

### **EMHP Datasheet**

EMHP-23-23-2-4 (R1234ze) EMHP-23-23-2-7 (R515B)



This Energy Machines™ EMHP model contains two refrigerant circuits with a semi-hermetic reciprocating compressor in each. Together with optional frequency inverters, the EMHP model has the capability of providing either high turndown or extra capacity when required. The two refrigerant circuits are completely independent, ensuring the stability of the heating supply.

The EMHP model is specifically designed for heating and cooling purposes. It can handle large pressure drops on the chilled water side using the machine's internal chilled water pump. With integrated control valves and circulation pumps, the EMHP model comes as a complete heat pump and cooling system in one unit.



### Performance

Heating		Cooling			
Circuit	C1	C2	Circuit	C1	C2
Heating power (HP)	28 kW	28 kW	Heating power (HP)	49 kW	49 kW
Total HP	55 kW		Total HP	99 kW	
Cooling power (CP)	19 kW	19 kW	Cooling power (CP)	39 kW	39 kW
Total CP	38 kW		Total CP	78	kW
COP	3.17	3.17	COP	3.82	3.82
HP = Heating power, CP = Cooling power, COP = Coefficient of performance					

# **Design parameters**

Heating		Cooling	
Heated fluid (in/out)	47°C / 53°C	Heated fluid (in/out)	37°C / 43°C
Chilled fluid (in/out) 1°C / -3°C		Chilled fluid (in/out)	14°C / 9°C
Heated fluid: water, Chilled fluid: ethanol 26%			

# Pressure drop at rated flow

Heating			Cooling		
Circuit	C1	C2	Circuit	C1	C2
Heated fluid	1.41 kPa / 1.1 l/s	1.41 kPa / 1.1 l/s	Heated fluid	4.25 kPa / 1.97 l/s	4.25 kPa / 1.97 l/s
Chilled fluid	5.82 kPa / 1.16 l/s	5.82 kPa / 1.16 l/s	Chilled fluid	11.3 kPa / 1.92 l/s	11.3 kPa / 1.92 l/s

# Available pressure at rated flow

Heating			Cooling		
Circuit	C1	C2	Circuit	C1	C2
Heated fluid	95 kPa / 1.1 l/s	95 kPa / 1.1 l/s	Heated fluid	77 kPa / 1.97 l/s	77 kPa / 1.97 l/s
Chilled fluid	89 kPa / 1.16 l/s	89 kPa / 1.16 l/s	Chilled fluid	71 kPa / 1.92 l/s	71 kPa / 1.92 l/s

# Electricity

Rated power supply	400 VAC / 50 Hz / 3-phase
Rated power input	41 kW
Rated current	71 A
Rated start current	118 A
Fuse	100 A

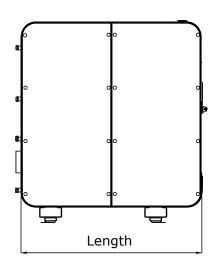


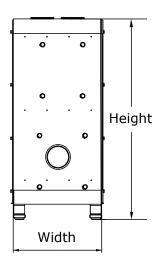
### Refrigerant

Options	R1234ze	R515B
GWP value	7	293
Charge (C1+C2)	6 kg + 6 kg	

#### **Dimensions**

Length / Width / Height	1650 mm / 850 mm / 1840 mm
Weight (dry/commissioned)	1200 kg / 1350 kg



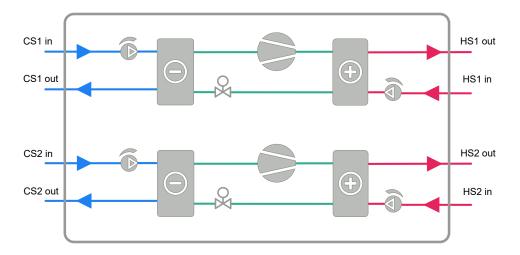


#### Ventilated enclosure

Minimum airflow: 21.5 l/s	Pressure difference shall be ≥ 20 Pa
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Note: The ventilation fan is not provided with the machine. The pressure difference refers to the difference between the inside and outside of the ventilated enclosure.

## Flow diagram



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