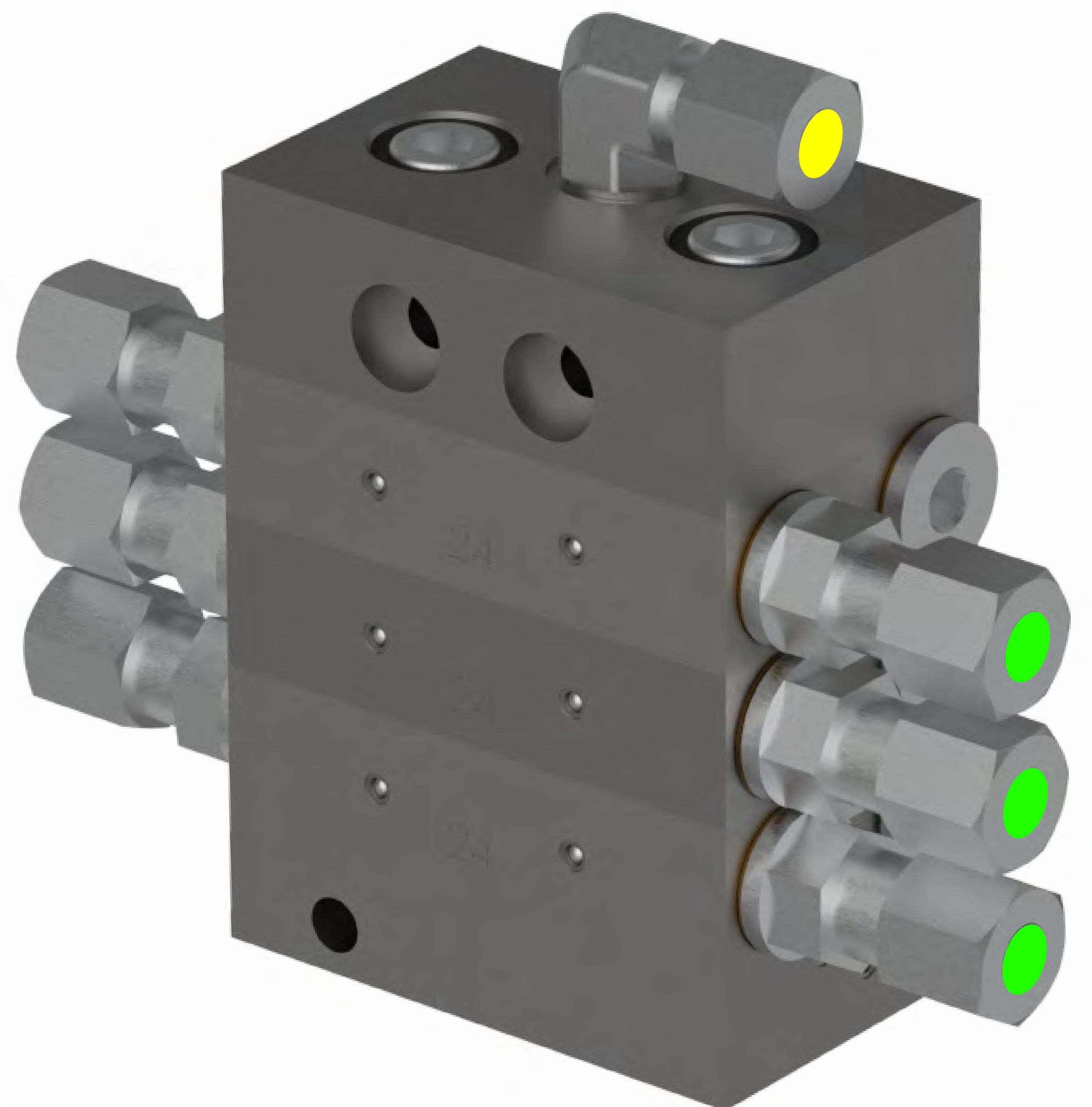


Instruction Manual

Progressive Lubrication Divider

JPQ SERIES



Index

Overview	3
Working Principle	4
Assembly and Components	5-13
Combination Principle	14-16
Outlets' Displacement Calculation	17
Divider Monitoring Sensor / Indication Pin	18-19
Divider Accessories	20-21
Order Key	22

Overview

The progressive piston dividers are divider devices with a hydraulic sequence control, the pistons of which are regulated by the supplied lubricant in a way that the lubricant inevitably and successively escapes at the individual outlets. In the case of malfunction during the flow of lubricant, e.g. plugging of lubricating line or lubricating points, the divider will block up.

The divider sensor or indication pin (**Dia. 5.1** - 13 and 14) are used for the monitoring of the distributors. In the case of manually operated pumps a virtually insurmountable counter pressure occurs during the blockage. In the case of automatic pumps such as e.g. the electrical pump ALP811/ALPA or ALPB the lubricant escapes at the safety valve.

The progressive JPQ dividers are manufactured in a variable chip construction, which offers the advantage that the divider can be extended or shortened at random according to the amount of lubrication points. Due to this chip construction there is also the possibility of constructing an overall progressive divider from individual distributor disks with different outputs per piston stroke.

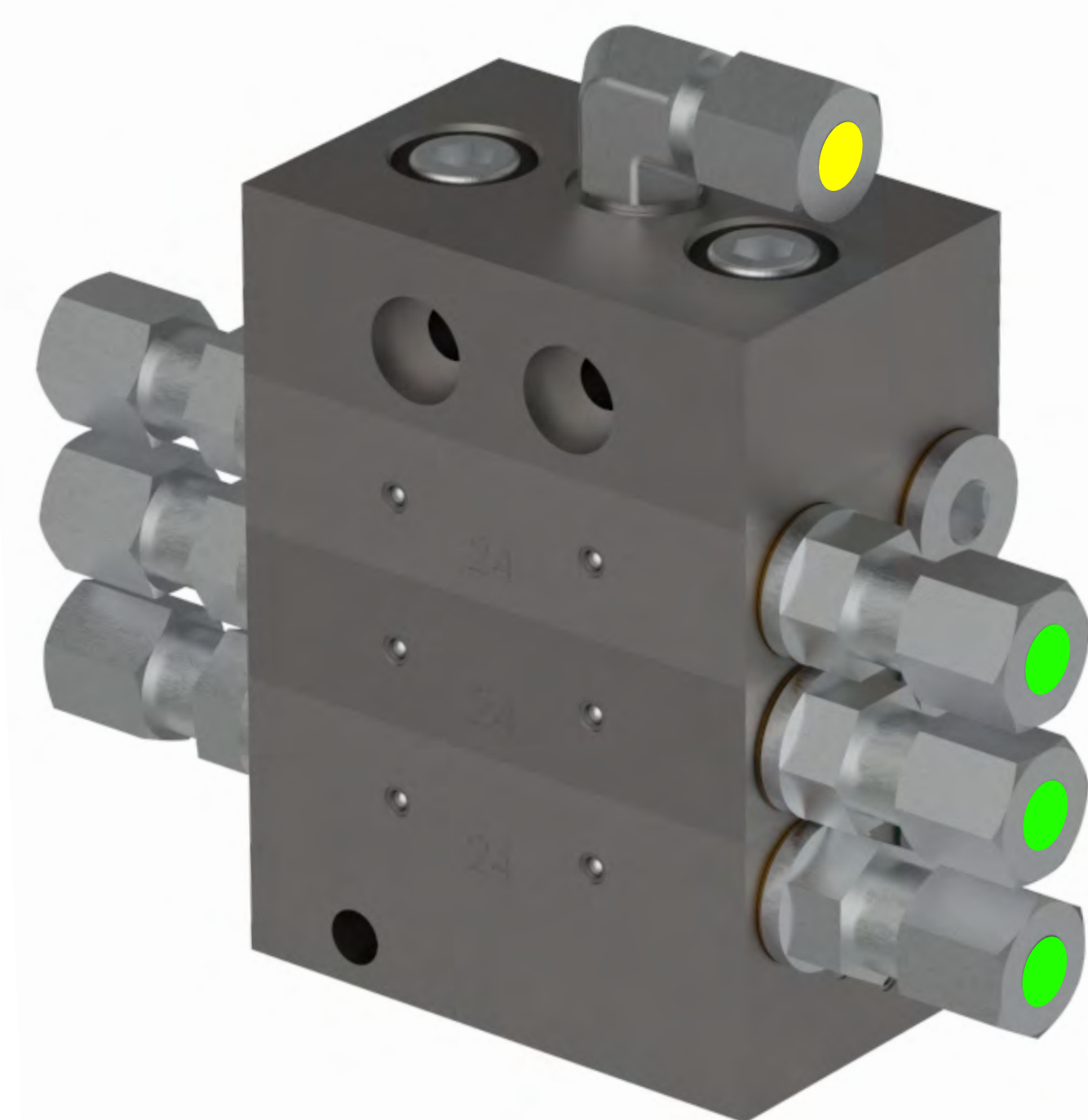
The difference in output per piston stroke is created by different piston diameters. To get the correct functioning of a progressive divider a minimum of three pistons, i.e., a minimum of three output elements is a must.

Technical data:

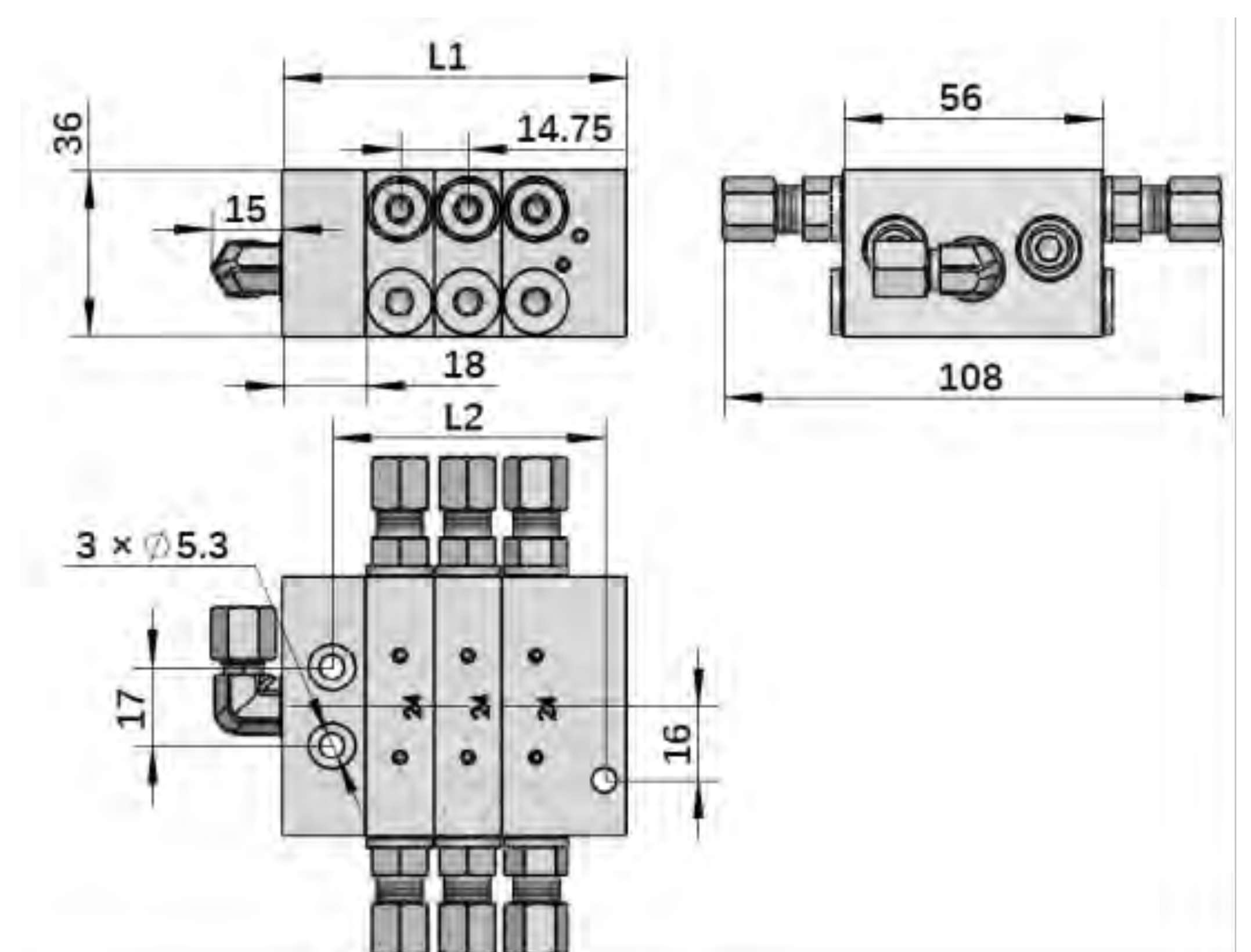
Operating pressure - Inlet: max. 300 bar
 Temperature range: -35°C to +70°C
 Carrier vehicle: Oil - viscous oil - grease
 In- / Outlet Thread: M10x1

Number of elements:

Min.: JPQ 3/6 (3 output elements)
 Max.: JPQ 8/16 (8 output elements)



Element	Delivery Quantity (mm ³ /Stroke)		Piston Dia. mm
	Per outlet	Per element	
ME 8	80	160	4.0
ME 16	160	320	5.7
ME 24	240	480	7.0
ME 32	320	640	8.0
EE 8	80	160	4.0
EE 16	160	320	5.7
EE 32	240	480	7.0



Outlets	6	8	10	12	14	16
L1 mm	74.5	89.3	104.0	118.8	133.5	148.3
L2 mm	59.0	73.8	88.5	103.3	118.0	132.8

Working Principle

The progressive divider consists of the individual components start element SE (without piston), 2-7 mid element ME and end element EE, all of which are assembled in distributor blocks using tension rods (hexagon socket screws) with lock washers. The individual elements are sealed with O-rings between each other.

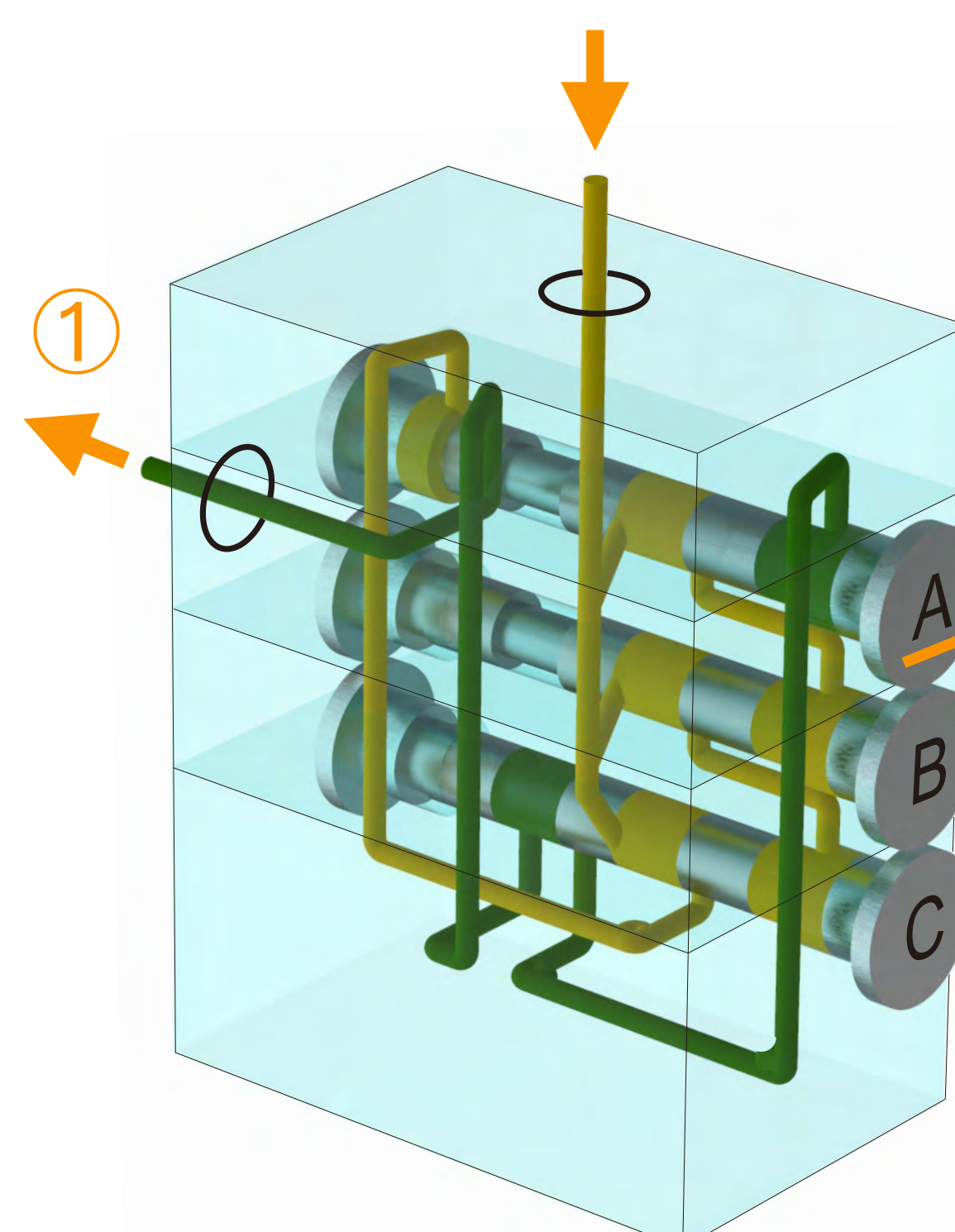
The lubricant flows via the inlet of the distributor through all distributor disks to the piston A. The piston (A) is shifted to the left and the lubricant is pressed from the left pressure range of the delivery piston to the outlet ① (*Dia. 4.1*).

After that, the proportioning pistons B and C are progressively shifted and the lubricant is primed to the outlets ② (*Dia. 4.2*) and ③ (*Dia. 4.3*).

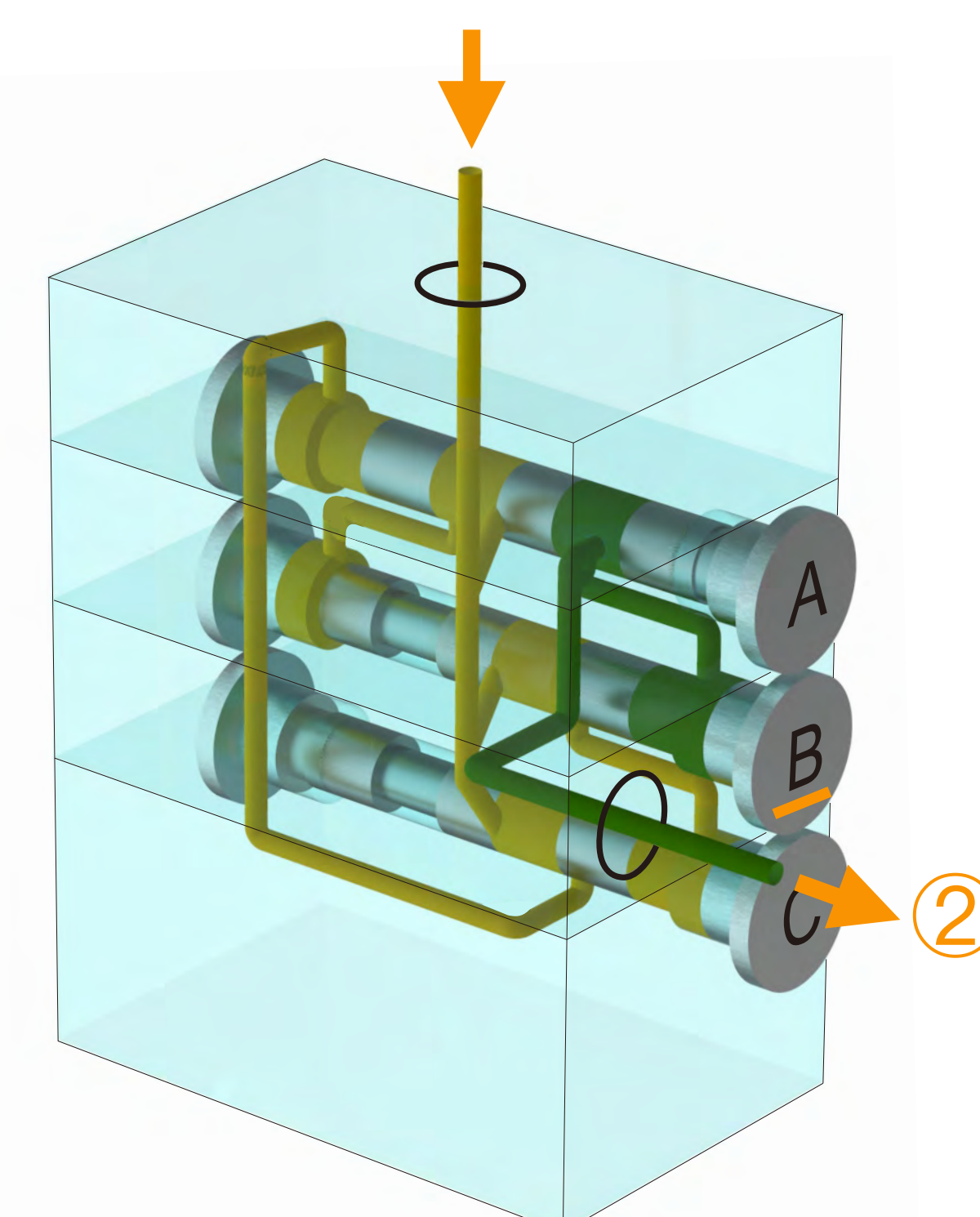
After the piston C has been shifted, the lubricant is directed to the left side of the delivery piston A (*Dia. 4.4*) and primed from the right pressure range of the delivery piston to the outlet ④.

Subsequently, the delivery pistons B and C are shifted and lubricant is pressed to the outlets ⑤ (*Dia. 4.5*) and ⑥ (*Dia. 4.6*).

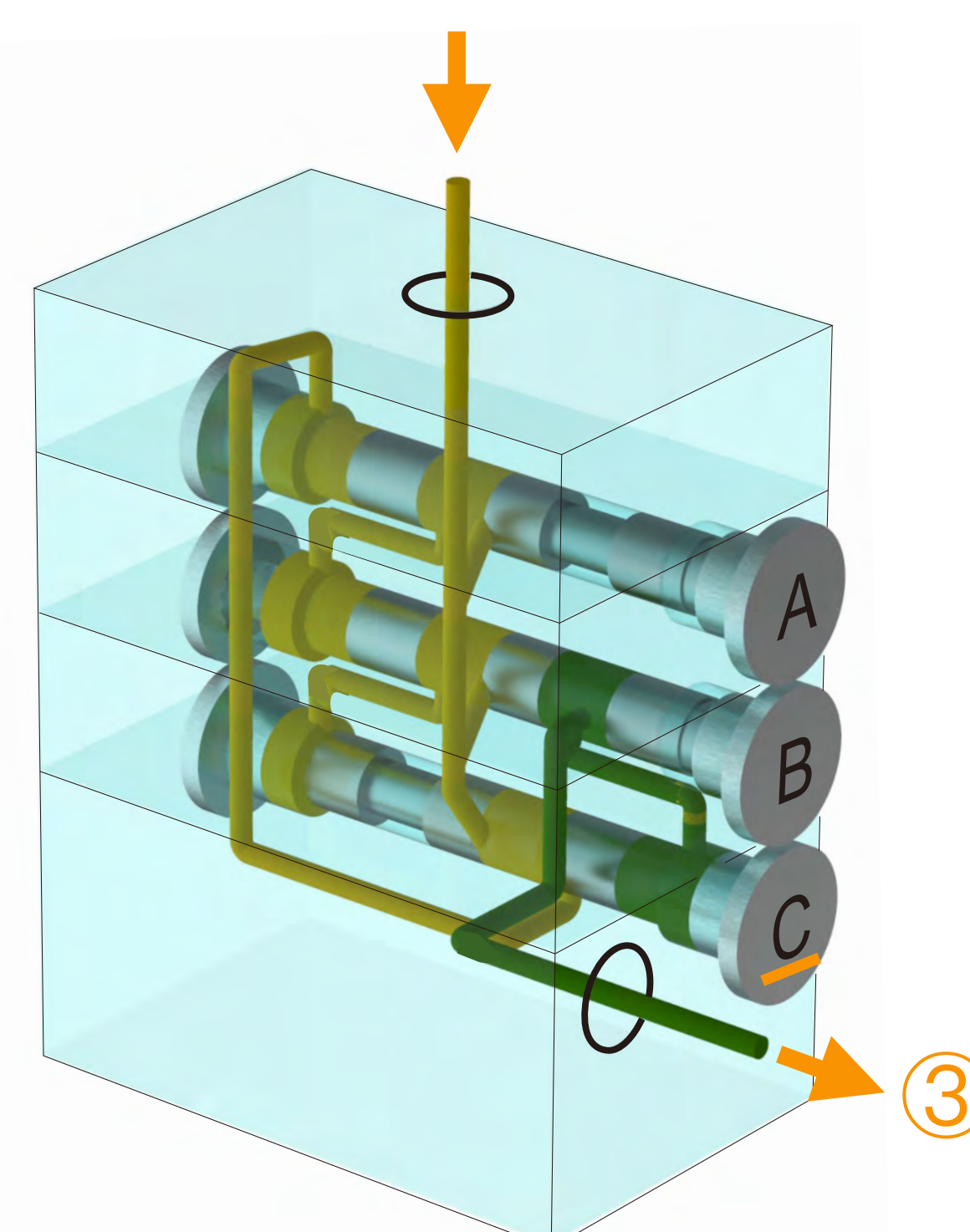
After the delivery piston has been shifted, the lubricant is once more directed to the right side of the delivery piston (*Dia. 4.1*) and a new cycle of the progressive divider is initiated. The described function is repeated as long as lubricant is fed to the progressive divider.



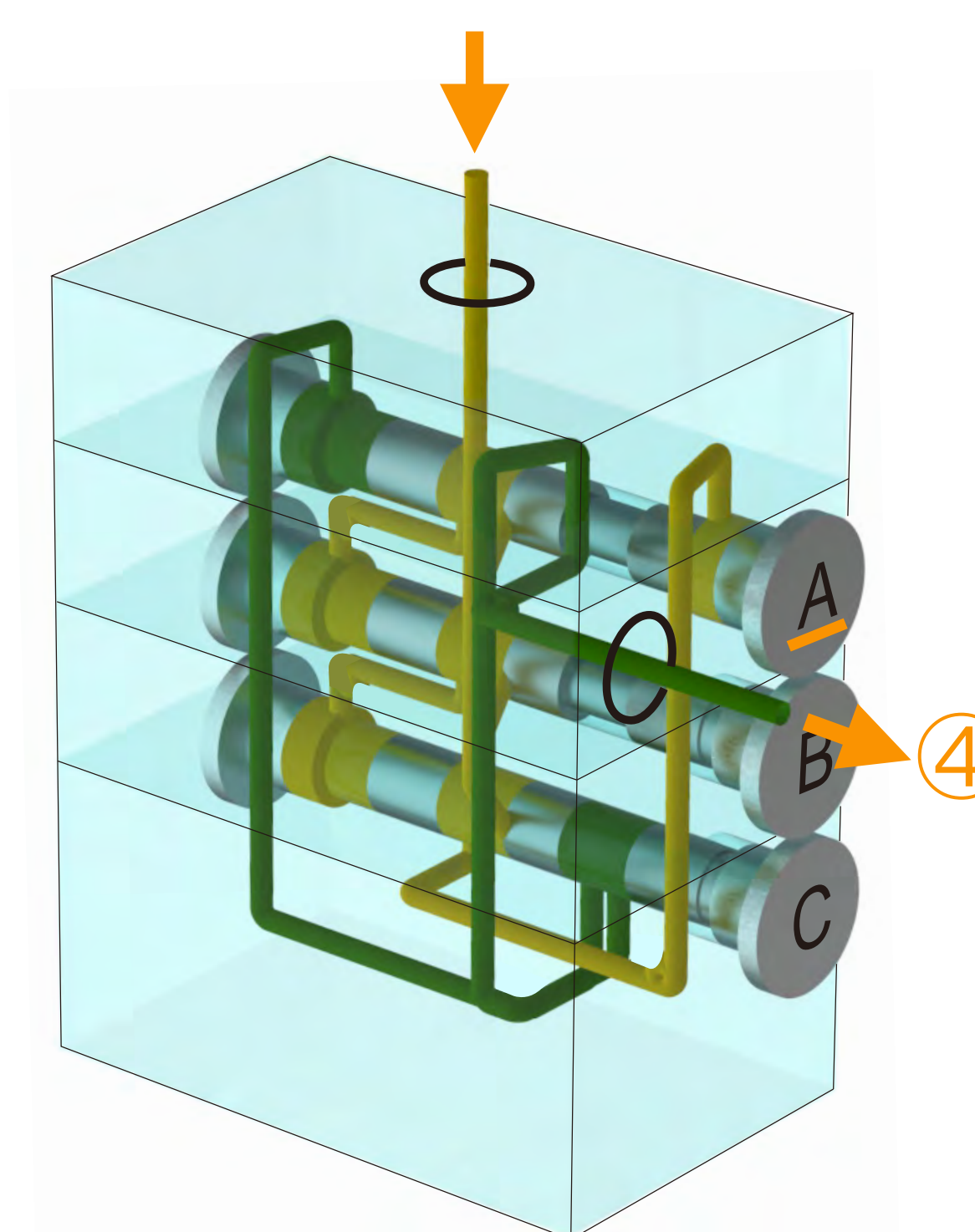
Dia. 4.1 Step A



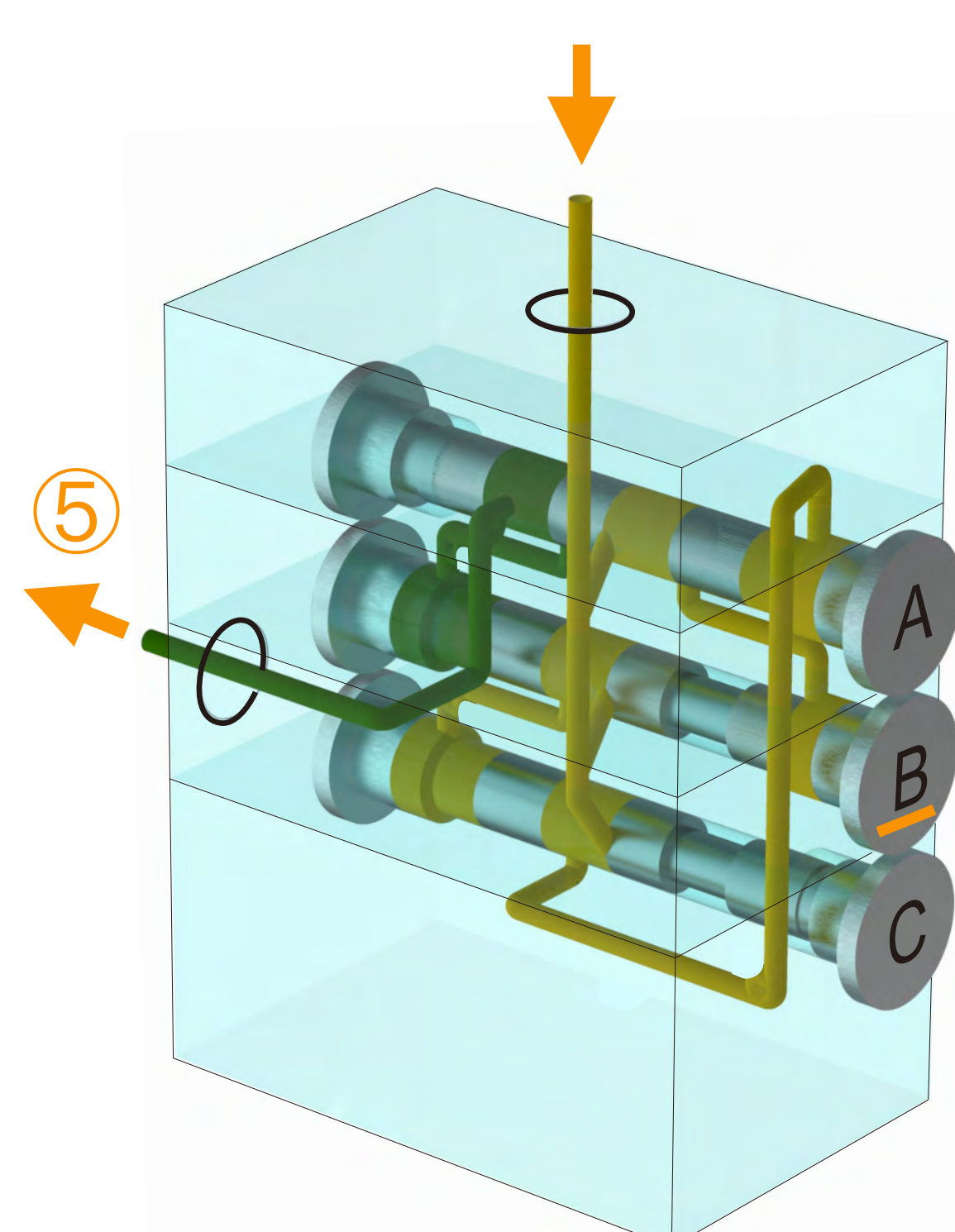
Dia. 4.2 Step B



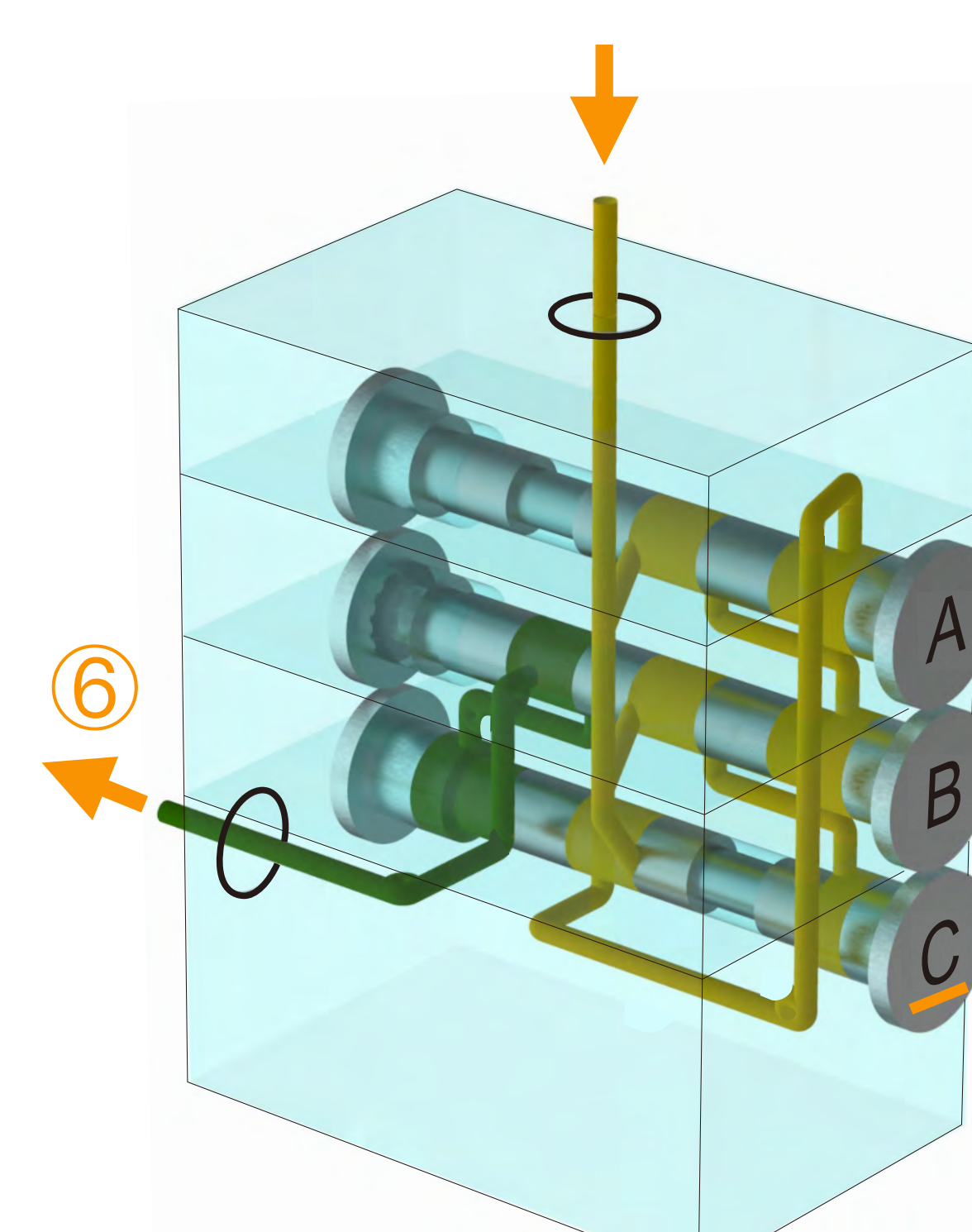
Dia. 4.3 Step C



Dia. 4.4 Step D



Dia. 4.5 Step E



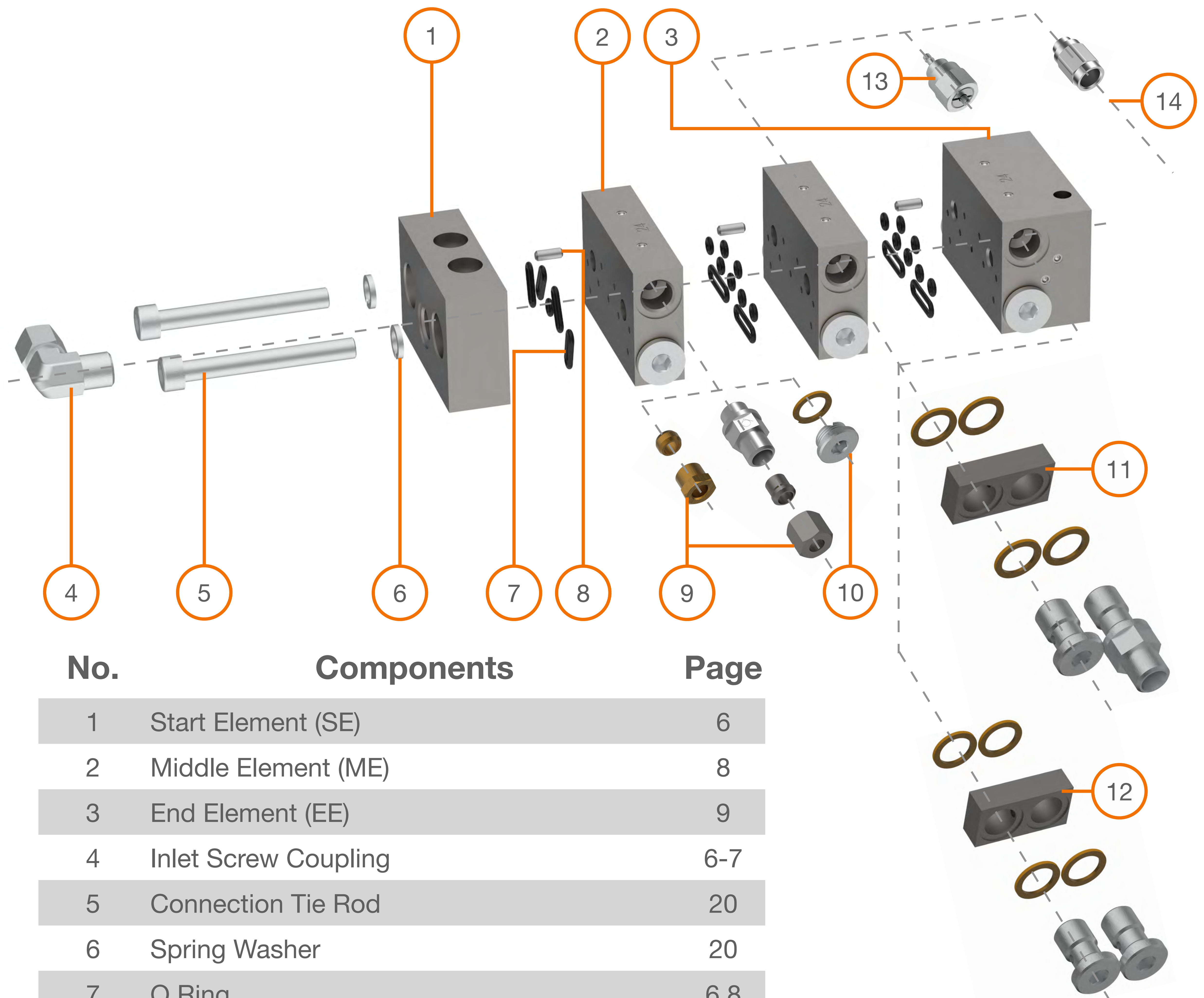
Dia. 4.6 Step F

Assembly and Components

The divider is made of a series of at least 4 elements:

- 1x start element,
- 2x middle elements,
- 1x end element.

With components e.g. bridge with outlet or blind plug, the divider can be built with multiple configurations to match the grease requests of the greasing points.



No.	Components	Page
1	Start Element (SE)	6
2	Middle Element (ME)	8
3	End Element (EE)	9
4	Inlet Screw Coupling	6-7
5	Connection Tie Rod	20
6	Spring Washer	20
7	O Ring	6,8
8	Connecting Pin between Elements	8
9	Outlet Screw Coupling	10-12
10	Outlet Blind Plug	12
11	Bridge with Outlet	13
12	Bridge without Outlet	13
13	Indication Pin	19
14	Divider Monitoring Sensor	18-19

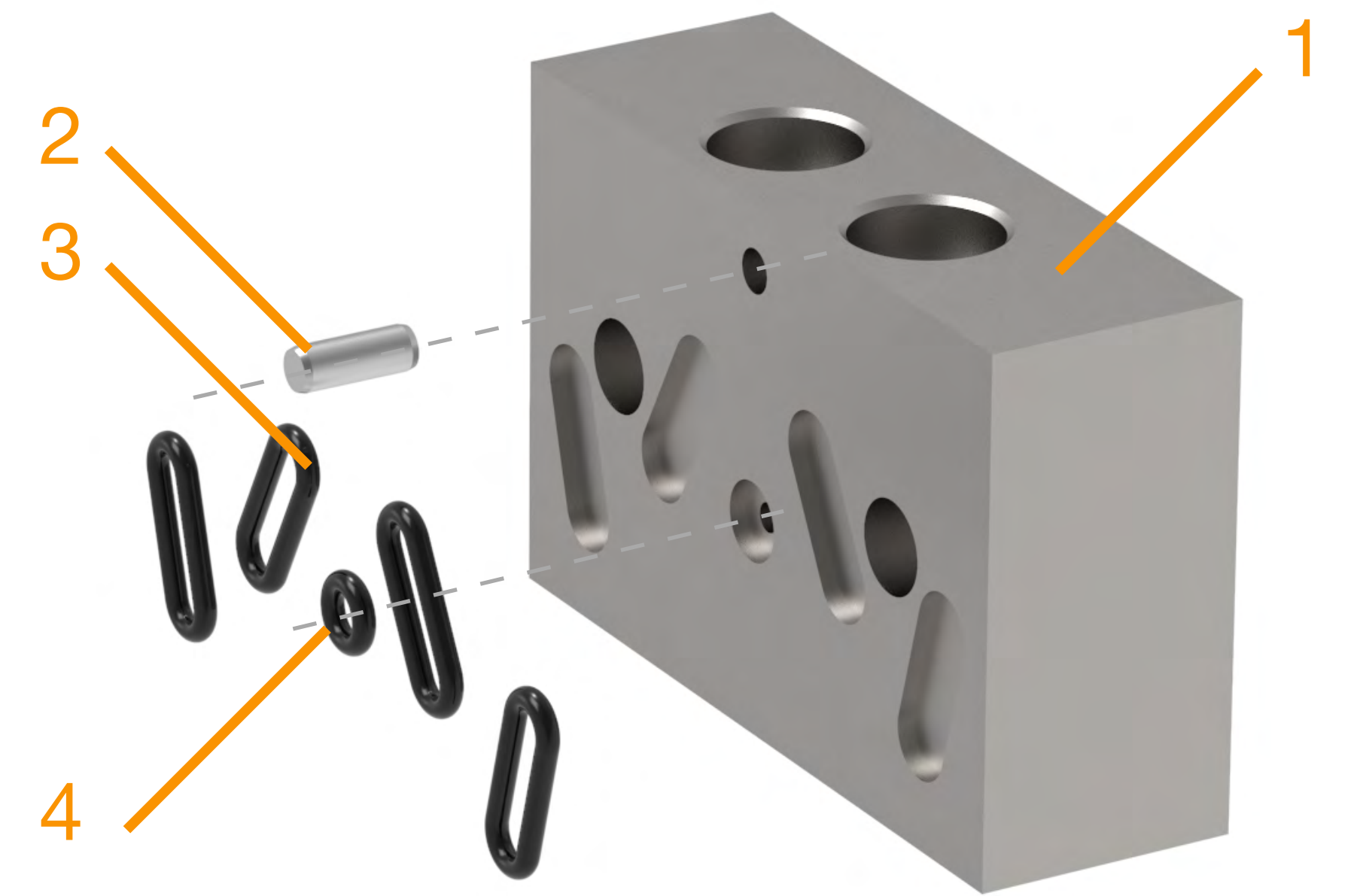
Dia. 5.1 Divider Components

Start Element (SE)

Start element is the element without outlets (*Dia. 6.1*). Every divider must have a start element.

Description	Part No.
Start Element (incl. O Rings)	2020520330

Spare Parts	Qty. per Set	
O Ring M 7.5x1.5mm	4	3040201120
O Ring S 2.5x1.5mm	1	3040201140
Connecting Pin	1	3040100050



- 1- Start Element Body
- 2- Connection Pin
- 3- O Ring M 7.5x1.5mm
- 4- O Ring S 2.5x1.5mm

Dia. 6.1 Start Element (SE)

Inlet Screw Couplings

The JPQ progressive divider can be used as either a main divider or a secondary divider.

When used as a main divider, the pump and main divider are connected by a high pressure hose and hose studs with outer diameter 6mm or 8mm. When used as a secondary divider, the main divider and secondary dividers are normally connected by a high pressure hose and hose studs with outer diameter 6mm.

All screw couplings with M10x1k threads can be directly used for the inlet connection of the JPQ divider. All screw couplings with M10x1 threads can be used together with a copper ring (or ED sealed) for the input connection.

Elbow Inlet Screw Couplings (*Dia. 6.2*)

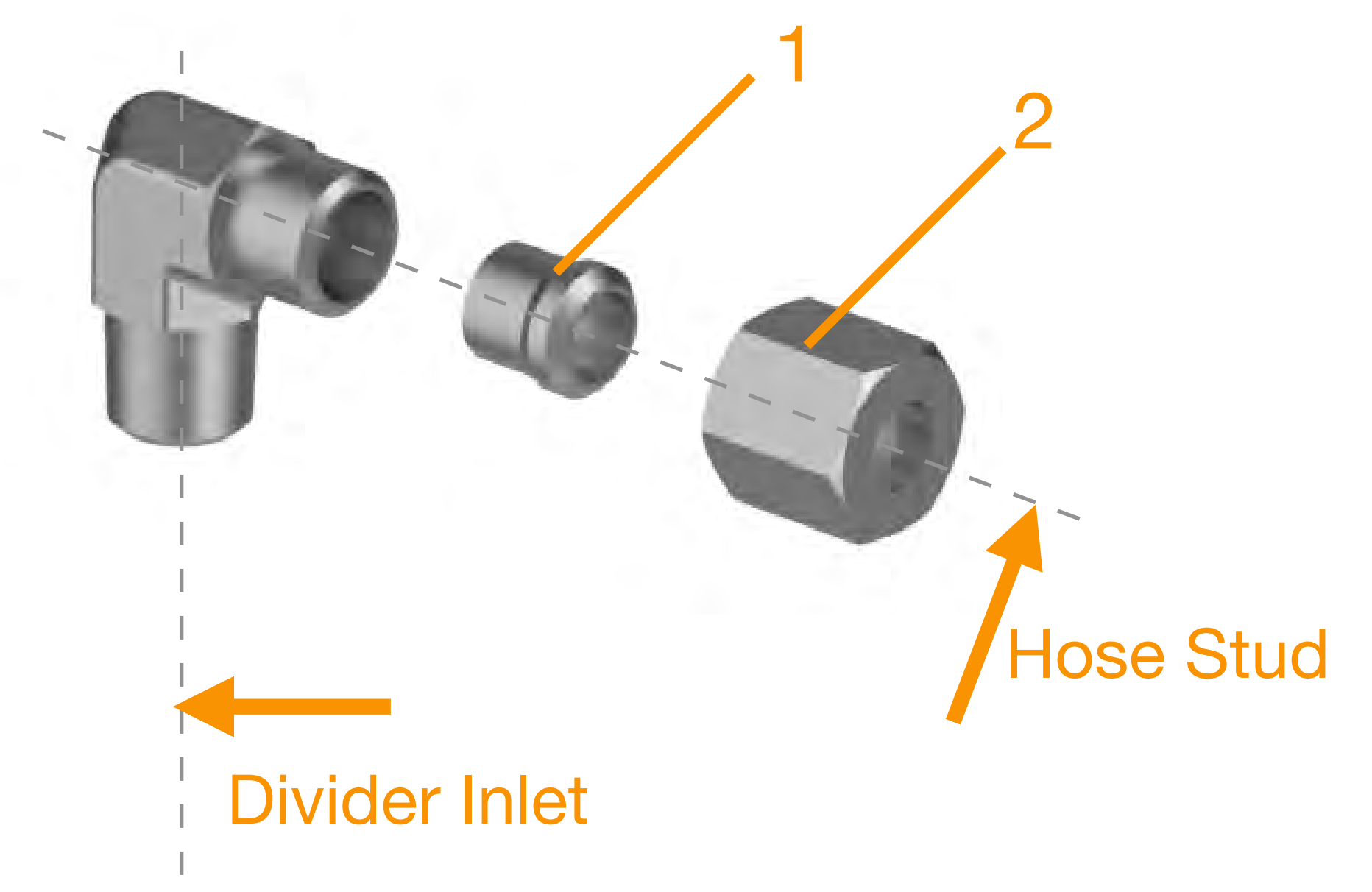
Description	Part No.
WE-ZN M10KD6	9900147
WE-ZN M10KD8	9900149

Spare Parts 1 - Coupling and Connector Cutting Ring

SR-ZN D6	9900209
SR-ZN D8	9900211

Spare Parts 2 - Coupling and Connector Nut

U-ZN D6	9900199
U-ZN D8	9900202



- 1- Coupling and Connector Cutting Ring
- 2- Coupling and Connector Nut

Dia. 6.2 Elbow Inlet Screw Coupling

Inlet Screw Couplings

Straight Inlet Screw Couplings (Dia. 7.1)

Description	Part No.
GE-ZN M10KD6	9900111
GE-ZN M10KD8	9900112
GE-ZN M10D6 (ED sealed)	3050100890
GE-ZN M10D8 (ED sealed)	3050104830

Spare Parts 1 - Coupling and Connector Cutting Ring

SR-ZN D6	9900209
SR-ZN D8	9900211

Spare Parts 2 - Coupling and Connector Nut

U-ZN D6	9900199
U-ZN D8	9900202

Swivel Inlet Screw Couplings (Dia. 7.2 and Dia. 7.3)

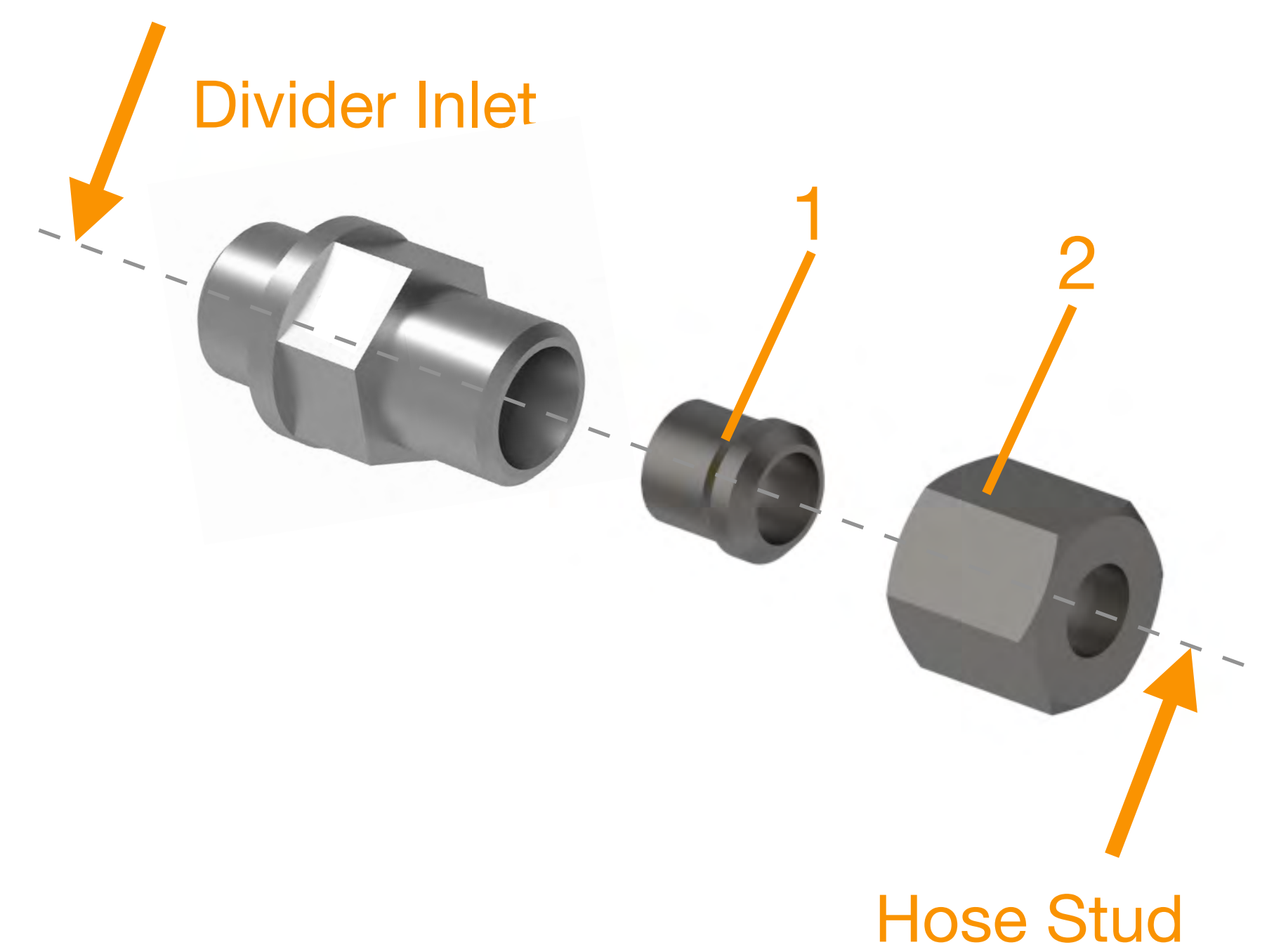
Description	Part No.
WSA-ZN M10D6 (ED sealed) Dia. 7.2	3050100620
WSA-ZN M10D8 (ED sealed) Dia. 7.2	3050105150
WS-ZN M10D6 (ED sealed) Dia. 7.3	9900323
WS-ZN M10D8 (ED sealed) Dia. 7.3	9900324

Spare Parts 1 - Coupling and Connector Cutting Ring

SR-ZN D6	9900209
SR-ZN D8	9900211

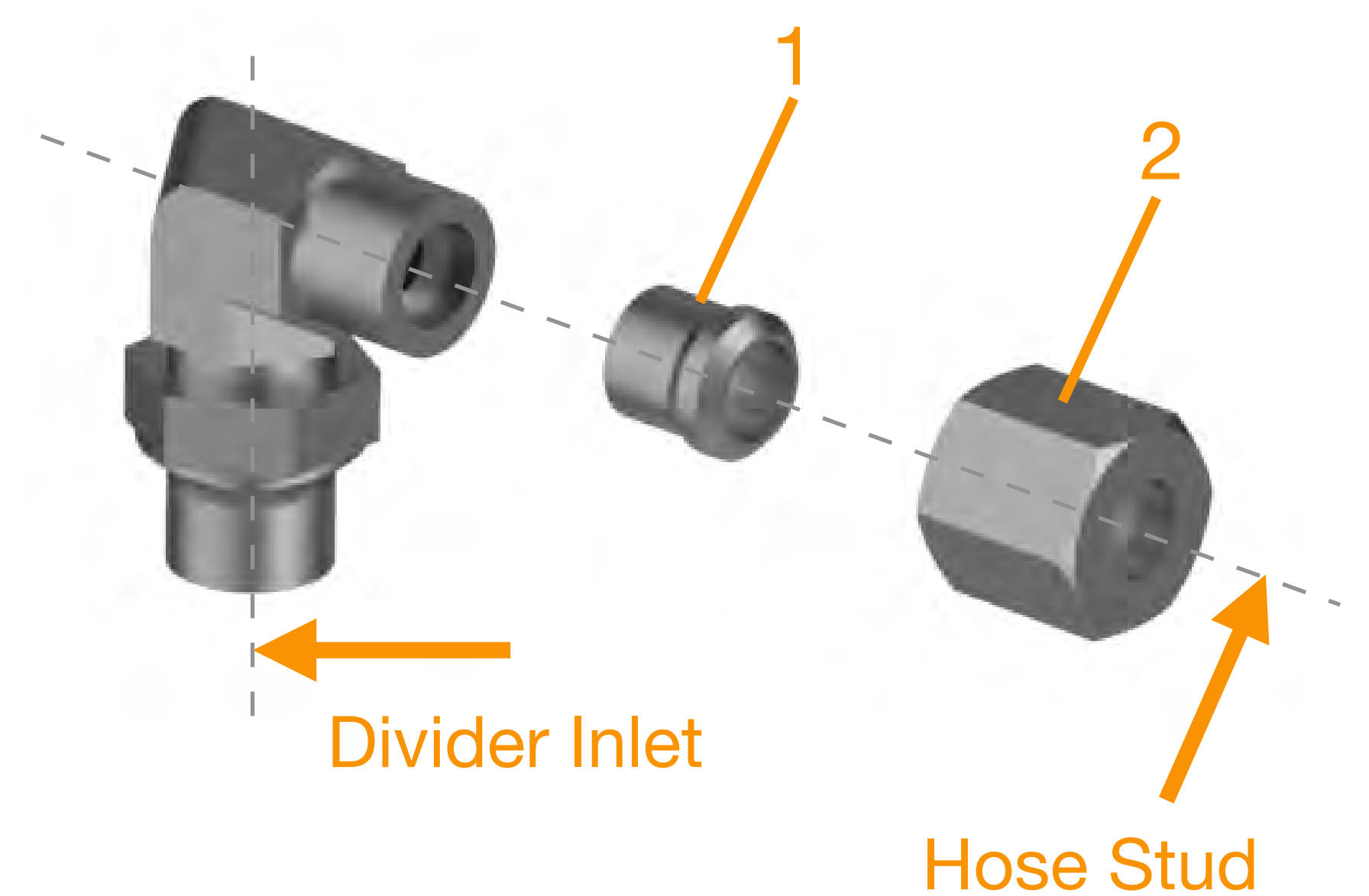
Spare Parts 2 - Coupling and Connector Nut

U-ZN D6	9900199
U-ZN D8	9900202



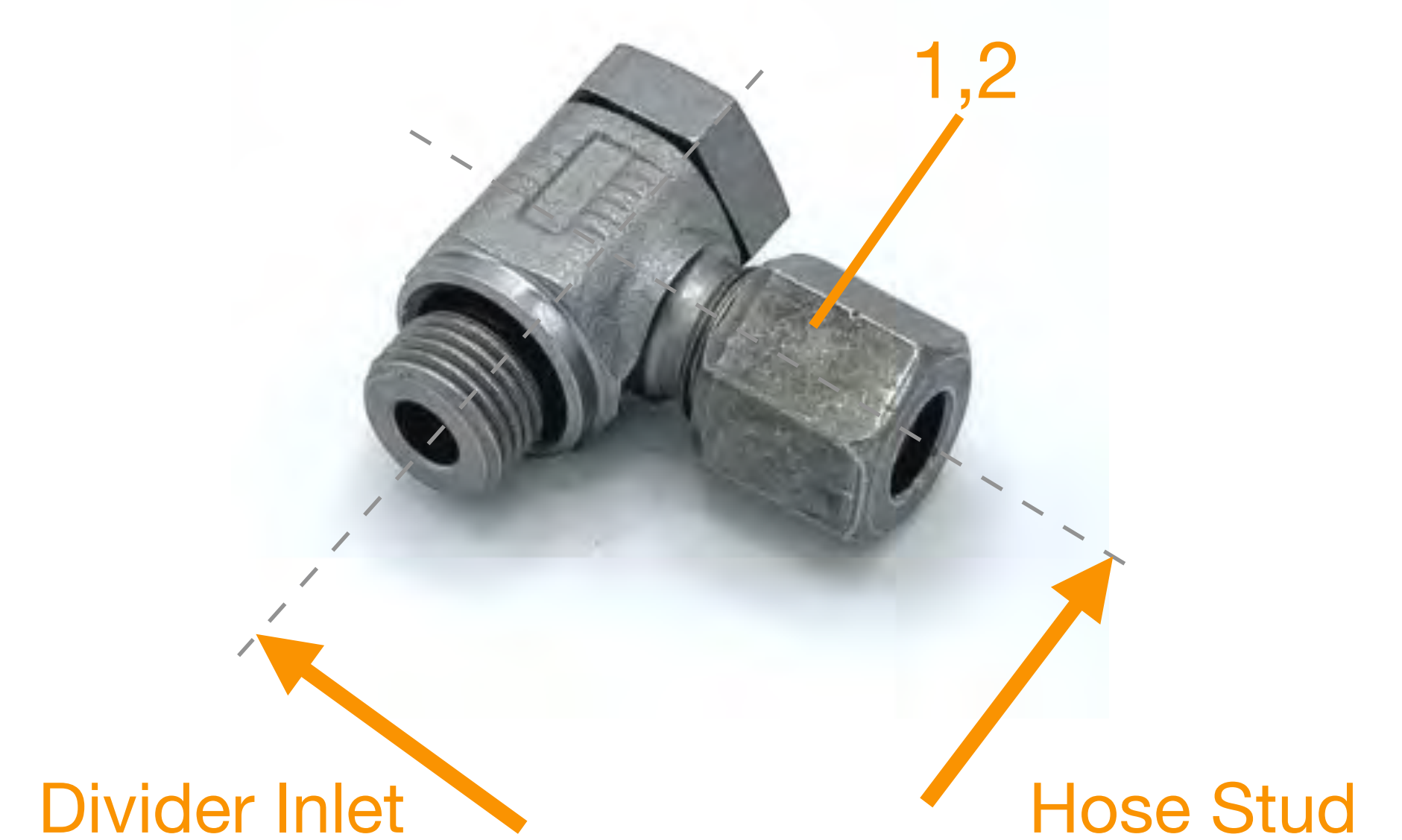
- 1- Coupling and Connector Cutting Ring
- 2- Coupling and Connector Nut

Dia. 7.1 Straight Inlet Screw Coupling



- 1- Coupling and Connector Cutting Ring
- 2- Coupling and Connector Nut

Dia. 7.2 Swivel Inlet Screw Coupling WSA



- 1- Coupling and Connector Cutting Ring
- 2- Coupling and Connector Nut

Dia. 7.3 Swivel Inlet Screw Coupling WS

Middle Element (ME)

The middle element of JPQ divider has multiple output flow rates.

On the front side of the JPQ ME, the Sign A as in **Dia. 8.1** shows the flow rate for the single element:

08 = 80 mm³ per outlet/stroke

16 = 160 mm³ per outlet/stroke

24 = 240 mm³ per outlet/stroke

32 = 320 mm³ per outlet/stroke

The middle element 16, 24 and 32 are available with attached divider monitoring sensor (proximity switch) to the function control of the device (**Dia. 8.2**). The divider monitoring cable must be ordered separately (Page xx)*.

The middle element 24 and 32 are available with attached divider monitoring rod to check the function control of the device as well (**Dia. 8.3**)*.

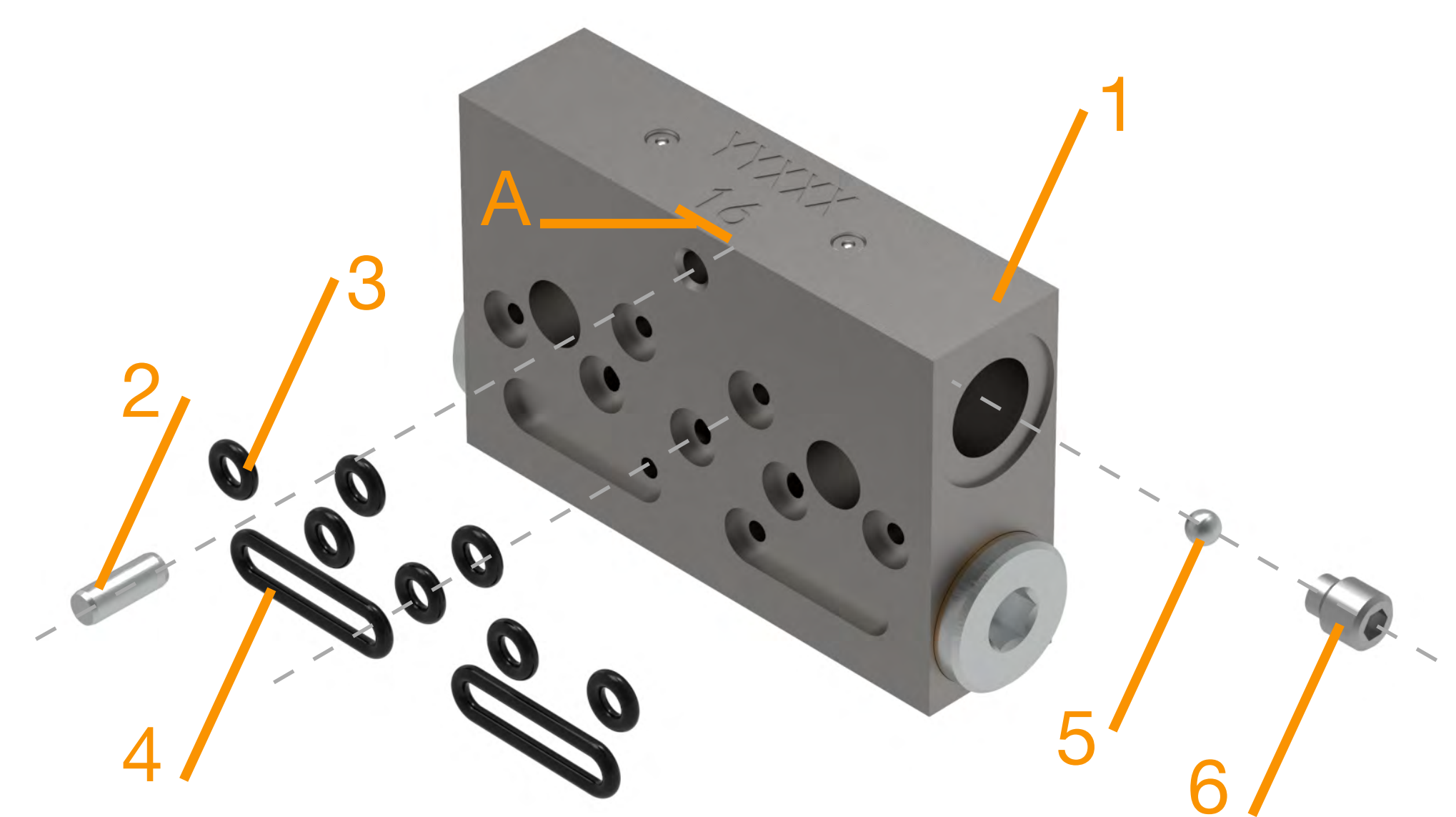
* More details for divider monitoring sensor and rod please check in the following pages.

Description*	With Divider Monitoring Sensor (NPN - EU Ver.)	With Divider Indication Pin	Part No.
ME 08-N	No	No	2020520290
ME 16-N	No	No	2020520300
ME 24-N	No	No	2020520310
ME 32-N	No	No	2020520320
ME 08-S	Yes	No	/
ME 16-S	Yes	No	2020520420
ME 24-S	Yes	No	2020520430
ME 32-S	Yes	No	2020520440
ME 08-P	No	Yes	/
ME 16-P	No	Yes	/
ME 24-P	No	Yes	2020520470
ME 32-P	No	Yes	2020520480

* For all middle element Part No. in the above table includes connecting pin, o rings, internal sealing screw set.

Spare Parts - ME	Qty. per Set	Part No.
Connecting Pin between Elements	1	3040100050
O Ring S 2.5x1.5mm	7	3040201140
O Ring L 11.5x1.5mm	2	3040201150
Sealing Screw M4*	1	3040102550
Sealing Steel Ball*	1	3049000450

* The sealing screw and steel ball can only be taken out from the right side outlet of the elements (**Dia. 8.1**). For more details of the function of sealing screw set please check page xx.



- 1- Middle Element Body
- 2- Connection Pin
- 3- O Ring S 2.5x1.5mm
- 4- O Ring L 11.5x1.5mm
- 5- Sealing Steel Ball
- 6- Sealing Screw M4

Dia. 8.1 Middle Element (ME)



Dia. 8.2 Middle Element with pre-assembled Divider Monitoring Sensor



Dia. 8.3 Middle Element with pre-assembled Divider Indication Pin

End Element (EE)

The end element of JPQ divider has multiple output flow rates. Every divider must have a end element.

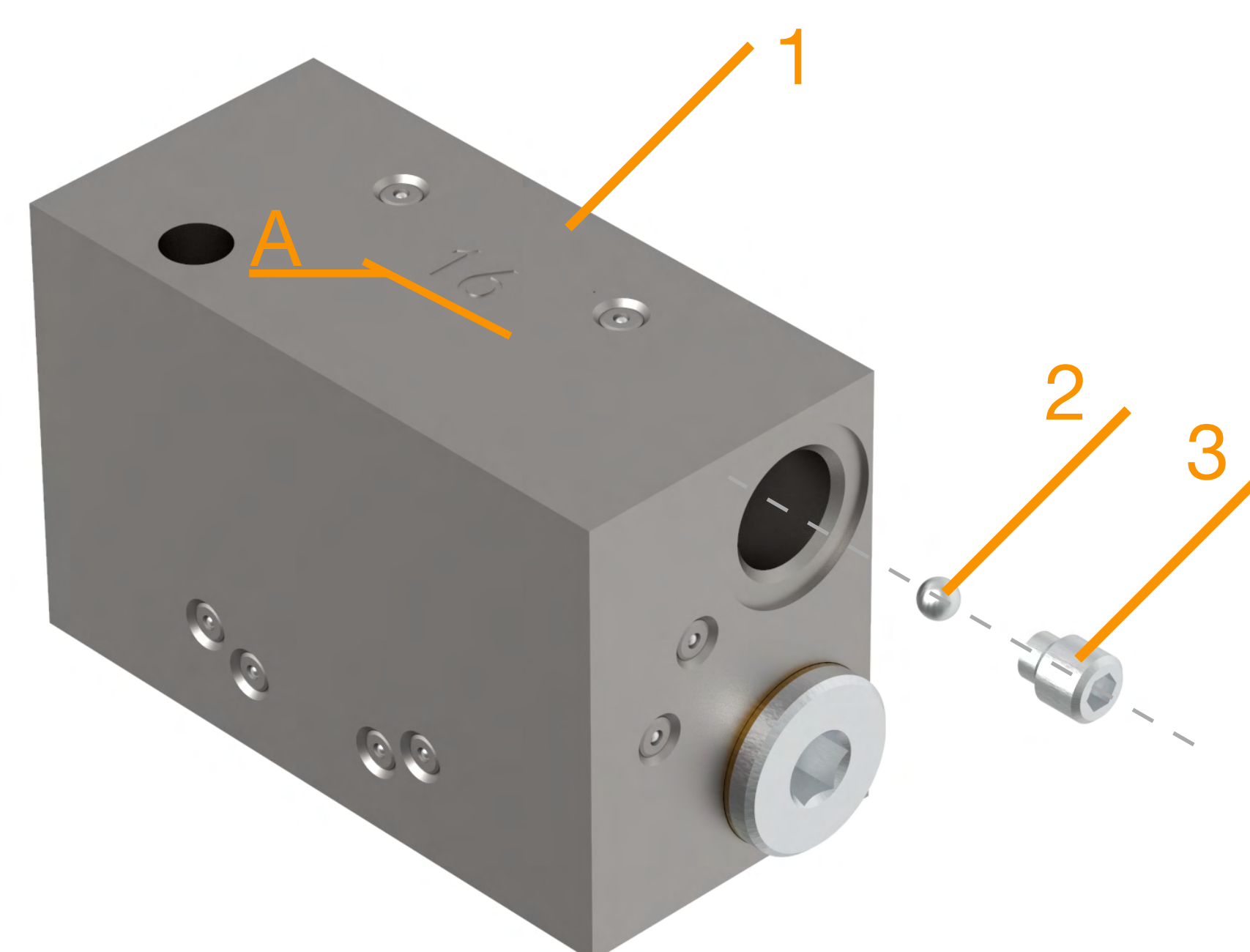
On the front side of the JPQ EE, the Sign A as in **Dia. 9.1** shows the flow rate for the single element:

08 = 80 mm³ per outlet/stroke
 16 = 160 mm³ per outlet/stroke
 24 = 240 mm³ per outlet/stroke

The end element 16, 24 are available with attached divider monitoring sensor (proximity switch) to the function control of the device (**Dia. 9.2**). The divider monitoring cable must be ordered separately (Page xx)*.

The middle element 24 is available with attached divider monitoring rod to check the function control of the device as well (**Dia. 9.3**)*.

* More details for divider monitoring sensor and rod please check in the following pages.



- 1- End Element Body
- 2- Sealing Steel Ball
- 3- Sealing Screw M4

Dia. 9.1 End Element (EE)

Description*	With Divider Monitoring Sensor (NPN - EU Ver.)	With Divider Indication Pin	Part No.
EE 08-N	No	No	2020520260
EE 16-N	No	No	2020520270
EE 24-N	No	No	2020520280
EE 08-S	Yes	No	/
EE 16-S	Yes	No	2020520450
EE 24-S	Yes	No	2020520460
EE 08-R	No	Yes	/
EE 16-R	No	Yes	/
EE 24-R	No	Yes	2020520490

* For all middle element Part No. in the above table includes connecting pin and o rings.

Spare Parts - ME	Qty. per Set	Part No.
Sealing Screw M4*	1	3040102550
Sealing Steel Ball	1	3049000450

* The sealing screw and steel ball can only be taken out from the right side outlet of the elements (**Dia. 8.1**). For more details of the function of sealing screw set please check page xx.



Dia. 9.2 Middle Element with pre-assembled Divider Monitoring Sensor



Dia. 9.3 Middle Element with pre-assembled Divider Monitoring Rod

Outlet Screw Couplings

The JPQ progressive divider can be used as either a main divider or a secondary divider.

From the main divider to the secondary divider, a screw coupling with non return valve is mainly used as the outlet fitting of the main divider for the connection with a high pressure hose and hose stud with outer diameter 6mm. From the secondary divider to the greasing points, a screw coupling without non return valve is mainly used as the outlet fitting of the secondary divider for the connection with a polyamide pipe with diameter 6x1.5mm or steel pipe with a diameter 6x1mm.

All screw couplings (including double cone socket union, non return valve and coupling without non return valve) with M10x1k threads can be directly used for the inlet connection of the JPQ divider. All screw couplings with M10x1 threads can be used together with a copper ring (or ED sealed) for the input connection.

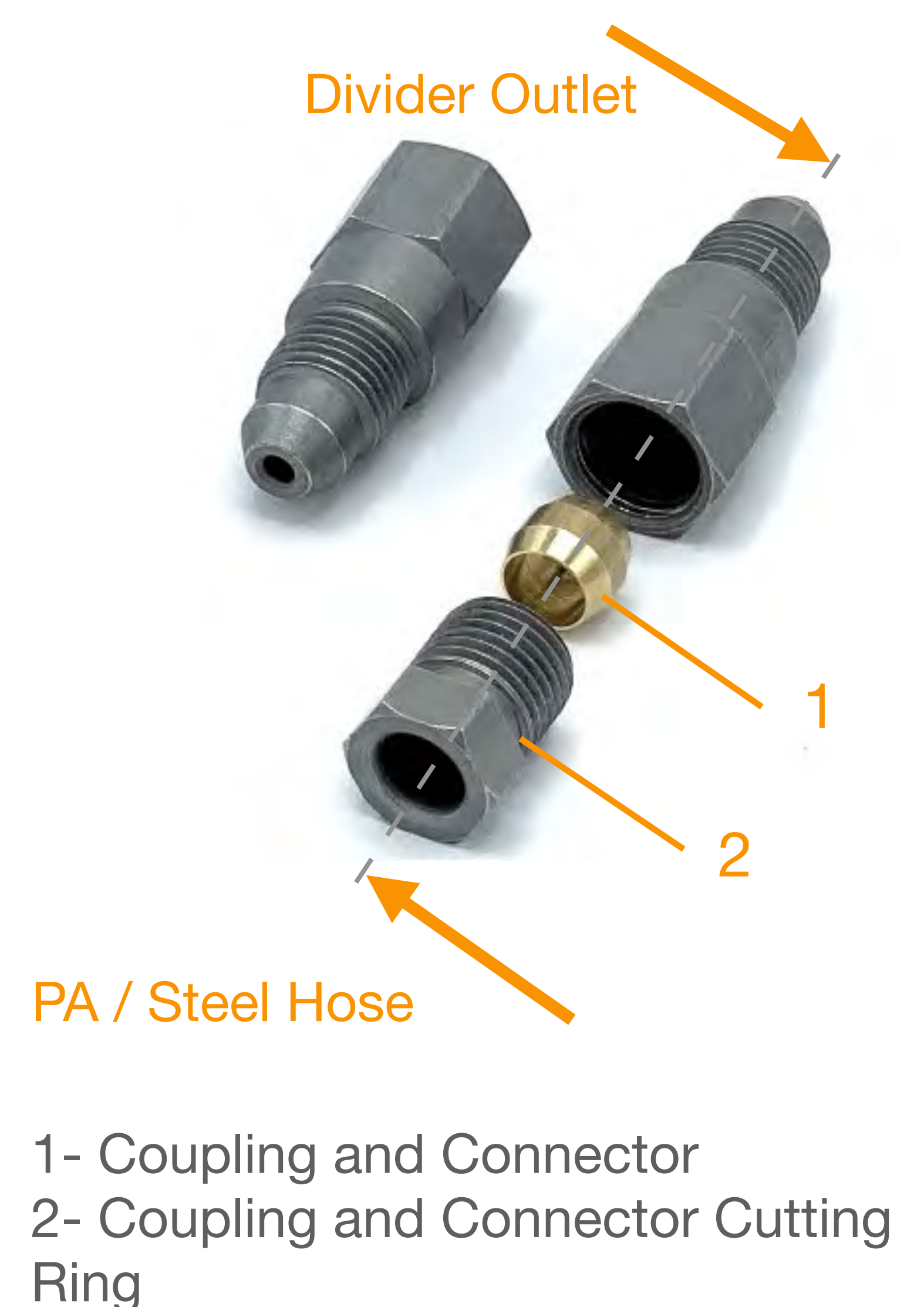
Type of Couplings*	Main Divider Outlet with High Pressure Hose with Hose Stud D6mm	Secondary Divider Outlet with High Pressure Hose with Hose Stud D6mm	Secondary Divider Outlet with PA Hose or Steel Pipe D6mm
RDGE	X	X	✓
RGE	✓	✓	X
GE	X	✓	X
UDK	X	X	✓
PGE	X	X	✓

- * RDGE Rückschlagventile mit Doppelkegelring / Non Return Valves with Double Cone Drives
- RGE Rückschlagventile / Non Return Valves
- GE Gerade Einschraubverschraubungen / Straight Screw Couplings
- UDK Überwurfschrauben für Doppelkegelring / Socket Unions for Double Cone Drives
- PGE Push-in Gerade Einschraubverschraubungen / Straight Push-in Quick Couplings

RDGE* (Dia. 10.1)

Description	Part No.
RDGE-ZN M10D6 (double cone drive and socket union are NOT included in the PN)	9901653
Spare Parts 1 - Double Cone Drive	
DK-MS D6	9900226
Spare Parts 2 - Socket Union for Double Cone Drive	
UDK-ZN M10D6	9900223

* Even RDGE has a M10x1 thread, the copper ring or ED sealed is not necessary here.

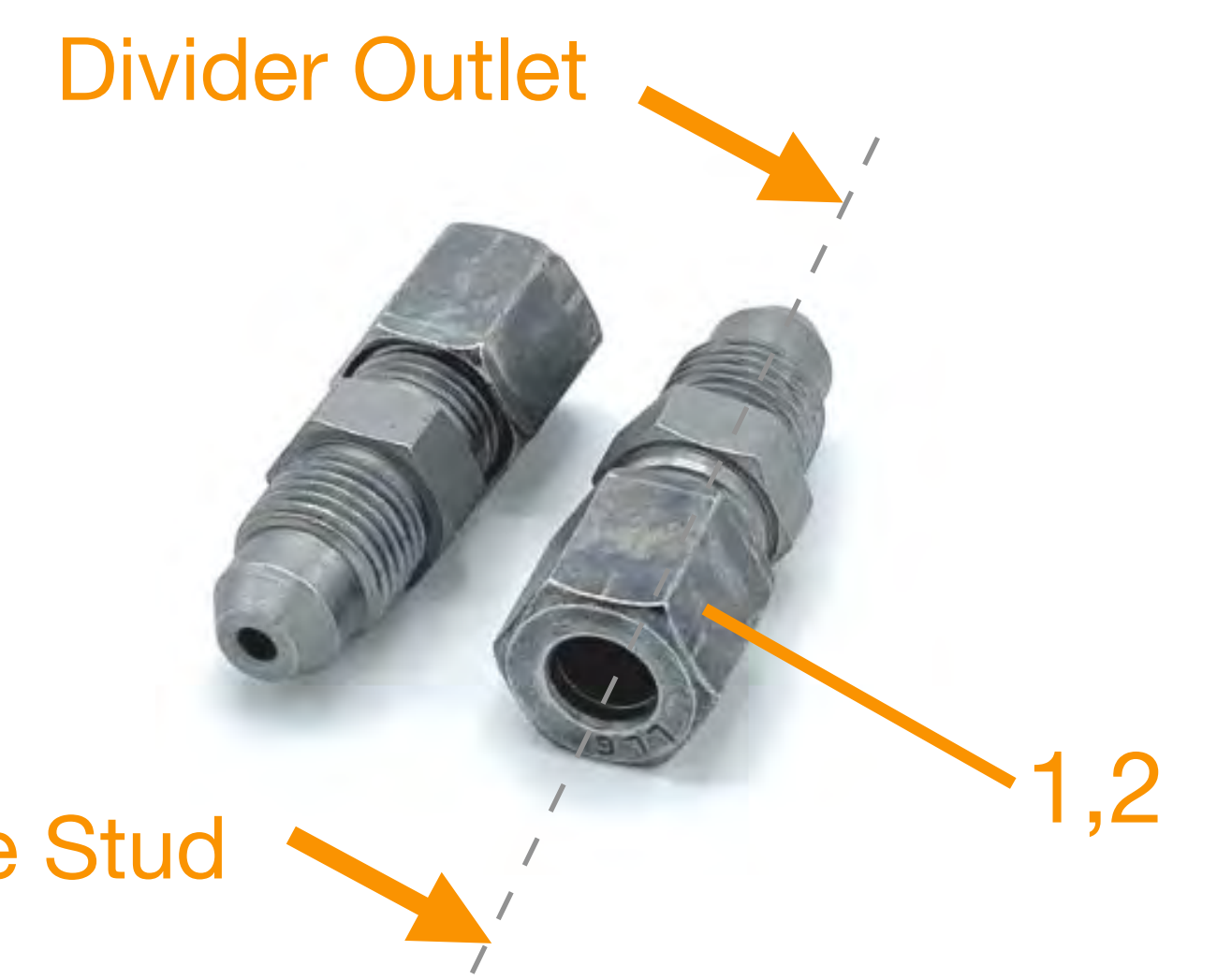


Dia. 10.1 RDGE - Non Return Valve with Double Cone Drive

Outlet Screw Couplings

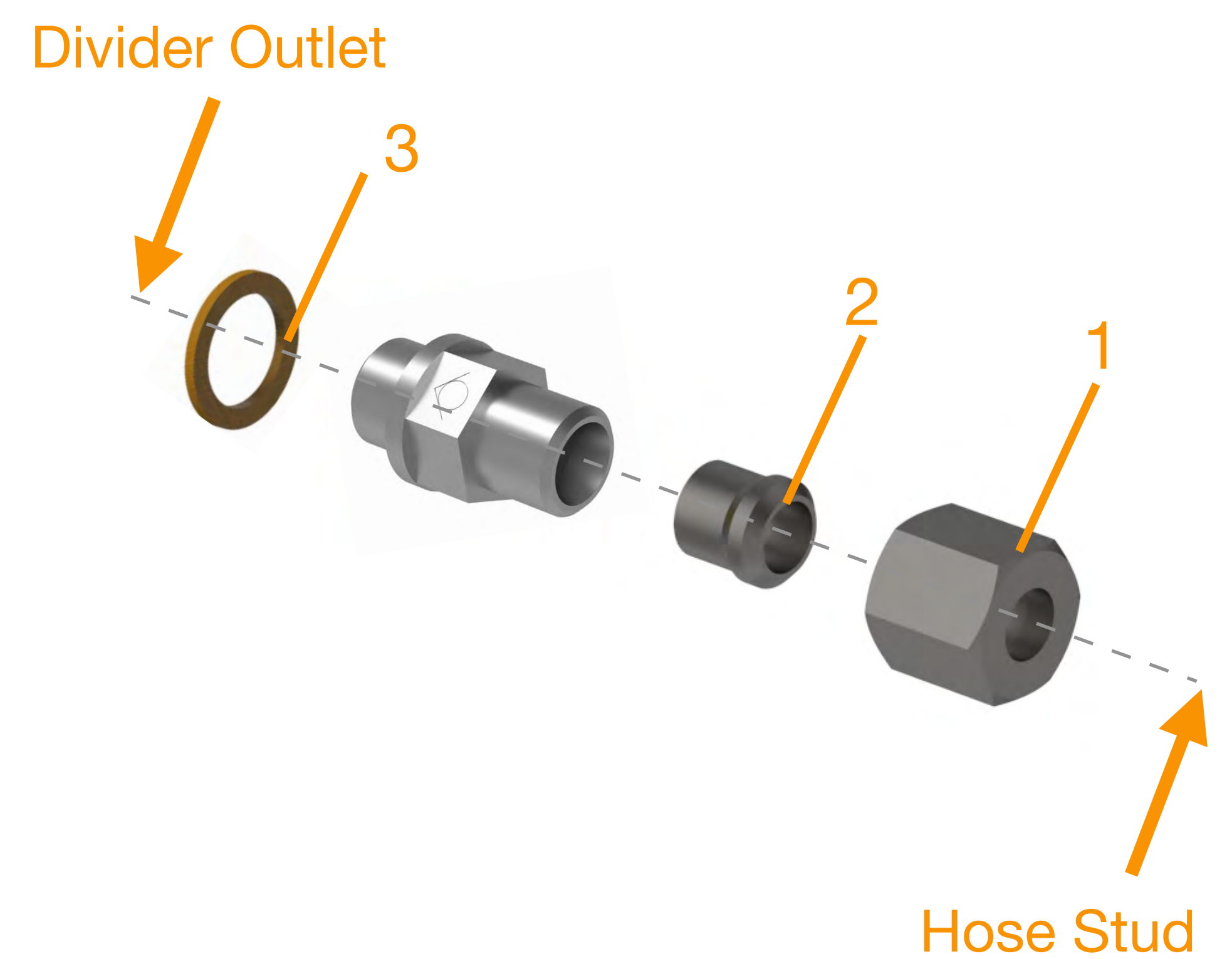
RGE (*Dia. 11.1* and *Dia. 11.2*)

Description	Part No.
RGE-ZN M10D6 (<i>Dia. 11.1</i>)	9901652
RGE-ZN M10D6A (<i>Dia. 11.2</i>)	3050101711
Spare Parts 1 - Coupling and Connector Cutting Ring	
SR-ZN D6	9900209
Spare Parts 2 - Coupling and Connector Nut	
U-ZN D6	9900199
Spare Parts 3 - Copper Ring	
CR 10-14x1	3010401930



- 1- Coupling and Connector Cutting Ring
- 2- Coupling and Connector Nut

Dia. 11.1 RGE - Non Return Valve

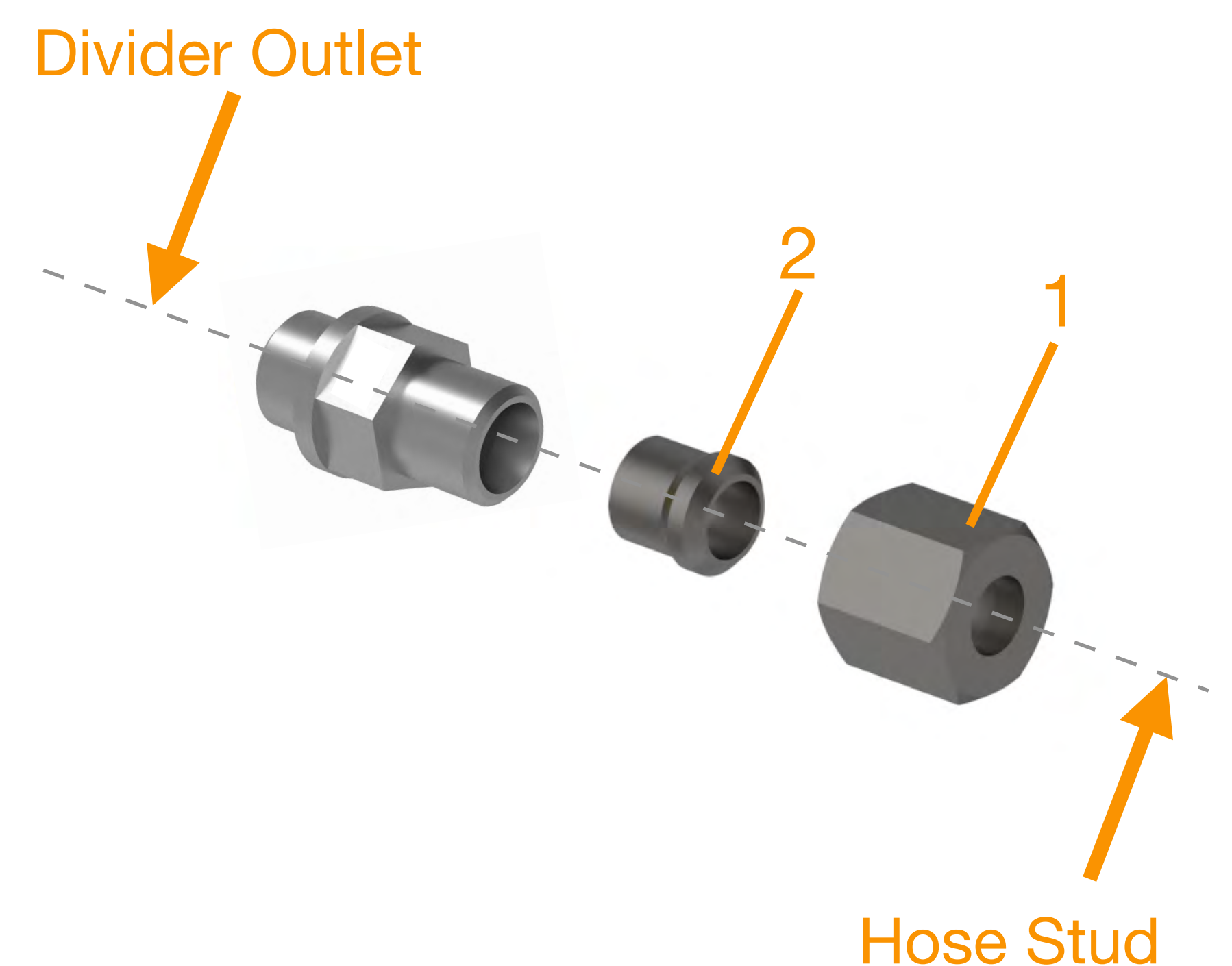


- 1- Coupling and Connector Cutting Ring
- 2- Coupling and Connector Nut
- 3- Coppering Ring (not incl. in RGE Part No.)

Dia. 11.2 RGE - Non Return Valve with Copper Ring

GE (*Dia. 11.3*)

Description	Part No.
GE-ZN M10KD6	9900111
GE-ZN M10D6 (ED sealed)	3050102101
Spare Parts - Coupling and Connector Cutting Ring	
SR-ZN D6	9900209
Spare Parts - Coupling and Connector Nut	
U-ZN D6	9900199



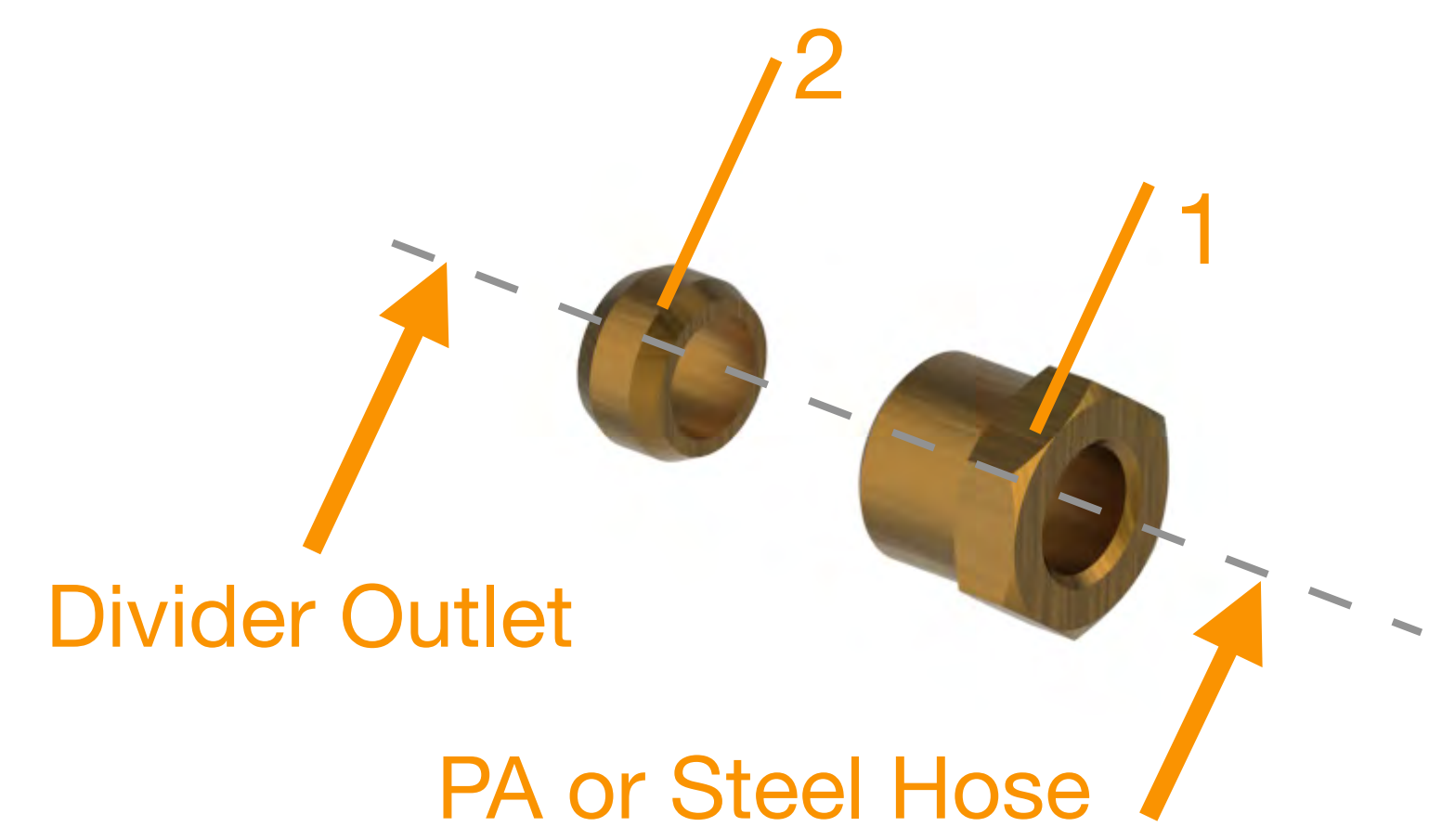
- 1- Coupling and Connector Cutting Ring
- 2- Coupling and Connector Nut

Dia. 11.3 GE - Straight Screw Coupling

Outlet Screw Couplings

UDK (*Dia. 12.1*)

Description	Part No.
UDK-ZN M10D6 (Part 1 in Dia. 11.1)	9900223
DK-MS D6	9900226

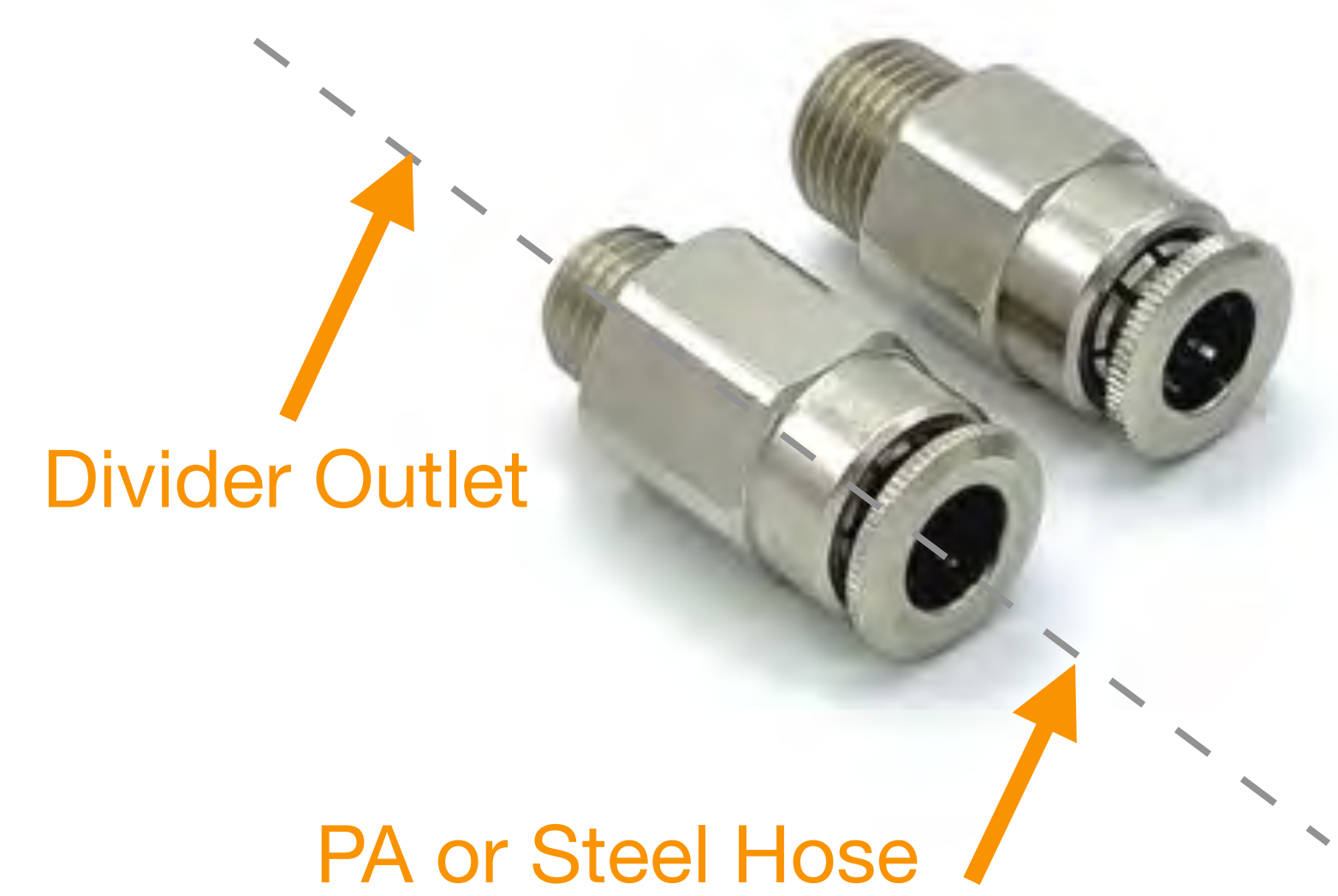


- 1- Socket Union for Double Cone Drive
- 2- Double Cone Drive

Dia. 12.1 UDK - Socket Union with Double Cone Drive

PGE (*Dia. 12.2*)

Description	Part No.
PGE-MS M10KD6	9900233



Dia. 12.2 PGE - Straight Push-in Quick Couplings

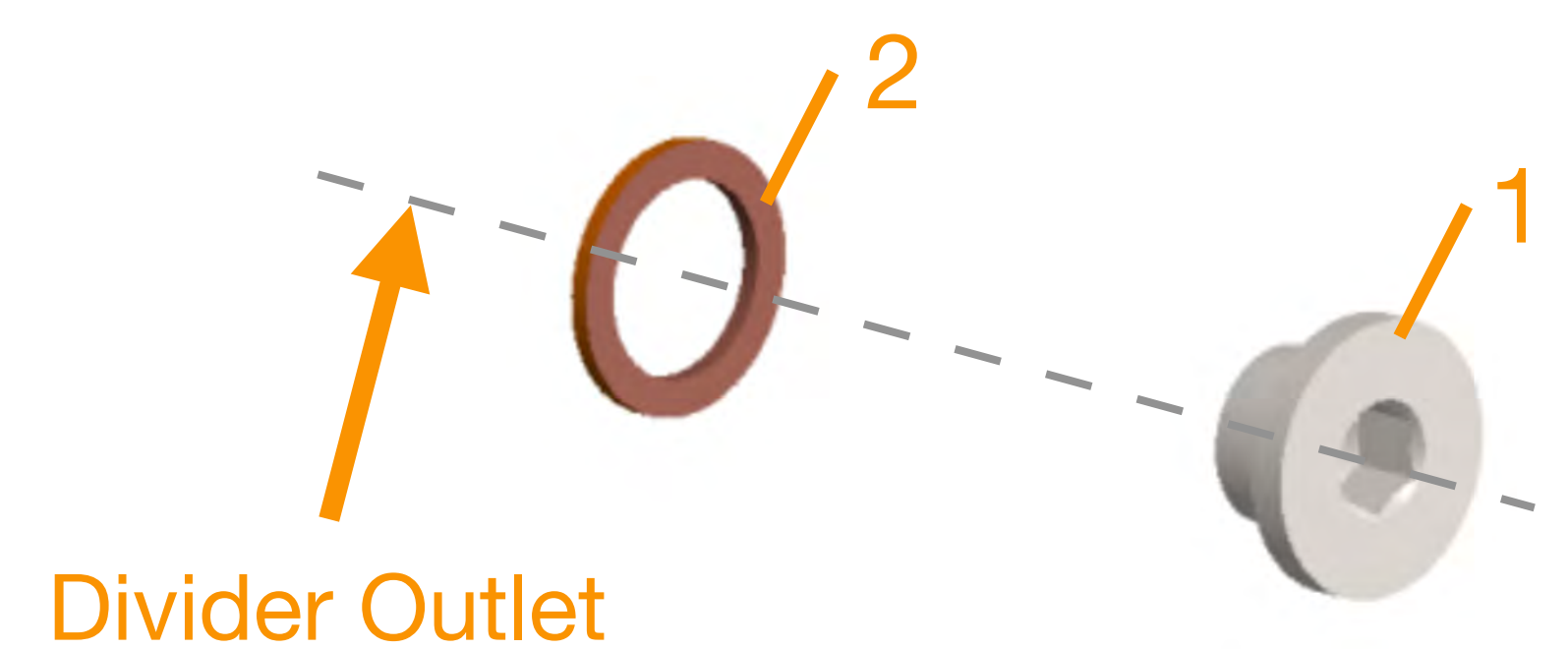
Outlet Blind Plug

The function of the blind plug of the JPQ divider outlet is to achieve a double flow rate by direct blinding one of the 2 sides on a same middle or end element.

To achieve this function, before the blinding, the sealing screw and sealing screw ball of the element must be taken out in advance, otherwise the divider will be blocked.

* More details regarding the working principle please check on page xx.

Description	Part No.
BP M10	3010401940
CR 10-14x1	3010401930



- 1- Blind Plug
- 2- Copper Ring

Dia. 12.3 BP - Blind Plug of Outlet

Bridge with / without Outlet

The function of the bridge with or without outlet of the JPQ divider is to achieve a combined flow rate by external blinding the outlets on the same side of 2 adjacent elements.

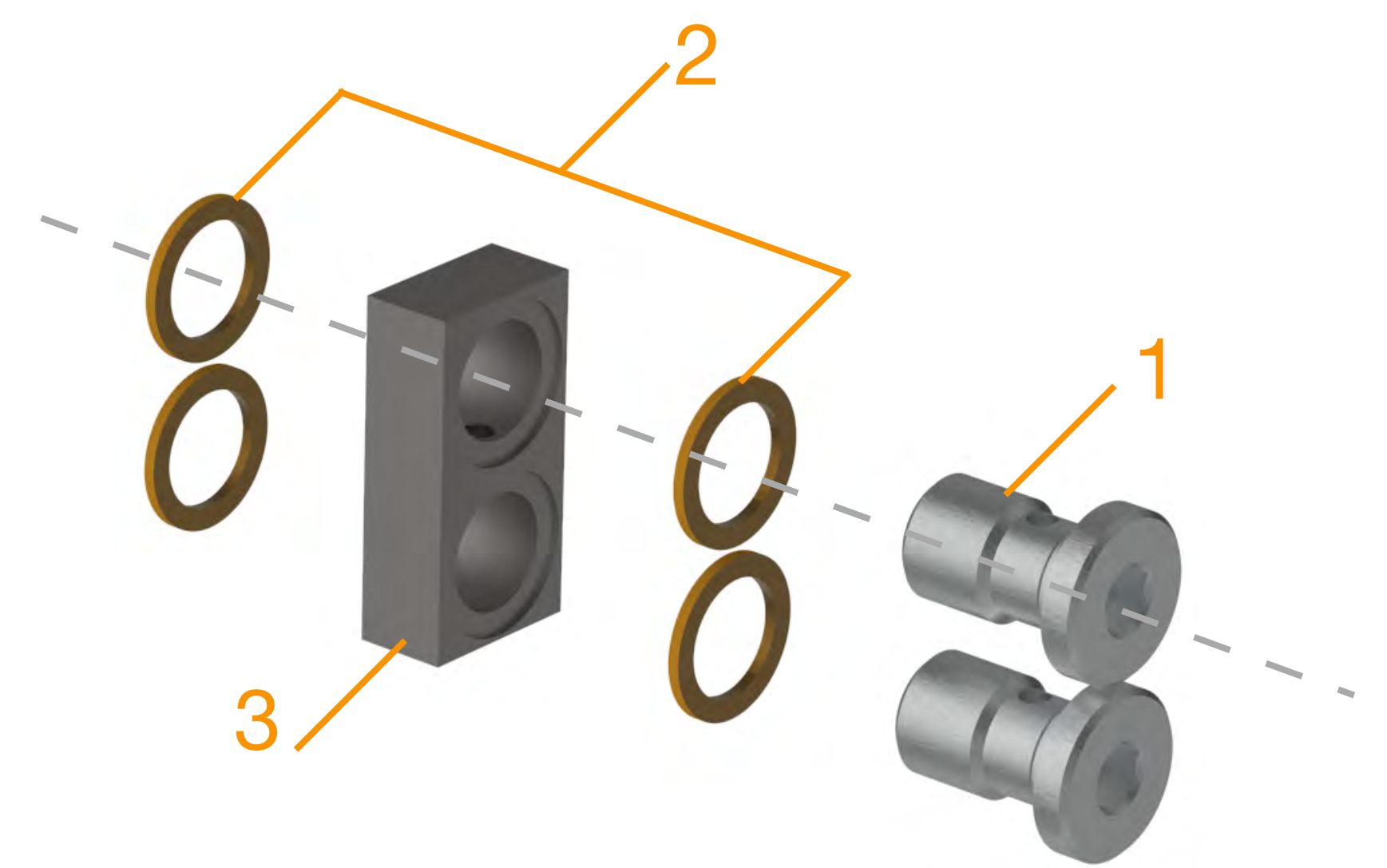
The sealing screw and sealing ball of the element can be taken out or kept depends on the configuration.

* More details regarding the working principle please check on page xx.

OB-0 (Dia. 13.1)

Description	Part No.
OB-0	9900446/ 2090100380

Spare Parts	Qty. per Set	
BBP	2	3010402080
BB	1	3010402070
CR 10-14x1	4	3010401930



- 1- BBP - Bridge Blind Plug
- 2- CR - Copper Ring
- 3- BB - Bridge Block

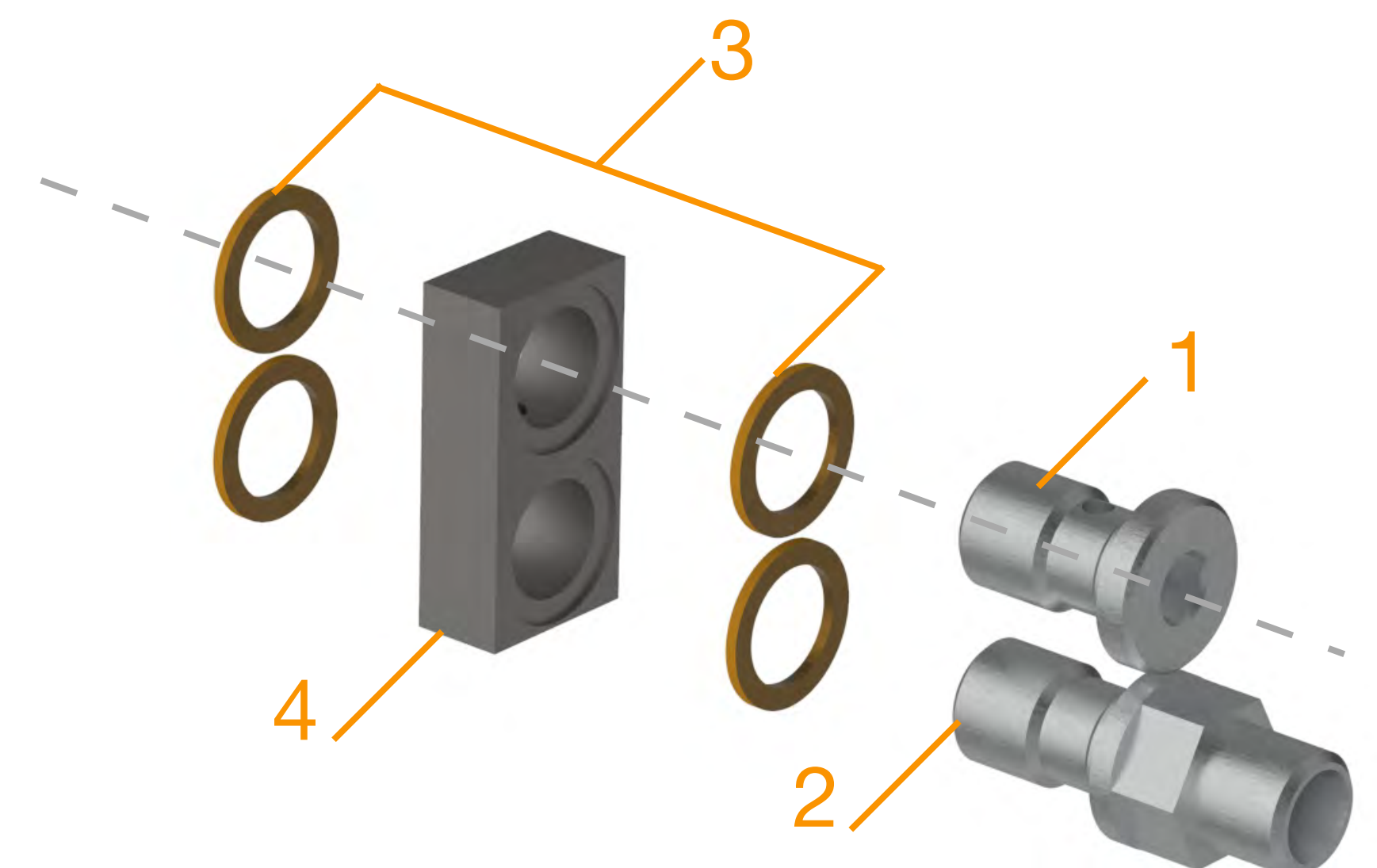
Dia. 13.1 OB-0 - Bridge without Outlet

OB-1 (Dia. 13.2)

Description	Part No.
OB-1	9900447/ 2090100160

Spare Parts	Qty. per Set	
BBP	1	3010402080
BO*	1	3010402580
BB	1	3010402070
CR 10-14x1	4	3010401930

* BO is with non return valve.



- 1- BBP - Bridge Blind Plug
- 2- BO - Bridge Outlet
- 3- CR - Copper Ring
- 4- BB - Bridge Block

Dia. 13.2 OB-1 - Bridge with Outlet

Element Combination Principle

In order to meet the volume demand of the different greasing points under various application environment, even if the JPQ divider provides 4 different flow rate single element (8/16/24/32), sometimes it is still necessary to combine the outlets of the divider internally or externally to achieve more possibilities of the flow rate combination.

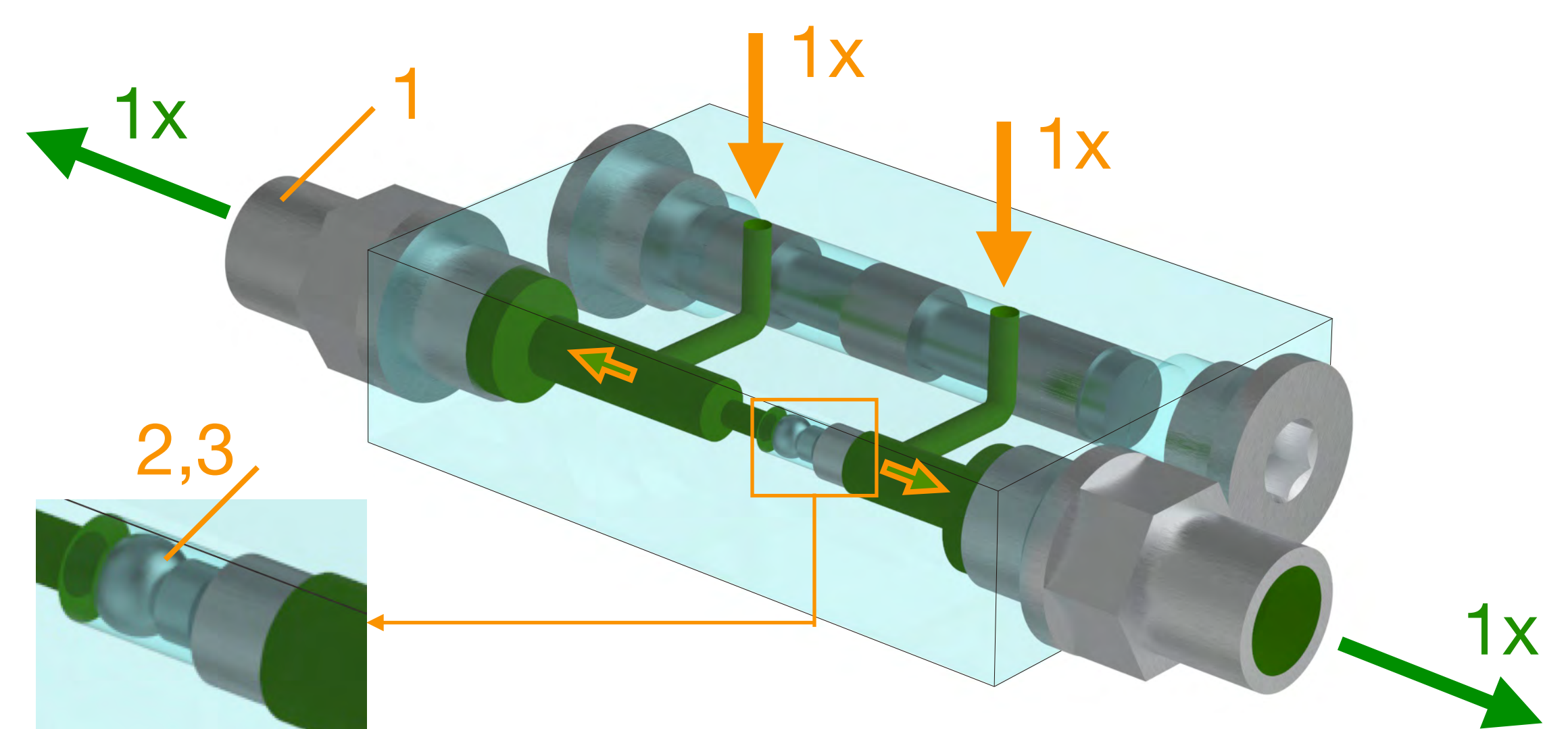
With the help of e.g. element internal bridge* - sealing screw and sealing ball, external bridge* - OB-0 and OB-1, JPQ divider can achieve these possibilities.

* *Internal Bridge - the divider element bridged left and right*
 * *External Bridge - the divider elements bridged up and down*

Single Element without Combination

Dia. 14.1 shows the divider middle element with 2 separate outlets which have the same output flow rates. The grease channel has been separated by a sealing ball and sealing screw.

Description	Part No.
Divider Outlet Screw Coupling	Page 10-12
Sealing Steel Ball	3040102550
Sealing Screw M4	3049000450



- 1- Divider Outlet Screw Coupling
- 2- Sealing Steel Ball
- 3- Sealing Screw

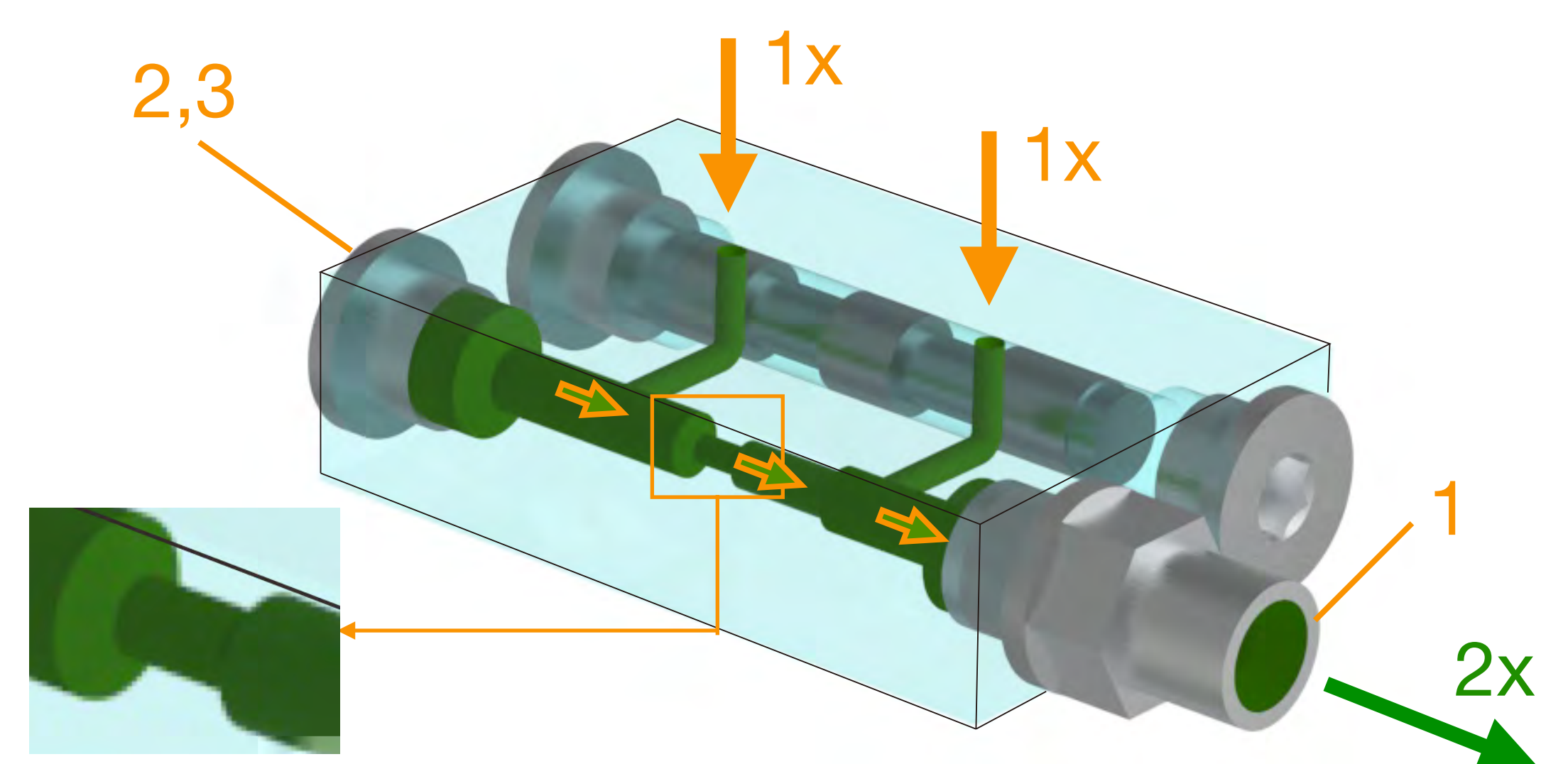
Dia. 14.1 Single Element without Combination

Single Element with Combination

Dia. 14.2 shows the divider middle element with 1 outlet (either on left side or on right side), which the other of the element has been locked by an outlet blind plug and removing the sealing steel ball and sealing screw. The flow rate of the left outlet is doubled.

Attention: In this case, the sealing steel ball and sealing screw must be removed, otherwise the divider blocks!

Description	Part No.
Divider Outlet Screw Coupling	Page 10-12
BP M10	3010401940
CR 10-14x1	3010401930



- 1- Divider Outlet Screw Coupling
- 2- BP - Blind Plug
- 3- CR - Copper Ring

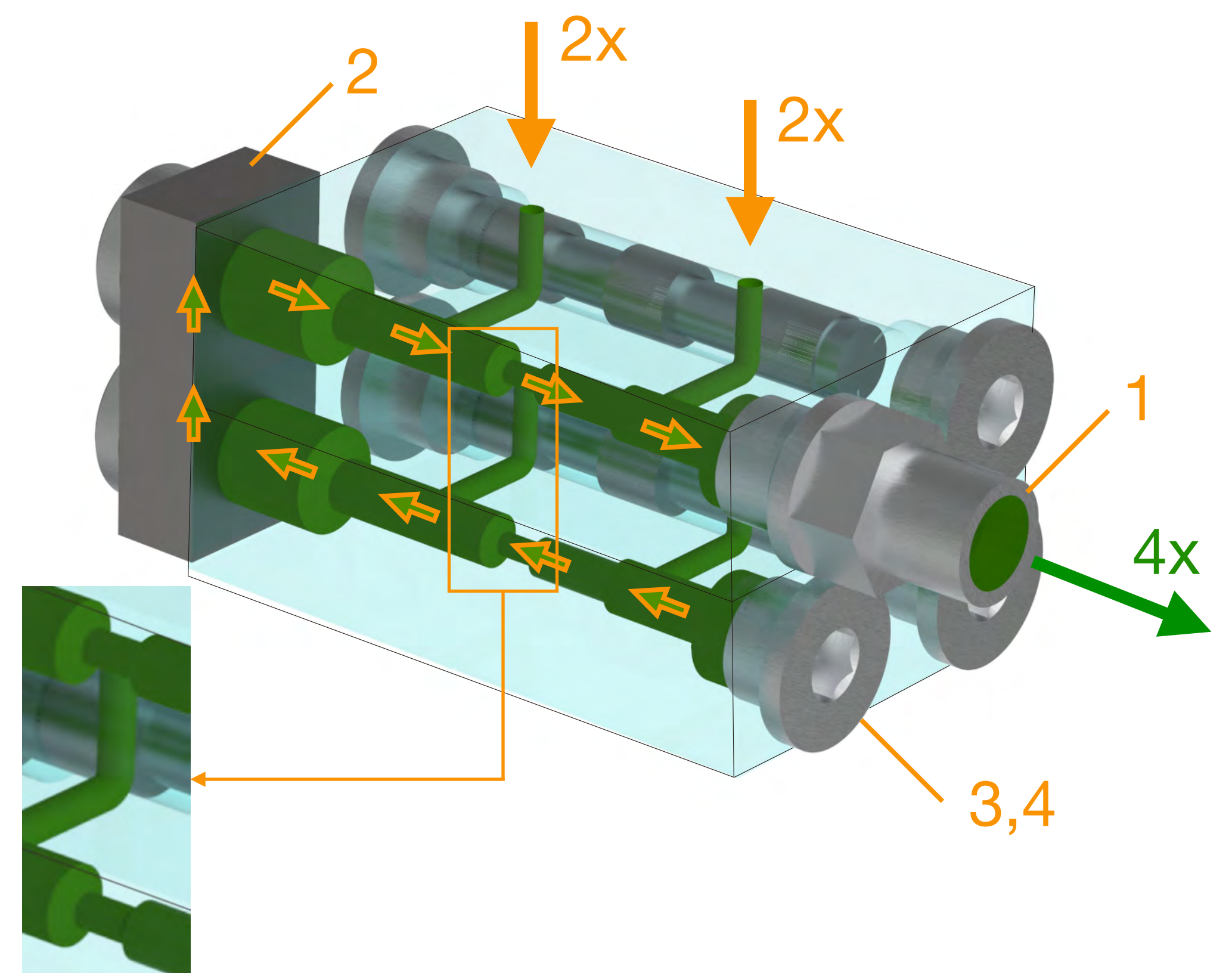
Dia. 14.2 Single Element with Combination

Element Combination Principle

Combination A with OB-0 (1 Outlet)

Dia. 15.1 shows the 2 divider elements are connected by an outlet bridge OB-0 on left side which bridges the outlets up and down. In the mean time, both element's middle sealing screws and steel balls are removed. In this case, all 4 outlets are bridged with each other.

Description	Part No.
Divider Outlet Screw Coupling	Page 10-12
OB-0	9900446
BP M10	3010401940
CR 10-14x1	3010401930



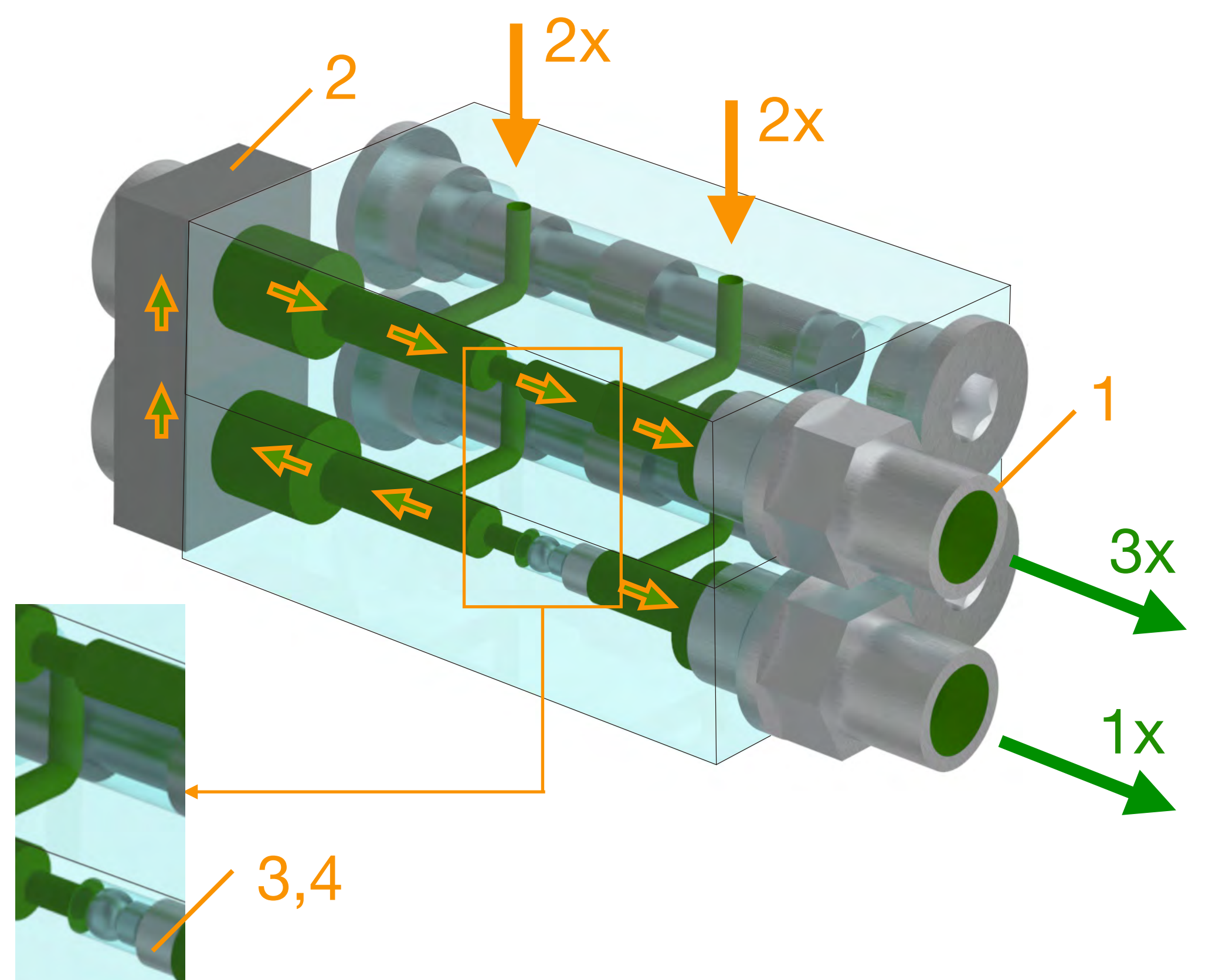
- 1- Divider Outlet Screw Coupling
- 2- BO-0 - Bridge without Outlet
- 3- Outlet Blind Plug
- 4- Copper Ring

Dia. 15.1 2 Divider Elements with OB-0 Combination A

Combination B with OB-0 (2 Outlets)

Dia. 15.2 shows the 2 divider elements are connected by an outlet bridge OB-0 on left side which bridges the outlets up and down. In the mean time, 1 of the 2 elements' middle sealing screw and steel ball is removed. In this case, the grease channel is separated by the sealing screw and steel ball, only 3 outlets are bridged with each other.

Description	Part No.
Divider Outlet Screw Coupling	Page 10-12
OB-0	9900446
Sealing Steel Ball	3040102550
Sealing Screw M4	3049000450



- 1- Divider Outlet Screw Coupling
- 2- BO-0 - Bridge without Outlet
- 3- Sealing Screw
- 4- Sealing Steel Ball

Dia. 15.2 2 Divider Elements with OB-0 Combination B

Element Combination Principle

Combination A with OB-1 (1 Outlet)

Dia. 16.1 shows the 2 divider elements are connected by an outlet bridge OB-1 on left side which bridges the outlets up and down. In the mean time, both element's middle sealing screws and steel balls are removed. In this case, all 4 outlets are bridged with each other.

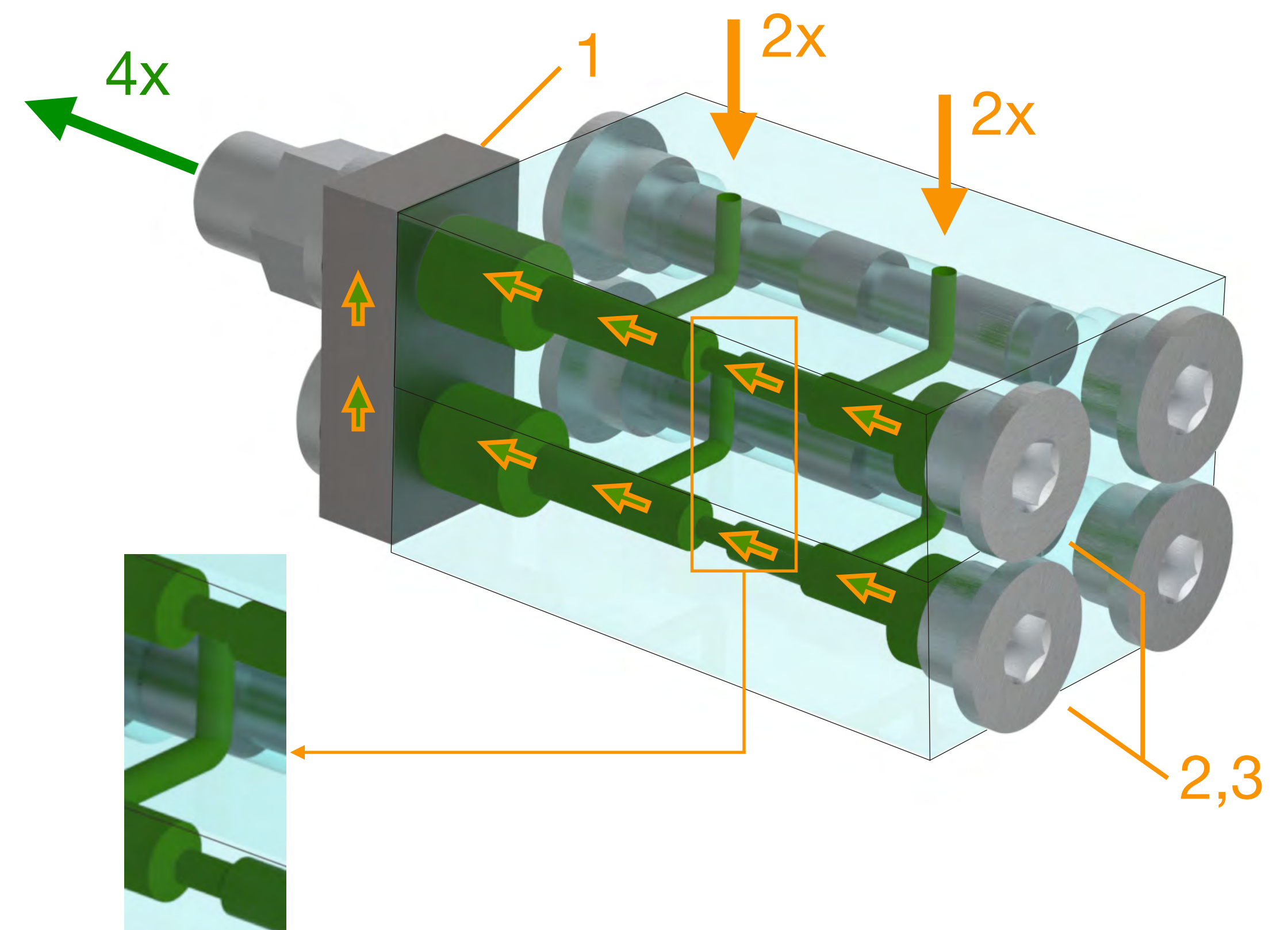
Combination B with OB-1 (2 Outlets)

Dia. 16.2 shows the 2 divider elements are connected by an outlet bridge on left side which bridges the outlets up and down. In the mean time, 1 of the 2 elements' middle sealing screw and steel ball is removed. In this case, the grease channel is separated in 2 ways by the sealing screw and steel ball, only 3 outlets are bridged with each other.

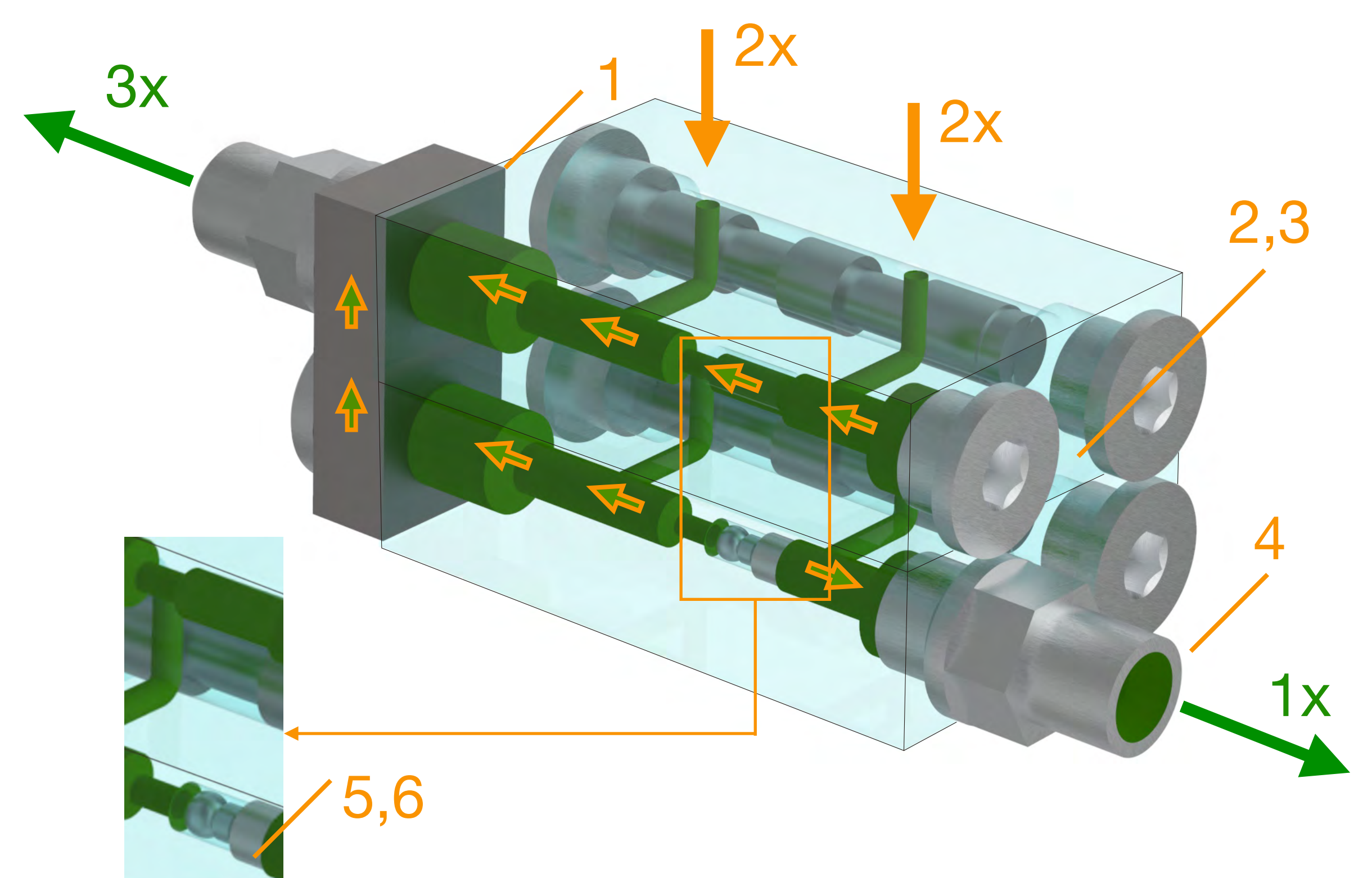
Combination C with OB-1 (3 Outlets)

Dia. 16.3 shows the 2 divider elements are connected by an outlet bridge on left side which bridges the outlets up and down. In the mean time, both elements' middle sealing screws and steel balls keep in position. In this case, the grease channel is separated in 3 ways and only 2 outlets on left side are bridged.

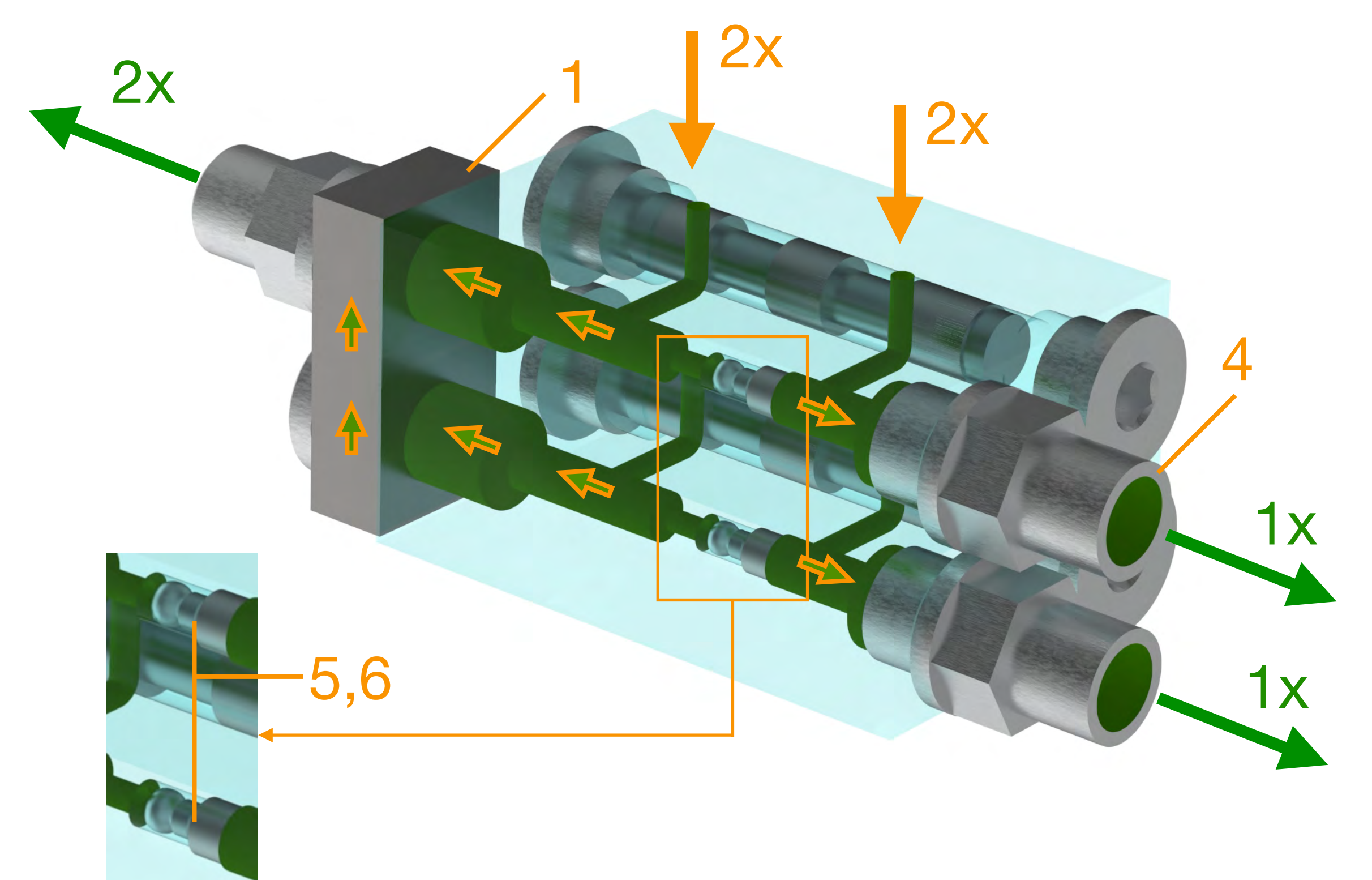
Description	Part No.
Divider Outlet Screw Coupling	Page 10-12
OB-1	9900447
BP M10	3010401940
CR 10-14x1	3010401930
Sealing Steel Ball	3040102550
Sealing Screw M4	3049000450



Dia. 16.1



Dia. 16.2



Dia. 16.3

- 1- BO-1 - Bridge with Outlet
- 2- Outlet Blind Plug
- 3- Copper Ring
- 4- Divider Outlet Screw Coupling
- 5- Sealing Screw
- 6- Sealing Steel Ball

Outlets' Displacement Calculation

Total output flow rate of system is adjusted by pump element displacement. Different type of pump element pistons create different displacement volume.

By Lubmann's ALP811/ALPA/ALPB series pump, there are 3 kinds of PE flow rate:

1.5 cm³/Min, 2.5 cm³/Min, 4.5 cm³/Min

Output Flow Rate of appointed outlet D = (A/B) x C

A = Output Dosage* on appointed Outlet

B = Total Dosage on appoint Divider

C = PE Output (or Divider Inlet) Flow Rate

* 1 Dosage = 0.08cm³/Stroke

E.g. Outlet No. 1:

A = 2x

B = 16x

C = 2.5 cm³/Min

D = (2x/16x) x 2.5 cm³/Min

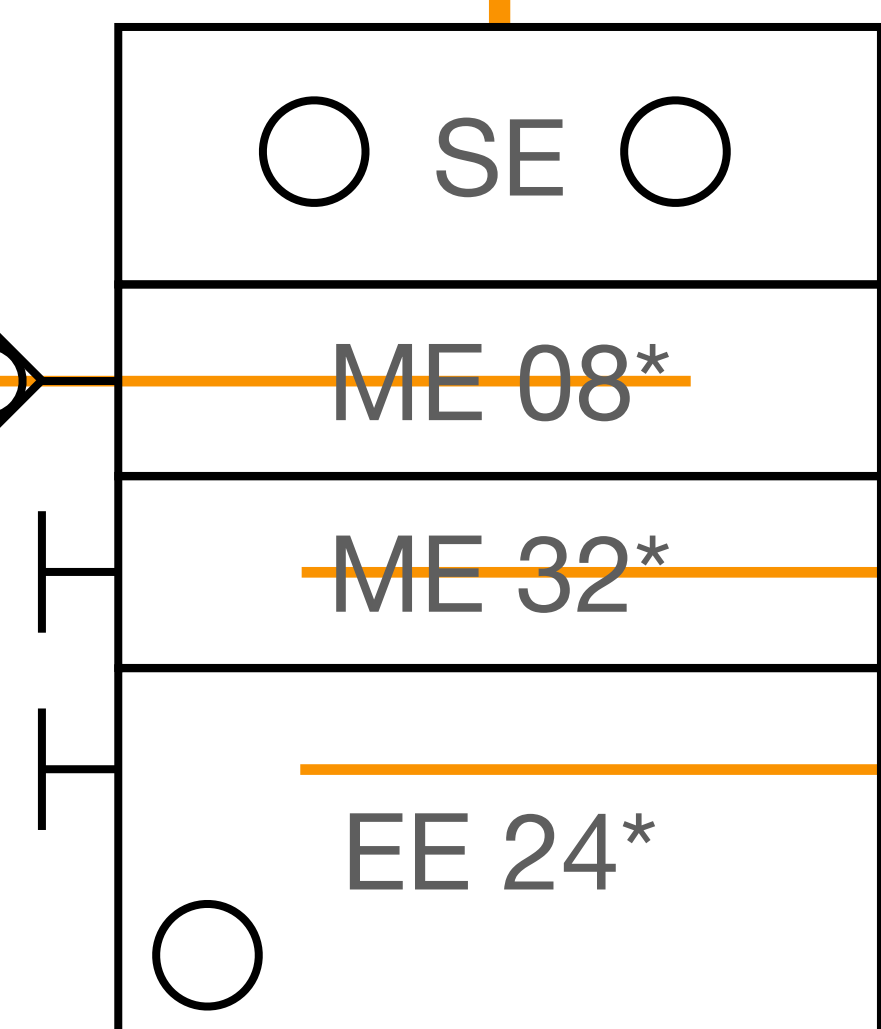
PE Output Flow Rate:
2.5 cm³/Min

$$16x = 2.5 \text{ cm}^3/\text{Min}$$

$$x = 0.15625 \text{ cm}^3/\text{Min}$$



Outlet No.1
2x = 0.3125 cm³/Min
Secondary Divider A



Main Divider

8x = 1.25 cm³/Min
6x = 0.9375 cm³/Min
Secondary Divider B

$$22x = 0.9375 \text{ cm}^3/\text{Min}$$

$$x = 0.0426 \text{ cm}^3/\text{Min}$$

E.g. Outlet No. 2:

A = 3x

B = 22x

C = 0.9375 cm³/Min

D = (3x/22x) x 0.9375 cm³/Min

Outlet No.2

3x = 0.1278 cm³/Min
2x = 0.0852 cm³/Min
16x = 0.5964 cm³/Min
1x = 0.0426 cm³/Min
2x = 0.0852 cm³/Min

Secondary Divider C

- Outlet - Non Return Valve
- Outlet - Blind Plug
- Outlet - Without Non Return Valve
- Outlet Bridge with 1 Outlet
- Outlet Bridge without Outlets

- ME XX Middle Element with Sealing Screw and Steel Ball
- ME XX* Middle Element without Sealing Screw and Steel Ball
- EE XX End Element with Sealing Screw and Steel Ball
- EE XX* End Element without Sealing Screw and Steel Ball

Divider Monitoring

Digital Divider Monitoring Sensor

The digital divider monitoring sensor is designed to monitor the operation status of the progressive divider. The working principle is like a proximity switch by a pre-assembled magnet pin on the slot of the piston (**Dia. 18.1**). During the running time of the divider, the sensor checks the moving status of the piston and send signal back to pump. As soon as the piston stops moving, the pump gets the warning signal.

The sensor can send 2 different types of signal as below:

NPN (Standard for AK06 controller): Sensor signal is (+) positive. Normally open type contact can be used.

PNP (optional): sensor signal is (-) negative. Normally open type contact can be used.

Attention: Only ME 16/24/32 and EE 16/24 are available for a divider monitoring sensor.

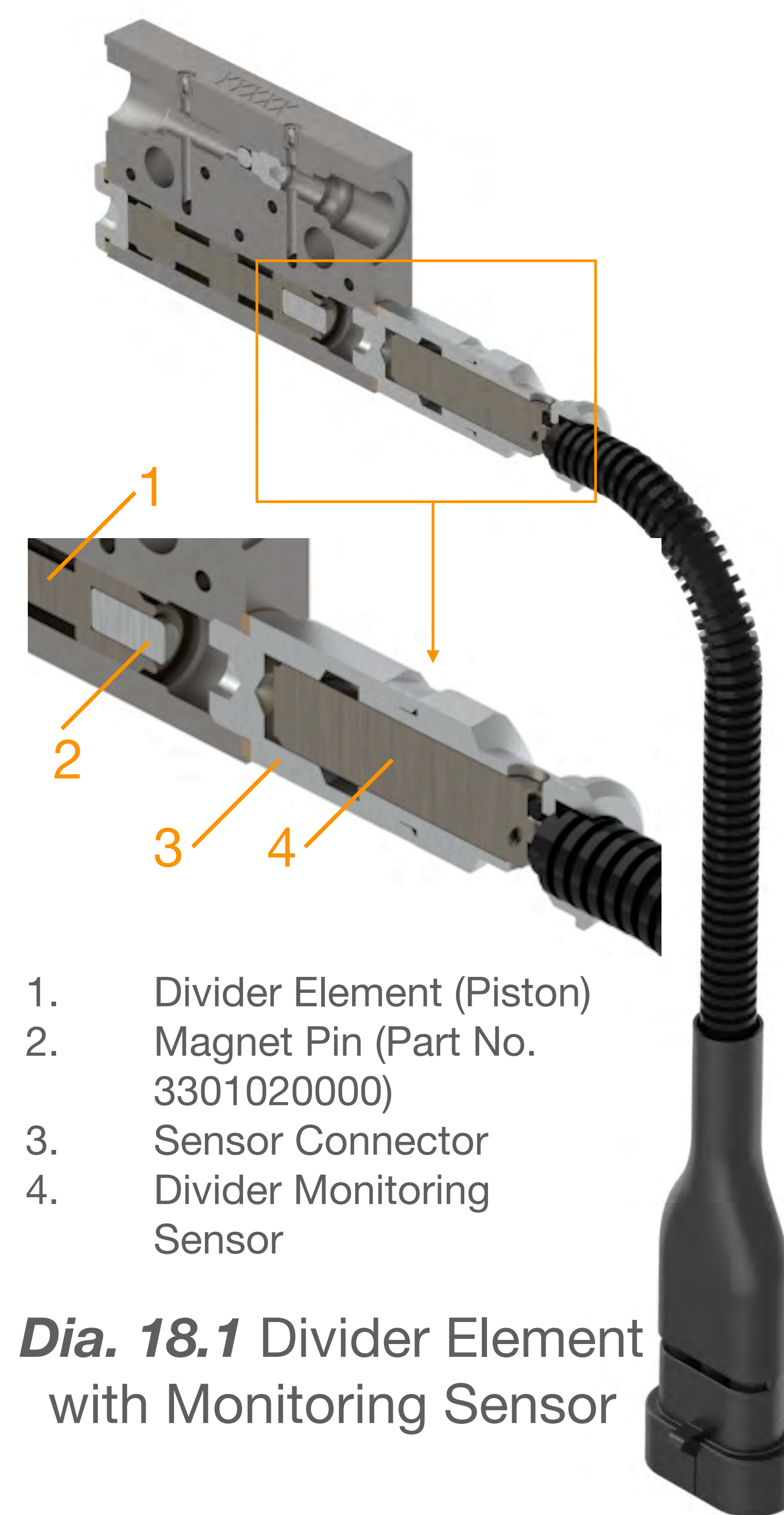
Part No. (Single part without Divider Element)*:	EU Version	CN Version
NPN:	2020420500	2020420480
PNP:	2020420510	2020420490

Technical Data:

Connection with Divider:	M12x1 plug in
Connection with Cable:	AMP Super Seal 1.5 SRS. 3P Tab
Connecting Method:	NPN (standard for internal Controller) /PNP (optional for customization)

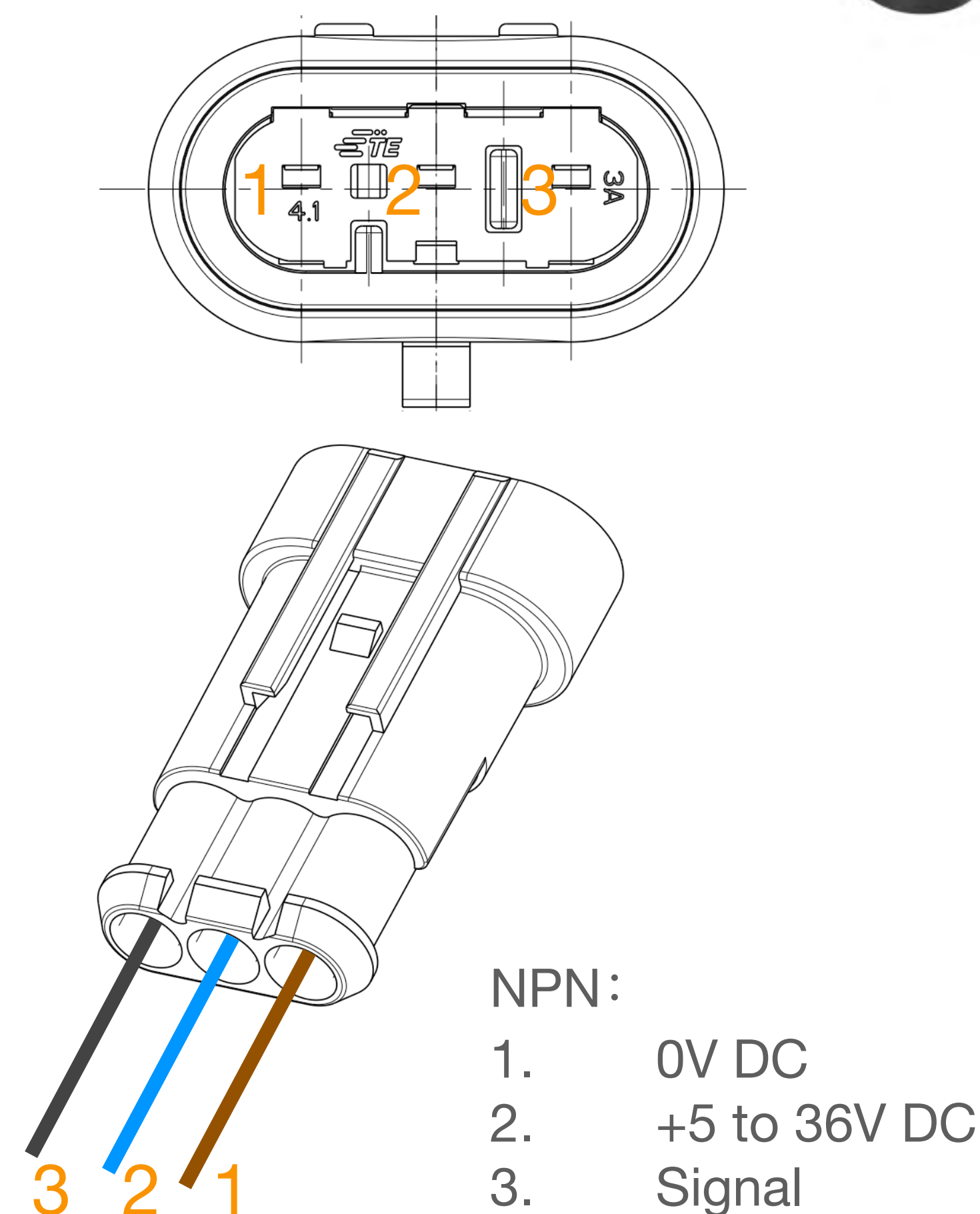
Power Rating:	200 mA
Voltage:	10 to 60 V DC
Temperature Range:	-40 °C to +80 °C
Function Display:	LED Yellow LED Red
Housing Material:	Stainless Steel
Protection Type:	IP 67

* **Attention:** For the Part No. Of divider monitoring sensor, the sensor connector, and magnet pin are included (Part 2,3 and 4 in **Dia. 18.1**). The connecting cable between sensor and pump, the divider element are NOT included (Part 1 in **Dia. 18.1**). More information for cables please check on the next page.



1. Divider Element (Piston)
2. Magnet Pin (Part No. 3301020000)
3. Sensor Connector
4. Divider Monitoring Sensor

Dia. 18.1 Divider Element with Monitoring Sensor



Dia. 18.2 Divider Monitoring Sensor Wiring Connection



Dia. 18.3 Divider Monitoring Sensor Connector M10x1 - M12x1 (Part No. 3501103160)

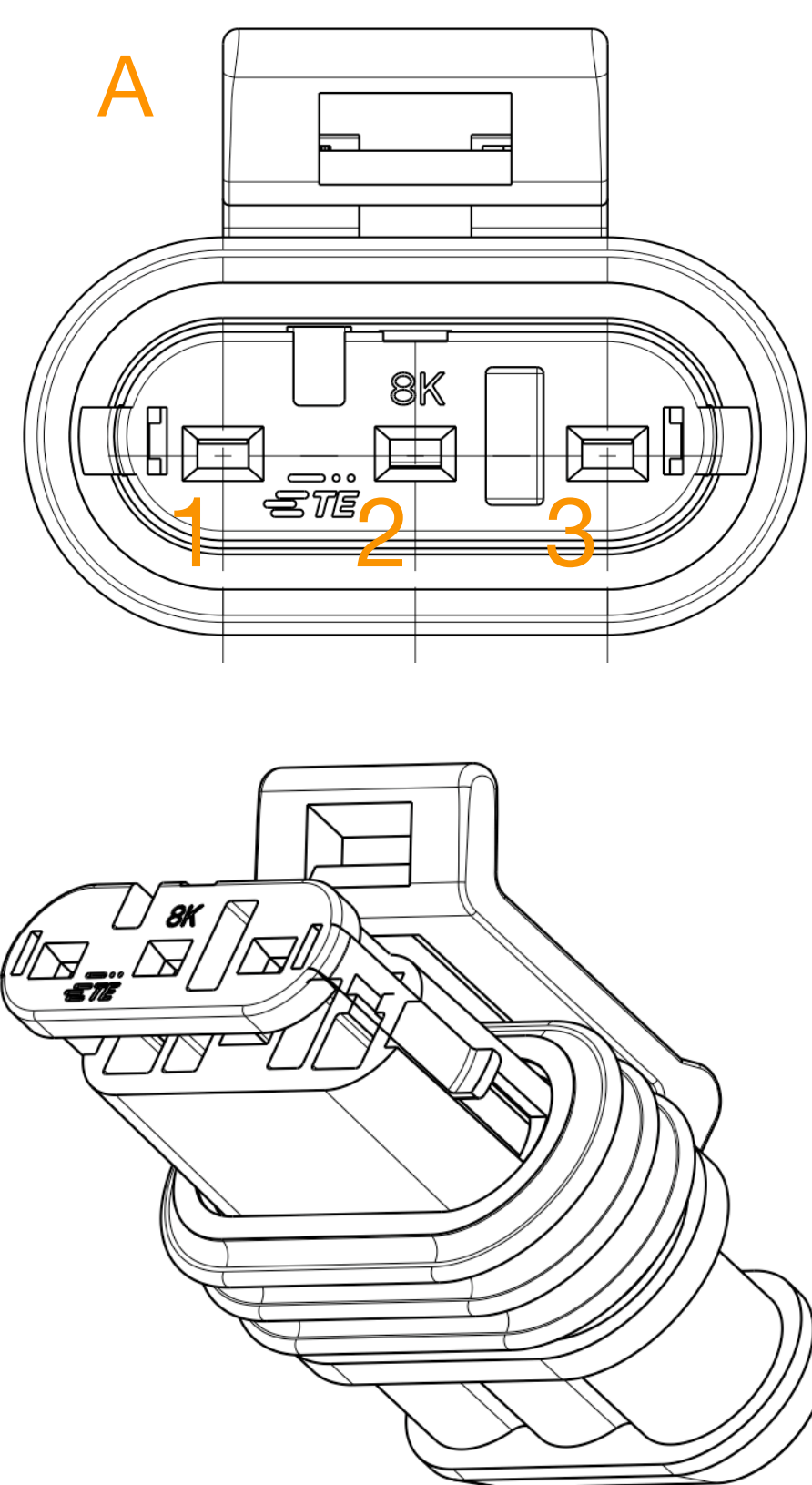
Divider Monitoring

Connecting Cable - Divider Monitoring Sensor

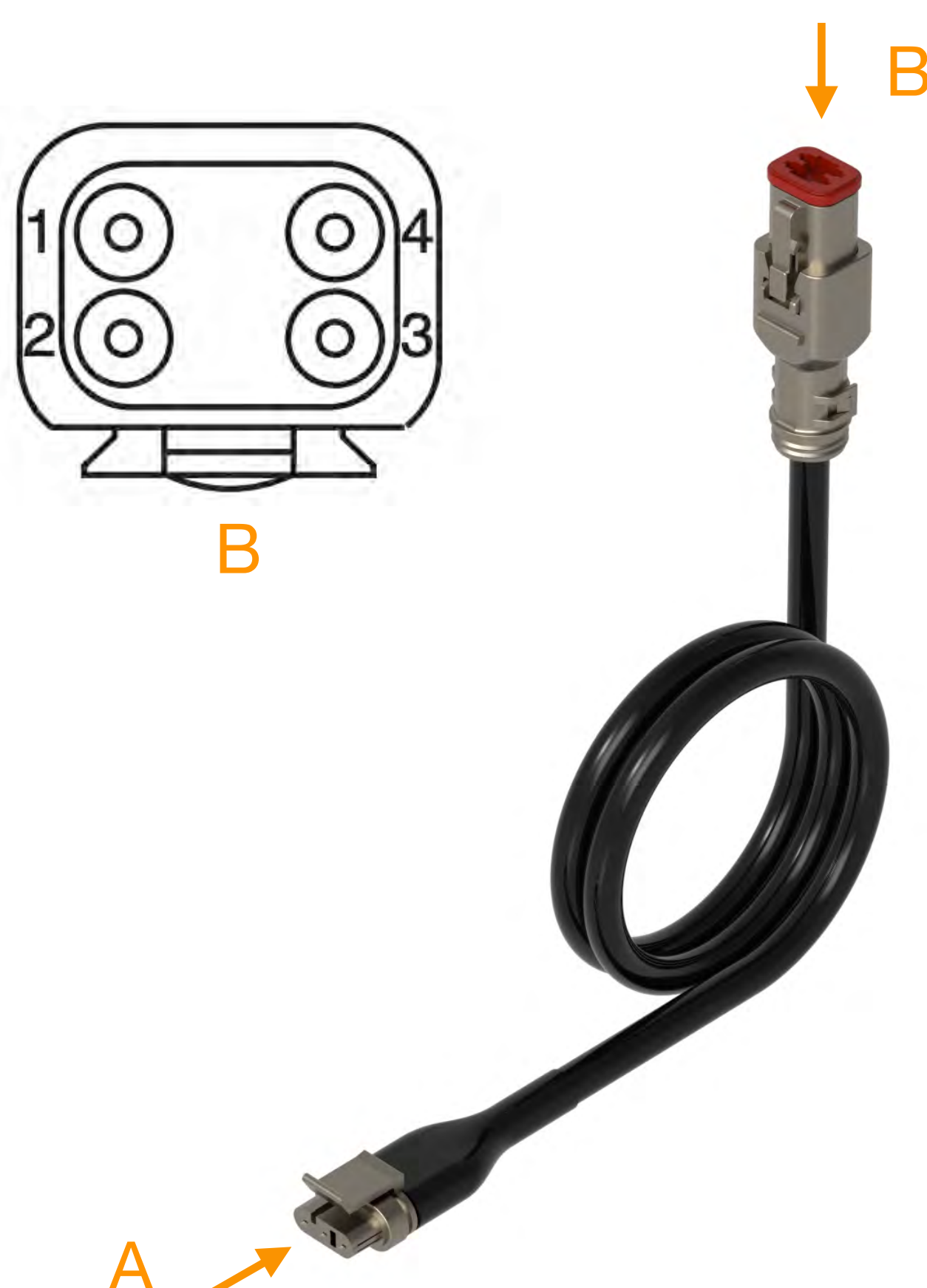
No matter in the part No. for ME and EE with monitoring sensor on page 8 and 9, or the part No. for monitoring sensor on page 18, the sensor cable is NOT included.

Depends on the various application, the sensor cable need be ordered separately as following description.

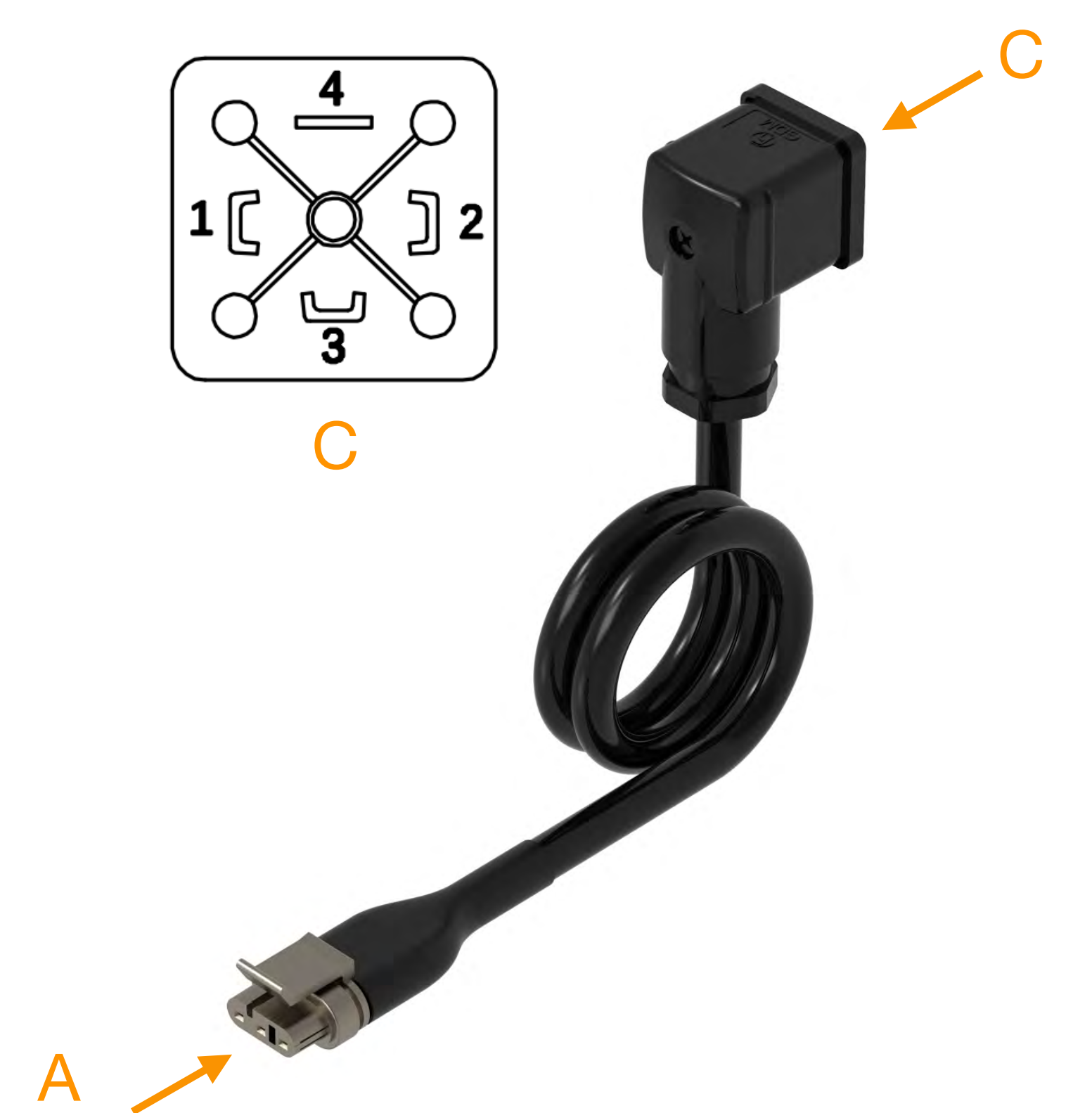
Part No. (Cable):	DT Plug	Cubic (Hirschmann) Plug
Length 5m:	Coming soon	2110010539
Length 7.5m:	Coming soon	2110002734
Cable Connection with Divider:	TE - AMP Super Seal 1.5 SRS. 3P Plug Connector (IEC 529 and ISO 20653)	
Cable Connection with Pump:	DT 06-4S (DIN 40050 Part 9)	Cubic GDM 3011 J (DIN EN 175 301-803-A)



Dia. 19.1 Cable Connection with Divider



Dia. 19.2 Cable Connection with Pump DT 06-4S



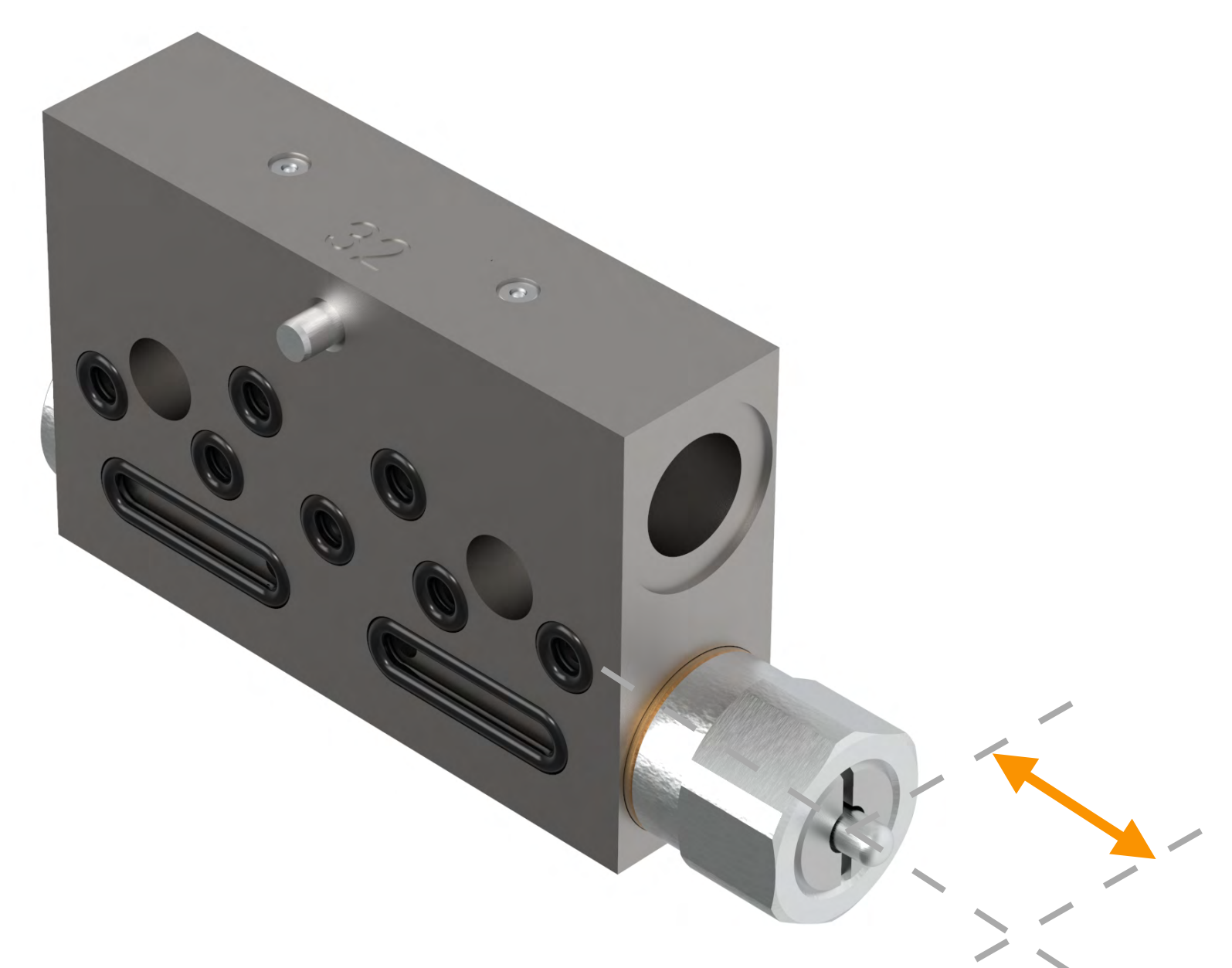
Dia. 19.3 Cable Connection with Pump Cubic GDM 3011 J

Indication Pin

The divider monitoring indication pin is designed to monitor the operation status of the progressive divider in a mechanical and practical way. During a normal running time of the lubrication system, the indication pin keeps moving vertically (**Dia. 19.1**).

Attention: Only ME 24/32 and EE 24 are available for a divider monitoring sensor.

Separate Part No. without divider element: 3030520500



Dia. 19.4 Divider Element with Monitoring Indication Pin

Divider Accessories

Divider Tie Rod

To mount the elements to a divider, the tie rods and spring washers are needed with a recommended torque value. The standard torque value setting of Lubmann pre-mounted divider is 20 N/m.

The recommended self-mounting torque value is between 15-25 N/m.

Divider Type	Tie Rod Type (L=50 to 125))	Part No.
JPQ - 3/6	Inner Hex Screw M6 x 50	3040103160
JPQ - 4/8	Inner Hex Screw M6 x 65	3040103170
JPQ - 5/10	Inner Hex Screw M6 x 80	3040103180
JPQ - 6/12	Inner Hex Screw M6 x 95	3040103190
JPQ - 7/14	Inner Hex Screw M6 x 110	3040102940
JPQ - 8/16	Inner Hex Screw M6 x 125	3040102950

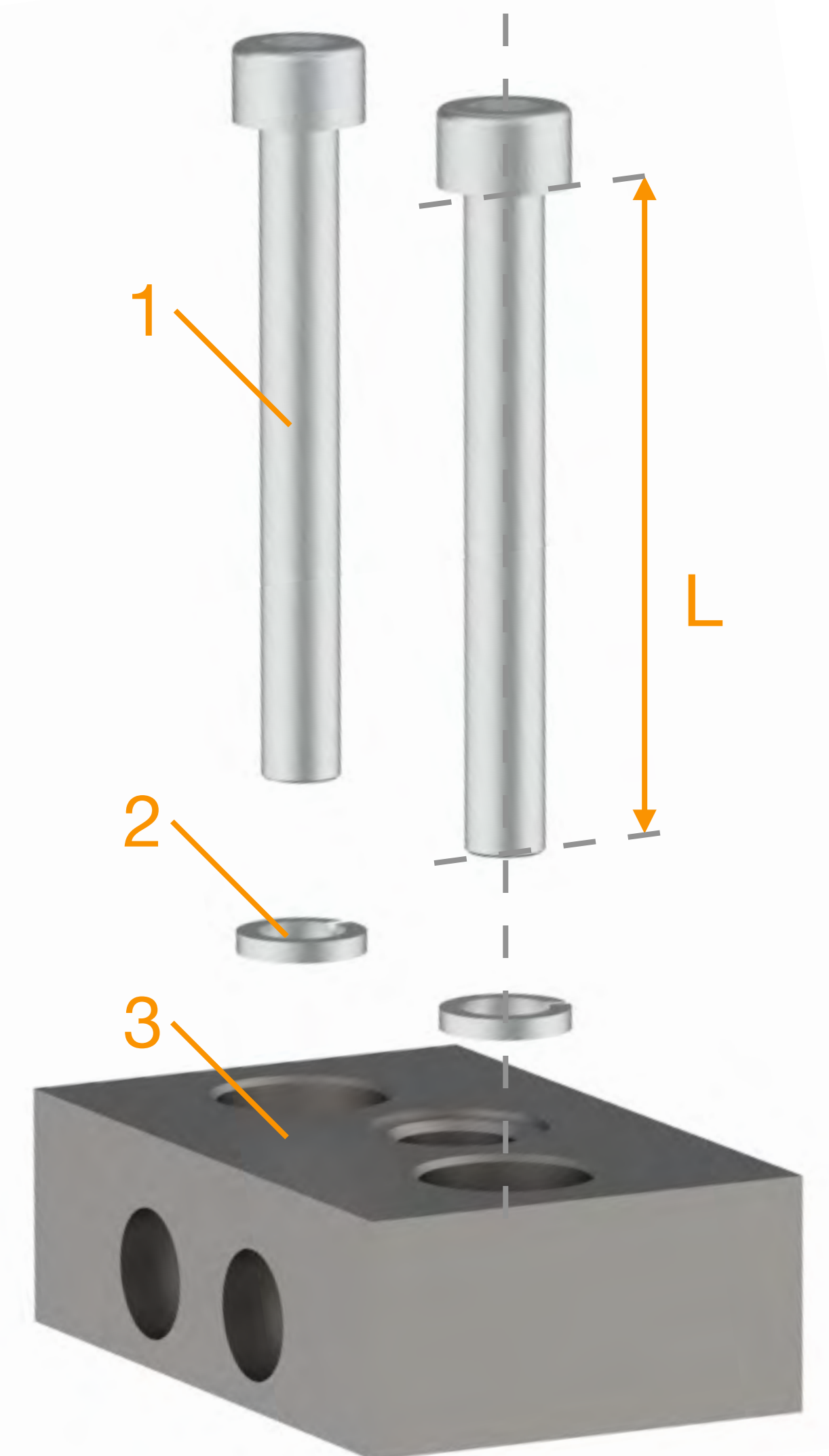
Part No. for spring washer D6: 3040100100

Divider Mounting Bracket

General Divider Mounting Bracket Type A

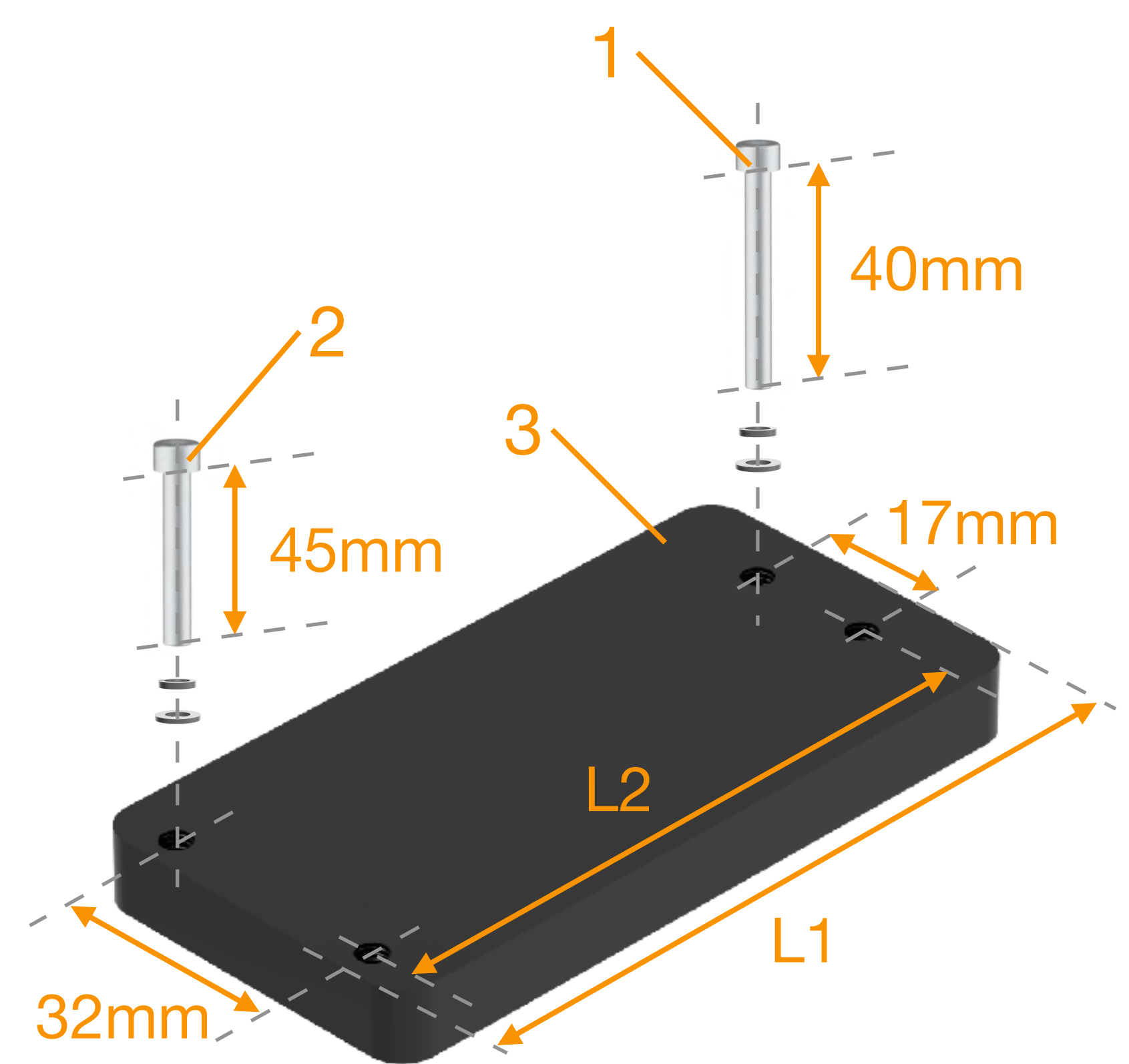
Divider Type	L1 (mm)	L2 (mm)	Part No.
JPQ - 3/6	71.0	57.2	3010402660
JPQ - 4/8	86.0	72.0	3010402670
JPQ - 5/10	100.0	86.7	3010402680
JPQ - 6/12	115.0	101.5	3010402690
JPQ - 7/14	130.0	116.2	3010402700
JPQ - 8/16	145.0	131.0	3010402710

Set - Screw, Spring and Flat Washer	Length (mm)	Quantity need	Part No.
On Top	40.0	2	3040103830
On Bottom	45.0	0 or 1	3040105160



- 1- Tie Rod
- 2- Spring Washer
- 3- Start Element

Dia. 20.1 Tie Rod and Spring Washer for Divider Elements Connection



- 1- Screw and Washer Set Top
- 2- Screw and Washer Set Bot
- 3- Divider Bracket Type A

Dia. 20.2 Divider Mounting Bracket Set Type A

Divider Accessories

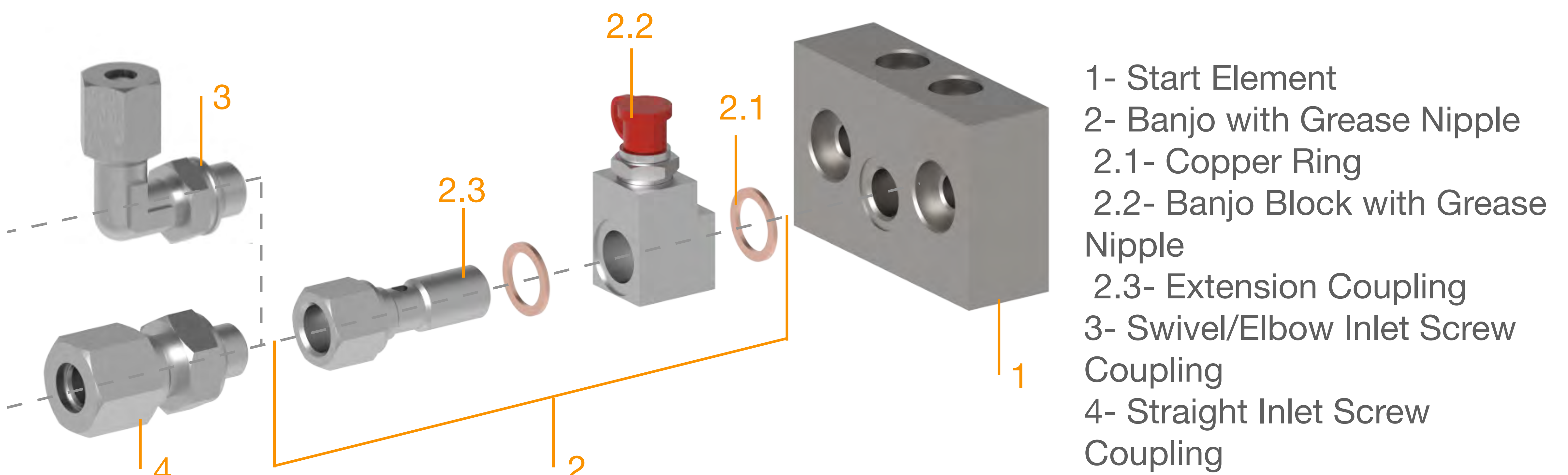
Banjo with Grease Nipple

As a option, a banjo with grease nipple is provided to using a manual or hydraulic pump to refill the grease direct from the start element of the divider when the automatic lubrication pump does not work.

Attention: Please check the hoses between the banjo and the pump before starting refilling grease from the banjo!

If the hose is broken, please use a non-return valve to replace the inlet coupling.

If the hose is in good situation, please do not disconnect the hose between the pump and banjo.



- 1- Start Element
- 2- Banjo with Grease Nipple
- 2.1- Copper Ring
- 2.2- Banjo Block with Grease Nipple
- 2.3- Extension Coupling
- 3- Swivel/Elbow Inlet Screw Coupling
- 4- Straight Inlet Screw Coupling

Dia. 21.1 Banjo with Grease Nipple

Description	Part No.
Banjo with Grease Nipple	3050105240

Spare Parts	Qty. per Set	
Grease Nipple	1	2011025060
Copper Ring	2	3010401930

Order Key

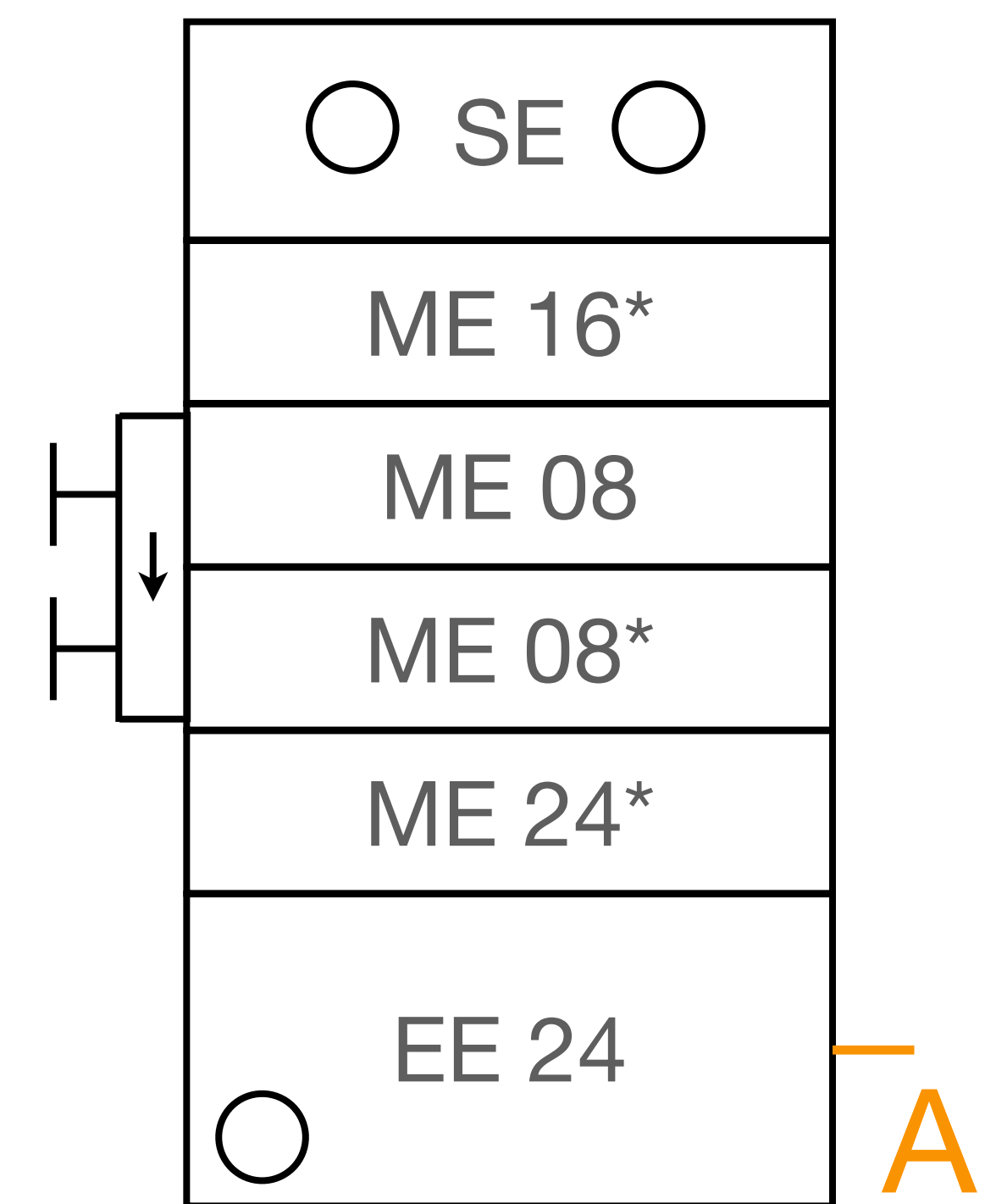
JPQ - **5** / **6** - **100** - **16*-8L0-8*-24*-24S**

No. Of Valid Elements (ME+EE)	
3 = 2ME+1EE	6 = 5ME+1EE
4 = 3ME+1EE	7 = 6ME+1EE
5 = 4ME+1EE	8 = 7ME+1EE

No. Of Valid Outlets
X* = No. Of valid outlets

$X \leq ((\text{Number of Middle piece} + 1) * 2)$

Inlet and Outlets								
Outlet \ Inlet	None	Straight D6mm	Straight D8mm	Elbow D6mm	Elbow D8mm	Swivel D6mm	Swivel D8mm	
	None	100	106	112	118	124	130	136
RDGE	101	107	113	119	125	131	137	
RGE	102	108	114	120	126	132	138	
GE	103	109	115	121	127	133	139	
UDK	104	110	116	122	128	134	140	
PGE	105	111	117	123	129	135	141	



Dia. 21.1 Divider JPQ - 5/6 - 100 - 16*-8L0-8*-24*-24S

Type of -	Middle Elements				End Elements		
	8	16	24	32	8	16	24
Normal (Without sensor or indication pin)	8	16	24	32	8	16	24
With sensor (NPN on Side A in Dia. 20.1)*	/	16S	24S	32S	/	16S	24S
With indicator pin on side A in Dia. 20.1	/	/	24P	32P	/	/	24S
Without sealing Ball and screw	XX*				XX*		
Merged element and outlet on left	XX*L				XX*L		
Merged element and outlet on right	XX*R				XX*R		
Bridged with next element with outlets on left	XX*L1 or XXL1				/		
Bridged with next element without outlets on left	XX*L0 or XXL0				/		
Bridged with next element with outlets on right	XX*R1 or XXR1				/		
Bridged with next element without outlets on right	XX*R0 or XXR0				/		



sales@lubespec.ca
www.lubespec.ca