# **NAVENEER**



The Naveneer $^{\text{TM}}$  Veneer collection is a reconstructed veneer that offers consistency in woodgrain structure and tone. Available on an EO MR MDF substrate Naveneer $^{\text{TM}}$  Veneers are unfinished for you to determine the final finish.

### **Applications**

Designed for interior applications, the consistency of colour and woodgrain makes Naveneer<sup>TM</sup> Veneers ideal for large or small installations. Perfect for residential or commercial applications such as doors, wall paneling, furniture, acoustic paneling and commercial ioinery.

Naveneer  $^{\text{TM}}$  is suitable for vertical installations and light use horizontal applications such as shelving. Naveneer  $^{\text{TM}}$  is not recommended for high wear horizontal surfaces such as kitchen benchtops.

Naveneer™ Veneers are constructed from natural timbers. To retain colour consistency Naveneer™ is not recommended for interior installations with prolonged exposure to direct sunlight.

Naveneer  $^{\text{TM}}$  is available in a range of colours, grain structures and unique designs, refer Naveneer  $^{\text{TM}}$  Availability Chart for more details.

#### **Product Category**

Naveneer™ Vis a real natural wood made from ayous, poplar and other species, stained with acid-based dyed in water solution and reconstituted using ureic resins conforming to current international regulations, according to standard ISO 18775.

## **Substrate Properties**

Typical physical properties when tested to AS/NZS 1859.2

Property	Thickness		
	Unit	18mm	25-33mm
Density	kg/m³	730	710
Internal Bond	Мра	0.90	0.70
Modulus of Rupture (MOR)	Мра	43.0	38.5
Modulus of Elasticity (MOE)	Мра	3600	3400
Screw Holding Edge	N	1600	1600
Screw Holding Face	N	1000	1000
Thickness Swell (24hr)	%	<4	<4

## **Moisture Resistance**

Naveneer  $^{\text{TM}}$  Veneers MR MDF substrate complies with moisture resistance properties as specified in AS/NZS 1859.2. For details refer to Substrate Properties table.

#### **Fire Tests**

MR MDF tested to AS/NZS 1530.3. Results typically achieved:

Indices	Result	Range
Ignitability	14	0-20
Spread of Flame	8	0-10
Heat Evolved	7	0-10
Smoke Developed	4	0-10

Naveneer™ Fire Rated (FR) is available on request, to achieve a Group 1 Fire Rating. Tested for smoke and heat release rate to AS/NZS5637. Result: Group 1 Average specific extinction area = 145.2m2/kg

#### Certification

Naveneer  $^{\text{TM}}$  Veneers MR MDF is manufactured with an EO, low  $\;$  VOC substrate.

Timbers selected for Naveneer  $^{\text{TM}}$  Veneers are sourced from sustainably managed forests and poplar plantations. A range of Naveneer  $^{\text{TM}}$  products have achieved FSC $^{\text{©}}$  chain of custody certification and can contribute to Green Star $^{\text{©}}$  points.

#### Formaldehyde Emissions

The formaldehyde emissions of Naveneer  $^{\text{TM}}$  conform to current Class E1 'low emission' regulations.

# **Product Options**

Naveneer™ Veneers are available in the following options: An EO MR MDF panel in 17mm, 19mm, 26mm & 33mm pressed thicknesses.

Sheet Sizes:

- 3000 x 1200mm G1S (veneer on front face & bamo on back) OR G2S (veneer on both sides)

Naveneer  $^{\text{TM}}$  edging in 0.6mm thickness, available in 22mm, 38mm and 54mm widths.

## **Colour Consistency**

Although Naveneer  $^{\text{TM}}$  is a reconstructed timber veneer it retains similar colour and grain characteristics to natural timbers.

Subtle grain differences may be visible between block lots (of up to 1,100 veneer leaves). Colour variation of  $\pm 10\%$  may be evident between block lots due to batch dyeing.

It is not possible to guarantee complete colour consistency between production blocks. As a result, slight colour variations between different Naveneer™ panels cannot be considered a defect.

#### **Veneer Grain**

In Australia, the practice is to specify veneered panel dimensions as "length x width x thickness".

The "length" dimension identifies direction of the veneer's grain, i.e. on 3000 x 1200mm sheets the veneer grain runs the 3000mm length of the panel. This is referred to as long band. All Naveneer are long band.

# **Exposure to Sunlight**

Naveneer  $^{\text{TM}}$  veneers are reconstructed from natural timbers and will react to direct and indirect sunlight.

We recommend finishing panels with BC Coatings UTI60UV MAX or BC Coatings ZILCH finish which has been specially formulated for New Age Veneers and is a 2-pac polyurethane containing both a non-yellowing agent and UV inhibitor. A UV inhibitor offers some protection against discolouration, but like all natural products, colour variation will occur over time.

Prolonged exposure to direct light may cause timber veneers to undergo sudden and irregular colour changes.

Discolouration caused by exposure to sunlight and ultraviolet rays cannot be considered a material defect.

## **Storage**

Store your unfinished Naveneer™ panels in an area protected from the elements to minimise rapid changes in temperature and humidity.

To avoid exposure to the elements, we recommend Naveneer™ sheets are stored in a suitable enclosed environment prior to installation.

For further technical information please refer to our website newageveneers.com.au.

\* The information, instructions for use and suggestions contained herein are based on the current knowledge of New Age Veneers and refer to the most common manufacturing uses and techniques, users are responsible, therefore for checking that the product is suitable for their specific requirements.