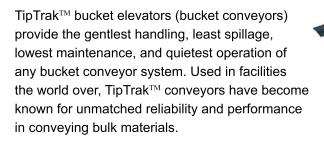
## TipTrak Bucket Conveyors

### **For Cold Temperature Applications**



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Due to the frigid temperatures involved, cold temperature service can be particularly challenging as it imposes unique stresses on conveying equipment. TipTrak<sup>TM</sup> conveyors can be specially customized to handle the challenges and stresses associated with cold applications.

TipTrak<sup>TM</sup> bucket elevators operate in many frozen food plants around the world. The longest serving TipTraks in this market segment have been operating for over 30 years - one in a frozen vegetable plant in Mexico and three in a frozen french fry facility in Canada. In addition, UniTrak has installed TipTrak<sup>TM</sup> bucket elevators in the freezer in freeze-dried coffee plants, where the operating temperature can be as low as - 45°C (-50°F). TipTraks are also installed in outdoor applications in cold climates - such as in the mountains in Argentina, and northern Canada and Russia.

#### **Cold Materials and Products** handled by TipTrak:

- · Freeze-dried coffee
- Frozen Foods
  - Fruits berries, cherries
  - IQF Vegetables peas, corn, carrots, mixed veg
  - French Fries & potato patties
- · Chilled processed food
  - Fruits citrus, apples, berries, pears, grapefruit
  - Vegetables corn, carrots, garlic, peas, mushrooms, potatoes, sundried tomatoes, onions, beans, etc.

#### **TipTraks in Cold Environments:**

Cold rooms Freezers and chillers Outdoor applications

# TipTrak Bucket Conveyors For Cold Temperature Applications



Before purchasing any bucket conveyor for cold temperature service, consider the advantages of a customized TipTrak™ conveyor from UniTrak:



**Rubber** *beltchain*. The rubber *beltchain* is the very heart and soul of TipTrak<sup>™</sup> bucket conveyors. Consisting of super-tough elastomer molded around and bonded to a core of multiple strands of stainless steel aircraft cables, the TipTrak<sup>™</sup> *beltchain* provides years of reliable, trouble-free service. For cold applications, we can supply a TipTrak<sup>™</sup> *beltchain* made from an elastomer specially formulated to provide assured startup and operation.

Interlocking bucket assemblies. TipTrak<sup>™</sup> conveyors feature "zero spillage" fully interlocking bucket assemblies. We can supply TipTrak<sup>™</sup> units equipped with bucket assemblies specially engineered for cold service.

#### **Drive assembly components.**

For cold applications, we use pulleys and drive components that are fabricated from alloys designed to withstand the rigors of extreme cold.

**Drive motors and bearings.** Standard AC motors are usually only rated for temperatures down to -26°C (-15°F). To service cold applications, TipTrak<sup>™</sup> units are supplied with drive motors specially rated for this type of service.





**Equipment frames.** Low temperatures may cause condensation to deposit on the conveyor frame. Since condensation has the potential to cause corrosion, TipTrak<sup>™</sup> conveyors can be supplied in either stainless steel or carbon steel with a corrosion-inhibiting paint finish.

**Lubricants and greases.** Standard conveyor gear reducer lubricant is usually rated for a minimum temperature of -12°C (+10°F). TipTrak<sup>™</sup> conveyors can be supplied with low temperature lubricants capable of handling temperatures down to -34°C (-30°F).

TipTrak<sup>™</sup> bucket conveyors are designed to service a wide variety of bulk material conveying applications. With over 45 years of proven performance in facilities the world over, TipTrak<sup>™</sup> bucket conveyors provide unmatched reliability in even the most demanding applications. TipTrak<sup>™</sup> bucket conveyors are available in a wide range of constructions, sizes, and configurations, and every unit can be precisely customized for your application.