Vox®

TOWER BASE

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Tower™ Base

CONFERENCE TABLE AND VOX FORUM

INSTALLATION GUIDE

HARDWARE PARTS LIST

ALLAN KEYS
Small 4 mm
For hex socket assembly, to join rails together.
For installing bases to rails.
For installing mounting plate to top.
Large 5 mm
For hex socket assembly, to join rail together.

FLAT HEAD HEX SOCKET ASSEMBLY
4 mm and 5 mm - 2" x $1/4$" - 20 and threaded collar.
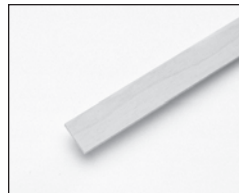Joins rails together.

FLAT HEAD HEX SOCKET BOLT
4 mm - 1" x $1/4$" - 20.
Joins mounting plate to top.
Joins bases to top for tables up to 108".

TIGHT JOINT FASTENERS
3 piece assembly plus 1 tightening rod.

WOODEN SPLINE
$1/8$" x $7/8$" x (24" - varies).
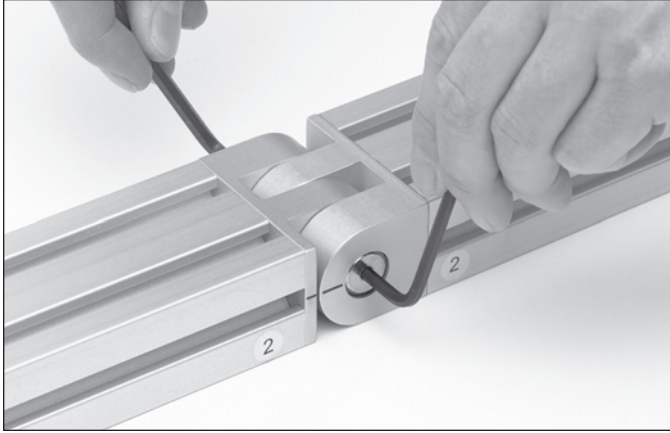Inserts into the edge of multiple segment tops.

MOUNTING PLATE
$1/4$" x 3" x 4".
Fixes rail to top.

WIRE MANAGEMENT "U" CLIPS
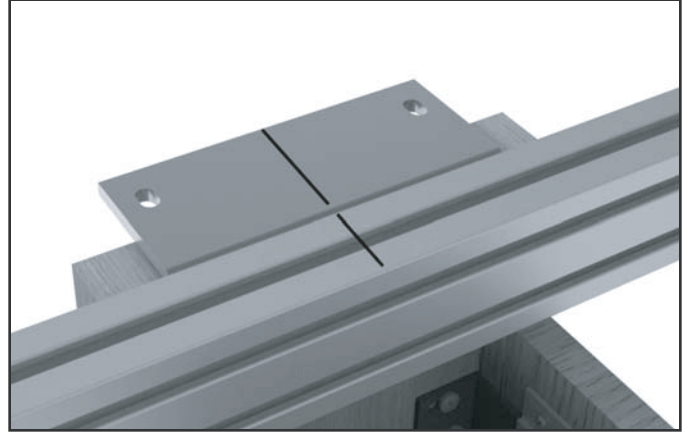Grey ABS plastic.
Used to secure wires to support rail.

ASSEMBLING SUPPORT RAILS

ATTACHING BASE TO RAILS

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- Large conference tables incorporate support rails in multiple segments.
- Position and assemble connecting joints as shown.
- Matching joints are number coded (circular labels).
- Required hardware: 2" x $1/4$" - 20 flat head hex socket assembly.
- Tighten joint, aligning marks as shown.
- Certain table shapes require rails to be assembled at different angles (as marked).
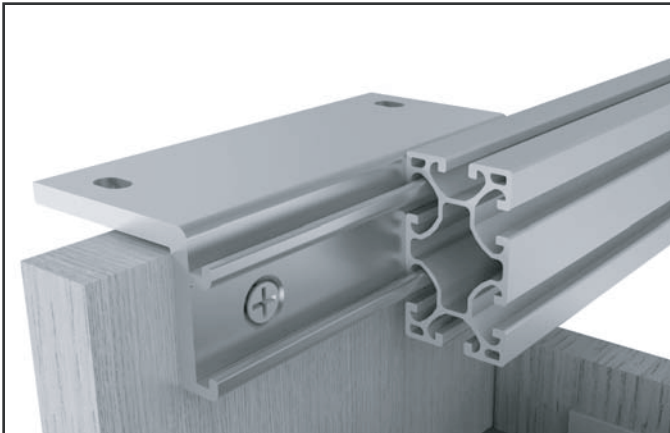
- Align the marks on top of the rail with the lines on top of the access base bracket

ATTACHING BASE DIRECTLY TO TOP

FINISHED BASE ASSEMBLY

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- Support rails clip into base
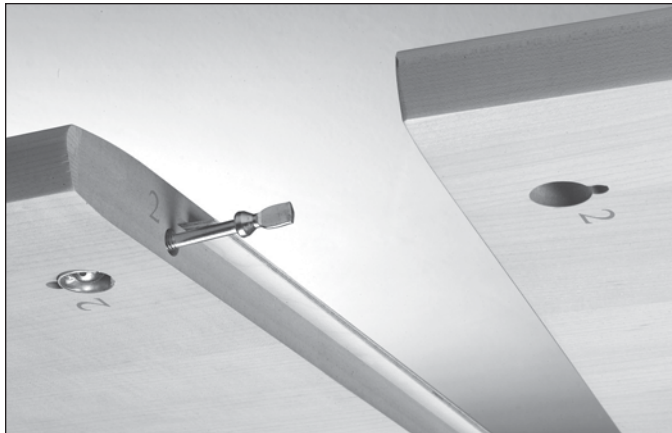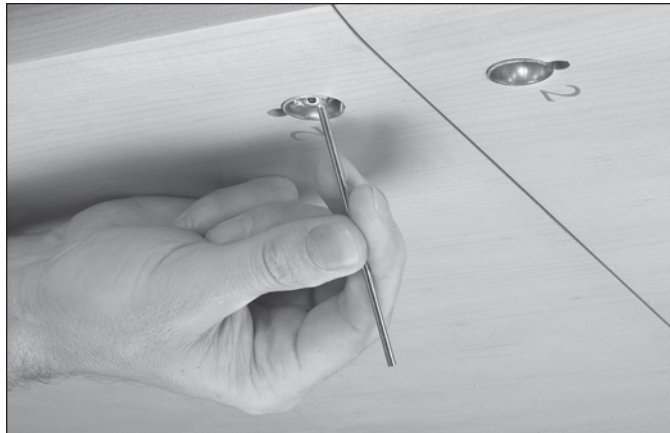
- Resulting construction should appear as shown.

JOINING MULTIPLE PIECE TOPS

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- Position multiple section tops with matching identification numbers onto rails.
- Insert wooden spline into the groove at the seam.
- Insert ball fitting, align with tight joint bolt.
- Start the thread.

- Slide tops together, align the top.
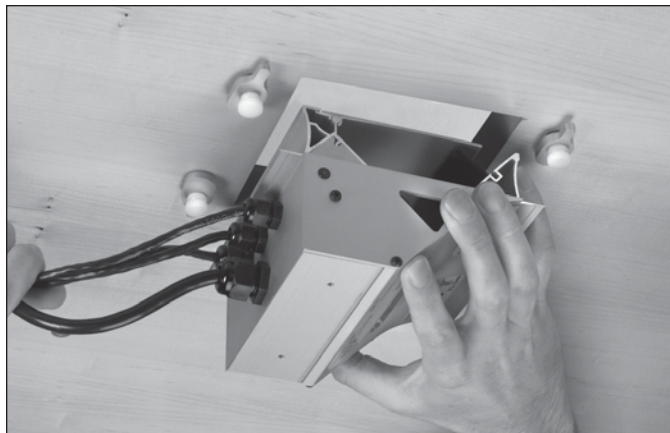- Insert tight joint collar.
- Tighten ball fitting, hand tight.

ATTACHING BASE TO TOP

INSTALLING VOX FORUMS°

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- Align threaded inserts in the top with the mounting plate on the base.
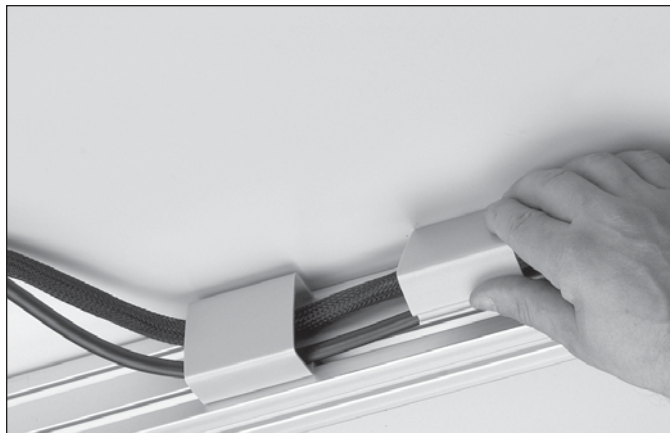- Install 1/4-20 x 7/8" Flat head- hex socket bolt. 4 per base are required

- Unpack the Forum box and retrieve the swivel latches.
- Carefully thread plastic thumbscrews into inserts around the square hole in the top.
- Position Forum in opening and carefully ease up into the square hole.
- Rotate the swivel catches and tighten the thumb screw fasteners.

Note: detailed installation instructions are included with all Vox Forums.

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- Begin by mounting adhesive wire management strip behind Forum position, or where required.

- Insert cables in 1 of 3 channels.

- Using wire management "U" clips, store and route cables to bases along the rail.

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