

## **ATL Agricultural Technology Ltd**

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# Parlour Feeding

ATL electric feeders for abreast, herringbone and rotary parlours have been on the market since 1981



ATL electric feeders are simple to operate, easy to install, easy to maintain, strong, reliable and above all accurate.

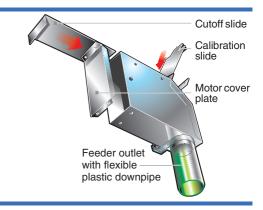
ATL feeders use a timed motor run to dispense a given quantity of feed. The amount delivered by an ATL feeder can be easily adjusted by altering either running time or delivery rate.

The ATL feeder has been designed to deliver the most popular feed grades - up to 3/8 pellets and free-flowing home mixes such as rolled barley and maize.

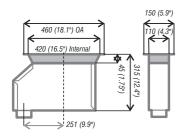
ATL electric feeders can be controlled by either the Digital Feeder Control, the Auto Control or the Micro Control.



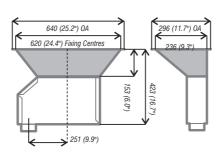




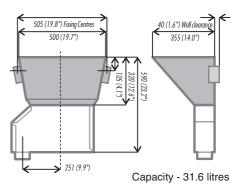
Dimensions in millimeters



Capacity - 3.5 litres

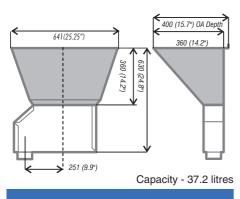


Capacity - 10.9 litres

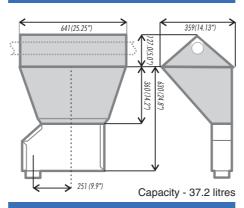


20 Inch Hopper

### Flange Unit

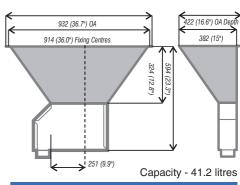


26 Inch Hopper



**Half Hopper** 

**Auger Hopper** 



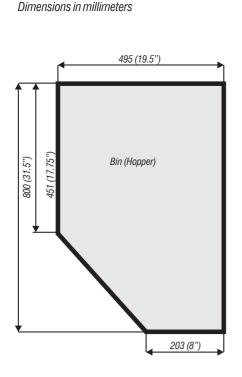
36 Inch Hopper

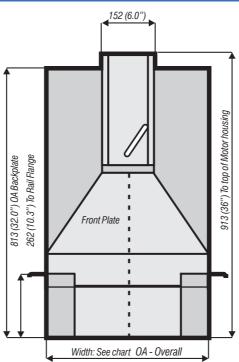
- Feeder Dimensions 470mm x 270mm x 115mm (18.5  $\,$  x 10.6  $\,$  x 4.5  $\,$ )
- Nominal 12vDC motor, diodes pre-fitted, motor electrically isolated, common negative or positive, timed running, power supply entry through grommet on either side of feeder
- Heavy duty steel construction with rolled edges for extra strength and safety - 18 swg galvanised or stainless steel
- Stainless steel rivets, bushes and bolts used throughout for a long, corrosion free life
- Simple, positive fixing system provides fast installation and easy maintenance
- Fixings Six M6 stainless steel bolts, cut off slide and calibration slide supplied
- Chute / downpipe 76mm (3 ) OD flange

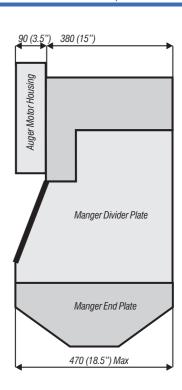




Feed bin panels available in four sizes for widths from 500 to 1100mm Feed bin ends Adjustable infill panels Electric auger 2-Way Flap valve: Manual or Automatic Mangers: Stainless steel option







Abreast Feeder Bin / Hopper

**Abreast Feeder Manger (front)** 

Abreast Feeder Manger (side)

- and bushes used throughout for a long, corrosion free life
- · Rolled edges for extra strength and safety
- Nominal 12vDC motor, diodes pre-fitted, motor electrically isolated, common negative or positive, timed running, power supply entry through grommet on either side of feeder
- · Manual or automatic flap options
- · Feed bins and mangers available in five different widths from 500mm to 1150mm

- · Heavy duty steel construction with stainless steel rivets, bolts · The abreast feeder units are available in the following widths (measured between the uprights):
  - 500mm 650mm (19.7 25.5)
  - 650mm 750mm (25.5 29.5 )
  - 750mm 850mm (29.5 33.5 )
  - 850mm 1000mm (33.5 39.4)
  - 1000mm 1150mm (39.4 45.3)
  - Feed bin / hopper and manger delivered flat-pack, ready for assembly



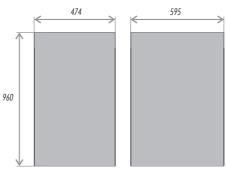


The ATL rotary parlour feeder has been designed to deliver rations at high speed into the centre of mangers on rotary platforms.

Twin ATL herringbone feeders fill a delivery chute and optical sensors detect the correct position for the ration to be dumped into the centre of the manger. The Digital Feeder Control is used to operate the feeder and prevents feeding if the table reverses for any reason. A large hopper / bin is provided for concentrate storage. An electric auger is required to deliver the concentrate to the hopper / bin during milking.



Dimensions in millimeters



Mounting Flange
Feeder (1)
Feeder (2)

Delivery Chute

Discharge Shoe

Capacity - 265 litres

**Rotary Parlour Hopper** 

**Rotary Parlour Feeder** 

- Heavy duty steel construction with stainless steel rivets, bolts and bushes used throughout for a long, corrosion free life
- · Rolled edges for extra strength and safety

**Rotary Feeder and Hopper** 

- Nominal 12vDC motor, diodes pre-fitted, motor electrically isolated, common negative or positive, timed running, power supply entry through grommet on either side of feeder
- Rotary parlour feeder and hopper / bin
- Diaphragm valve
- 12vDC vacuum solenoid
- Omron transmitter and receiver
- Hanging chains
- NOT supplied but required are a vacuum supply to operate the diaphragm valve and an electric auger system to deliver concentrate to the hopper / bin