

Soji

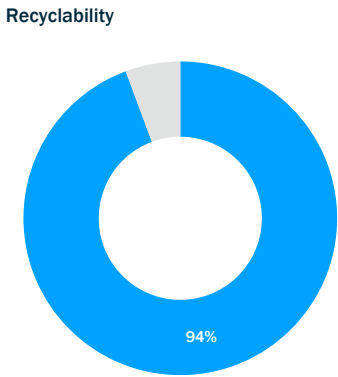
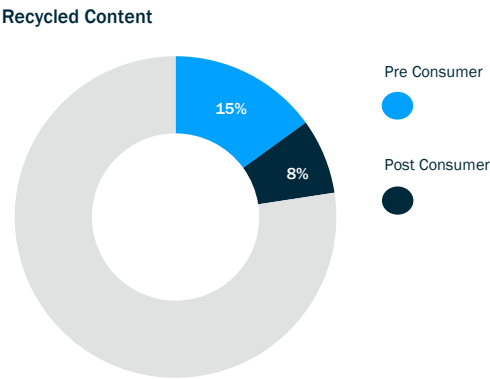
Seating

Thoughtfully designed and informed by ergonomics, Soji is a highly-adjustable task chair that syncs your body and mind the second you sit down. Soji fuses comfort and elegance to promote performance and well-being wherever work gets done.

Soji® seating is manufactured in a zero landfill, ISO 14001 certified facility in Bruce, Mississippi, USA. Haworth will partner with our customers in determining the best end-of-useful life solution for Soji, including the option of returning the product to our Holland, MI recycle center for responsible recycling.



Material	Material Weight	
Plastic	15.13 lbs	(37%)
Steel	11.79 lbs	(29%)
Aluminum	7.29 lbs	(18%)
Wood	3.98 lbs	(10%)
Foam	2.21 lbs	(5%)
Other	0.08 lbs	(0%)
Total	40.48 lbs	(100%)



Certifications



Greenguard Gold Certified
Certification # 112273-420
Refer to spot.ul.com for certificate

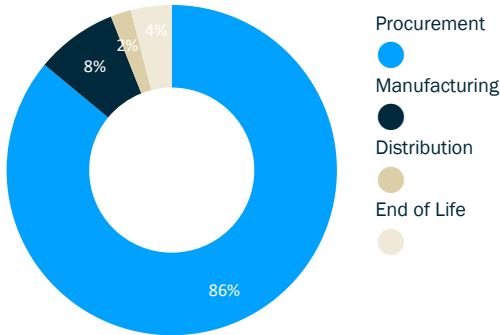


BIFMA Level 3 certified
Refer to NSF.org for certificate

Life Cycle Assessment (LCA)

Carbon Footprint	120 kg CO ₂ eq.
Acidification	0.40 kg SO ₂ eq.
Eutrophication	0.052 kg N eq.
Smog	6.1 kg O ₃ eq.
Ozone Depletion	7.40E-07 kg CFC11 eq.

Impact by Life Cycle Stage



Material Chemistry

Haworth is committed to providing our customers with products that support safe and healthy environments. We are working diligently toward the ongoing reduction of hazardous chemicals associated with parts and materials we source, as new safer alternatives become commercially available.

These include, among others, PVC, benzidine dyes, hexavalent chromium, certain hazardous phthalates, PBDE flame retardants, and those chemicals known to contribute towards ozone depletion.

We are committed to achieving our goal of being transparent with our customers on our progress.

- Haworth Banned Chemical List Compliant
- Healthier Hospitals Healthy Interiors Compliant

*Product configuration dependent. Contact Sustainability@Haworth.com

LEED v4 Contributions

Soji contributes to LEED v4 Certification through the following credits:

- Low Emitting Materials: Product complies with ANSI/BIFMA e3-2014e Credit 7.6.1, 7.6.2 and 7.6.3
- Building Product Disclosure and Optimization - Material Ingredients: Manufacturer Inventory available
- * Product may support additional credits - contact a LEED AP or Sustainability@Haworth.com to learn more