

SURFACE FINISHING SPECIFICATIONS

Catalog # 139

Item number: 30633

Description:

3 Ply CR135 Tan Wedgegrip AS SFMB

International Designation:

E24/3 0/N31 TWG SBR AS

Construction:

Compound Top Cover Tan Nitrile

Top Cover Thickness (in)

Top Cover Description

Tan Nitrile

(4.24 mm) 0.1670

Ibs/PIW

Wedgegrip

Top Cover Shore

Compound Bottom Cover Treated Duck
Bottom Cover Thickness (in) (0.00 mm) 0.0000 in

Bottom Cover Description

Bare

Bottom Cover Shore

N/A

Number of Plies

3

Anti Static Yes
Overall Gauge (in) (7.87 mm) 0.3100 in

Unit Weight- Ib/PIW

Material Between Plies

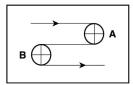
O.1208 lbs/PIW

Nitrile

Maximum Width (in) 72 in
Temperature Range (°F)- High 212 °F

Temperature Range (°F)- Low -6 °F

Pulley Diameter, Minimum



A) Normal Flex

(152.40 mm) 6.0000 in

B) Back Flex

(304.80 mm) 12.0000 in

Belt Strength:

Pull for 1% Elongation

(24 N/mm) 135 lbs/sq in

Splice Instructions:

Foil No
Splice Process Step Cold
Press Temperature (°F) 300 °F
Press Pressure (psi) 30 lbs/sq in

Note: Listed above is a guideline only. Every vulcanizer is different and will show different results. We recommend that you do a test splice with your press before attempting the actual belt splice.

Other:

45

Cross Rigid

Yes

Impression Top Yes
Oil Resistant Yes
Fire Resistant No
FDA Approved No

Special Characteristics:

The 139 belt has a special construction designed for SFMB (Surface Finishing Machine Belt) applications. This belt has a 3 ply highly cross rigid monofilament carcass that will maintain the integrity across the width and lay completely flat for sanding applications, the end result is NO EDGE CURL. The high friction positive diamond wedge grip profile is ideal for perforated vacuum sanding systems, top cover is non-marking and oil resistant with a low friction treated duck bottom fabric. Developed specifically for use on machines finishing wood and wood products.

*****All Values are nominal and subject to change without notice.****

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LIGHT DUTY SFMB 3 PLY CR135 TWG SFMB



30633
Part Number





