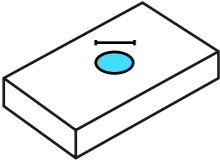
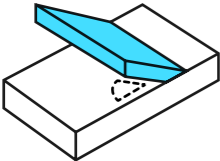
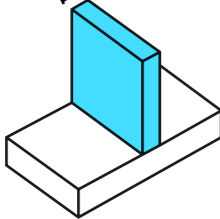
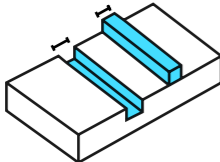
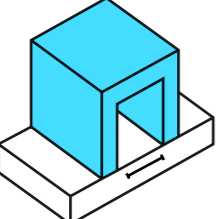
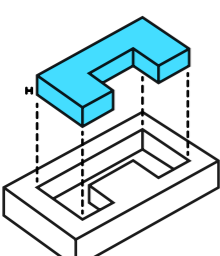
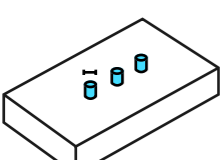


3D Printing Design Guidelines

	Filaments (FDM)	Resins (SLA)	Powders (SLS)
 <p>Holes</p>	> 1.5mm	> 0.8mm	> 1.5mm
 <p>Overhangs</p>	> 45 degrees	> 60 degrees	N/A
 <p>Wall Thickness</p>	> 1.5mm	> 1.2mm	> 1.5mm
 <p>Emboss & Engrave</p>	1.5mm width 0.8mm depth	0.6mm width 0.4mm depth	1.2mm width 0.8mm depth
 <p>Bridging</p>	<10mm	<6mm	N/A
 <p>Clearance between Interfaces</p>	0.15mm Tight 0.25mm Loose	0.1mm Tight 0.2mm Loose	0.15mm Tight 0.25mm Loose
 <p>Minimum Feature Size</p>	2mm	1.5mm	1.5mm