

WÄRTSILÄ

ISLA June 15th 2021

LEVERAGING AI TO MAKE EQUIPMENT EXPERTS MORE PROACTIVE

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CLEAN ENVIRONMENT

A future without emissions
or pollution



MARKET SHAPING & INNOVATION

A union of new technology
and business models



ENERGY INTELLIGENCE

An optimized way of producing
and using energy

WÄRTSILÄ'S PURPOSE
is to enable sustainable
societies with smart technology

Our offering covers all market segments

**OIL & GAS****MERCHANT****CRUISE & FERRY****NAVY****SPECIAL VESSELS****LEADER IN:****EFFICIENCY • GAS AND DUAL-FUEL SOLUTIONS • ENVIRONMENTAL SOLUTIONS****THROUGH
OFFERING:**

- **Lifecycle solutions** for ship owners and operators
- **Integrated solutions** for the shipbuilding industry, owners and operators
- The **best customer value and customer experience** in the marine industry



ENGINE POWER PLANTS

Ultra-flexible internal combustion engine based power plants



ENERGY STORAGE AND INTEGRATION

Utility-scale energy storage solutions and advanced software



RENEWABLES

Utility-scale solar power plants, solar-engine, storage+ hybrid solutions



LNG INFRASTRUCTURE

Small and medium scale liquefaction plants, terminals and distribution

CUSTOMER BASE

- 182,000 MW
- > 800 installations covered by lifecycle solution agreements
- 2,600 customers manage their 22,500 installations through Online Services

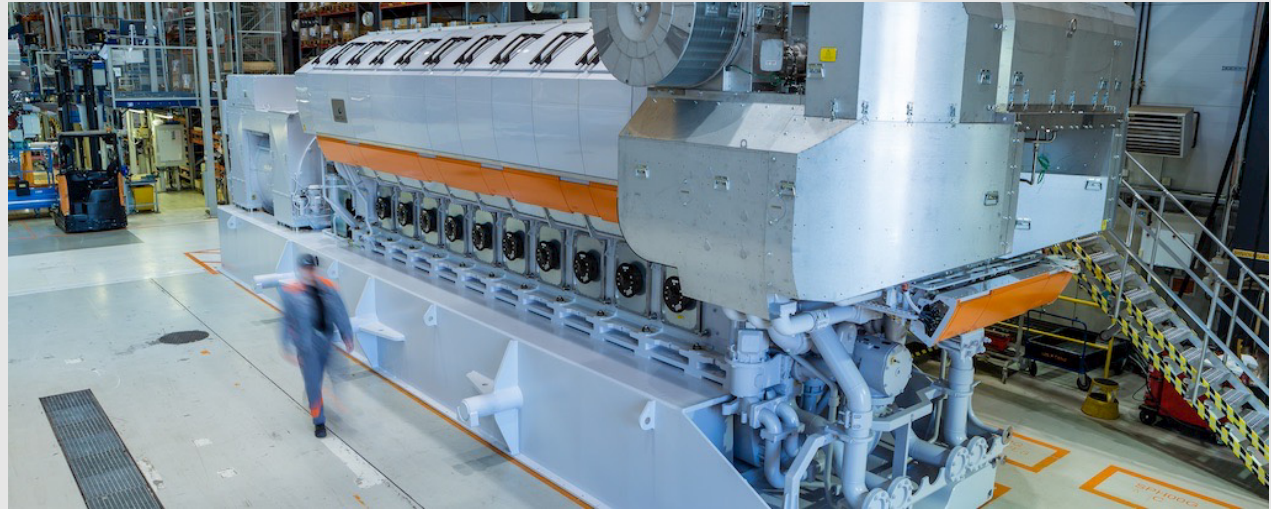
REACH AND EXPERTISE

- 11,000 service professionals
- Certified and extensive OEM experience
- Comprehensive digital approach for optimising operations and enabling growth



Asset Management

- Asset Management
- Preventive Maintenance
- Predictive Maintenance
- CM and CBM



A new Wärtsilä Engine

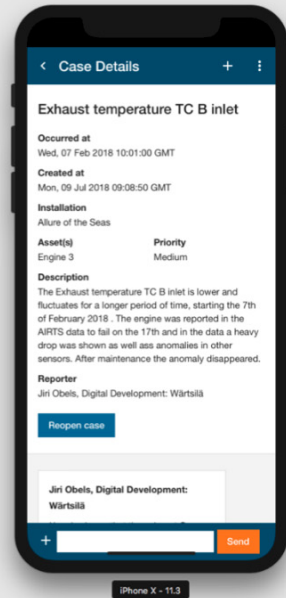
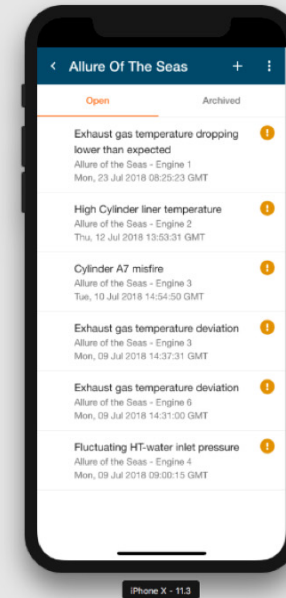
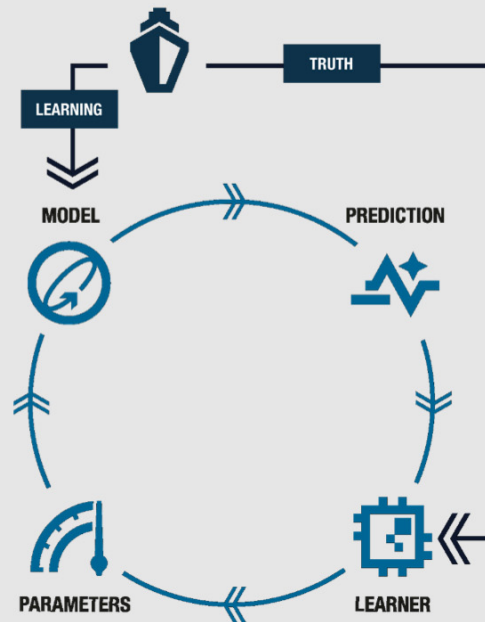
Paradigm Shift

Paradigm shift in predictive maintenance enabled by new technologies

From	To
engineering rules	self-learning ML algorithms
point solutions	holistic solutions
experts crunching data	experts supporting customers
periodic reports	real-time collaboration
reactive troubleshooting	proactive support and optimisation

Leveraging Expertise

- Artificial Intelligence techniques are used to **predict operational parameters** at any given time.
- Deviations between actual and predicted values are used to **generate anomalies**.



**Wärtsilä
Expert**



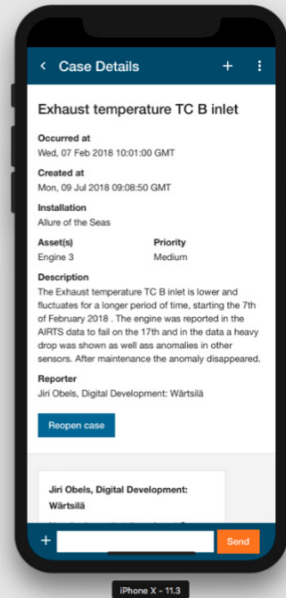
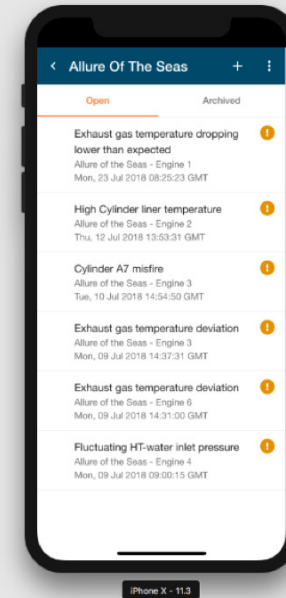
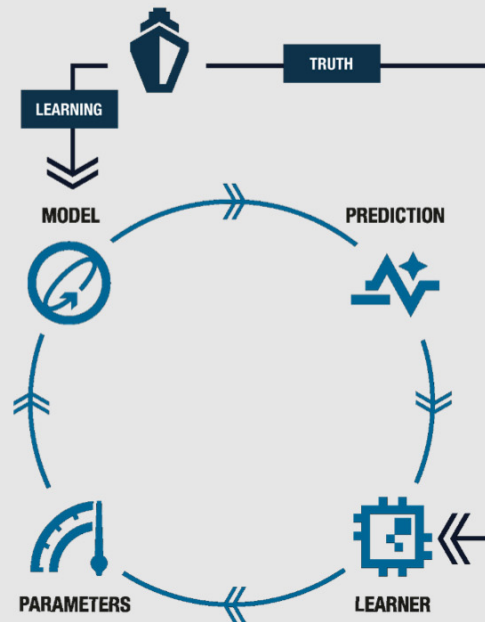
**Customer
Onshore
Experts**



**Customer
Chief
Engineers**

Leveraging Expertise

- Equipment **experts** review the **anomalies** and provide a **diagnosis** and recommendation in a collaboration application.
- Application allows **easy collaboration between experts and operators** enabling better asset management decisions



**Wärtsilä
Expert**

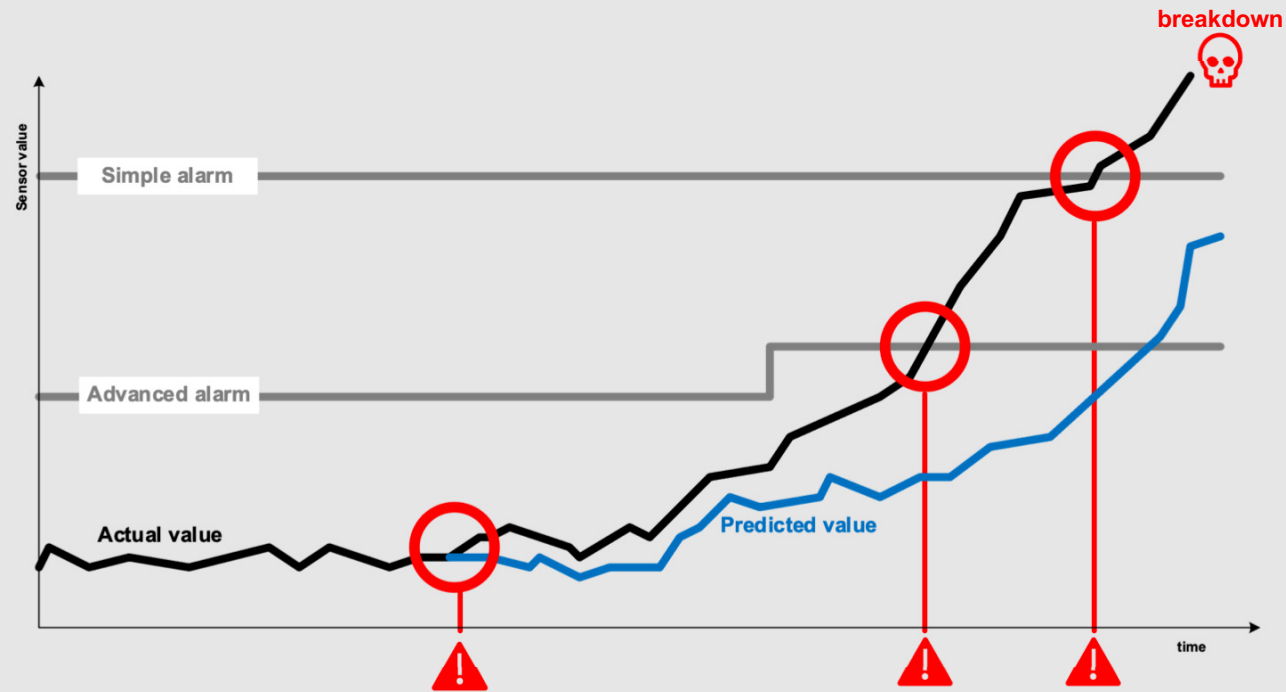


**Customer
Onshore
Experts**



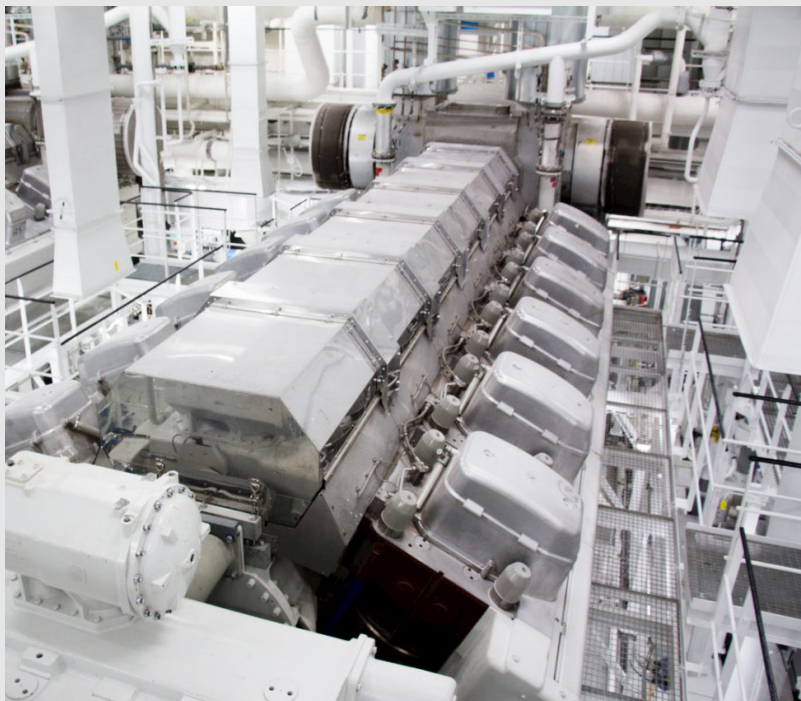
**Customer
Chief
Engineers**

Early Detection



Results Proof-Of-Principle

On two cruise vessels with in total 10 W46 engines



W46 on a cruise vessel

30

Whilst receiving live data in 8 weeks with 180 comments

5

Cases

Potential
failures
detected

10

Cases

Excess fuel
consumption detected

15

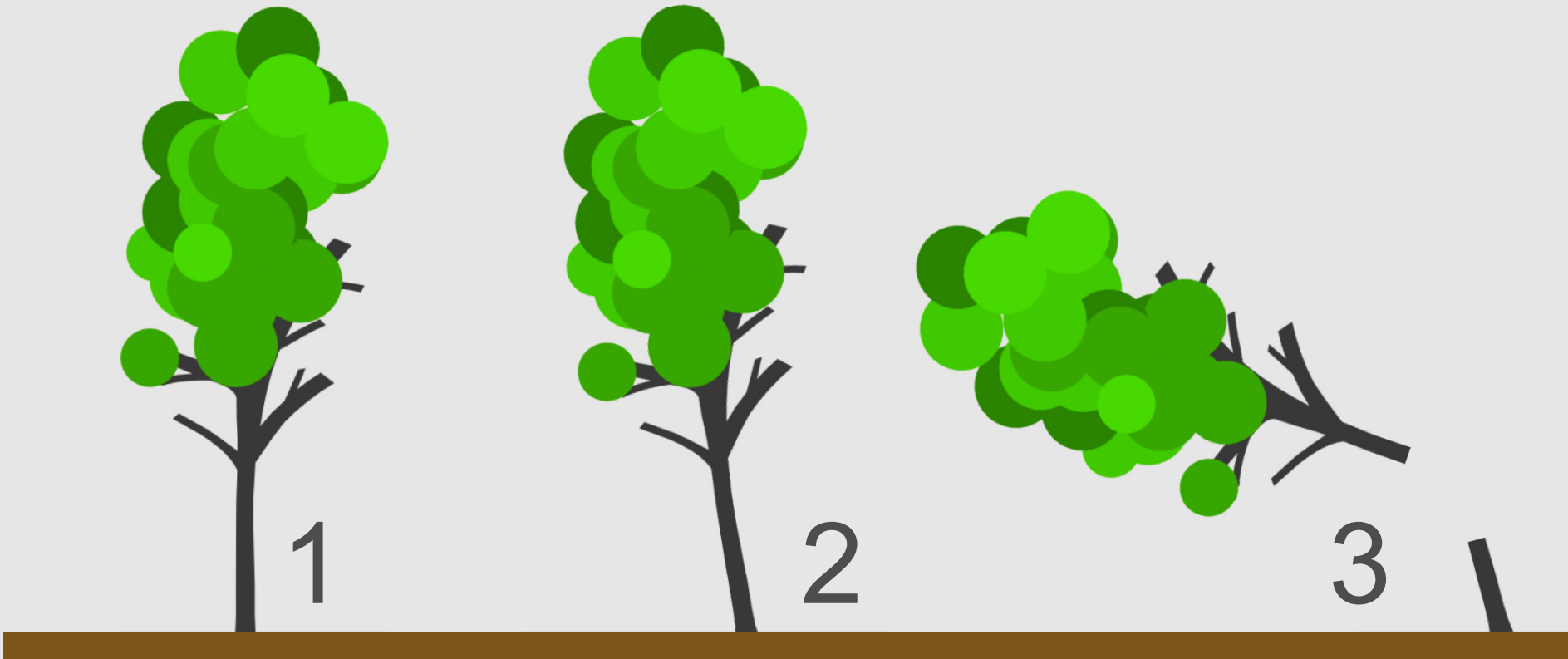
Cases

Other

Results proof-of-principle

Falling tree paradox

Degradation of asset until break-down



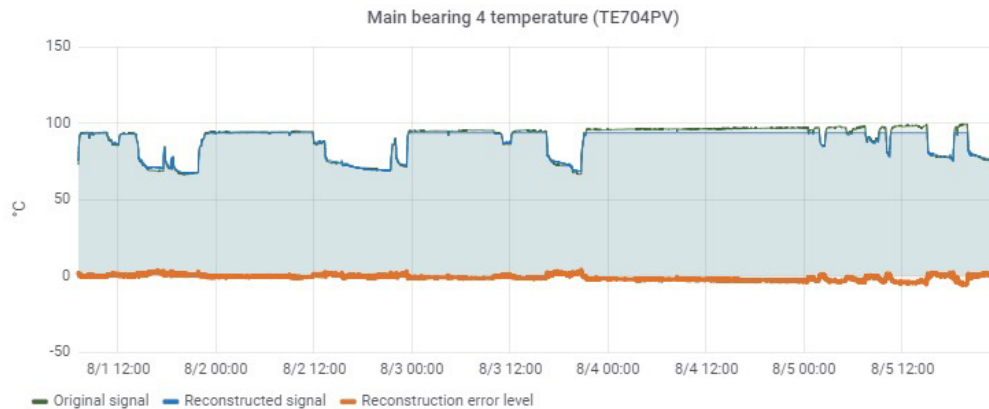
Falling tree paradox

The best condition monitoring systems get the least attention

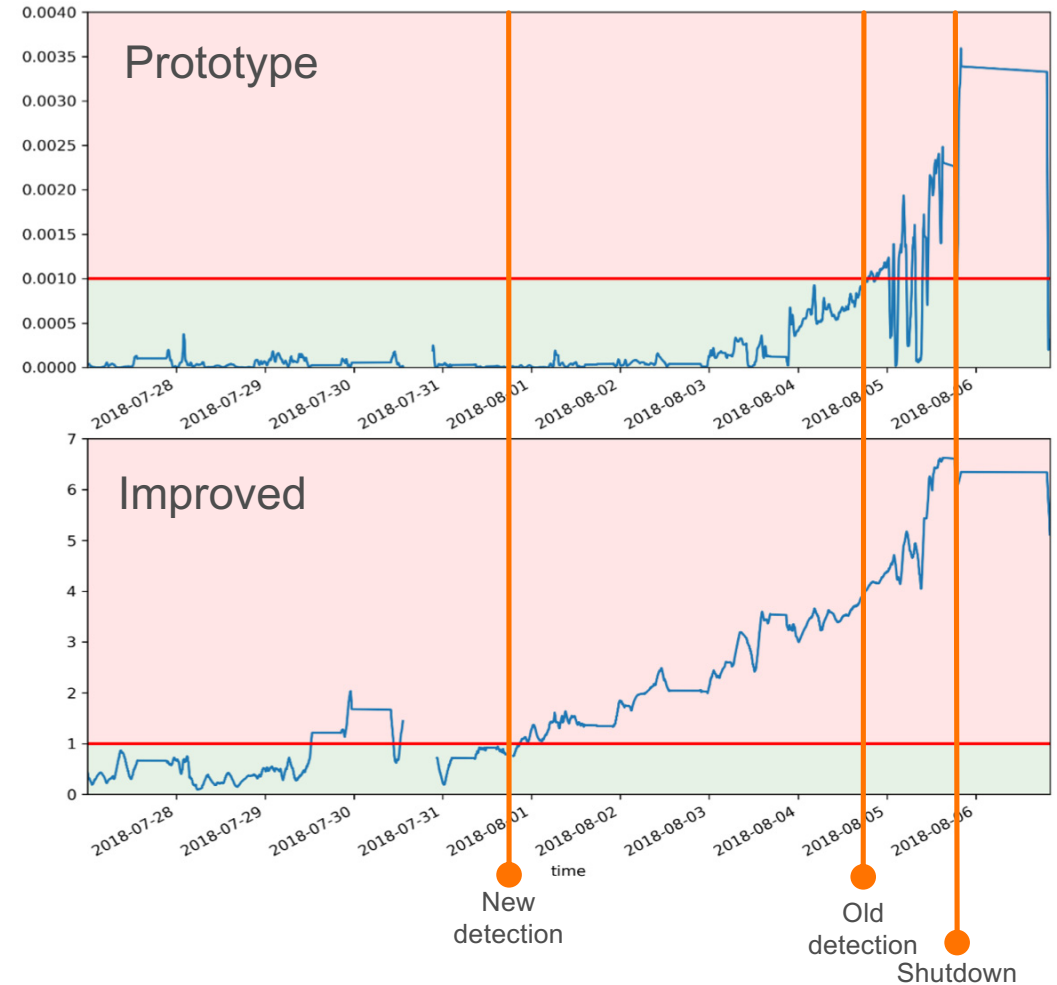


Example 1 of 3

- Cause: Fuel in lubrication oil
- Effect: Unplanned-downtime
- Early warning: From 0 day to 5 days

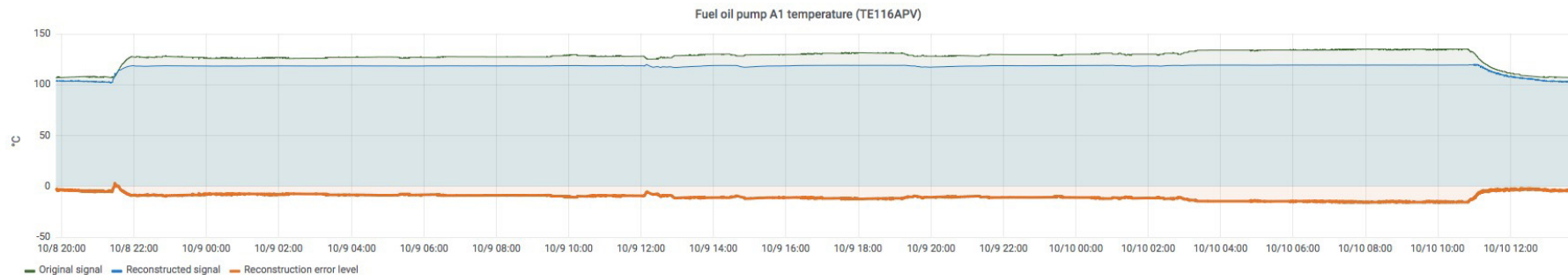


Trend of actual and predicted signal



Example 2 of 3

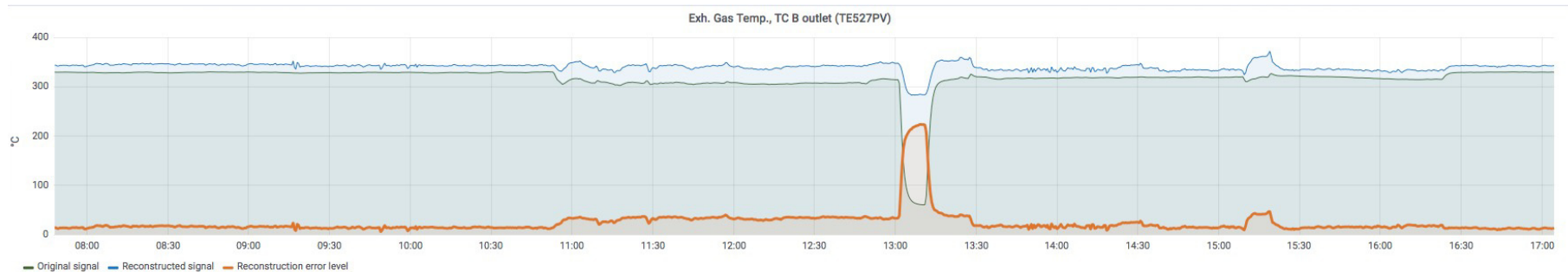
- Detected unexpected temperature increases of the fuel pump
- Actions taken by vessel crew:
 - Pump is checked and the **delivery valve spring** was found **broken** and the **steam valve** was **stuck**
- Potential consequences if not found:
 - Engine **can't run on high load** (>85%); when this higher loads are tried the engine probably will **shutdown**
 - Consequential damage: parts of the valve spring could end up in the injectors which will cause an **immediate engine shutdown**



Trend of actual and predicted signal

Example 3 of 3

- Detected **abnormal turbocharger washing**, diagnosed malfunctioning valve
- Actions taken by vessel crew:
 - Inspected washing valve and valve was fixed
- Potential consequences if not found:
 - Turbocharger will get stuck due to carbon deposits and need to be **opened up and cleaned** which is **more effort and downtime** of the engine compared to washing the turbo chargers



Trend of actual and predicted signal

Future outlook

- Integrate to maintenance strategies
- Adding additional equipment types
- Adding additional layers of intelligence