



Ford Curb Stops



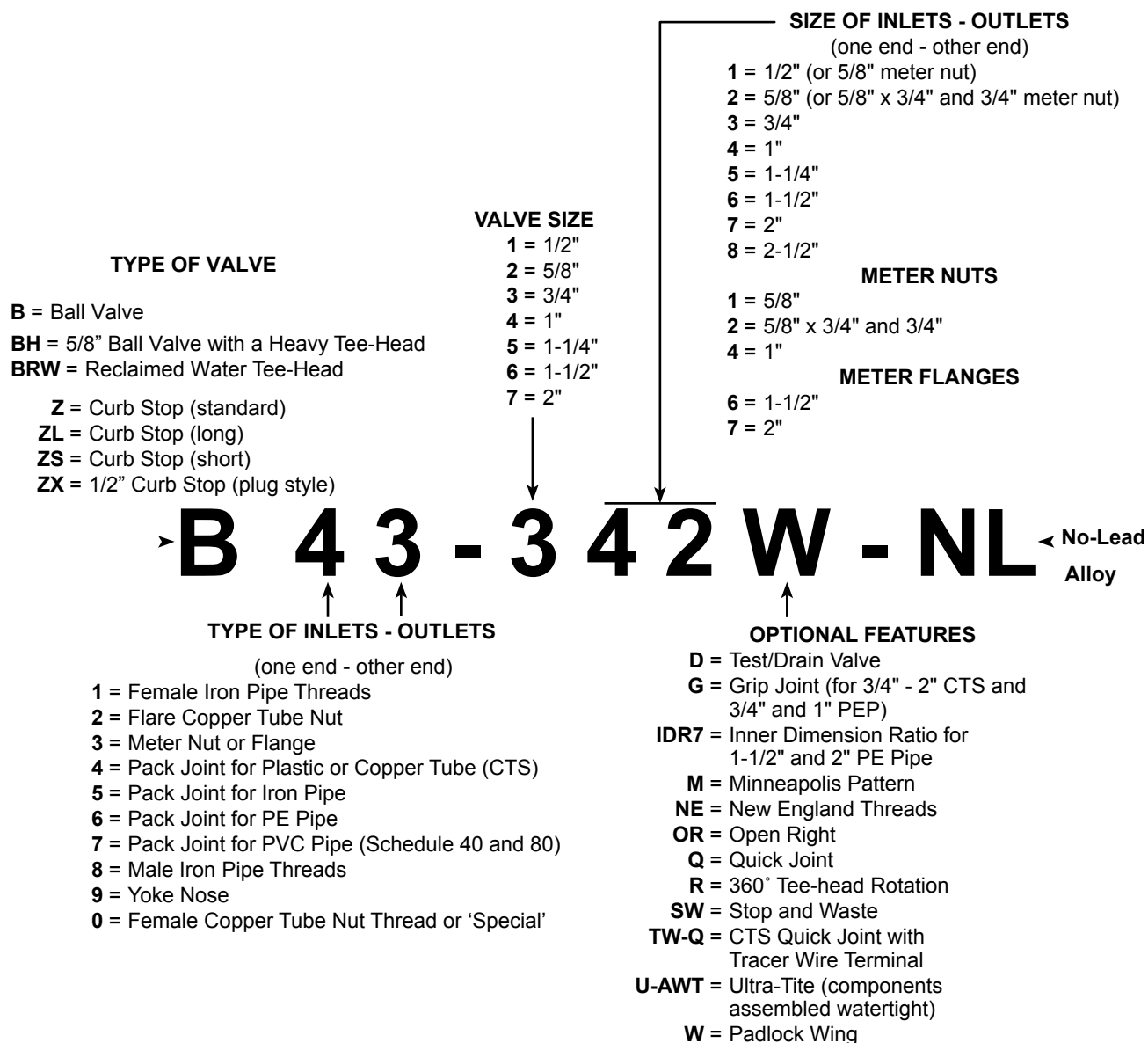
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Ford offers many products listed to specific standards and classifications. Due to the forthcoming standards changes understood during the publication of this catalog, product listings will evolve to meet the changing standards requirements. Please contact the Ford Meter Box Customer Service Department at 260-563-3171 or local Ford distributor to verify a product meets a specific standard. Ford Meter Box meets your needs for products that are proven and reliable.

Due to design improvements, product images in the catalog do not always reflect the most current design detail.

NUMBERING SYSTEM



▲ Ford Meter Box no-lead brass products manufactured from UNS/CDA No. 89833 alloy shall contain no more than 0.25% total lead content by weight. United States federal and state laws allow the use of products manufactured from UNS C83600 85-5-5-5 brass alloy for only non-potable water systems within the United States. The same UNS C83600 85-5-5-5 brass alloy, also referenced as gunmetal or LG2, is specified and used in potable water systems in most other countries.

Remove "-NL" from catalog number to have products manufactured from UNS C83600 85-5-5-5 brass alloy.

Parties responsible for monitoring and maintaining proper water system design must exercise full responsibility in understanding and upholding the full intent and scope of applicable lead laws.

Note: See item listings in catalog section to assure that desired sizes and options are available.

Please Note:

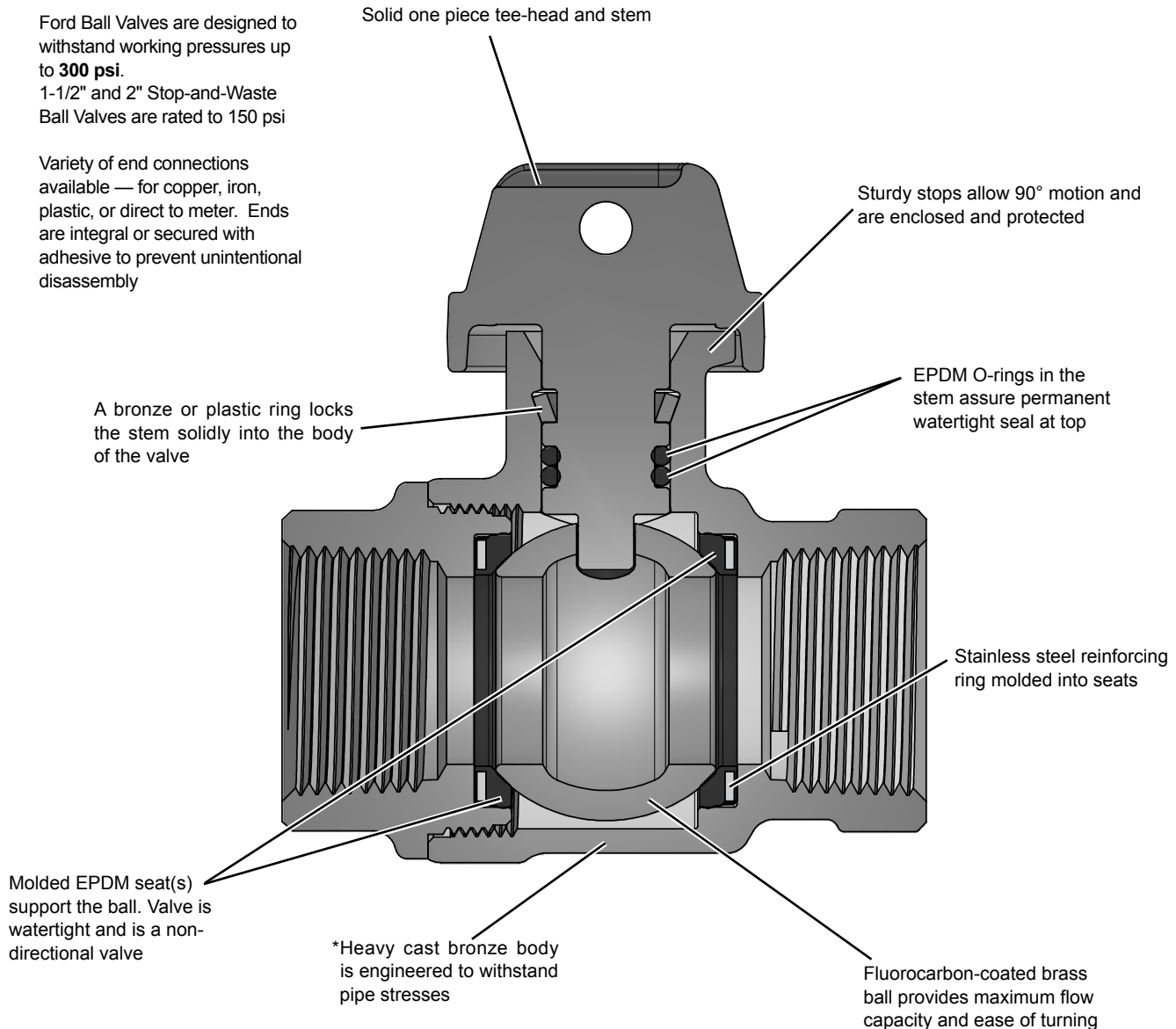
Consult the Ford Meter Box Company, Inc. website (www.fordmeterbox.com) for the most recent catalog information. The Ford Meter Box Company considers the information in this catalog to be correct at the time of publication. Items and option availability, including specifications, are subject to change without notice. Please verify that your product information is current.

Information

Features of the Ford Ball Valve

Ford Ball Valve Curb Stops are ideal for use in water service lines. Watertight in either direction at pressures up to 300 psi, easy turning, nonbinding, and minimum pressure loss — these characteristics are added to superb design, quality, and precise manufacturing.

Standard Ford Ball Valve



* All Ford Meter Box brass conforms to AWWA Standard C800 (UNS No. C89833 - no-lead alloy — ASTM B62 and ASTM B584).

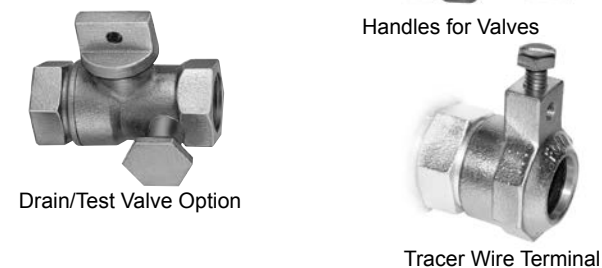
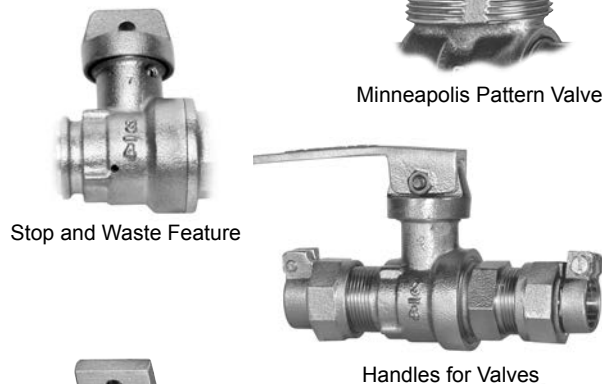
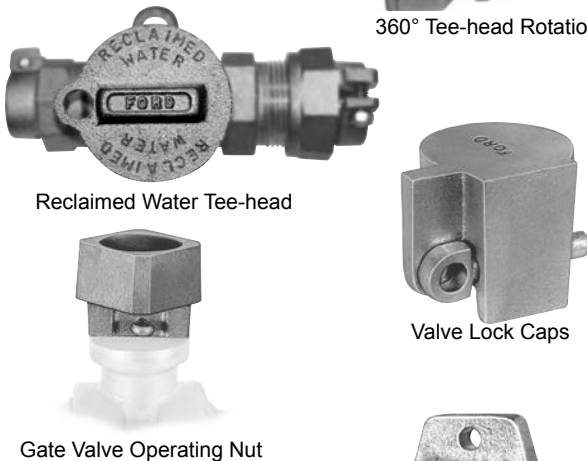
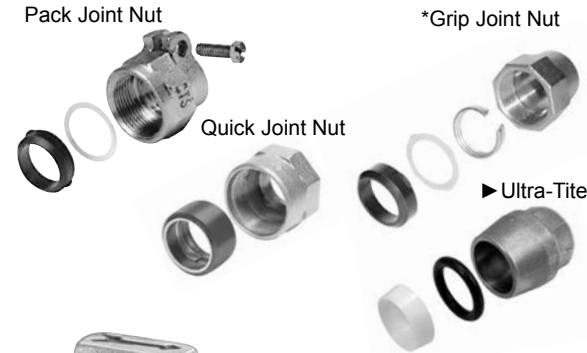
PRESSURE REQUIREMENTS

The AWWA Standard C800 specifies normal pressure service line valves shall be suitable for use with water at 100 psi for 1" and smaller sizes, and 80 Psi for 1-1/4" through 2" sizes. Ford Key Style Valves are designed for normal service line pressure conditions. Use Ford Ball Valves for higher pressure requirements.

Information

Features of the Ford Ball Valve Options Available

COMPRESSION OPTIONS



ALL TYPES OF CONNECTIONS

Ford Curb Stops and Meter Valves are available with a wide variety of connections. Make your selection from compression, flare, female or male style fittings for copper, iron, polyethylene, PVC and lead.

- **Pack Joint** is the standard offering for all compression fittings. Other options may be available. See below for details
- **Grip Joint instead of Pack Joint for CTS** (for all sizes) or **PEP** (3/4" or 1") can be ordered by adding "-G" to the catalog number. Example: B41-333-G-NL
- **Quick Joint** is available for items indicated with a ♦. Add a "-Q" to the catalog number. Example: B41-333-Q-NL
- **Ultra-Tite** is available for items indicated with a ►. Add "-U-AWT" to the catalog number. Example: B44-333-U-AWT-NL

PADLOCK WINGS

Most valves are available with padlock wings (except for Minneapolis Valve or where noted). Add "W" to catalog number. Example: B11-333W-NL. "W" in a listed catalog number indicates that the valve is available with padlock wings only.

360° TEE-HEAD ROTATION

Standard tee-head stops on the body to permit 90° turn *only*. Full 360° tee-head rotation is available. Add "R" to catalog number. Example: B21-333R-NL.

RECLAIMED WATER BALL VALVE TEE-HEAD

A distinctive tee-head with "Reclaimed Water" lettering for easy identification is available on 3/4" through 2" Ball Valves. Insert "RW" into the catalog number. Example: BRW11-333W-NL. Tee-head sold only with padlock wings.

VALVE LOCK CAPS

Lock caps are available for 5/8" through 2" Ball Valves and 3/4" Angle Key Valves. See page 38 to order.

2" GATE VALVE OPERATING NUT

Adapts tee-head on 1-1/4", 1-1/2" and 2" Ball Valves (listed on pages 6 - 13) for operation with standard gate valve wrenches. See page 38 to order.

MINNEAPOLIS PATTERN VALVE

Threads are available around the valve body in order to attach Minneapolis style curb boxes. 3/4" and 1" valves have 1-1/2" threads; 1-1/4", 1-1/2" and 2" valves have 2" threads. If an additional size is required other than the sizes listed, please contact the factory for availability.

STOP-AND-WASTE FEATURE

Stop-and-waste valves allow the downstream service line to drain when in the closed position. This feature is typically used to avoid damage to the service line caused by freezing. Valves available with this option are indicated with an asterisk (*). For 3/4" and 1" valves, insert "C" and add "SW" to the catalog number. Example: BC11-333SW-NL. (**) For 1-1/2" and 2" valves, add "SW" to the catalog number. Example: B11-666SW-NL.

HANDLES FOR VALVES

Handles for valves are available. Ordering information and descriptions are found on pages 37 and 38.

DRAIN/TEST VALVE OPTION

For Ford Ball Service Valves. See page 33.

TRACER WIRE TERMINAL

Available on 3/4", 1", 1-1/4", 1-1/2" and 2" CTS Quick Joint Nuts, add "-TW-Q" to the catalog number.

Ford Ball Valve Curb Stops

Ball Valves with Iron Pipe Threads



B11-333-NL



B11-444M-NL



B81-777-NL



B88-444-NL

Female Iron Pipe Threads Both Ends

CATALOG NUMBER	VALVE SIZE	ONE END	OTHER END	APPROX. WT. LBS.
*B11-333-NL	3/4"	3/4"	3/4"	1.9
B11-343-NL	3/4"	1"	3/4"	2.0
B11-344-NL	3/4"	1"	1"	2.1
BL11-344-4-5-NL	3/4"	1"	1"	2.3
*B11-444-NL	1"	1"	1"	2.5
B11-454-NL	1"	1-1/4"	1"	2.9
B11-455-NL	1"	1-1/4"	1-1/4"	3.1
B11-555-NL	1-1/4"	1-1/4"	1-1/4"	4.7
B11-566-NL	1-1/4"	1-1/2"	1-1/2"	5.3
**B11-666-NL	1-1/2"	1-1/2"	1-1/2"	7.1
**B11-676-NL	1-1/2"	2"	1-1/2"	6.4
**B11-677-NL	1-1/2"	2"	2"	8.0
**B11-777-NL	2"	2"	2"	8.4
B11-788-NL	2"	2-1/2"	2-1/2"	11.1

Female Iron Pipe Threads Both Ends Minneapolis Pattern Valve

CATALOG NUMBER	VALVE SIZE	ONE END	OTHER END	APPROX. WT. LBS.
*B11-333M-NL	3/4"	3/4"	3/4"	2.3
B11-343M-NL	3/4"	1"	3/4"	2.4
*B11-444M-NL	1"	1"	1"	3.4
B11-455M-NL	1"	1-1/4"	1-1/4"	4.0
B11-555M-NL	1-1/4"	1-1/4"	1-1/4"	5.1
**B11-666M-NL	1-1/2"	1-1/2"	1-1/2"	7.5
B11-676M-NL	1-1/2"	2"	1-1/2"	7.9
B11-677M-NL	1-1/2"	2"	2"	8.4
**B11-777M-NL	2"	2"	2"	10.3
B11-788M-NL	2"	2-1/2"	2-1/2"	11.2

Male Iron Pipe Thread by Female Iron Pipe Thread

CATALOG NUMBER	VALVE SIZE	MIP END	FIP END	APPROX. WT. LBS.
B81-333-NL	3/4"	3/4"	3/4"	1.6
B81-343-NL	3/4"	1"	3/4"	1.9
B81-444-NL	1"	1"	1"	2.6
B81-455-NL	1"	1-1/4"	1-1/4"	3.0
**B81-666-NL	1-1/2"	1-1/2"	1-1/2"	5.0
B81-676-NL	1-1/2"	2"	1-1/2"	5.3
B81-677-NL	1-1/2"	2"	2"	7.6
**B81-777-NL	2"	2"	2"	9.2

Male Iron Pipe Thread Both Ends

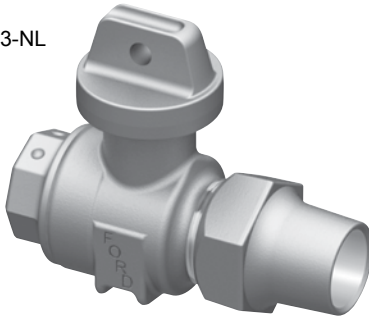
CATALOG NUMBER	VALVE SIZE	INLET SIZE	OUTLET SIZE	APPROX. WT. LBS.
B88-333-NL	3/4"	3/4"	3/4"	2.0
B88-344-NL	3/4"	1"	1"	2.1
B88-444-NL	1"	1"	1"	3.1
B88-454W-NL	1"	1-1/4"	1"	2.2
B88-455W-NL	1"	1-1/4"	1-1/4"	2.3
B88-666W-NL	1-1/2"	1-1/2"	1-1/2"	5.7
B88-777-NL	2"	2"	2"	8.1

Options available - See bottom of page 7.

Ford Ball Valve Curb Stops

Ball Valves with Iron Pipe and Flared Copper Ends

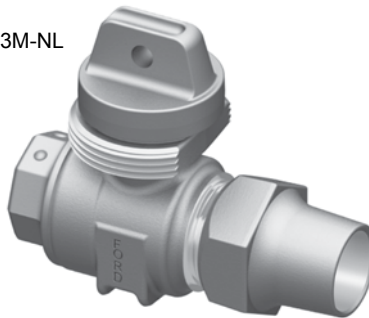
B21-333-NL



Flare Copper by Female Iron Pipe Threads

CATALOG NUMBER	VALVE SIZE	FLARE END	FIP END	APPROX. WT. LBS.
*B21-333-NL	3/4"	3/4"	3/4"	2.2
BL21-333-4-5-NL	3/4"	3/4"	3/4"	2.7
B21-343-NL	3/4"	1"	3/4"	2.6
B21-334-NL	3/4"	3/4"	1"	2.5
B21-344-NL	3/4"	1"	1"	2.8
BL21-344-5-187-NL	3/4"	1"	1"	3.2
*B21-444-NL	1"	1"	1"	3.3
B21-445-NL	1"	1"	1-1/4"	4.5
B21-455-NL	1"	1-1/4"	1-1/4"	4.7
B21-555-NL	1-1/4"	1-1/4"	1-1/4"	5.9
B21-566-NL	1-1/4"	1-1/2"	1-1/2"	6.9
**B21-666-NL	1-1/2"	1-1/2"	1-1/2"	7.8
B21-667-NL	1-1/2"	1-1/2"	2"	8.2
B21-676-NL	1-1/2"	2"	1-1/2"	10.9
B21-677-NL	1-1/2"	2"	2"	11.6
**B21-777-NL	2"	2"	2"	12.4

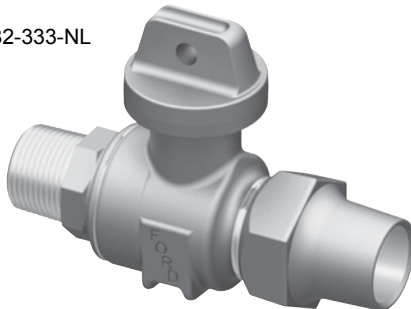
B21-333M-NL



Flare Copper by Female Iron Pipe Threads
Minneapolis Pattern Valve

CATALOG NUMBER	VALVE SIZE	FLARE END	FIP END	APPROX. WT. LBS.
*B21-333M-NL	3/4"	3/4"	3/4"	2.8
*B21-444M-NL	1"	1"	1"	3.6
B21-455M-NL	1"	1-1/4"	1-1/4"	5.0
B21-555M-NL	1-1/4"	1-1/4"	1-1/4"	6.2
**B21-666M-NL	1-1/2"	1-1/2"	1-1/2"	9.2
**B21-676M-NL	1-1/2"	2"	1-1/2"	11.5
**B21-777M-NL	2"	2"	2"	13.4

B82-333-NL



Flare Copper by Male Iron Pipe Thread

CATALOG NUMBER	VALVE SIZE	INLET SIZE	OUTLET SIZE	APPROX. WT. LBS.
B82-333-NL	3/4"	3/4"	3/4"	2.0
B82-444-NL	1"	1"	1"	3.1
B82-555-NL	1-1/4"	1-1/4"	1-1/4"	6.0
B82-666-NL	1-1/2"	1-1/2"	1-1/2"	9.0
B82-777-NL	2"	2"	2"	13.6

Options Available

* For **Stop-and-Waste** feature on these 3/4" and 1" ball valves, change "B" to "BC" and add "SW" to the catalog number.

Example: BC21-333SW-NL.

** **Stop-and-Waste** feature is available for 1-1/2" and 2" ball valves. Add "SW" to the catalog number. Examples: B21-666SWM-NL.

Reclaimed Water Tee-head is available. Insert "RW" into the catalog number. Example: BRW21-333W-NL. Tee-head sold only with padlock wing.

Padlock Wings - All valves are available with padlock wings (except for Minneapolis pattern valve). Add "W" to catalog number.

Standard tee-head stops on the body to permit 90° turn *only*. **Full 360° tee-head rotation** is available. Add "R" to catalog number.

Example: B21-333R-NL.

Curb Box Base - Catalog number CB-7 for 1-1/4", 1-1/2" and 2" ball valve curb stops is listed in catalog section GA.

2" Gate Valve Operating Nut is available for 1-1/4", 1-1/2" and 2" ball valves and can be ordered from page 38.

Lock Caps are available for 5/8" through 2" ball valves and can be ordered from page 38.

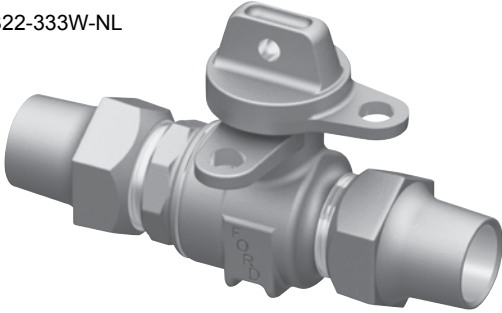
Handles are available for ball valves; see page 37.

Minneapolis Pattern Valves are available in a variety of sizes. For sizes other than those in the above tables, please contact the factory.

Ford Ball Valve Curb Stops

Ball Valves with Flared Copper

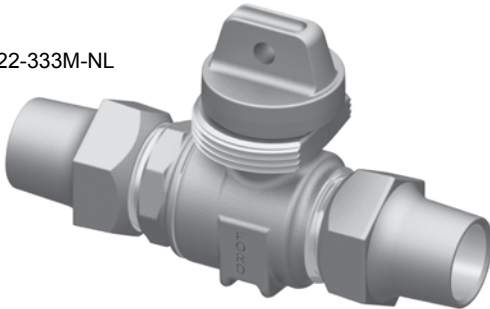
B22-333W-NL



Flare Copper Both Ends

CATALOG NUMBER	VALVE SIZE	ONE END	OTHER END	APPROX. Wt. LBS.
*B22-333-NL	3/4"	3/4"	3/4"	2.5
B22-343-NL	3/4"	1"	3/4"	2.8
B22-344-NL	3/4"	1"	1"	3.8
*B22-444-NL	1"	1"	1"	3.8
B22-454-NL	1"	1-1/4"	1"	4.2
B22-455-NL	1"	1-1/4"	1-1/4"	5.5
B22-555-NL	1-1/4"	1-1/4"	1-1/4"	7.0
B22-566-NL	1-1/4"	1-1/2"	1-1/2"	8.5
**B22-666-NL	1-1/2"	1-1/2"	1-1/2"	10.5
B22-676-NL	1-1/2"	2"	1-1/2"	12.9
B22-677-NL	1-1/2"	2"	2"	15.1
**B22-777-NL	2"	2"	2"	16.9

B22-333M-NL



Flare Copper Both Ends
Minneapolis Pattern Valve

CATALOG NUMBER	VALVE SIZE	ONE END	OTHER END	APPROX. Wt. LBS.
*B22-333M-NL	3/4"	3/4"	3/4"	2.9
B22-343M-NL	3/4"	1"	3/4"	3.1
B22-344M-NL	3/4"	1"	1"	4.1
*B22-444M-NL	1"	1"	1"	4.2
B22-454M-NL	1"	1-1/4"	1"	4.7
B22-455M-NL	1"	1-1/4"	1-1/4"	5.6
B22-555M-NL	1-1/4"	1-1/4"	1-1/4"	4.2
B22-566M-NL	1-1/4"	1-1/2"	1-1/2"	8.2
**B22-666M-NL	1-1/2"	1-1/2"	1-1/2"	11.0
**B22-777M-NL	2"	2"	2"	17.4

Options Available

* For **Stop-and-Waste** feature on these 3/4" and 1" ball valves, change "B" to "BC" and add "SW" to the catalog number.

Example: BC22-333SW-NL.

** **Stop-and-Waste feature** is available for 1-1/2" and 2" ball valves. Add "SW" to the catalog number. Example: B22-666SWM-NL.

Reclaimed Water Tee-head is available. Insert "RW" into the catalog number. Example: BRW22-333W-NL. Tee-head sold only with padlock wing.

Padlock Wings - All valves are available with padlock wings (except for Minneapolis pattern valve). Add "W" to catalog number.

Standard tee-head stops on the body to permit 90° turn *only*. **Full 360° tee-head rotation** is available. Add "R" to catalog number.

Example: B22-333R-NL.

Curb Box Base - Catalog number CB-7 for 1-1/4", 1-1/2" and 2" ball valve curb stops is listed in catalog section GA.

2" Gate Valve Operating Nut is available for 1-1/4", 1-1/2" and 2" ball valves and can be ordered from page 38.

Lock Caps are available for 5/8" through 2" ball valves and can be ordered from page 38.

Handles are available for ball valves; see page 37.

Minneapolis Pattern Valves are available in a variety of sizes. For sizes other than those in the above tables, please contact the factory.

Ford Ball Valve Curb Stops

Ball Valves with Pack Joints

TYPES OF PIPE AND TUBING – EXPLANATION OF ABBREVIATIONS AND CODES FOR COMPRESSION COUPLINGS

Copper Tube - CTS - copper tubing is widely used as a service line and the outside diameter is closely held by manufacturers. The outside diameter of copper tubing has become a standard in the industry and is known as "copper tube size". (Pack Joint coded **CTS**.)

Plastic Tubing - CTS - flexible water service tubing in what is referred to as "copper tube size". Plastic tube refers to any plastic with the same outside diameter as corresponding sizes of copper tube such as PET - polyethylene tubing. (Pack Joint coded **CTS**.)

Plastic Pipe - PEP - flexible water service pipe in what is referred to as "pipe size". Plastic pipe refers to any pipe having the same inside diameter as corresponding sizes of standard iron pipe such as PEP - polyethylene pipe. (Pack Joint coded **PEP**.)

PVC Pipe - PVC - polyvinyl chloride rigid plastic pipe. PVC pipe refers to polyvinyl chloride rigid plastic pipe having the same outside diameter as corresponding sizes of standard iron pipe. (Pack Joint coded **PVC**.)

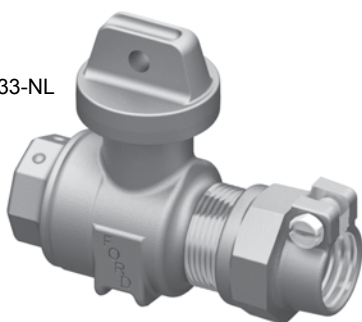
NOTE: Ford Pack Joints for PVC are only recommended for Schedule 40 and Schedule 80 PVC.

Abbreviations, dimensions and insert stiffeners for plastic tubing are listed on page 39.

Consult pipe or tubing manufacturer for specific installation requirements.

Pack Joint for Copper or Plastic Tubing (CTS) by Female Iron Pipe Thread

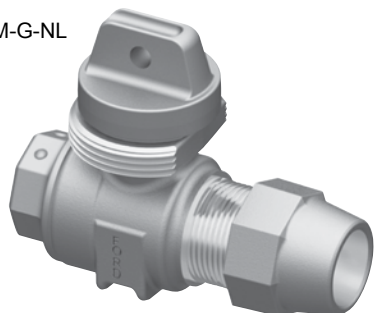
B41-333-NL



CATALOG NUMBER	VALVE SIZE	CTS END	FIP END	APPROX. Wt. LBS.
▶♦ * B41-333-NL	3/4"	3/4"	3/4"	2.0
▶♦ B41-334-NL	3/4"	3/4"	1"	2.1
▶♦ B41-343-NL	3/4"	1"	3/4"	2.2
▶♦ B41-344-NL	3/4"	1"	1"	2.4
♦ BL41-344-4-875-NL	3/4"	1"	1"	3.1
▶♦ * B41-444-NL	1"	1"	1"	2.8
♦ B41-454-NL	1"	1-1/4"	1"	3.2
♦ B41-455-NL	1"	1-1/4"	1-1/4"	3.7
♦ B41-555-NL	1-1/4"	1-1/4"	1-1/4"	5.6
♦ **B41-666-NL	1-1/2"	1-1/2"	1-1/2"	7.0
B41-677-NL	1-1/2"	2"	2"	9.6
♦ **B41-777-NL	2"	2"	2"	11.1

Pack Joint for Copper or Plastic Tubing (CTS) by Female Iron Pipe Thread Minneapolis Pattern Valve

B41-333M-G-NL



Shown with Grip Joint option

CATALOG NUMBER	VALVE SIZE	CTS END	FIP END	APPROX. Wt. LBS.
▶♦ * B41-333M-NL	3/4"	3/4"	3/4"	2.3
B41-334M-NL	3/4"	3/4"	1"	2.4
▶ B41-343M-NL	3/4"	1"	3/4"	2.7
B41-344M-NL	3/4"	1"	1"	2.8
▶♦ * B41-444M-NL	1"	1"	1"	3.4
♦ B41-454M-NL	1"	1-1/4"	1"	3.5
B41-455M-NL	1"	1-1/4"	1-1/4"	4.6
B41-555M-NL	1-1/4"	1-1/4"	1-1/4"	5.5
**B41-666M-NL	1-1/2"	1-1/2"	1-1/2"	8.4
B41-677M-NL	1-1/2"	1-1/2"	2"	9.8
♦ **B41-777M-NL	2"	2"	2"	12.3

Options Available

Grip Joint for CTS (3/4" - 2") and PEP (3/4" and 1") is available. Add "-G" to the catalog number. Example: B41-333-G-NL.

* For **Stop-and-Waste** feature on these 3/4" and 1" ball valves, change "B" to "BC" and add "SW" to the catalog number. Example: BC41-333SW-NL

****Stop-and-Waste** feature is available for 1-1/2" and 2" ball valves. Add "SW" to the catalog number. Example: B41-666SWM-NL.

♦ **Quick Joint** is available by adding a "-Q" to the catalog number.

▶ **Ultra-Tite** is available. Add "-U-AWT" to the catalog number. (Consists of components assembled watertight.)

Tracer Wire Terminal available on 3/4", 1", 1-1/4", 1-1/2" and 2" CTS Quick Joint Nuts, add "-TW-Q" to the catalog number.

Reclaimed Water Tee-head is available. Insert "RW" into the catalog number. Example: BRW41-333W-NL. Tee-head sold only with padlock wing.

Padlock Wings - All valves are available with padlock wings (except for Minneapolis pattern valve). Add "W" to catalog number.

Standard tee-head stops on the body to permit 90° turn *only*. **Full 360° tee-head rotation** is available. Add "R" to catalog number. Example: B41-333R-NL.

2" Gate Valve Operating Nut is available for 1-1/4", 1-1/2" and 2" ball valves and can be ordered from page 38.

Lock Caps are available for 5/8" through 2" ball valves and can be ordered from page 38.

Handles are available for ball valves; see page 37.

Minneapolis Pattern Valves are available in a variety of sizes. For sizes other than those in the above tables, please contact the factory.

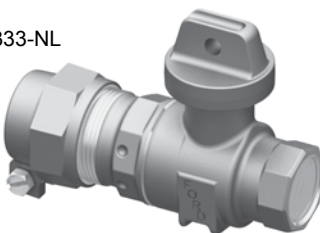
Ford Ball Valve Curb Stops

Ball Valves with Pack Joints - Continued

B51-333-NL



B61-333-NL



B61-444M-Q-NL

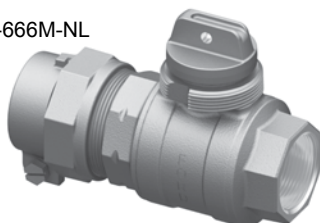


Shown with Quick Joint option

B71-333-NL



B71-666M-NL



Pack Joint for Iron Pipe by Female Iron Pipe Thread

CATALOG NUMBER	VALVE SIZE	IP END	FIP END	APPROX. WT. LBS.
B51-333-NL	3/4"	3/4"	3/4"	2.2
B51-343-NL	3/4"	1"	3/4"	2.5
B51-344-NL	3/4"	1"	1"	2.7
B51-444-NL	1"	1"	1"	3.3
** B51-666-NL	1-1/2"	1-1/2"	1-1/2"	7.2
** B51-777-NL	2"	2"	2"	11.1

Pack Joint for Iron Pipe by Female Iron Pipe Thread Minneapolis Pattern Valve

CATALOG NUMBER	VALVE SIZE	IP END	FIP END	APPROX. WT. LBS.
B51-333M-NL	3/4"	3/4"	3/4"	2.3
B51-344M-NL	3/4"	1"	1"	3.1
** B51-666M-NL	1-1/2"	1-1/2"	1-1/2"	7.0

Pack Joint for Plastic Pipe (PEP) by Female Iron Pipe Thread

CATALOG NUMBER	VALVE SIZE	PEP END	FIP END	APPROX. WT. LBS.
▶♦ B61-333-NL	3/4"	3/4"	3/4"	2.3
▶ B61-343-NL	3/4"	1"	3/4"	2.7
▶ B61-344-NL	3/4"	1"	1"	2.9
▶♦ B61-444-NL	1"	1"	1"	3.5
B61-555-NL	1-1/4"	1-1/4"	1-1/4"	8.7
** B61-666-IDR7-NL	1-1/2"	1-1/2"	1-1/2"	9.2
** B61-777-IDR7-NL	2"	2"	2"	10.5

Pack Joint for Plastic Pipe (PEP) by Female Iron Pipe Thread Minneapolis Pattern Valve

CATALOG NUMBER	VALVE SIZE	PEP END	FIP END	APPROX. WT. LBS.
▶ B61-333M-NL	3/4"	3/4"	3/4"	3.0
▶ B61-344M-NL	3/4"	1"	1"	3.8
▶♦ B61-444M-NL	1"	1"	1"	4.4
B61-555M-NL	1-1/4"	1-1/4"	1-1/4"	6.6
** B61-666M-IDR7-NL	1-1/2"	1-1/2"	1-1/2"	9.2
** B61-777M-IDR7	2"	2"	2"	13.3

Pack Joint for PVC Pipe*** by Female Iron Pipe Thread

CATALOG NUMBER	VALVE SIZE	PVC END	FIP END	APPROX. WT. LBS.
B71-333-NL	3/4"	3/4"	3/4"	2.3
B71-343-NL	3/4"	1"	3/4"	2.7
B71-344-NL	3/4"	1"	1"	2.9
B71-444-NL	1"	1"	1"	3.6
B71-555-NL	1-1/4"	1-1/4"	1-1/4"	5.5
† ** B71-666-NL	1-1/2"	1-1/2"	1-1/2"	7.6
** B71-777-NL	2"	2"	2"	11.8

*** Ford Pack Joints for PVC are only recommended for Schedule 40 and Schedule 80 pipe.

Pack Joint for PVC Pipe*** by Female Iron Pipe Thread Minneapolis Pattern Valve

CATALOG NUMBER	VALVE SIZE	PVC END	FIP END	APPROX. WT. LBS.
B71-333M-NL	3/4"	3/4"	3/4"	2.9
B71-343M-NL	3/4"	1"	3/4"	3.2
B71-444M-NL	1"	1"	1"	4.4
B71-555M-NL	1-1/4"	1-1/4"	1-1/4"	6.9
† ** B71-666M-NL	1-1/2"	1-1/2"	1-1/2"	9.0
** B71-777M-NL	2"	2"	2"	13.3

*** Ford Pack Joints for PVC are only recommended for Schedule 40 and Schedule 80 pipe.

Available options are listed at bottom of the opposite page.

Ford Ball Valve Curb Stops

Ball Valves with Pack Joints - Continued

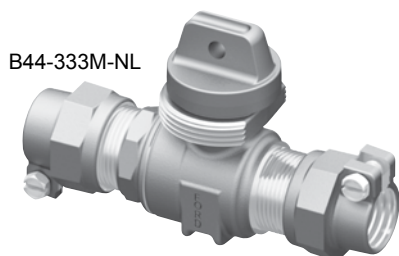


B44-333-Q-NL

Shown with Quick Joint option

Pack Joint for Copper or Plastic Tubing (CTS) Both Ends

CATALOG SECTION	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	ONE END	OTHER END	
▶♦ * B44-333-NL	3/4"	3/4"	3/4"	2.4
▶♦ B44-343-NL	3/4"	1"	3/4"	2.5
▶♦ B44-344-NL	3/4"	1"	1"	3.1
▶♦ * B44-444-NL	1"	1"	1"	3.1
B44-445-Q-NL	1"	1"	1-1/4"	3.7
B44-455-NL	1"	1-1/4"	1-1/4"	5.0
♦ B44-555-NL	1-1/4"	1-1/4"	1-1/4"	6.6
♦ ** B44-666-NL	1-1/2"	1-1/2"	1-1/2"	9.0
B44-677-NL	1-1/2"	2"	2"	11.1
♦ ** B44-777-NL	2"	2"	2"	13.8

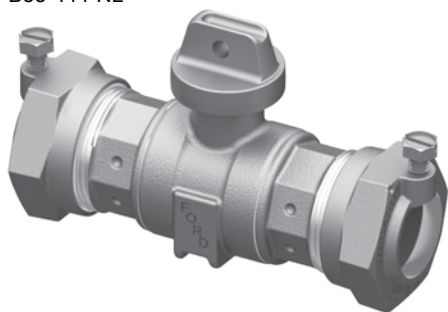


B44-333M-NL

Pack Joint for Copper or Plastic Tubing (CTS) Both Ends Minneapolis Pattern Valve

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	ONE END	OTHER END	
▶♦ * B44-333M-NL	3/4"	3/4"	3/4"	2.6
▶♦ B44-343M-NL	3/4"	1"	3/4"	2.6
▶♦ B44-344M-NL	3/4"	1"	1"	3.2
▶♦ * B44-444M-NL	1"	1"	1"	3.4
♦ B44-455M-NL	1"	1-1/4"	1-1/4"	5.2
♦ * B44-555M-NL	1-1/4"	1-1/4"	1-1/4"	6.9
♦ ** B44-666M-NL	1-1/2"	1-1/2"	1-1/2"	9.4
♦ ** B44-777M-NL	2"	2"	2"	14.1

B55-444-NL



Pack Joint for Iron Pipe Both Ends

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	ONE END	OTHER END	
B55-333-NL	3/4"	3/4"	3/4"	2.9
B55-444-NL	1"	1"	1"	3.6
** B55-666-NL	1-1/2"	1-1/2"	1-1/2"	9.5
** B55-777-NL	2"	2"	2"	14.3

Options Available

Grip Joint for CTS (3/4" - 2") and PEP (3/4" and 1") is available. Add "-G" to the catalog number. Example: B44-333-G-NL.

* For **Stop-and-Waste** feature on these 3/4" and 1" ball valves, change "B" to "BC" and add "SW" to the catalog number. Example: BC44-666SW-NL.

****Stop-and-Waste feature** is available for 1-1/2" and 2" ball valves. Add "SW" to the catalog number. Example: B44-333SW-NL.

♦ **Quick Joint** is available by adding a "-Q" to the catalog number.

▶ **Ultra-Tite** is available. Add "-U-AWT" to the catalog number. (Consists of components assembled watertight.)

Tracer Wire Terminal available on 3/4", 1", 1-1/4", 1-1/2" and 2" CTS Quick Joint Nuts, add "-TW-Q" to the catalog number.

† Uses Ballcorp style Pack Joint nut.

Reclaimed Water Tee-head is available. Insert "RW" into the catalog number. Example: BRW44-333W-NL. Tee-head sold only with padlock wing.

Padlock Wings - All valves are available with padlock wings (except for Minneapolis pattern valve). Add "W" to catalog number.

Standard tee-head stops on the body to permit 90° turn *only*. **Full 360° tee-head rotation** is available. Add "R" to catalog number. Example: B44-333R-NL.

Curb Box Base - Catalog number CB-7 for 1-1/4", 1-1/2" and 2" ball valve curb stops is listed in catalog section GA.

2" Gate Valve Operating Nut is available for 1-1/4", 1-1/2" and 2" ball valves and can be ordered from page 38.

Lock Caps are available for 5/8" through 2" ball valves and can be ordered from page 38.

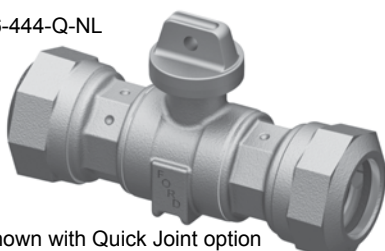
Handles are available for ball valves; see page 37.

Minneapolis Pattern Valves are available in a variety of sizes. For sizes other than those in the above tables, please contact the factory.

Ford Ball Valve Curb Stops

Ball Valves with Pack Joints - Continued

B66-444-Q-NL

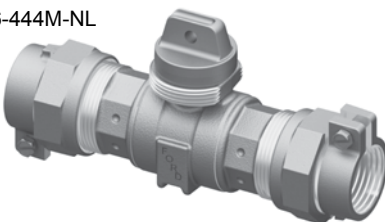


Shown with Quick Joint option

Pack Joint for Plastic Pipe (PEP) Both Ends

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	ONE END	OTHER END	
▶♦ B66-333-NL	3/4"	3/4"	3/4"	3.2
▶ B66-344-NL	3/4"	1"	1"	4.0
▶♦ B66-444-NL	1"	1"	1"	5.0
B66-555-NL	1-1/4"	1-1/4"	1-1/4"	8.0
B66-666-IDR7-NL	1-1/2"	1-1/2"	1-1/2"	13.6
B66-777-IDR7-NL	2"	2"	2"	15.4

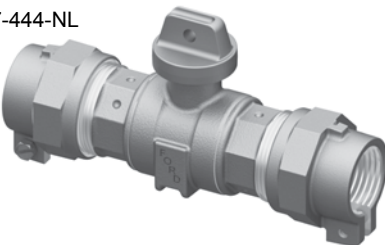
B66-444M-NL



Pack Joint for Plastic Pipe (PEP) Both Ends Minneapolis Pattern Valve

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	ONE END	OTHER END	
▶♦ B66-333M-NL	3/4"	3/4"	3/4"	3.4
▶♦ B66-444M-NL	1"	1"	1"	5.3
B66-666M-IDR7-NL	1-1/2"	1-1/2"	1-1/2"	12.6
B66-777M-IDR7-NL	2"	2"	2"	15.9

B77-444-NL

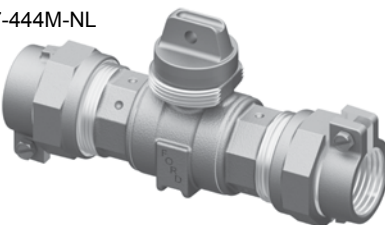


Pack Joint for PVC Pipe Both Ends***

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	ONE END	OTHER END	
B77-333-NL	3/4"	3/4"	3/4"	3.2
B77-344-NL	3/4"	1"	1"	4.0
B77-444-NL	1"	1"	1"	5.2
B77-555-NL	1-1/4"	1-1/4"	1-1/4"	7.5
† **B77-666-NL	1-1/2"	1-1/2"	1-1/2"	10.0
**B77-777-NL	2"	2"	2"	16.1

*** Ford Pack Joints for PVC are only recommended for Schedule 40 and Schedule 80 pipe.

B77-444M-NL

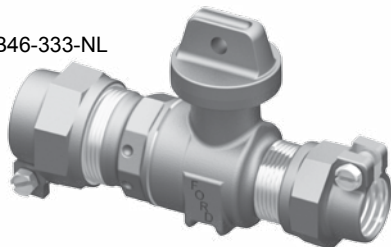


Pack Joint for PVC Pipe Both Ends*** Minneapolis Pattern Valve

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	ONE END	OTHER END	
B77-333M-NL	3/4"	3/4"	3/4"	3.4
B77-444M-NL	1"	1"	1"	5.3
† **B77-666M-NL	1-1/2"	1-1/2"	1-1/2"	10.6
**B77-777M-NL	2"	2"	2"	16.1

*** Ford Pack Joints for PVC are only recommended for Schedule 40 and Schedule 80 pipe.

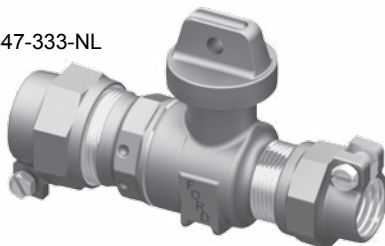
B46-333-NL



Pack Joint for Copper or Plastic Tubing (CTS) by Pack Joint for Plastic Pipe (PEP)

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	CTS END	PEP END	
▶♦ B46-333-NL	3/4"	3/4"	3/4"	2.5
▶♦ B46-444-NL	1"	1"	1"	3.7
**B46-666-IDR7-NL	1-1/2"	1-1/2"	1-1/2"	11.6
**B46-777-IDR7-NL	2"	2"	2"	14.6

B47-333-NL



Pack Joint for Copper or Plastic Tubing (CTS) by Pack Joint for PVC Pipe***

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	CTS END	PEP END	
▶♦ B47-333-NL	3/4"	3/4"	3/4"	2.6
▶♦♦ B47-444-NL	1"	1"	1"	3.8

*** Ford Pack Joints for PVC are only recommended for Schedule 40 and Schedule 80 pipe.

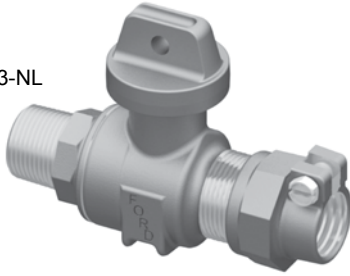
♦♦ Quick Joint for CTS is only available with padlock wing option. Add "W-Q" to the catalog number.

Options available are listed at bottom of page 13.

Ford Ball Valve Curb Stops

Ball Valves with Pack Joints - Continued

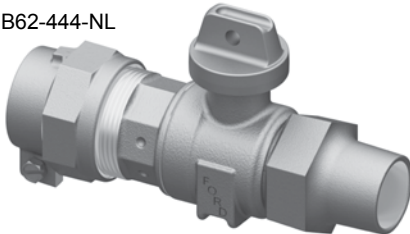
B84-333-NL



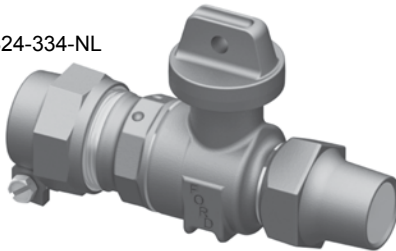
B87-444-NL



B62-444-NL



B24-334-NL



Male Iron Pipe Thread by Pack Joint for Copper or Plastic Tubing (CTS)

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	MIP END	CTS END	
▶♦ B84-333-NL	3/4"	3/4"	3/4"	1.9
▶♦ B84-444-NL	1"	1"	1"	2.4
B84-455-NL	1"	1-1/4"	1-1/4"	4.3
♦ B84-666-NL	1-1/2"	1-1/2"	1-1/2"	6.1
♦ B84-777-NL	2"	2"	2"	9.7
B84-788-NL	2"	2-1/2"	2-1/2"	14.4

Male Iron Pipe Thread by Pack Joint for PVC Pipe***

	DESCRIPTION			
	VALVE SIZE	PVC END	MIP END	
B87-333-NL	3/4"	3/4"	3/4"	2.6
B87-334-NL	3/4"	3/4"	1"	3.0
B87-444-NL	1"	1"	1"	4.2
** B87-777-NL	2"	2"	2"	8.9

*** Ford Pack Joints for PVC are only recommended for Schedule 40 and Schedule 80 pipe.

Pack Joint for Plastic Pipe (PEP) by Flare Copper

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	PEP END	FLARE END	
▶♦ B62-333-NL	3/4"	3/4"	3/4"	2.6
▶♦ B62-444-NL	1"	1"	1"	4.0
** B62-666-IDR7-NL	1-1/2"	1-1/2"	1-1/2"	12.6
** B62-777-IDR7-NL	2"	2"	2"	16.0

Flare Copper by Pack Joint for Copper or Plastic Tubing (CTS)

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	FLARE END	CTS END	
▶ B24-334-NL	3/4"	3/4"	1"	2.5
▶♦ B24-444-NL	1"	1"	1"	3.5

Options Available

Grip Joint for CTS (3/4" - 2") and PEP (3/4" and 1") is available. Add "-G" to the catalog number. Example: B84-333-G-NL.

** **Stop-and-Waste feature** is available for 1-1/2" and 2" ball valves. Add "SW" to the catalog number. Example: B62-666SW-IDR7-NL. (Stop and Waste available on flare side only.)

♦ **Quick Joint** is available by adding a "-Q" to the catalog number.

▶ **Ultra-Tite** is available. Add "-U-AWT" to the catalog number. (Consists of components assembled watertight.)

† Uses Ballcorp style Pack Joint Nut.

Tracer Wire Terminal available on 3/4", 1", 1-1/4", 1-1/2" and 2" CTS Quick Joint Nuts, add "-TW-Q" to the catalog number.

Reclaimed Water Tee-head is available. Insert "RW" into the catalog number. Example: BRW84-333W-NL. Tee-head sold only with padlock wing.

Padlock Wings - All valves are available with padlock wings (except for Minneapolis pattern valve). Add "W" to catalog number.

Standard tee-head stops on the body to permit 90° turn only. **Full 360° tee-head rotation** is available. Add "R" to catalog number.

Example: B84-333R-NL.

Curb Box Base - Catalog number CB-7 for 1-1/4", 1-1/2" and 2" ball valve curb stops is listed in catalog section GA.

2" Gate Valve Operating Nut is available for 1-1/4", 1-1/2" and 2" ball valves and can be ordered from page 38.

Lock Caps are available for 5/8" through 2" ball valves and can be ordered from page 38.

Handles are available for ball valves; see page 37.

Minneapolis Pattern Valves are available in a variety of sizes. For sizes other than those in the above tables, please contact the factory.

Ford “BH” Ball Valves

BH Ball Valves have a full 5/8" round water passage with excellent flow characteristics. Designed for use as a curb stop, the BH valve is strong and rugged, offering a fine replacement for inverted key and plug style valves.

BH11-233-NL



BH21-233-NL



BH22-233-NL



BH41-233-NL



BH44-233-NL



BH64-233-NL



Female Iron Pipe Thread Both Ends

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	ONE END	OTHER END	
BH11-211-NL	5/8"	1/2"	1/2"	1.4
BH11-231-NL	5/8"	3/4"	1/2"	1.4
BH11-233-NL	5/8"	3/4"	3/4"	1.3

Flare Copper by Female Iron Pipe Thread

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	FLARE END	FIP END	
BH21-231-NL	5/8"	3/4"	1/2"	1.7
BH21-233-NL	5/8"	3/4"	3/4"	1.7
BH21-233M-NL	5/8"	3/4"	3/4"	2.0

NOTE: Length of valve for flare copper is measured less the copper tube nut.

Flare Copper Both Ends

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	ONE END	OTHER END	
BH22-233-NL	5/8"	3/4"	3/4"	2.3
BH22-233M-NL	5/8"	3/4"	3/4"	2.5

NOTE: Length of valve for flare copper is measured less the copper tube nut.

Pack Joint for Copper or Plastic Tubing (CTS) by Female Iron Pipe Thread

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	CTS END	FIP END	
▶ BH41-231-NL	5/8"	3/4"	1/2"	1.6
▶ BH41-233-NL	5/8"	3/4"	3/4"	1.7
▶ BH41-233M-NL	5/8"	3/4"	3/4"	1.9

Pack Joint for Copper or Plastic Tubing (CTS) Both Ends

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	ONE END	OTHER END	
▶ BH44-233-NL	5/8"	3/4"	3/4"	2.1
▶ BH44-233M-NL	5/8"	3/4"	3/4"	2.3

Pack Joint for PE Pipe by Pack Joint for Copper or Plastic Tubing (CTS)

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	INLET SIZE	OUTLET SIZE	
▶ BH64-233-NL	5/8"	3/4"	3/4"	2.2

NOTE: Padlock wing option is **not** available on BH style ball valves.

Options Available

Grip Joint for CTS (3/4" - 2") and PEP (3/4" and 1") is available. Add "-G" to the catalog number. Example: BH44-233-G-NL.

◆ **Quick Joint** is available by adding a "-Q" to the catalog number.

Tracer Wire Terminal available on 3/4", 1", 1-1/4", 1-1/2" and 2" CTS Quick Joint Nuts, add "-TW-Q" to the catalog number.

▶ **Ultra-Tite** is available. Add "-U-AWT" to the catalog number. (Consists of components assembled watertight.)

Standard tee-head stops on the body to permit 90° turn *only*. **Full 360° tee-head rotation** is available. Add "R" to catalog number. Example: BH44-233R-NL.

Lock Caps are available for 5/8" through 3/4" ball valves and can be ordered from page 38.

Handles are available for ball valves; see page 37.

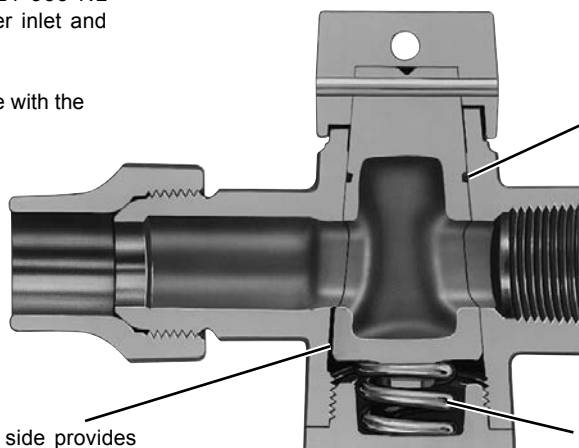
Minneapolis Pattern Valves are available in a variety of sizes. For sizes other than those listed, please contact the factory.

Ford Inverted Key Curb Stops

Features of the Ford Inverted Key Valve

The photo at right shows a Z21-333-NL inverted key valve with flare copper inlet and female iron pipe outlet.

Inverted key curb stops are available with the stop-and-waste feature.



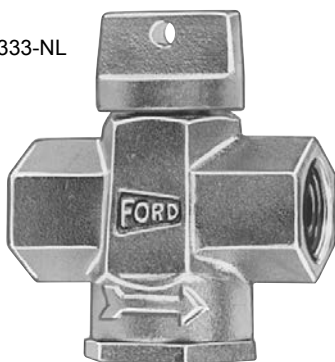
A Buna-N rubber O-ring near the top of the inverted key offers extra protection against leaks.

A water passage on the inlet side provides upward pressure on the key, helping to hold it in the proper position.

A bronze coil spring exerts a constant upward force on the bottom of the key. If the tee-head requires tapping to free a stuck key, the spring automatically reseats the key in a watertight position.

Curb Stops with Female Iron Pipe Threads and Flare Copper Ends

Z11-333-NL



1/2" Solid Tee Head Plug Valve Curb Stops

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	INLET SIZE AND TYPE	OUTLET SIZE AND TYPE	
ZX11-111-NL	1/2"	1/2" FIP	1/2" FIP	0.7
ZX22-111-NL	1/2"	1/2" Flare Copper	1/2" Flare Copper	1.0

NOTE: ZX style valves are plug-style rather than inverted key style.

Female Iron Pipe Thread Both Ends

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	INLET SIZE	OUTLET SIZE	
** Z11-333-NL	3/4"	3/4"	3/4"	2.1
** ZS11-333-NL	3/4"	3/4"	3/4"	2.0
** ZL11-333-NL	3/4"	3/4"	3/4"	2.3
** Z11-444-NL	1"	1"	1"	3.6

Options Available

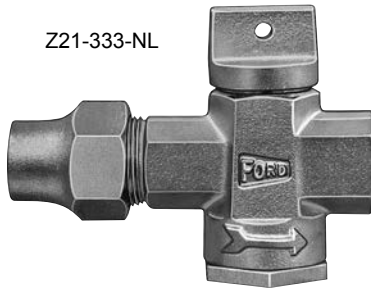
**** Stop-and-Waste feature** is available. Add "SW" to the catalog number. Example: Z11-333SW-NL. (Note: Stop-and-waste feature drains the outlet side of the valve.)

Standard tee-head stops on the body to permit 90° turn *only*. **Full 360° tee-head rotation** is available. Add "R" to catalog number. Example: Z11-333R-NL.

Ford Inverted Key Curb Stops

Curb Stops with Female Iron Pipe Threads and Flare Copper Ends - Continued

Z21-333-NL

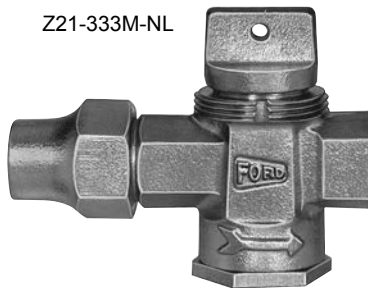


Flare Copper by Female Iron Pipe Thread

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	FLARE SIZE	FIP SIZE	
** Z21-333-NL	3/4"	3/4"	3/4"	2.5
** Z21-444-NL	1"	1"	1"	4.2

NOTE: Stop-and-Waste feature drains the FIP side of valve.

Z21-333M-NL

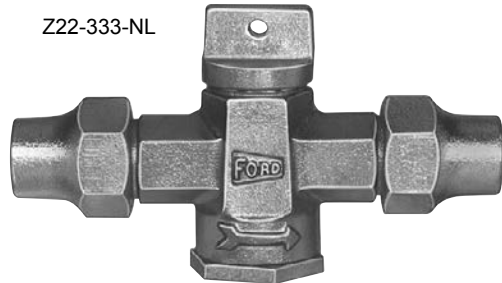


Flare Copper by Female Iron Pipe Thread Minneapolis Pattern Valve

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	FLARE SIZE	FIP SIZE	
Z21-333M-NL	3/4"	3/4"	3/4"	2.5
Z21-444M-NL	1"	1"	1"	4.3

NOTE: Minneapolis pattern curb box threads for inverted key curb stops are 1-1/2" for 3/4" valves and 2" for 1" valves.

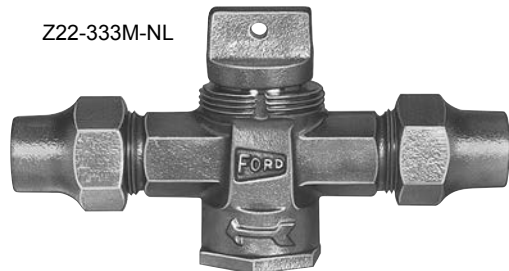
Z22-333-NL



Flare Copper Both Ends

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	INLET SIZE	OUTLET SIZE	
** Z22-111-NL	1/2"	1/2"	1/2"	1.5
** Z22-322-NL	3/4"	5/8"	5/8"	2.7
** Z22-333-NL	3/4"	3/4"	3/4"	2.9
** Z22-444-NL	1"	1"	1"	4.6

Z22-333M-NL



Flare Copper Both Ends Minneapolis Pattern Valve

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	INLET SIZE	OUTLET SIZE	
** Z22-333M-NL	3/4"	3/4"	3/4"	2.9
** Z22-444M-NL	1"	1"	1"	4.8

NOTE: Minneapolis pattern curb box threads for inverted key curb stops are 1-1/2" for 3/4" valves and 2" for 1" valves.

Options Available

** **Stop-and-Waste feature** is available. Add "SW" to the catalog number. Examples: Z22-333SW-NL and Z22-444SWM-NL. (Note: Stop-and-waste feature drains the outlet side of the valve.)

Standard tee-head stops on the body to permit 90° turn *only*. **Full 360° tee-head rotation** is available. Add "R" to catalog number.

Example: Z21-333R-NL.

Minneapolis Pattern Valves are available in a variety of sizes. For sizes other than those in the above tables, please contact the factory.

Ford Inverted Key Curb Stops

Curb Stops with Pack Joints

TYPES OF PIPE AND TUBING – EXPLANATION OF ABBREVIATIONS AND CODES FOR COMPRESSION COUPLINGS

Copper Tube - CTS - copper tubing is widely used as a service line and the outside diameter is closely held by manufacturers. The outside diameter of copper tubing has become a standard in the industry and is known as "copper tube size". (Pack Joint coded **CTS**.)

Plastic Tubing - CTS - flexible water service tubing in what is referred to as "copper tube size". Plastic tube refers to any plastic with the same outside diameter as corresponding sizes of copper tube such as PET - polyethylene tubing. (Pack Joint coded **CTS**.)

Plastic Pipe - PEP - flexible water service pipe in what is referred to as "pipe size". Plastic pipe refers to any pipe having the same inside diameter as corresponding sizes of standard iron pipe such as PEP - polyethylene pipe. (Pack Joint coded **PEP**.)

PVC Pipe - PVC - polyvinyl chloride rigid plastic pipe. PVC pipe refers to polyvinyl chloride rigid plastic pipe having the same outside diameter as corresponding sizes of standard iron pipe. (Pack Joint coded **PVC**.)

NOTE: Ford Pack Joints for PVC are recommended for use only with Schedule 40 and Schedule 80 PVC.

Abbreviations, dimensions and insert stiffeners for plastic tubing are listed on page 39.

Consult pipe or tubing manufacturer for specific installation requirements.

Z41-333-NL



Pack Joint for Copper or Plastic Tubing (CTS) by Female Iron Pipe Thread

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	CTS SIZE	FIP SIZE	
▶ ** Z41-333-NL	3/4"	3/4"	3/4"	2.4
▶ ** Z41-444-NL	1"	1"	1"	3.9

Z41-333M-NL



Pack Joint for Copper or Plastic Tubing (CTS) by Female Iron Pipe Thread Minneapolis Pattern Valve

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	CTS SIZE	FIP SIZE	
▶ Z41-333M-NL	3/4"	3/4"	3/4"	2.5
▶ Z41-444M-NL	1"	1"	1"	4.2

NOTE: Minneapolis pattern curb box threads for inverted key curb stops are 1-1/2" for 3/4" valves and 2" for 1" valves.

Z61-333-NL



Pack Joint for Plastic Pipe (PEP) by Female Iron Pipe Thread

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	PEP SIZE	FIP SIZE	
▶ Z61-333-NL	3/4"	3/4"	3/4"	2.5
▶ ♦ Z61-444-NL	1"	1"	1"	4.3

Pack Joint for Plastic Pipe (PEP) by Female Iron Pipe Thread Stop and Waste Feature

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	PEP SIZE	FIP SIZE	
▶ Z61-333SW-NL	3/4"	3/4"	3/4"	2.5
▶ Z61-444SW-NL	1"	1"	1"	4.3

NOTE: Stop-and-waste feature drains the FIP side of valve.

Options Available

** **Stop-and-Waste feature** is available. Add "SW" to the catalog number. Example: Z41-333SW-NL. (Note: Stop-and-waste feature drains the outlet side of the valve.)

Grip Joint for CTS (3/4" - 2") and PEP (3/4" and 1") is available. Add "-G" to the catalog number. Example: Z61-333-G-NL.

♦ **Quick Joint** is available by adding a "-Q" to the catalog number.

▶ **Ultra-Tite** is available. Add "-U-AWT" to the catalog number. (Consists of components assembled watertight.)

Tracer Wire Terminal available on 1" CTS Quick Joint Nuts, add "-TW-Q" to the catalog number.

Standard tee-head stops on the body to permit 90° turn *only*. **Full 360° tee-head rotation** is available. Add "R" to catalog number.

Example: Z41-333R-NL.

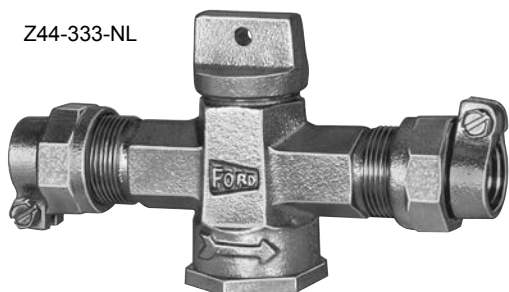
Minneapolis Pattern Valves are available in a variety of sizes. For sizes other than those in the above table, please contact the factory.

See page 5 for specific details on above options.

Ford Inverted Key Curb Stops

Curb Stops with Pack Joints - Continued

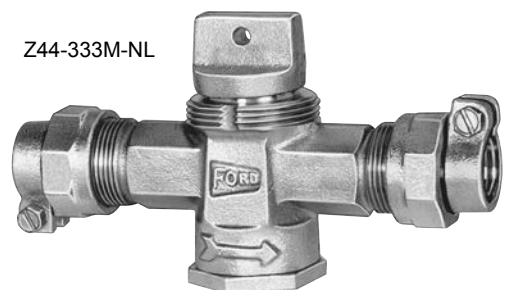
Z44-333-NL



Pack Joint for Copper or Plastic Tubing (CTS) Both Ends

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	INLET SIZE	OUTLET SIZE	
**Z44-111-NL	1/2"	1/2"	1/2"	1.6
**Z44-322-NL	3/4"	5/8"	5/8"	2.9
▶♦**Z44-333-NL	3/4"	3/4"	3/4"	2.8
▶♦**Z44-444-NL	1"	1"	1"	4.0

Z44-333M-NL



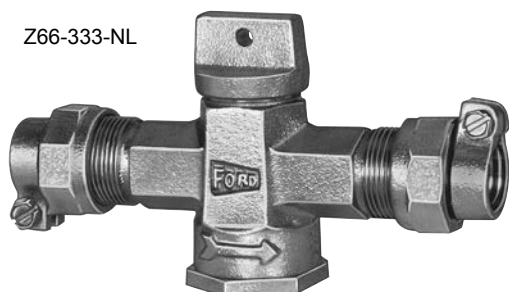
Pack Joint for Copper or Plastic Tubing (CTS) Both Ends

Minneapolis Pattern Valve

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	INLET SIZE	OUTLET SIZE	
▶**Z44-333M-NL	3/4"	3/4"	3/4"	2.8
▶**Z44-444M-NL	1"	1"	1"	4.7

NOTE: Minneapolis pattern curb box threads for inverted key curb stops are 1-1/2" for 3/4" valves and 2" for 1" valves.

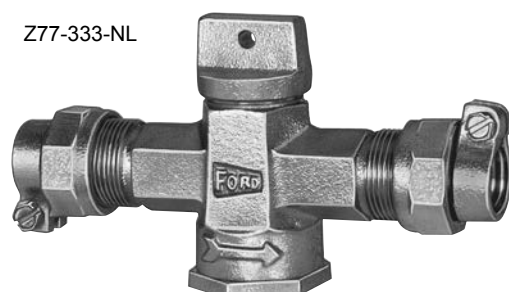
Z66-333-NL



Pack Joint for Plastic Pipe (PEP) Both Ends

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	INLET SIZE	OUTLET SIZE	
▶**Z66-333-NL	3/4"	3/4"	3/4"	3.0
▶**Z66-444-NL	1"	1"	1"	5.1

Z77-333-NL



Pack Joint for PVC*** Pipe Both Ends

CATALOG NUMBER	DESCRIPTION			APPROX. WT. LBS.
	VALVE SIZE	INLET SIZE	OUTLET SIZE	
**Z77-333-NL	3/4"	3/4"	3/4"	2.9
**Z77-444-NL	1"	1"	1"	5.1

*** Ford Pack Joints for PVC are only recommended for Schedule 40 and Schedule 80 pipe.

Options Available

** **Stop-and-Waste feature** is available. Add "SW" to the catalog number. Example: Z44-333SW-NL and Z44-444SWM-NL. (Note: Stop-and-waste feature drains the outlet side of the valve.)

Grip Joint for CTS (3/4" - 2") and PEP (3/4" and 1") is available. Add "-G" to the catalog number. Example: Z44-333G-NL.

♦ **Quick Joint** is available by adding a "-Q" to the catalog number.

▶ **Ultra-Tite** is available. Add "-U-AWT" to the catalog number. (Consists of components assembled watertight.)

Tracer Wire Terminal available on 1" CTS Quick Joint Nuts, add "-TW-Q" to the catalog number.

Standard tee-head stops on the body to permit 90° turn *only*. **Full 360° tee-head rotation** is available. Add "R" to catalog number. Example: Z44-333R-NL.

Minneapolis Pattern Valves are available in a variety of sizes. For sizes other than those in the above table, please contact the factory.

See page 5 for specific details on above options.

Ford Insert Stiffeners

TYPES OF PIPE AND TUBING – EXPLANATION OF ABBREVIATIONS AND CODES FOR COMPRESSION COUPLINGS

Copper Tube - CTS - copper tubing is widely used as a service line and the outside diameter is closely held by manufacturers. The outside diameter of copper tubing has become a standard in the industry and is known as "copper tube size". (Pack Joint coded **CTS**.)

Plastic Tubing - CTS - flexible water service tubing in what is referred to as "copper tube size". Plastic tube refers to any plastic with the same outside diameter as corresponding sizes of copper tube such as PET - polyethylene tubing. (Pack Joint coded **CTS**.)

Plastic Pipe - PEP - flexible water service pipe in what is referred to as "pipe size". Plastic pipe refers to any pipe having the same inside diameter as corresponding sizes of standard iron pipe such as PEP - polyethylene pipe. (Pack Joint coded **PEP**.)

PVC Pipe - PVC - polyvinyl chloride rigid plastic pipe. PVC pipe refers to polyvinyl chloride rigid plastic pipe having the same outside diameter as corresponding sizes of standard iron pipe. (Pack Joint coded **PVC**.)

NOTE: Ford Pack Joints for PVC are recommended for use only with Schedule 40 and Schedule 80 PVC.

Consult pipe or tubing manufacturer for specific installation requirements.



Ford Pack Joint

PACK JOINT CODING

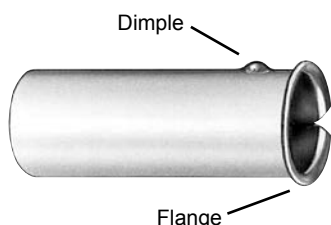
Type of service line coded on Ford Pack Joint Nut.

CTS = copper, polyethylene (PET) tubing

PEP = polyethylene (PEP) pipe

PVC = polyvinyl chloride (PVC) pipe (Schedule 40 and 80)

Insert Stiffeners



Ford Insert Stiffeners are a solid tubular 304 stainless steel design, dimpled and flanged to retain placement within the service line.

Before using Ford insert stiffeners, be sure inside tubing or pipe dimensions correspond to the table below.

Note: Consult pipe or tubing manufacturer for specific installation requirements.

Ford recommends using insert stiffeners when using plastic pipe or tubing, except for Ultra-Tite compression fittings.

50 Series For Polyethylene Tubing (PET)

CATALOG NUMBER	NOMINAL SIZE	PET ID	APPROX. WT. LBS.*	STD. PKG. QTY.
INSERT-51	3/4"	0.681	4.8	200
INSERT-52	1"	0.875	4.2	100
** INSERT-53-72	1-1/4"	1.069	2.4	50
**♦ INSERT-53-72-Q	1-1/4"	1.069	2.4	50
INSERT-54	1-1/2"	1.263	3.1	25
INSERT-55	2"	1.653	6.0	40
♦INSERT-54-Q	1-1/2"	1.263	2.6	30
♦INSERT-55-Q	2"	1.653	5.8	50

70 Series For Polyethylene Pipe (PEP)

CATALOG NUMBER	NOMINAL SIZE	PEP ID	APPROX. WT. LBS.*	STD. PKG. QTY.
INSERT-71	3/4"	0.824	4.4	100
** INSERT-53-72	1"	1.049	2.9	50
**♦ INSERT-53-72-Q	1"	1.049	2.9	50
INSERT-73	1-1/4"	1.380	5.8	75
INSERT-74	1-1/2"	1.610	5.5	45
INSERT-75	2"	2.067	9.7	50

Inserts For OD Controlled High Density Polyethylene (HDPE) Pipe with PVC O.D.

CATALOG NUMBER	NOMINAL SIZE AND PIPE TYPE	DR	HDPE OD	NOMINAL ID
** INSERT-53-72	1" IPS	11	1.315	1.06
INSERT-73-DR11	1-1/4" IPS	11	1.660	1.34
INSERT-74-DR11	1-1/2" IPS	11	1.900	1.53
INSERT-75-DR11	2" IPS	11	2.375	1.92

* Weights for insert stiffeners are for standard package quantities.

** INSERT-53 (-Q) and INSERT-72 (-Q) fit 1-1/4" plastic tubing (1.069 I.D.), 1" plastic pipe (1.049 I.D.) and 1" IPS HDPE (1.055 I.D.)

♦ These inserts are specially designed and required for quick joint fittings. They are **not** interchangeable with other compression fittings.

DIMENSION COMPARISON TABLE FOR PLASTIC, COPPER AND GALVANIZED IRON

PIPE AND TUBING TYPE	PSI	SDR	CONTROL	O.D.						I.D.					
				1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"
Copper	—	—	OD	0.625	0.875	1.125	1.375	1.625	2.125	—	—	—	—	—	—
PET	PE3408 PE4710	200 250	SDR9	OD	0.625	0.875	1.125	1.375	1.625	2.125	—	0.681	0.875	1.069	1.263
PEP	PE3408 PE4710	200 250	SIDR7	ID	—	1.060	1.349	1.774	2.070	2.657	—	0.824	1.049	1.380	1.610
PVC	—	—	—	OD	0.840	1.050	1.315	1.660	1.900	2.375	—	—	—	—	—
Galv IP	—	—	—	OD	0.840	1.050	1.315	1.660	1.900	2.375	—	—	—	—	—

Ford Pack Joints for PVC are recommended for use only with Schedule 40 and Schedule 80 PVC.

Ford Curb Stops

Warranty

All merchandise is warranted to be free from defects in material and factory workmanship for one year from date of shipment from our factory. We will provide, free of charge, new products in equal quantities for any that prove defective within one year from date of shipment from our factory. Manufacturer shall not be liable for any loss, damage, or injury, direct or consequential, arising out of the use of or the inability to use the product. Before using, user shall determine the suitability of the product for user's intended use and user assumes all risk and liability whatever in connection therewith. No claims for labor or consequential damage will be allowed. The foregoing may not be changed except by agreement signed by an officer of the manufacturer.

No other warranties are applicable or may be implied, including the implied warranty of merchantability and the implied warranty of fitness for particular purpose and any warranty relating to infringement or the like, all of which are disclaimed.

Parties responsible for monitoring and maintaining proper water system design must exercise full responsibility in understanding and upholding the full intent and scope of applicable lead laws.

Please Note:

Consult The Ford Meter Box Company, Inc. website (www.fordmeterbox.com) for the most recent catalog information. The Ford Meter Box Company considers the information in this catalog to be correct at the time of publication. Items and option availability, including specifications, are subject to change without notice. Please verify that your product information is current.



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