



Aluminium BSF70 Bi-fold

Configurations

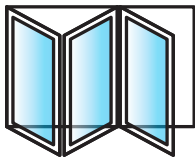


Available in a range of styles and designs, panels can be stacked inside or outside of the room, to the left, right or split to stack on both sides. Door sets can be manufactured to replace entire walls to maximise your opening space.

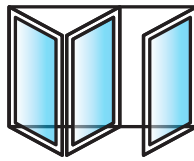
Type 1



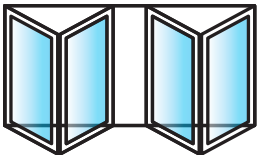
Type 2



Type 3



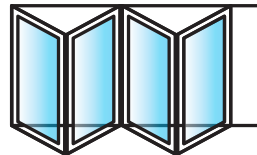
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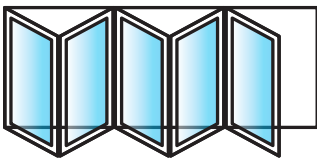
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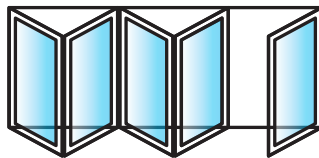
Type 6



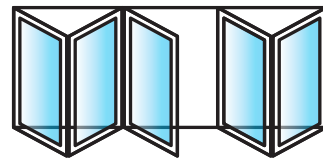
Type 7



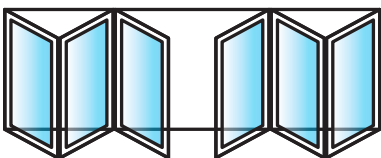
Type 8



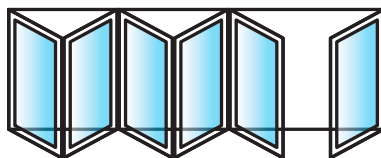
Type 9



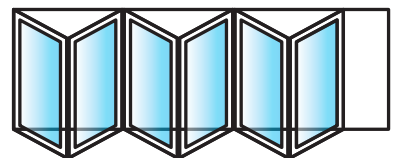
Type 10



Type 12



Type 13



Minimum height 1950mm
Minimum width 1400mm
Minimum sash width 600mm

Maximum height 2400mm
Maximum width 6300mm
Maximum sash width 1000mm

All configuration have lever/lever handles on the prime leaf with the exception of types 1, 4, 6 and 13 which are internal handles only.

'Choices' Aluminium BSF70 Bi-fold

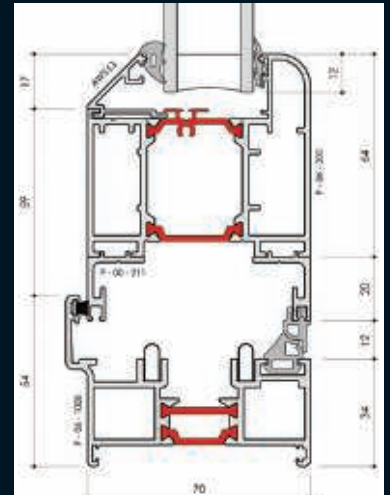
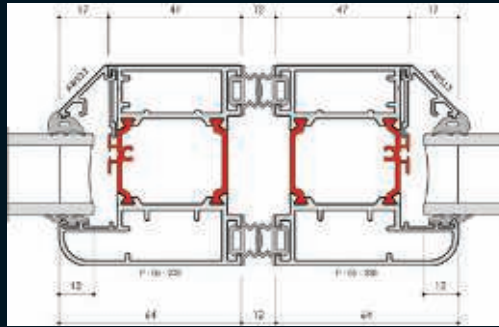
An intelligent combination of form and function, our highly versatile and market leading Bi-fold sliding door systems gives you maximum control over the style and operations of the doors

The *Standard* 'Choices' aluminium Bi-fold door is the Optio BSF70

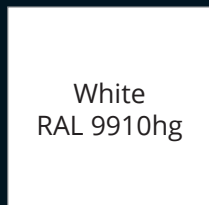


Design Features

- ✓ Internally beaded with a softline sash
- ✓ Stainless Steel Wheels
- ✓ Unique flush line pop up handle
- ✓ Magnetic catch for prime/slave leaf
- ✓ All configurations open in and open out
- ✓ Thermally broken aluminium sections
- ✓ 28mm sealed unit
- ✓ Black or White lever/lever prime handles
- ✓ Black or White internal pop-out handles
- ✓ 'U' value 1.7Wm²K



Colour Range *for fast delivery**



**Open out only*

Upgrades/Options

- ✓ Low threshold (no weather rating)
- ✓ A range of RAL single or dual colour
- ✓ PAS 24 / Doc Q
- ✓ Mechanically jointed outer frame
- ✓ 'U' Value 1.5 Wm²K with triple glazing
- ✓ Brushed chrome prime handles



Flush line pop-out handle



Stainless steel wheels



Floating corner post option available

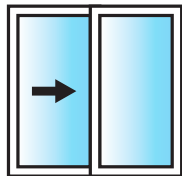
Why not consider the other collections available from The *Choices* brand

Windows, Doors, Conservatories & Orangeries manufactured from state of the art PVCU and Aluminium for Domestic and Commercial properties.

Aluminium In-line Sliding and Lift & Slide Doors

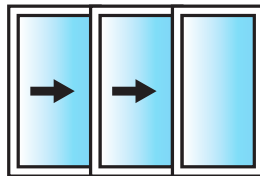


In-line Sliding Doors



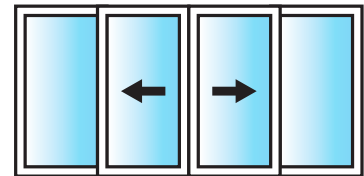
2 Pane

*Minimum width 1400mm
(at 2100mm high)
Maximum width 4500mm
Maximum Height 2300mm*



3 Pane (Triple Track)

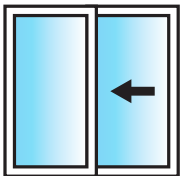
*Minimum width 2700mm
Maximum width 6000mm
Maximum Height 2300mm*



4 Pane

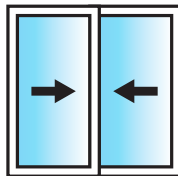
*Minimum width 3600mm
Maximum width 6000mm
Maximum Height 2300mm*

Lift and Slide Doors (Duo Rail)



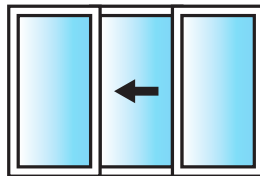
2 Pane

*Minimum width 1400mm
(at 2100mm high)
Maximum width 4500mm
Maximum Height 2400mm*



3 pane

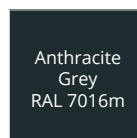
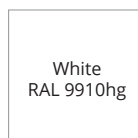
*Minimum width 2700mm
Maximum width 6000mm
Maximum Height 2400mm*



4 pane

*Minimum width 3600mm
Maximum width 6000mm
Maximum Height 2400mm*

Colour Range
for fast delivery



*Charge as
standard RAL
dual colour*

Configurations Door sash width cannot be less than 3x smaller than the height of the door

Aluminium In-line Sliding and Lift & Slide Doors

Combining high performance with stunning design, our 'In-line Sliding' and 'Lift & Slide' doors provide a versatile solution for any architectural project.

'Choices' Optio BSC94 In-line Sliding and Lift and Slide options

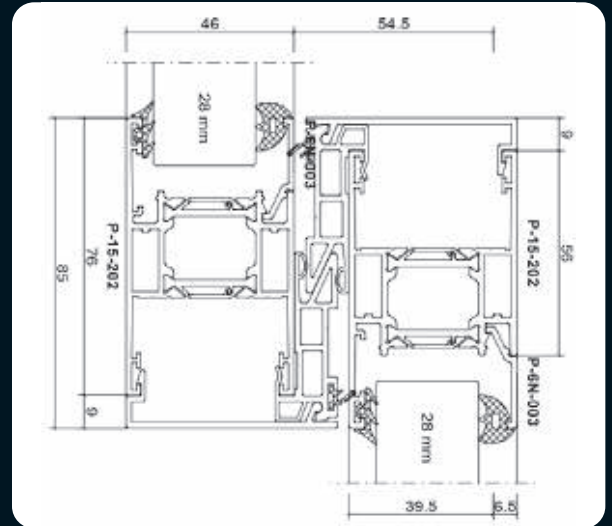
Standard Design Features

- ✓ 3 Chambered doors
- ✓ 28mm sealed units
- ✓ 4 hook locks (Slider only)
- ✓ Black or white handles
- ✓ Black buffer stops
- ✓ 'U' Value 1.7 Wm²K with double glazing
- ✓ Dual rail

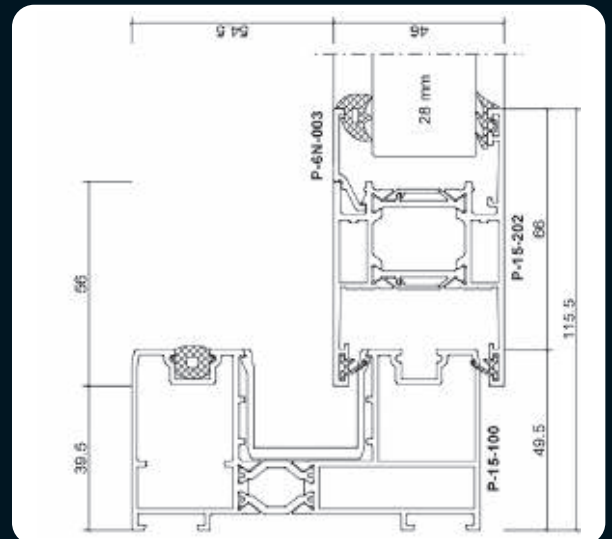


Optional 45mm Slim Interlock - Sliding and Lift and Slide

Standard Interlock



As overall sizes increase, additional external reinforcing will be required



Threshold and Sash

Upgrades/Options

- ✓ A range of RAL single or dual colour
- ✓ PAS 24 / Doc Q (2 pane In-line slider only)
- ✓ Brushed chrome handles
- ✓ Triple track slider - no cill available - 155mm frame - 6 week lead time
- ✓ 45mm slim interlock

Why not consider the other collections available from The *Choices* brand

Windows, Doors, Conservatories & Orangeries manufactured from state of the art PVCU and Aluminium for Domestic and Commercial properties.

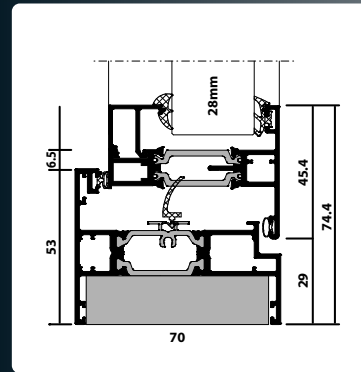
The *Choices* brand

Windows, Doors, Conservatories

'Choices' Aluminium Windows



Optio '58BW' Flush Casement



Specification

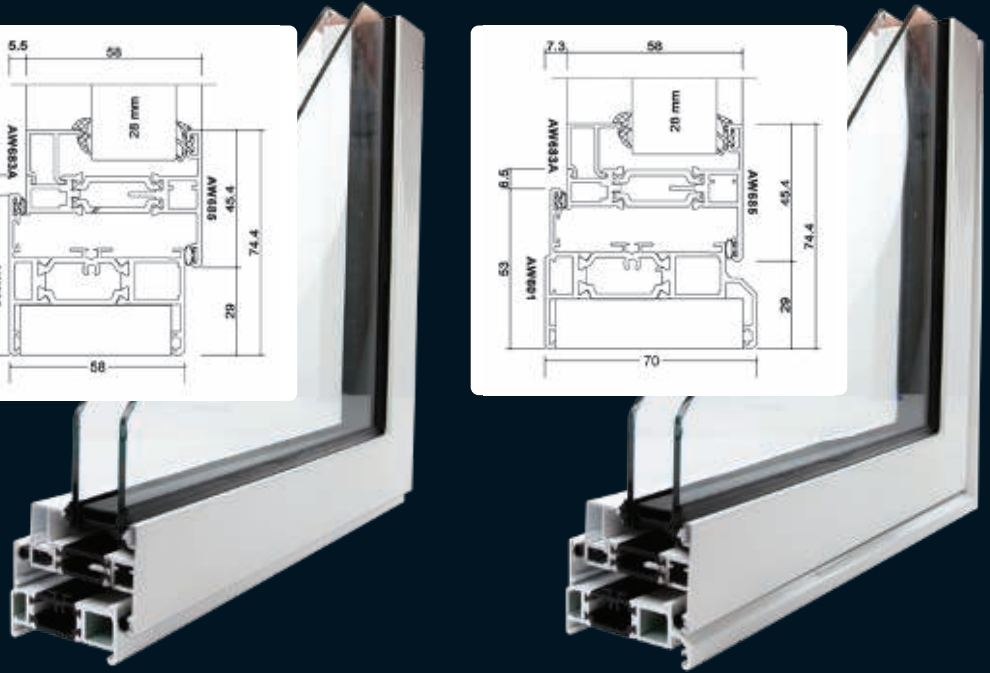
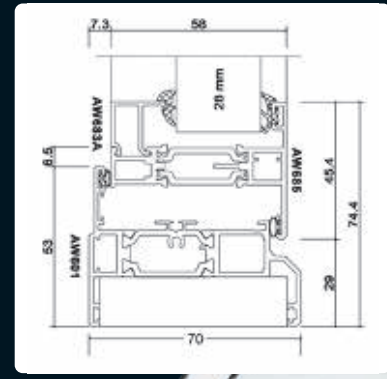
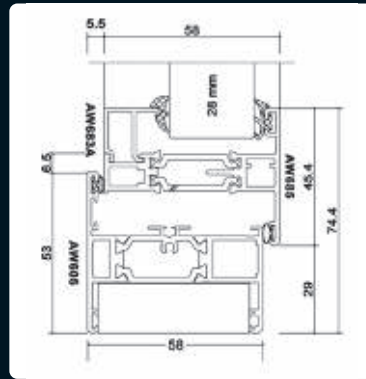
- ✓ 70mm only
- ✓ Frame Heights - 53mm or 73mm
- ✓ Internally glazed
- ✓ Fixed panes with dummy sashes
- ✓ Window Energy Rated 'B'
- ✓ Cranked handles
- ✓ Polyamide thermal break design for thermal performance

The ALUK range was the first aluminium system in the UK to achieve an 'A' rated window for the Energy Saving Scheme with a double glazed unit.



for fast delivery

White



Two cross-sectional views of aluminum profiles are shown side-by-side. The left profile is labeled '58mm' and the right profile is labeled '70mm'. Both profiles have a complex, multi-chambered internal structure designed for strength and weight reduction. The 70mm profile is wider than the 58mm profile.



- ✓ Contemporary Flat sash
- ✓ 58mm or 70mm front to back profile depth
- ✓ Frame Heights - 43mm, 53mm and 73mm
- ✓ Externally glazed fixed panes or internally glazed dummy sashes
- ✓ Window Energy Rated 'B'
- ✓ Black or White cranked handles
- ✓ Polyamide thermal break design for thermal performance

Sashes - Puttyline sash, Stepped sash and Externally beaded sash

Other Colours - Full range of RAL colours in single or dual finishes

PAS 24 / Doc Q

'A' Rated

Handles - A range of cranked handles

Windows, Doors, Conservatories & Orangeries manufactured from state of the art PVCU and Aluminium for Domestic and Commercial properties.

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Windows, Doors, Conservatories



'Choices' Aluminium Doors





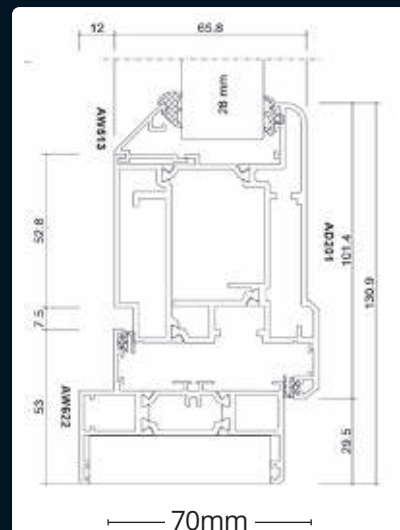
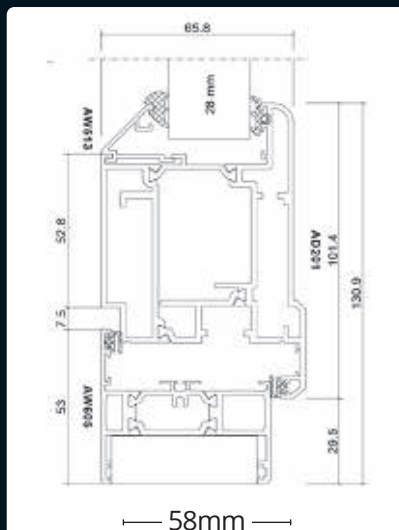
'Choices' Aluminium Doors

Available in a wide range of formats, our stylish aluminium entrance door system is suitable for both light and medium-duty use.

The standard 'Choices' aluminium door the Optio '58BD Entrance'

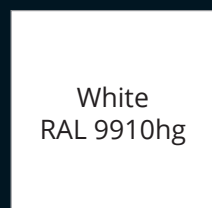
Design Features

- ✓ Single or Double doors
- ✓ Open in or out
- ✓ Multipoint locking mechanism
- ✓ Designed to incorporate standard and high security hardware using the same prep detail
- ✓ Cloaking feature conceals lock and prevents any access to locking points
- ✓ Glazing 28mm
- ✓ Low threshold for Part M available
- ✓ 'U' value 1.7Wm²K



Colour Range

'Open Out' is fast delivery



Anthracite Grey/White 'Open In' is extended lead time

Upgrades/Options

- ✓ Glazing to 36mm
- ✓ 58mm or 70mm frame depth to accommodate varying types of application
- ✓ Low threshold option for Part M
- ✓ A range of single or dual colour
- ✓ PAS 24 / Doc Q



Commercial Doors

Design Features:

- ✓ Anti-finger trap styles
- ✓ Unique security and safety features
- ✓ DDA compliant overhead closer option
- ✓ Single or Double doors
- ✓ Swing, open in or open out options
- ✓ Single or dual colours
- ✓ High security mechanical deadlock
- ✓ Electronic and manual access systems
- ✓ Thermally broken or non thermally broken options
- ✓ PAS 24 option



Why not consider the other collections available from The *Choices* brand

Windows, Doors, Conservatories & Orangeries manufactured from state of the art PVCU and Aluminium for Domestic and Commercial properties.

The *Choices* brand

Windows, Doors, Conservatories



'Choices' Aluminium Windows



VS 600 window

Design Features

- ✓ Thermally broken
- ✓ Internally glazed
- ✓ Single RAL colour
- ✓ 28mm glazing
- ✓ 'U' value 1.6 W/m²K (dependent on glass unit used)
- ✓ Frame Depth 126mm



Vertical Sliding Max Width (mm) - 1600mm (based on frame height 1300mm)

Vertical Sliding Max Height (mm) - 2800mm (based on frame width 750mm)



Horizontal Slide 2000

Design Features

- ✓ 'U' value 1.6 W/m²K (dependent on glass unit used)
- ✓ Frame Depth 70mm
- ✓ Thermally broken
- ✓ Dual RAL colour
- ✓ 28mm glazing



'Choices' Aluminium Windows

Designed to offer a modern aluminium replacement to the traditional steel window

Heritage 47 System

Design Features

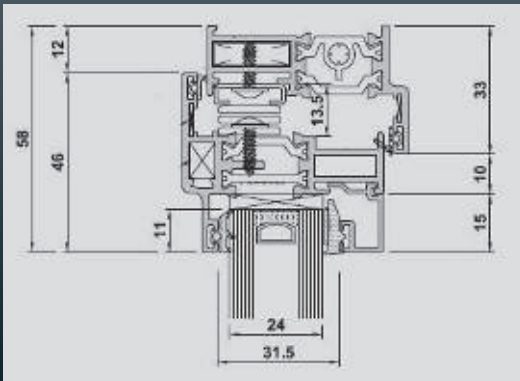
- ✓ Slimline profile
- ✓ Thermal break exceeds Part L requirements
- ✓ High security locking
- ✓ Available externally glazed fixed panes or internally glazed with dummy sashes
- ✓ Single and dual RAL colour options
- ✓ Window energy rating 'C'
- ✓ PAS 24 / Doc Q option available



**ULTRA
SLIM
Sightlines**



Slimline system suitable for windows and doors



The 58mm frame and sash suitable for casement and french windows, single and double doors.

Why not consider the other collections available from The *Choices* brand

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