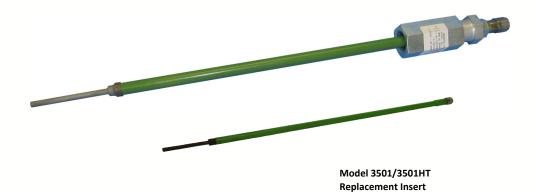
Electrical Resistance (ER) Probes

Request A Quote

MODEL 3500/3500HT



Features

- Cylindrical Element
- Mounting 1" Full Port Valve Minimum
- Temp. Rating for Model 3500 +425° F / + 218° C
- Temp. Rating for Model 3500HT +1000° F / +520° C
- Pressure Rating for Model 3500 1500 PSI / 10.3 MPa
- Pressure Rating for Model 3500HT 1000 PSI / 6.9 MPa
- Element Seal Material All Welded
- Fill Material Ceramic
- Probe Body Material Carbon Steel, 316SS or Hastelloy C276***

Model 3500 Retractable Process electrical resistance probes have a thin walled tubular sensing element made from the alloy of interest welded onto a body of the same material. Mild Steel bodies are Teflon coated. No other materials contact the corrosive process fluid. Materials of construction are carefully matched and welds are vacuum annealed during assembly to avoid preferential corrosion effects.

Model 3500 ER probes provide a large test surface, excellent dynamic temperature response and protection

of reference element. They are ideally suited to the more aggressive plant conditions and may be used in very aggressive organic or inorganic fluids over the entire pH range 0-14, subject to process containment requirements.

These probes are standard in mild steel, 304 S.S. and 316 S.S. Certain other alloys can be provided on special order; please contact the factory for information. The useful measuring lives of the T-10 and T-20 probe elements are 5 mils (0.13mm) and 10 mils (0.25mm) respectively.



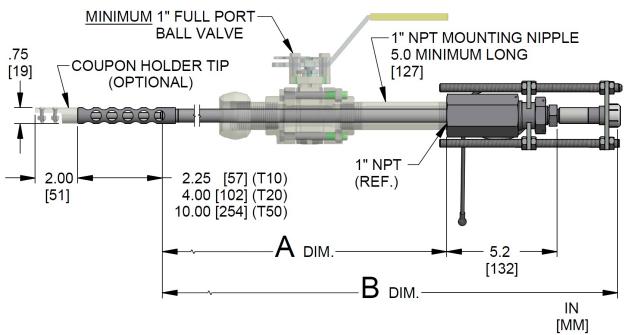
Element Availability

| UNS Number | Alloy | T10 | T20 | T50 | UNS Number | Alloy | T10 | T20 | T50 |
|---------------|-----------------------------|-----|-----|------|---------------|-------------------|------|------|------|
| K03005 | Pipe Grade Carbon Steel | • | • | • | N08020 | CARP 20-Cb3 | • | • | |
| A106GRB | A106 Gr. B | • | • | | S50400 | 9% Cr 1% Mo | • | • | |
| S30400 | 304 S.S. | • | • | • | N04400 | Monel 400 | • | • | |
| S30403 | 304L S.S. | • | • | | N06600 | Inconel 600 | • | • | |
| S31600 | 316 S.S. | • | • | | N06625 | Inconel 625 | • | • | |
| S31603 | 316L S.S. | • | • | | N08825 | Incoloy 825 | • | • | |
| S31703 | 317 S.S. | • | • | • | N10276 | Hastelloy C-276 | • | • | |
| S31803 | 2205 Duplex S.S. | • | • | | A333GR6 | A333GR. 6 | | • | |
| S32100 | 321 S.S. | • | • | | | | | | |
| S41000 | 410 Stainless Steel | • | • | | | | | | |
| S50200 | 502 S.S. (5% Cr 1/2% Mo) | • | • | | | | | | |
| N08904 | 904L S.S. | • | | | | _ | | | |
| | Inches | | | .025 | | Inches | .005 | .010 | .010 |
| | Useful Range (mm) | | | .635 | | Useful Range (mm) | .127 | .254 | .635 |

Table 1

Other element alloys or styles may be supplied subject to material availability.

Dimensions



"A" Dimension is with probe fully inserted into packing gland

"B" Type Connector

| Order | "A" Dim | ension | "B" Dimension | | | |
|--------|---------|--------|---------------|------|--|--|
| Length | Inches | mm | Inches | mm | | |
| 18 | 14.4 | 366 | 22.25 | 565 | | |
| 24 | 20.4 | 518 | 28.25 | 718 | | |
| 30 | 26.4 | 670 | 34.25 | 870 | | |
| 36 | 32.4 | 823 | 40.25 | 1022 | | |

Ordering Information

Note: For high velocity process conditions it is recommended that Wake Frequency Calculations be performed – please contact a Cosasco representative for further details.

| Model | Retract | able I | ER Probes | – Cy | lindric | al El | ement | Assembly | | | | | |
|----------|---|--|---|-------------------------------------|---|----------------|---|---|---|--|---------|--|--|
| 3500 | Complete Probe Assembly With Stuffing Box | | | | | | | | | | | | |
| 3500HT | Comple | Complete High Temperature Assembly *** | | | | | | | | | | | |
| 3501 | Model 3500 Replacement Insert | | | | | | | | | | | | |
| 3501HT | High Te | High Temperature Replacement Insert *** | | | | | | | | | | | |
| | Code | , , , , , , , , , , , , , , , , | | | | | | | | | | | |
| | T10 | 10 mil thickness (5 mil useful probe life) | | | | | | | | | | | |
| | T20 | 20 | 20 mil thickness (10 mil useful probe life) | | | | | | | | | | |
| | T50 | 50 | mil thickr | hickness (25 mil useful probe life) | | | | | | | | | |
| | | | Code | Ele | Element Alloy: See Table 1 for availability | | | | | | | | |
| | | > | XXXXXX | Er | iter UN | NS ηι | ımber | | | | | | |
| | | | | (| Code | 0 | rder Le | ength | | | | | |
| | | | | | 18 | 1 | 8 Inche | S | | | | | |
| | | | | | 24 | | 4 Inche | | | | | | |
| | | | | | 30 | _ | 30 Inches | | | | | | |
| | | | | | 36 | 3 | 6 Inche | S | | | | | |
| | | | | | | - (| Code Safety Clamp (Not an option for 3501 and 3501HT) | | | | | | |
| | | | | | | 0 Not Included | | | | | | | |
| | | | | | 1 Safety Clamp Installed | | | | | | | | |
| | | | | | | | | | Code Shield | | | | |
| | | | | | | | | 0 | | uded (liquids 8 ft./sec, gases 25 ft./sec) | | | |
| | | | | | | | | 1 Standard (liquids 25 ft./sec, gases 75 ft./sec) | | | | | |
| | | | | | | | | | 2 High Velocity/Erosion (liquids 50 ft./sec, gases 150 ft./sec) | | | | |
| | | | | | | | 3** | | | Holding (liquids 25 ft./sec, gases 75 ft./sec) | | | |
| | | | | | | | | | Code | Stuffing Box Material (Not an option for 3501 or 3501HT) | | | |
| | | | | | | | | | 0 | Stainless Steel/Carbon Steel* | | | |
| | | | | | | | | | 1 | Hastelloy C-276 | | | |
| | | | | | | | | | 2 | Same as element material | | | |
| | | | <u> </u> | | <u> </u> | | <u> </u> | | | | | | |
| 3500 - | | | K03005 | | 18 | | 1 . | – 1 | — 0 | | Example | | |
| | T10 | | K03005 | _ | 18 | | _ | 1 | | | Example | | |
| 3500HT - | | | K03005 | _ | 18 | _ | 1 - | _ 1 | - 0 | | Example | | |
| 3501HT | <u>—</u> Т20 | | K03005 | _ | 18 | | _ | 1 | | | Example | | |

^{*}Carbon Steel for Carbon Steel Elements, Stainless Steel for all others.

Accessories

| Part Numbers If Ordering Shield Separately: | | | | | | | |
|---|--------------------------------------|--|--|--|--|--|--|
| Model 3500 & 3501 | Model 3500HT & 3501HT | | | | | | |
| Standard Shield #745006-TXX-XXXXXX | Standard Shield #745054-XXXXXX | | | | | | |
| High Velocity/Erosion Shield #745017-TXX-XXXXXX | High Velocity Shield #745017-XXXXXX | | | | | | |
| Coupon Holding Shield #745060-XXXXXX | Coupon Holding Shield #745058-XXXXXX | | | | | | |
| "XXXXXX" is the UNS alloy number | "XXXXXX" is the UNS alloy number | | | | | | |

Unit Weight: Probe Assembly with Safety Clamp - 7 lbs. /3.18 kg Insert Only - 2.5 lbs./1.13 kg

Cosasco

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^{**}Coupon holding tip will extend 2" beyond order length coupon holding shields use CI-RS strip coupons.

^{***}For High-Temp Carbon Steel Element Probes, the Probe Body will be 316L S.S. For other alloys the body will be Hastelloy C276. The Stuffing Box and shields will be 316 S.S.