

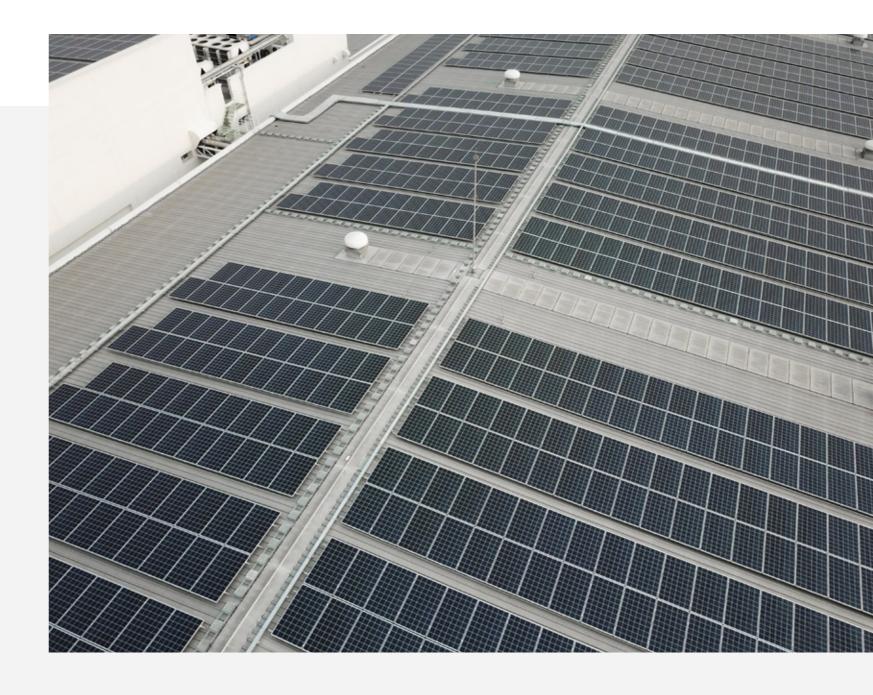
ALEXANDRIA STEEL FORMING COMPANY



ALEX FORM Solar Structure Solutions



ABOUT ALEXFORM		5
ALEX GROUP HISTORY		7
SOLAR MOUNTING STRUCTURE		9
CAR SHED		13
SECRET FIX ROOF CLAMPING		15
ALEX SOLAR PROFILES		19
REFERENCE LIST IN THE SOLAR SECTOR	;	23
COUNTRIES	2	25
CERTIFICATES	;	27



# ALEXFORM SOLAR

solar energy structural solutions as part of its business and production policy considering the top quality procedures, international and industry standards. To achieve this goal, Alex Form has equipped its production lines with the top quality machinery and state-of-the-art equipment.

AlexForm has a large number of skilled and highly qualified and experienced managers, engineers, technicians & workers, who are the real asset of our company and play a large role in developing the business and success set-up.

AlexForm constantly provides training to the staff and ensures that the most modern manufacturing techniques are persistently applied.

AlexForm full-fledged sales and marketing team comprises high caliber professional engineers & sales representatives. Empowered by its strong supply chain network, AlexForm provides high quality (supreme - prime) material to satisfy customers' requirements.

### **ABOUT ALEXFORM**

AlexForm origins date back to 1959, and since then the Company has consistently grown its business, and today AlexForm is leading the cold-formed steel sections industry and insulated panels in Egypt, and among the top players in the region, it remained at the top by finding new and exciting ways to reach out consumers, maintaining excellent relationship with clients as well as developing and improving the quality and business. AlexForm has a number of sister companies that all together provide a complete integrated steel structural solutions, starting from manufacturing to fabrication and installations.

AlexForm is a global manufacturer of cold steel section profiles, insulated sandwich panels and solar mounting solutions, pioneering in steel fabrication industry for more than 60 years.

Through the years, AlexForm remained focused on empowering our R&D team along with our technical office to work on innovating and providing new technologies that contribute in building green society.

AlexForm has early realized the exponential growth and demands of renewable energy and decided to expand its products ranges and integrate



## **Alex Group History SINCE 1959**

1959 1990 1993





Kholafaa Khalil Abdel **Naim Steel Trading** 

60 years ago, Alex Family was brought to life by Mr. Khalil Abdel Naeem. It started by focusing on one end goal, to be the leading traders covering the Egyptian market and fulfilling all its needs.



**AlexSteel Factory** 

The first step towards comprehension was to create a general steel fabrication center. As a start. AlexSteel was created up sections.



**AlexProfile Factory** 

Further expansions were made to cover more of steel components needed to provide a complete solution for a to manufacture steel built steel structural building. AlexProfile line worked on providing all forms of corrugated and wave single steel sheets, used as wall and roof cladding.



**AlexForm Factory** 

With the rise of preengineered buildings culture, AlexForm worked on providing all types of Cold-formed steel sections, as well as cold formed Steel Deck.



**AlexPanel Factory** 

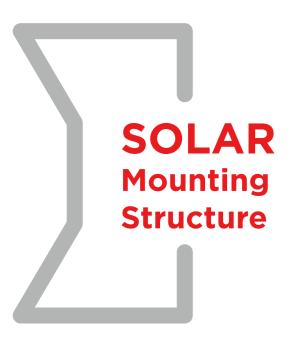
The new AlexPanel factory presented the first insulated sandwich panel onto the African and Middle-Eastern market. With diversity of steel specifications and insulating core thicknesses, we were able to provide a product covering a wide range of applications.



**AlexSolar** 

With further technology addition to our R&D along with our technical team succeeded in designing our own lightweight steel sections suitable solar mounting systems. With specifications such Zinc-Magnesium galvanization, AlexSolar provide a guaranteed solution durable and customized considering the surrounding rough environmental attacks.





In view of the great and rapid developments in our time in the field of energy, especially renewable energy and its great impact on the environment, Alex Form can provide the best engineering solutions for the solar mounting structures in different types (roof mounting, ground mounting, Car Shed and steel parts of the tracker) assisted by its large and varied availability of raw materials throughout the year in its warehouse, and it can also provide special raw materials on demand.

Also, Alex Form is investing directly and permanently to obtain the most stiffened and strong profiles to resist the loads exposed to it in order to provide the weight of the structure with the same stability and efficiency required, which makes the structure more economical.

### **Solar Mounting Structure Types:**

In AlexForm, you are unrestrained with typical patterned structures as we are working as a tailor made for each project and client requirements.



# Solar Ground Mounting Structures

In ground mounting structures we can provide the 2 types of post fixations (ramming type and on concrete base).



**Single Post Mounting Structure** 



**Dual Post Mounting Structure** 





AlexForm understands the market dynamics and the needs for continuous innovative designs of cold formed steel sections that enhances the performance and reduce the weight of the solar mounting steel structures. AlexForm has uniquely designed sections that helped many companies enhancing their design and system performance especially solar tracker systems designers. These nonconventional sections have been used in many projects and are now proven in use. This has certainly led to a better system performance with significant lower weight of the entire structure, and accordingly contributes in offering more economic and competitive solutions

# CAR SHED



**Single Car Shed** 



**Double Car Shed** 



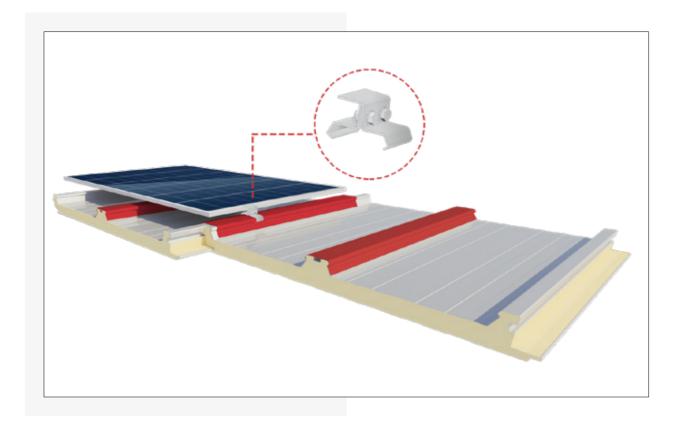
**Car Shed - Tubes** 



**Car Shed - Cold Formed Profiles** 

Product Name	Car Shed Tubes	Car Shed Cold Formed Profiles
Less weight per meter square		✓
Less weight per watt		✓
More waste in materials	✓	
Materials Availability	✓	✓
Easy for installation		✓
Faster in installation		✓
Flexibility to be customized		✓

### **SECRET FIX ROOF CLAMPING**

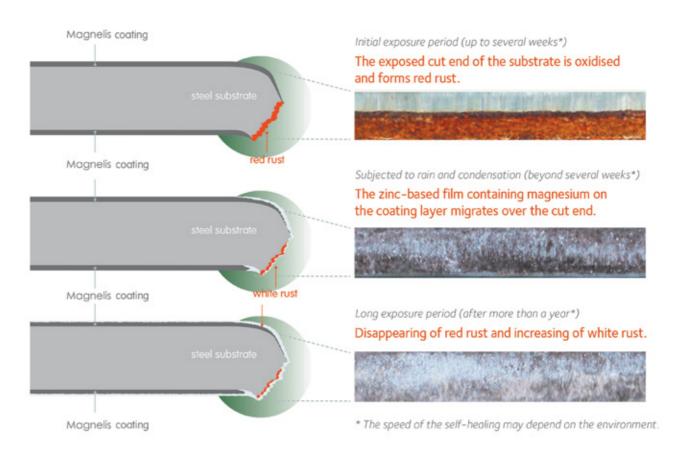


AlexForm can provide the new innovative solution combining its products, the new secret fix roof profile for sandwich panel and roof solar mounting, which help the industrial buildings to find the best roofing system thanks to its type of fixation with hidden screws to ensure a long life time and resist against the environmental circumstances.

### **Edge protection with self-healing effect:**

When exposed to the environment, Magnelis® forms a very dense zinc-based protective film, unlike galvanised where the film is very porous.

This unique dense film is also formed on edges, welds, perforations and scratches. In case some red rust was present on these uncoated zones, the red rust will be gradually covered by the Magnelis® film. It is almost impossible for the environment to penetrate this film. The result is that Magnelis® provides perfect protection of the whole structure, even on the uncoated edges, scratches and perforations.



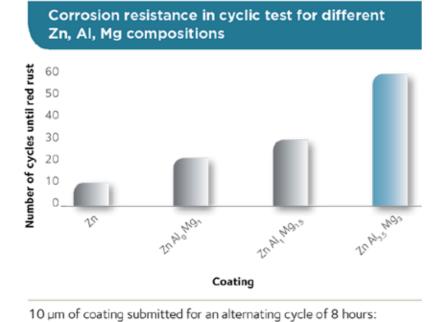
### **Technical specifications:**

Coating Designati	on	ZM70	ZM90	ZM120	ZM175	ZM200	ZM250	ZM310	ZM430		
Coating Mass	g/m²	70	90	120	175	200	250	310	430		
(total both sides)	oz/ft²	0.23	0.30	0.40	0.60	0.65	0.80	1.00	1.40		
Coating Thickness	(µm/per side)	5	7	10	14	16	20	25	35		
Aspect		MA and MB aspect									
Surface Treatment		C (E-Passivation® CrVI-free), O (oiled)									
Thickness		0.45 to 6.00 mm (0.018 to 0.236 inches)									
Width		Up to 1680 mm (66 inches)									
Steel grades											

HX260 LAD to HX460 LAD + ZM H240 + ZM

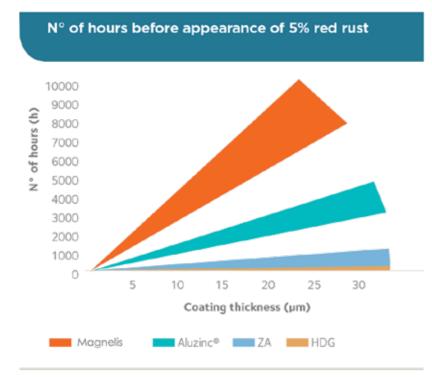


The following figure shows the high performance of zinc coated material against salt spray in comparison to other coated materials



fog cycle (5% NaCl)/dry cycle/humidity cycle Source: R&D researches

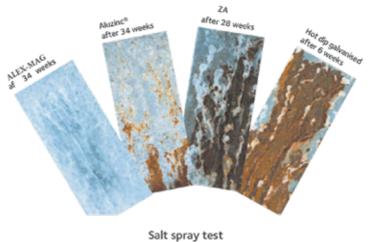
The following shape show the behavior of zinc coating against salt spray test, where it show better performance for Zm coating against other types of coating:

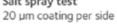


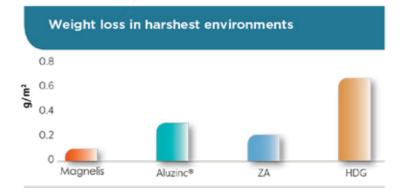
Corrosion resistance by salt spray test (average): Magnelis: >  $200 \text{ h/\mu m}$  - Aluzinc®:  $\pm 100 \text{ h/\mu m}$  - ZA:  $\pm 25 \text{ h/\mu m}$  Hot dip calvanised (HDG):  $\pm 8-10 \text{ h/\mu m}$ 

In highly alkaline environments (pH between10 and 13), Magnelis® demonstrates superior corrosion resistance compared to other metallic coatings.

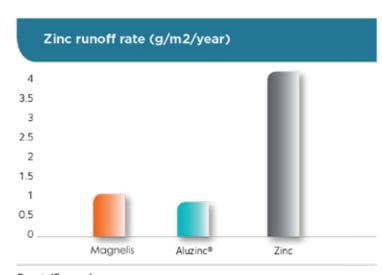
Due to its chemical composition, the product has better quality characteristics in terms of barrier protection against corrosion in an ammonia environment.







Measurement of mass loss pH: 11.7 - Solution with 5% NH<sub>2</sub> - T: 20°C - Test duration 24 h



Brest (France)
Maritime category C3 (average)
Institut Français de la Corrosion

### **Environmentally responsible:**

The application of Magnelis ensures the preservation of natural resources since it uses less zinc than pure zinccoatings. Moreover, like Aluzinc®, Magnelis®

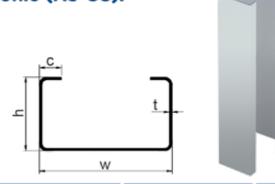
reduces considerably the zinc runoff\* in soils.

\*Runoff rate: the rate of dissolution of a material from its surface into the external environment (in g/m2/year).

In our case: the quantity of zinc washed from the surface by falling rain water.





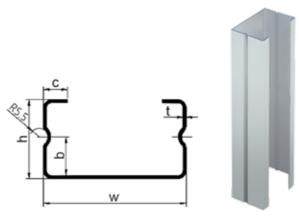


,	W	ı	h	c	;	t	
From	То	From	То	From	То	From	То
90	140	36	50	17	20	1.20	2.00
140	200	50	80	20	20	1.50	2.50
200	300	50	80	20	25	2.00	3.50

Dim in mm.

Material: Galvanized/Black iron

### C - Channel Profile with notch on leg (AS-CNF):



•	N	ı	h	С		t		b
From	То	From	То	From	То	From	То	
90	140	36	50	17	20	1.20	2.00	
140	200	50	80	20	20	2.00	2.50	20:40
200	300	50	80	20	25	2.00	3.50	

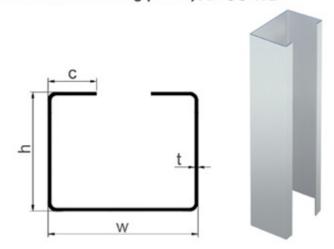
Dim in mm.

Material: Galvanized/Black iron

### Technical data sheet

Special Cross Sections

- C channel profile (High thickness wide leg profile) AF-CC-WL:



h	36	40	50	60	70	80	90	100	110	120	130	135
W												
520	•	•										
500	•	•	•									
480	•	•	•	•								
460	•	•	•	•	•							
440	•	•	•	•	•	•						
420	•	•	•	•	•	•	•					
400	•	•	•	•	•	•	•	•				
380	•	•	•	•	•	•	•	•	•			
360	•	•	•	•	•	•	•	•	•	•		
340	•	•	•	•	•	•	•	•	•	•	•	
320	•	•	•	•	•	•	•	•	•	•	•	•
300	•	•	•	•	•	•	•	•	•	•	•	•
380	•	•	•	•	•	•	•	•	•	•	•	•
360	•	•	•	•	•	•	•	•	•	•	•	•
240	•	•	•	•	•	•	•	•	•	•	•	•
220	•	•	•	•	•	•	•	•	•	•	•	•
200	•	•	•	•	•	•	•	•	•	•	•	•
180	•	•	•	•	•	•	•	•	•	•	•	•
160	•	•	•	•	•	•	•	•	•	•	•	•
140	•	•	•	•	•	•	•	•	•	•	•	•
125	•	•	•	•	•	•	•	•	•	•	•	•
h	36	40	50	60	70	80	90	100	110	120	130	135
С	10	11	20	25	25	25	28	31	34	37	42	42

Dim in mm.

Material: Galvanized/Black iron

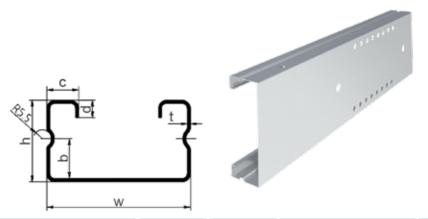
According to EN 10162.

Steel Grade S250, S350 and S420.



**⊢19**·

### ■ C - Channel plus profile with notch on leg (AS-CC-NF+):

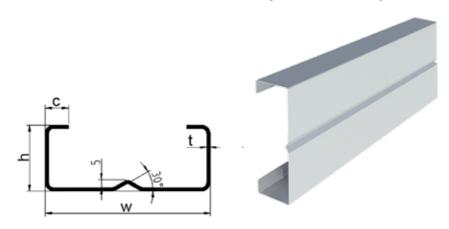


w		h		h		С	d	t		ь
From	То	From	То			From	То			
140	200	50	80	25	10	1.20	2.50	25.40		
200	300	50	80	25	10	2.00	3.50	25:40		

Dim in mm.

Material: Galvanized/Black iron

### ■ C - Channel Profile with notch on web (AS-CC-NW):

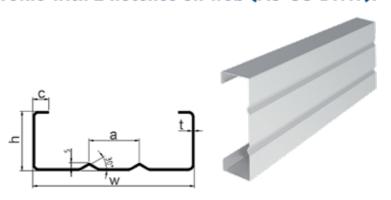


١	N	h		С		t		
From	То	From	То	From	То	From	То	
100	140	36	50	17	20	1.20	2.00	
140	300	50	80	20	20	2.00	2.50	

Dim in mm.

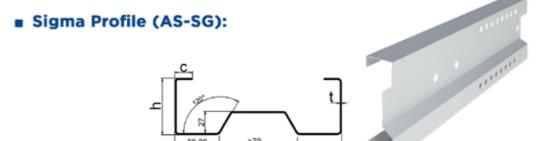
Material: Galvanized/Black iron

### ■ C - Channel Profile with 2 notches on web (AS-CC-DNW):



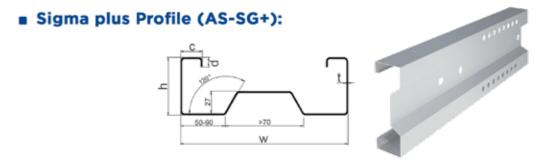
•	W	ı	n	С		t	a	
From	То	From	То	From	То	From	То	
200	300	50	80	20	25	2.00	3.50	80:180

Dim in mm. Material: Galvanized/Black iron



١	W	ı	h	c	:	t		
From	То	From	То	From	То	From	То	
170	250	50	80	22	22	1.50	3.50	

Dim in mm. Material: Galvanized/Black iron



,	W	1	h	С	d	t	
From	То	From	То			From	То
170	250	50	80	25	10	1.50	3.50

Dim in mm. Material: Galvanized/Black iron

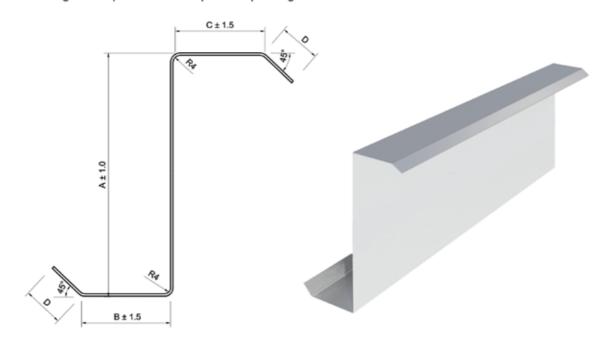
### Technical data sheet

Cold Formed Profile

ZEE section purlins

(AF-Z)

ZEE section purlins are accurately roll formed from high strength steel to provide an efficient, light weight and economical roofing and cladding support system for structural steel buildings. The thickness and height of the purlin selected depend on span length and loads.



	" G " G " G " G " G " G " G " G " G " G					MATERIAL THICKNESS								
Nominal Size	Dim.	Dim.	Dim.	Dim.	1.50	1.70	1.90	2.00	2.25	2.65	3.00	3.35	3.75	4.00
305 * 90	305	90	90	25						•	•	•	•	•
250 * 90	250	90	90	25						•	•	•	•	•
200 * 60	200	60	60	25						•	•	•	•	•
100 * 60	100	60	60	25					•	•	•	•	•	•
100 * 50	100	50	50	19					•	•	•	•	•	•
90 * 50	90	50	50	19			•	•	•	•	•	•	•	•

Material: Galvanized/Black iron

Steel Grade S250, S350 and S420.

Twist tolerance to be defined as follows:

Zee purlins with web width (Dim. "A") of 100 mm or less cannot be expected to be without twist.

All Zee's with leg lengths ( Dim.'s "B" & "C" ) of 54 mm or more cannot have lip lengths (Dim. "D") greater than 28 mm.

All Zee's with leg lengths less than 54 mm cannot have lip lengths greater than 19 mm.





### **AlexForm Clients:**















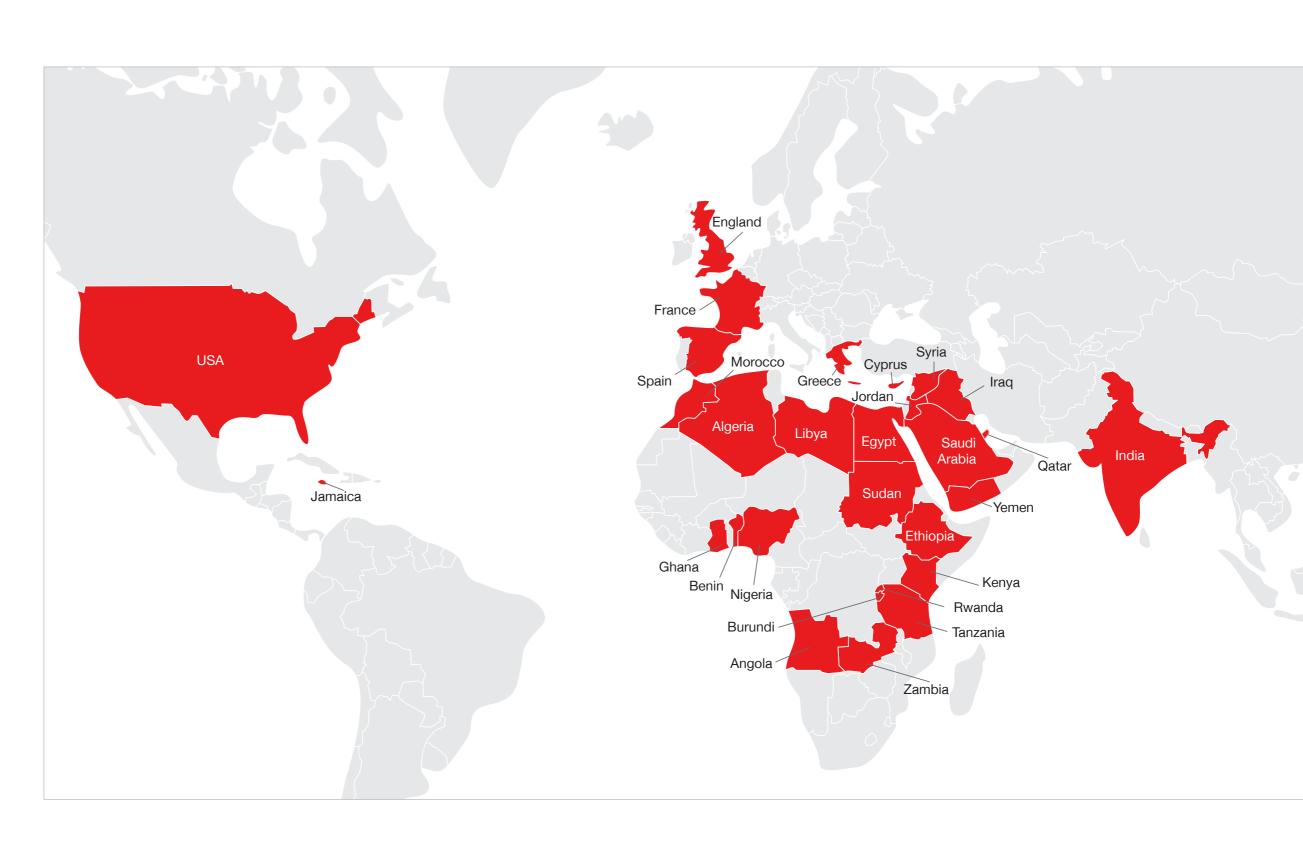




### 20+ COUNTRIES WORLDWIDE FOOTPRINT

### **AlexForm Footprint:**

- Algeria
- Angola
- Benin
- Burundi
- Cyprus
- England
- Ethiopia
- France
- Ghana
- Greece
- India
- Iraq
- Jamaica
- Jordan
- Kenya
- Libya
- Morocco
- Nigeria
- Qatar
- Rwanda
- Saudi Arabia
- Spain
- Sudan
- Syria
- Tanzania
- USA
- Yemen
- Zambia

















**Alexandria:** Behind 30 Patrice Lumumba St. El Obour Building

2nd floor, Alexandria, Egypt.

Tel: (+2) 03 392 5798

(+2) 03 392 5768

Factory: 21K Merghem Cairo-Alexandria Desert road, Egypt.

Tel: (+2) 03 342 0159

Fax: (+2) 03 342 0160



