



# Coolant Quality Log

Machine Name/#: \_\_\_\_\_

Questions? Contact: \_\_\_\_\_

Coolant Name: \_\_\_\_\_

Refractometer Factor: \_\_\_\_\_

Fresh Charge Date: \_\_\_\_\_

## Coolant Maintenance Protocols:

(Refer to the web sites below for more details)

Manage Hardness (ppm) 1x / week  
Manage Concentration (%) 1x / day  
Manage pH (pH) 1x / week  
Manage Tramp Oil (T/O) 1x / day  
Manage Chips (Ch) 1x / day

## Target Operating Parameters:

(Refer to your coolant product data sheet for these parameters)

ppm: \_\_\_\_\_ ± \_\_\_\_\_

%: \_\_\_\_\_ ± \_\_\_\_\_  
(refractometer reading x factor above = %)

pH: \_\_\_\_\_ ± \_\_\_\_\_

Date	ppm	%	pH	T/O	Ch	Initial
_____	_____	_____	_____	Y/N	Y/N	_____
_____	_____	_____	_____	Y/N	Y/N	_____
_____	_____	_____	_____	Y/N	Y/N	_____
_____	_____	_____	_____	Y/N	Y/N	_____
_____	_____	_____	_____	Y/N	Y/N	_____
_____	_____	_____	_____	Y/N	Y/N	_____
_____	_____	_____	_____	Y/N	Y/N	_____

Date	ppm	%	pH	T/O	Ch	Initial
_____	_____	_____	_____	Y/N	Y/N	_____
_____	_____	_____	_____	Y/N	Y/N	_____
_____	_____	_____	_____	Y/N	Y/N	_____
_____	_____	_____	_____	Y/N	Y/N	_____
_____	_____	_____	_____	Y/N	Y/N	_____
_____	_____	_____	_____	Y/N	Y/N	_____
_____	_____	_____	_____	Y/N	Y/N	_____