

PRODUCTION CAPACITY AT TREVASKIS ENGINEERING.

ENGINEERING CONCEPTS & DESIGN.

Trevaskis Engineering prides itself on the utilization of the latest drafting and design software. Our engineering team utilizes Solid Edge and Sigma Nest to create designs from concept to the finished product.

LASER CUTTING.

Fibre Optic Laser area 3000mm x 1500mm.

25mm Mild Steel 16mm Stainless Steel 12mm Aluminum

Co2 Laser area 4500mm x 1500mm

Non Ferrous materials can be Turret punched.

TURRET PUNCHING.

Holes, Slots and Custom Shapes in 3mm Mild steel & 3mm Stainless steel and

6mm Aluminum.

Dimpling 2.5mm Mild steel & 2mm Stainless steel.

Louvers 50mm wide, 1.6 & 2mm Mild steel & Stainless steel

A large range of materials such as Polycarbonate, Copper and Brass can be

Turret punched.

Sheet size, 1220mm wide x 5000mm long.

NC GUILLOTINE.

Cut length up to 3000mm.

6mm Mild steel 6mm Aluminum 3mm Stainless Steel.

NOTCHING.

90 Degrees fixed Hydraulic Notcher 230mm cut length.

6mm Mild steel 3mm Stainless steel 6mm Aluminum

PRESS BRAKE.

4050mm (3650 between frame, 410mm from center of die to frame leg) 200 tonne CNC Press with 2D & 3D programming, sensor bend technology and

center crowning.

3050mm 120 tonne CNC Press, 2D programming and center crowning.

2400mm 60 tonne CNC Press.

Press capabilities up to 10mm Mild steel, 10mm Stainless steel capacity changes depending on material length, fold length and angle required.

PUNCH PRESS 30 tonne – Forming and Punching of holes and custom shapes

FOLDERS.

2440mm Hydraulic & 1830mm Manual 3mm Mild steel and 1.5mm Stainless steel

ROLLERS.

3000mm 290mm Diameter Powered - 6mm to 1000mm long only

1800mm 120mm Diameter Manual

1200mm 75mm Diameter Powered - 2mm Maximum thickness

Rolling capabilities varies depending on Length and Diameter required.

PEMSERTER.

Press fitting of threaded studs, nuts and pins for PC trays, enclosures and

brackets in sheet metal. Ideal for the electrical industry

BULL WORKER.

20 Tonne Hydraulic former

Bending, Tube flaring and Custom forming Flats & Rounds

WELDING.

Our workshop features equipment that specializes in welding all types of material including Mild steel, Stainless steel and Aluminum. Our team utilizes technology like Fronius Digital Programmable welders to produce a high quality product. All material can be finished to the highest industry standards. We also feature various fastening techniques including Nutserting, Avdelok and Stud welding.

GENERAL WORKSHOP.

Our workshop also includes other equipment like Vibra-Sheer, Flanger, Linishers, Grinders, Band Saw, Cold Saw, Plasma Cutter, Oxy/Acetylene & Pedestal Drills.

EENGINEERINGS

SPECIAL PROJECTS.

Trevaskis Engineering also undertakes special projects large and small such as Conveying Systems, Auger, Automation equipment and Special Assemblies. Trevaskis Engineering can complete projects commencing with concept and proceeding through to completion, including design, fabrication, assembly and installation. We are also manufactures of Feedtech Feeding systems including Augers, dispensers and Milling Systems

Many material, thickness and Special projects can be processed at Trevaskis Engineering the above listing is a general overview but is by no means exclusive. What ever your manufacturing needs please feel free to contact our Sales team for further information.

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