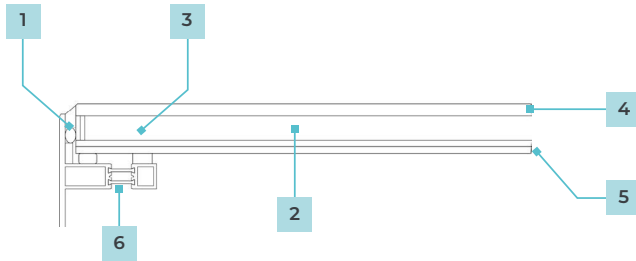
Refer to em.curb data sheet.



Features & Benefits

- Flush glazed glass-to-edge design
- Non-fragility CWCT Class 1 tested as standard
- Good thermal and sound insulation properties
- Factory pre-glazed for easy installation
- Ventilation options available
- Secure, welded glazing frame
- Compatible with builders and uPVC upstands
- Thermally broken frame
- Aluminium frame powder coated to any RAL colour
- em.glaze EasyClean Coating available
- 18 sizes available from stock for delivery within 3-5 working days
- 3 new larger stocked sizes - 2.1m x 2.1m, 1.1m x 3.1m and 1.6m x 3.1m (delivery within 5-10 working days)
- Bespoke units available in 3-5 weeks

Product Diagram



| | | |
|---|---|---|
| 1 | Frame | Aluminium |
| 2 | Gas | Argon |
| 3 | Warm spacer | ✓ |
| 4 | Toughened outer pane | ✓ |
| 5 | Laminated inner pane | ✓ |
| 6 | Thermal break + box section | ✓ |
| | Install pitch (upstand) | 5–15° recommended |
| | Standard frit width | 84mm |
| | External frame colour | RAL 7016 anthracite grey or any standard RAL colour |
| | Ud-value * | 1.23 W/m²K |
| | Non-fragility | CWCT TN66/67 Class 1 |
| | Airtight BS6375-1:2015 and BS EN 12207 | Class 2 300 Pa |
| | Wind loads BS 6375-1:2015 and BS EN 12210 | Class A2 |

* complete glass unit tested vertically

Testing & Certification

| Requirement | Result | Classification |
|-------------------|---------------------------------------|--------------------|
| Air Tightness | Class 2 (300pa) | EN12207/ EN1026 |
| Water Tightness | Pass (without penetration of water) | EN 1873 |
| Impact Resistance | CWCT Class 1 (or 2 dependant on size) | – |

Guarantee

Whitesales product factories guarantee quality systems implementation process and environmental management systems.

Rooflight Performance

Building Regulations (E&W) Approved Document L compliant design to achieve low U-Values:

- **Ud-Values:** As low as 1.23 W/m²K
- **G-Values:** As low as 0.36
- **Light Transmission:** Up to 80%

Roof Pitch

Recommended to be installed on roof slopes 5-20°.

Options & Accessories

Standard comfort controls:

- For electric opening (see electric opening data sheet)
- Option of retractive switch or comfort kit including a control panel, remote control and rain sensor

Premium comfort controls:

- For electric opening (see electric opening data sheet)
- Wireless controls which include open/close manual switch and internal and external temperature
- Wireless weather station which includes wind and rain sensor
- Option of handheld remote

Product Variations

Ventilation options:

- Available as standard fixed unit
- Electrically opening units operated by slimline chain actuator (see electric opening data sheet)
- Stroke length(mm): 200mm
- Manually opening units incorporate winding spindle opening to approximately 200mm

Cleaning & Maintenance

Any maintenance of rooflights must be carried out strictly in accordance with the relevant 'Health and Safety' regulations.

Glazing: em.glaze rooflights are 'Non-Fragile' but should not be trafficked. Wash and rinse glazing at intervals, to be determined by the owner. Use a solution of 5% mild soap or detergent cleaning solution sprayed on to wash the glazing surface. Follow immediately with clean water and promptly remove excess rinse water with a clean squeegee. DO NOT use abrasive cloth, sponges, cleaner or solvent acid-based solution on the glazing. Should stronger cleaning compounds be needed to remove stubborn stains, consult Whitesales for recommendations.

uPVC Curb: em.curbs are made of shock resistant uPVC which does not need any additional finish. The curbs are equipped with a self-adhesive protection film on the inside, which must be removed at first use. When cleaning the curb, only use non-abrasive and neutral cleaning products, you will keep the smooth inner aspect.

Electric motors: Must be installed by a qualified electrician. Test annually by an Approved Electrical Installations Testing Company. Physically check fixing brackets to ensure fixings are secure.

Note

We reserve the right to make technical changes. For more information on em.glaze and other Whitesales products, visit whitesales.co.uk.

Downloads

For installation instructions, CAD drawings, 3D BIM objects, please visit whitesales.co.uk.



| Key | Outer Pane | Cavity | Inner Pane |
|-----|--------------|--------|----------------|
| | 6mm T clear | 16mm | 44.2 pvb clear |
| | 6mm T clear | 16mm | 55.4 pvb clear |
| | 8mm T clear | 16mm | 55.4 pvb clear |
| | 10mm T clear | 16mm | 55.4 pvb clear |

| Key | |
|-----|--|
| *** | Also Stock |
| HSL | Optional Extra Cost: Option for inner 11.5mm pane to be Heat Strengthened Laminate |

| Size | 400 | 500 | 600 | 700 | 800 | 900 | 1000 | 1100 | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 | 1800 | 1900 | 2000 | 2100 |
|------|-----|-----|-----|-----|-----|-----|------|-----------|------|------|------|-----------|-----------|------|------|------|------|-----------|
| 600 | | | *** | | | | | | | | | | | | | | | |
| 700 | | | | *** | | | | | | | | | | | | | | |
| 800 | | | | | *** | | | | | | | | | | | | | |
| 900 | | | | | | *** | | | | | | | | | | | | |
| 1000 | | | | *** | | | *** | | | | | | | | | | | |
| 1100 | | | | | *** | | | *** | | | | | | | | | | |
| 1200 | | | | | | | | | | | | | | | | | | |
| 1300 | | | | *** | | | *** | | | *** | | | | | | | | |
| 1400 | | | | | | | | | | | | | | | | | | |
| 1500 | | | | | | | | | | | HSL | *** / HSL | | | | | | |
| 1600 | | | | | | | | *** | | HSL | HSL | HSL | HSL | | | | | |
| 1700 | | | | | | | | | | HSL | HSL | HSL | HSL | HSL | | | | |
| 1800 | | | | | | | | | HSL | HSL | HSL | HSL | HSL | HSL | HSL | | | |
| 1900 | | | | | | | | | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | | |
| 2000 | | | | | | | | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | |
| 2100 | | | | | | | | *** / HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | *** / HSL |
| 2200 | | | | | | | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | |
| 2300 | | | | | | | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | | |
| 2400 | | | | | | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | | | |
| 2500 | | | | *** | | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | | | |
| 2600 | | | | | | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | | | | |
| 2700 | | | | | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | | | | | |
| 2800 | | | | | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | | | | | |
| 2900 | | | | | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | | | | | |
| 3000 | | | | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | | | | | |
| 3100 | | | | HSL | HSL | HSL | HSL | *** / HSL | HSL | HSL | HSL | HSL | *** / HSL | | | | | |
| 3200 | | | | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | HSL | | | | | |

Glass Performance

| Key | Outer Pane | Cavity | Inner Pane | Total DGU Thickness | Light Transmission (LT) | Solar g Value | Shading Coefficient | Centre Pane Ug Value | Direct Airborne Sound Insulation | Glass Weight |
|-----|--------------------|--------|--------------------|---------------------|-------------------------|---------------|---------------------|----------------------|----------------------------------|--------------|
| | 6mm T clear | 16mm | 44.2 pvb clear | 30.8mm | 80% | 0.62 | 0.71 | 1.1 W/m²K | 37 Rw | 36kg/m² |
| | 6mm T clear | 16mm | 44.2 pvb white mat | 30.8mm | 59% | 0.59 | 0.68 | 1.1 W/m²K | 37 Rw | 36kg/m² |
| | 6mm T solar 70/37 | 16mm | 44.2 pvb clear | 30.8mm | 69% | 0.37 | 0.43 | 1.0 W/m²K | 37 Rw | 36kg/m² |
| | 6mm T clear | 16mm | 55.4 pvb clear | 33.5mm | 79% | 0.62 | 0.71 | 1.1 W/m²K | 39 Rw | 42kg/m² |
| | 6mm T clear | 16mm | 55.4 pvb white mat | 33.5mm | 59% | 0.59 | 0.68 | 1.1 W/m²K | 39 Rw | 42kg/m² |
| | 6mm T solar 70/37 | 16mm | 55.4 pvb clear | 33.5mm | 68% | 0.37 | 0.43 | 1.0 W/m²K | 39 Rw | 42kg/m² |
| | 8mm T clear | 14mm | 55.4 pvb clear | 33.5mm | 78% | 0.61 | 0.7 | 1.1 W/m²K | 41 Rw | 47kg/m² |
| | 8mm T clear | 14mm | 55.4 pvb white mat | 33.5mm | 58% | 0.58 | 0.67 | 1.1 W/m²K | 41 Rw | 47kg/m² |
| | 8mm T solar 70/37 | 14mm | 55.4 pvb clear | 33.5mm | 67% | 0.37 | 0.43 | 1.0 W/m²K | 41 Rw | 47kg/m² |
| | 10mm T clear | 12mm | 55.4 pvb clear | 33.5mm | 77% | 0.6 | 0.69 | 1.2 W/m²K | 40 Rw | 52kg/m² |
| | 10mm T clear | 12mm | 55.4 pvb white mat | 33.5mm | 58% | 0.57 | 0.66 | 1.2 W/m²K | 40 Rw | 52kg/m² |
| | 10mm T solar 70/37 | 12mm | 55.4 pvb clear | 33.5mm | 67% | 0.36 | 0.41 | 1.1 W/m²K | 40 Rw | 52kg/m² |