

SPEEDSET FS

A fast setting additive for
cement-based Tile Adhesives

DESCRIPTION

Speedset FS is a liquid **Fast-Set** additive designed to be used in conjunction with **bonded®** range of cement-based adhesives. **Speedset FS** will quicken the initial strength and cure times.

Benefits & Uses

- **Speedset FS** is specially designed for the use with Bonded tile adhesives, grouts and renders.
- **Speedset FS** is recommended for use where fast setting results are required.
- Can be used with sand and cement screeds
- Speed up curing times.
- Easy to use
- Ideal where same day Tiling & Grouting is required

Preparation

Prior to using Speedset FS additive in your selected bonded® tile adhesives, ensure surfaces are sound, dry and free from movement, oil, grease, wax, dust and any curing and release agents.

Speedset FS is a Calcium Chloride based liquid designed to make any cement-based product set and develop initial strength fast.

Speedset FS is recommended for use where fast setting results are required.

Mixing

Speedset FS is ready for use, see table for water additive ratios to achieve your desired set times.

Application

Speedset FS must be mixed into the gauging water of the adhesive, render or screed.

The amount of **Speedset FS** into the gauging water will determine the set time.

Set time may vary if temperature drops under 18°C during curing.

Useful tips

Do Not apply **Speedset FS** in temperatures below 5°C and above 35°C.

For application not mentioned in this data sheet please contact Bonded Technologies Pty Ltd.

Mix Ratio

The quantity is calculated per 20kg bag of mixed product.

Set Time	Amount of Speedset FS to use		
	Render, Sand and Cement Screeds	Max Stick S1, Maxipro S1, Flexbond lite S2	Rubberbond S1, Rubberbond ECO R
3 hours	100ml	150ml	200ml
2 hours	200ml	300ml	400ml
1 hour	300ml	450ml	600ml
½ hour	400ml	600ml	1000ml

Clean-up

Tools and other equipment must be cleaned up using water while the primer is still wet.

Precautions

Do not apply **Speedset FS** in temperatures above 38°C and below 5°C.

Do not use in conjunction with metallic hardeners or reinforced concrete.

Health & Safety

Speedset FS is a non-Hazardous product. It is water based and non-flammable. In case of eye contamination, rinse thoroughly with clean water. If irritation persists, seek medical advice. For applications/situations not mentioned contact Bonded Technologies or local State /Country Distributor.

Packaging

Speedset FS is available in 5 Litre jerry cans.

Shelf Life

Speedset FS has a shelf life of 12 months.

Warranty

All **Bonded**® products come with a 15-year warranty, providing application and use is in accordance to the manufacturer's printed directions for use on the latest Technical Data Sheet.

SDS is available from www.bondedtechnologies.com