





# FIBERGLASS

Nan Ya fiberglass doors and composite mouldings combine modern technology with functionality and style. Nan Ya Plastics Corporation is the largest company in the Formosa Plastics Group, a world leader in plastics innovation and manufacturing. Since 2005, Nan Ya has revolutionized the door industry worldwide with water resistant technology, composite door frame components, and the development of the highest quality fiberglass doors available today.

National distribution in Canada is provided by Richersons Enterprises in Langley, BC; and Richmond Hill, ON and West Four Group of Companies Inc., with centers in Calgary, AB; Saskatoon, SK; Winnipeg, MB. Combined space of over 180,000 sq. ft. coast to coast allows us to provide the largest assortment of in-stock products, partnered with exceptional service to meet the needs of Canadian door manufacturers.

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### **BUILT FOR THE**

## CANADIAN CLIMATE

Unsurpassed vertical integration and ISO 9001 / ISO 14000 monitored manufacturing processes help support the R&D team.

- High impact compression moulded fiberglass skins are "weatherproof" and will not delaminate, corrode, mold or mildew. Nan Ya fiberglass doors also do not dent, rust, warp, crack, split, splinter, or rot and are very easy to keep clean.
- Waterproof composite stiles and rails are sealed and beautifully finished to protect all edges of the door from moisture penetration which could harm the inner insulation. The composite material will not delaminate or splinter and boasts twice the screw-holding capacity of typical wood-edge doors. The top and bottom rails are also composite components that prevent water seepage, are easy to trim and pre-machined to accommodate the bottom weather sweep. This patented innovation protects every Designer Arch fiberglass door from moisture infiltration.
- Full length lock block and more internal structure than any door of its kind in North America. This structural reinforcement also ensures added security against forced entry and provides incomparable stability.
- Guaranteed. Nan Ya backs every door with a 25 year limited manufacturer's warranty. Not only do they stand behind any manufacturing defects, they also warrant against 'thermal bow'.





## MODERN TEAK

#### **TEXTURED FIBERGLASS**

Long praised for its natural beauty and endurance to the elements, teak has become one of the most valued wood species on the planet. This modern fiberglass teak design is perfect for contemporary or traditional design.

Though the teak series is beautiful with any hardware combination, European styling is achieved when paired with an architectural door pull and deadbolt combination.

When ordered, these slabs arrive as a light almond colour to accept paint or gel stain.



TG71 31 ¾, 33 ¾, 35 ¾ X 79, 84





## TEAK **TEXTURED FIBERGLASS**

As a continuation of our popular Teak design, the Teak Flush fiberglass door adds a contemporary but classic touch to any entranceway.

Achieve a fresh and distinctive look by adding a few simple grooved lines or stainless-steel decorative elements.







TG07 31 ¾, 33 ¾, 35 ¾, 41 ¾ X 79, 84, 95

MACHINE GROOVED

# TEXTURED COLLECTION



## MAHOGANY

## **TEXTURED FIBERGLASS**



RG12 35 ¾ X 79



RG22 35 ¾ X 79 RG26 8'0 HEIGHT 35 <sup>3</sup>⁄<sub>4</sub> X 95

## RUSTIC MAHOGANY

The mahogany woodgrain series emulates the beauty of natural hardwood. Perfect for Tuscan or Spanish inspired architectural style, providing maximum privacy with no glass requirement. Stain or paint the fiberglass doors to achieve an individualized look.





# TEXTURED COLLECTION



### **FIR WOODGRAIN**

#### FACTORY GLAZED



FG39 FIR GRAIN 35 ¾ X 79

FG39 13 ¾ X 79



SG39 SMOOTH WHITE 35 ¾ X 79



SS39 13 ¾ X 79

#### **OPTIONAL ACCESSORIES**

Optional door accessories include a four block dentil shelf, and three or six lite SDL kits-sold separately.



6 LITE SIMULATED DIVIDED LITE (SDL) KIT



3 LITE SIMULATED DIVIDED LITE (SDL) KIT



2 LITE SIDELITE SIMULATED DIVIDED LITE (SDL) KIT

#### **FACTORY INSTALLED GLASS**

These Craftsman doors include a custom factory glazed glass insert.



METROPOLIS

LOW E





## FIR WOODGRAIN

## SHAKER CRAFTSMAN 3 BOTTOM PANELS

#### **OPEN & BEADED**



FG4H FIR GRAIN 31 ¾, 33 ¾, 35 ¾ X 79



SG4H SMOOTH WHITE 31 <sup>3</sup>/<sub>4</sub>, 33 <sup>3</sup>/<sub>4</sub>, 35 <sup>3</sup>/<sub>4</sub> X 79



MASG4



## **NEW SHAKER MODELS**

3 LITES SOLID

Sharp and sleek contemporary design complements today's home decor trends.

High definition embossed panels provide deep and vivid shadow lines. The rich, elegant Fir grain pattern makes painting and staining a breeze.



WG3J FIR GRAIN 31 ¾, 33 ¾, 35 ¾ X 79



SG3J SMOOTH WHITE 31 ¾, 33 ¾, 35 ¾ X 79





## **OPEN & BEADED**

## TRADITIONAL OAK

Open & beaded fiberglass slabs feature sleek lines, providing the perception of a more enhanced viewing area. Smooth white or oak woodgrain slabs are consistent from door edge to glass, incorporating the glass directly into the door and creating a clean, uninterrupted look.

The slab is manufactured as an open and beaded mould with removable glass stops and an opening to accept a glass insert that can be interchanged in an event of glass failure or a change of home owner's taste. The flush glazing keeps the unit water and weather resistant for years to come.



INTEGRATED FLUSH GLAZED GLASS FRAME



TRADITIONAL PROFILE FRAME



 WG12
 OAK WOODGRAIN TEXTURED

 29 ¾, 31 ¾, 33 ¾, 35 ¾ X 79
 29 ¾, 31 ¾, 33 ¾, 35 ¾ X 95

\*Sidelite options available. Refer to p. 57

# NEULITE

With simple and aesthetically clean glass beadings, Neulite Open & Beaded doors are designed to complement today's contemporary home decors. The shaker-style beadings allow for a 1" standard glass thickness and all standard size glass inserts, whether it be decorative, privacy, textured or completely clear. This collection is so versatile that it can be used as an elegant front entrance or an escape to a backyard garden oasis.

#### HYDROSHIELD PROTECTION

Crafted with Hydroshield Technology, every Richersons Open & Beaded door contains the best combination of performance, durability, security and appearance.

Richersons Open & Beaded doors are precision engineered to provide protection against water infiltration. The specially engineered composite material will never absorb water, eliminating the problems commonly associated with wood and metal doors.



NEULITE SG10 29 ¾, 31 ¾, 33 ¾, 35 ¾ X 79, 95





OPEN & BEADED COLLECTION

# SIMULATED DIVIDED LITES (SDL)

Simulated divided lites give you the classic look and feel of a true divided lite door. 100% composite SDL bars are fixed directly to the glass and can be ordered with or without grilles between the glass. 1-1/4" and 3-1/2" SDL bars are available for the 1" glaze option in smooth finishes to match the door's finish.







NEULITE SG10 3-1/2" SDL



**1-1/4" SDL** PAS1A-SG



**3-1/2" SDL** PAS1B-SG

25













## 3 QUARTER LITE



WG27 OAK WOODGRAIN TEXTURED 31 3/4, 33 3/4, 35 3/4 X 79

## NARROW LITE



SGNL SMOOTH WHITE 31 <sup>3</sup>/<sub>4</sub>, 33 <sup>3</sup>/<sub>4</sub>, 35 <sup>3</sup>/<sub>4</sub> X 79 35 <sup>3</sup>/<sub>4</sub>, 41 <sup>3</sup>/<sub>4</sub> X 95



WGNL OAK WOODGRAIN TEXTURED 31 ¾, 33 ¾, 35 ¾ X 79 35 ¾, 41 ¾ X 95

\*Sidelite options available. Refer to p. 57

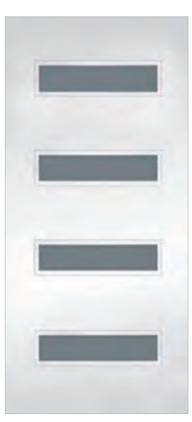




## **NEW SHAKER MODELS**



Single piece snap on doorlite frame



SG4L SMOOTH WHITE 31 <sup>3</sup>/<sub>4</sub>, 33 <sup>3</sup>/<sub>4</sub>, 35 <sup>3</sup>/<sub>4</sub> X 79



OPEN BEADING

MASB4

\*Sidelite options available. Refer to p. 57

## 8FT 2 PANEL WITH MATCHING SIDELITE BRUSH STROKE

A new contemporary collection featuring a distinctive brush stroke grain that can be easily painted or stained. Built using the same superior performance components, each brush stroke collection door possesses the strength and durability that one can expect from all other Richersons' fiberglass doors.



BW2J 31 ¾, 33 ¾, 35 ¾ X 95

BW2JS 11 ¾, 13 ¾ X 95



BRUSH STROKE DETAIL

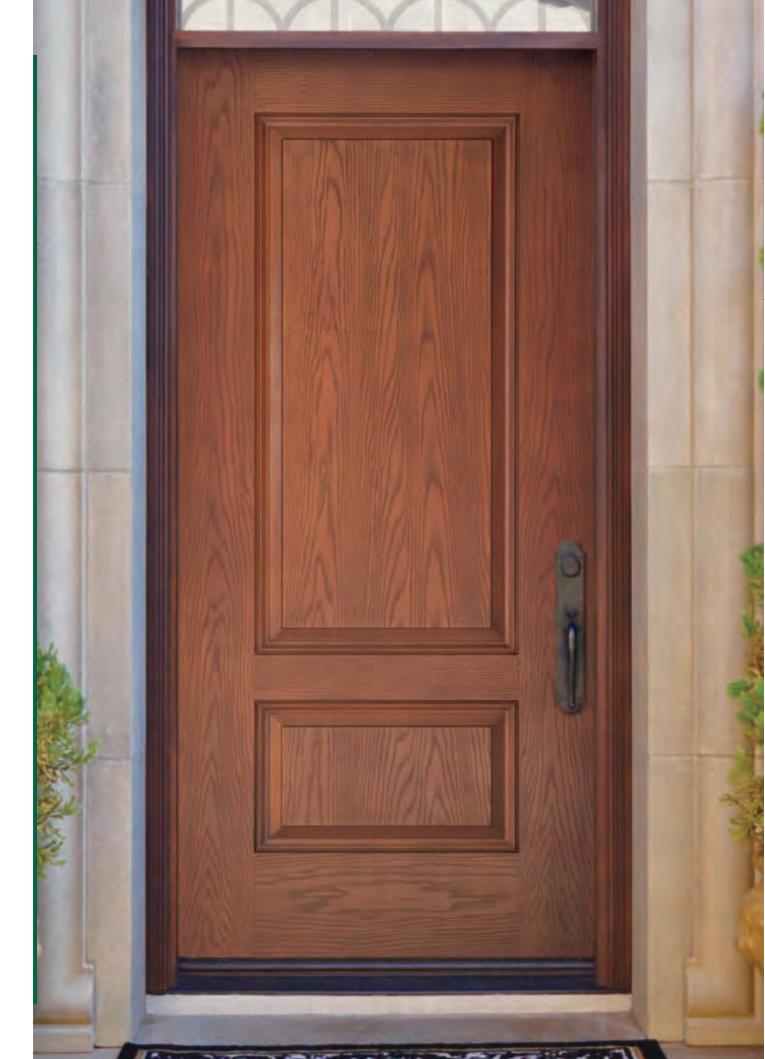








# CLASSIC COLLECTION



# CLASSIC COLLECTION

# 6'8 OAK SERIES

The strength of fiberglass with the beauty and warmth of wood and the highest standard of performance. Stain or paint these fiberglass doors to achieve your individual look.



WG66 33 ¾, 35¾ X 79

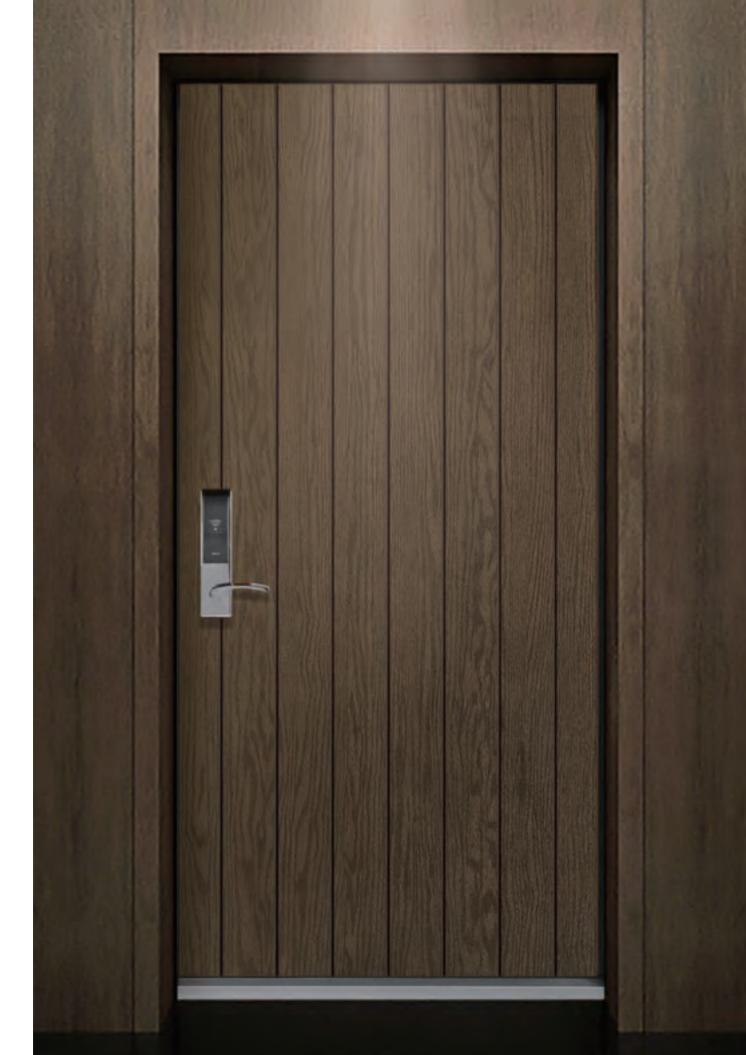


WG49 31 ¾, 33 ¾, 35¾ X 79



WG25 31 <sup>3</sup>⁄<sub>4</sub>, 33 <sup>3</sup>⁄<sub>4</sub>, 35<sup>3</sup>⁄<sub>4</sub> X 79







WG68 31 ¾, 33 ¾, 35¾ X 79

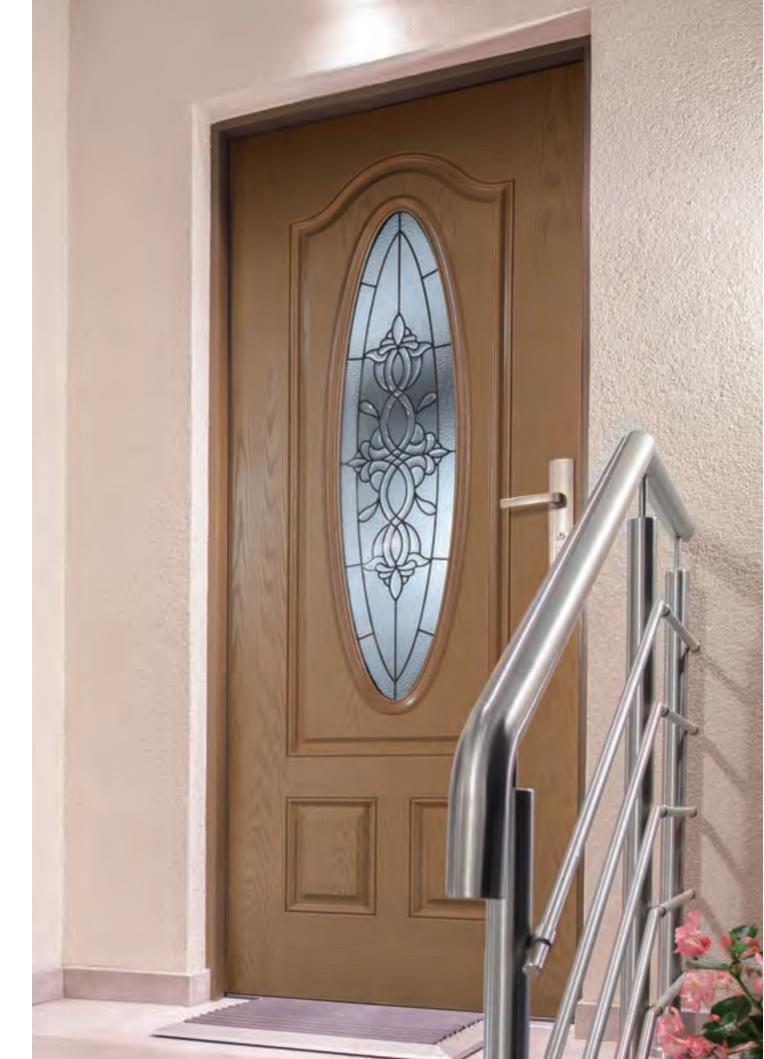


WGF0 35¾ X 79



WG00 29 ¾, 31 ¾, 33 ¾, 35¾, 41 ¾ X 79





# 8'0 OAK SERIES



WG01 29 ¾, 31 ¾, 33 ¾, 35¾, 41¾ X 95



WGNL 35 ¾, 41¾ X 95



WG37 31 ¾, 33 ¾, 35¾ X 95



VVGFI 35 ¾, 41¾ X 95



WG18 29 ¾, 31 ¾, 33 ¾, 35¾ X 95







# CLASSIC COLLECTION SMOOTH WHITE

The Designer Arch smooth white fiberglass door combines prepigmented door skins with composite stiles and rails, leaving no exposed wood. The maintenance-free door can accept a wide array of paint colours and carries a 25 year limited manufacturer's warranty.



SG68 31 ¾, 33 ¾, 35¾ X 79



SG2F 31 ¾, 33 ¾, 35¾ X 79

SGO0 29 ¾, 31 ¾, 33 ¾, 35¾, 41 ¾ X 79

SG25 31 ¾, 33 ¾, 35¾ X 79





SG46 31 ¾, 33 ¾, 35¾ X 79



SG49 31 ¾, 33 ¾, 35¾ X 79



SG66 33 ¾, 35¾ X 79

# CLASSIC COLLECTION



# 8'0 SMOOTH WHITE



SG01 29 ¾, 31 ¾, 33 ¾, 35¾ X 95

SG1N 29 ¾, 31 ¾, 33 ¾, 35¾ X 95





# COMPOSITE

### **JAMBS & ACCESSORIES**

Maintenance-free smooth white or woodgrain composite offers all the strength and convenience of wood with enhanced properties, providing a moisture and damage resistant product suited for the Canadian climate.

Though machined with the same process as traditional wood door frames, solid composite provides twice the holding power of wood. While similar door frames may crack or bow under the intense cycle of the Canadian climate, Nan Ya's composite door frames have proven to stand proud against the test of time.

Research shows that in most forced entry situations, door system failure lies within the frame, not the door slab. Our composite frame will not splinter or crack, providing a virtually indestructible product and reducing forced entry concerns.

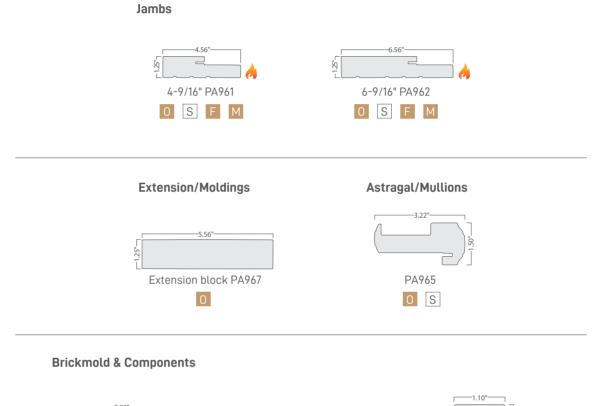
Nan Ya's premium composite frames – an innovative alternative to traditional wood frame construction.

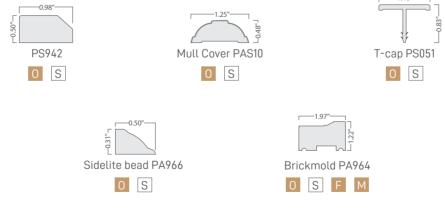
- Textured woodgrain or pre-pigmented smooth white frame components are a blend of PVC and wood fiber composite substrate.
- · Solid composite provides twice the holding power of wood.
- Will not discolour, absorb moisture, splinter, or rot.
- Textured woodgrain composite components have a realistic rich appearance requiring paint or stain.
- · Jamb can be painted or stained to your requirements.

# **STRENGTH** DURABILITY SAFETY **COMPATIBILITY**



#### **Exterior Entry Door Frame System**

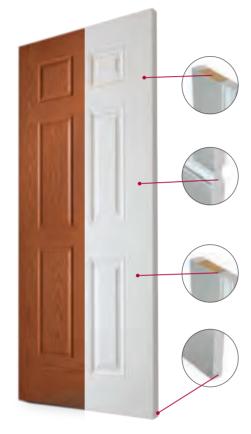




## **FIBERGLASS**

# DOOR SLABS

#### Specifically designed to withstand the harsh Canadian climate.



#### **Exceptional Security**

Our full length steel reinforced wood lock block offers exceptional security while allowing a range of hardware mounting options.

#### **Energy Efficiency**

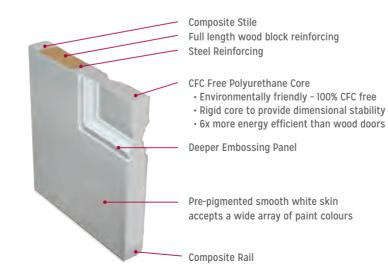
Filled with an insulating core of 100% CFC-free polyurethane foam, providing an excellent R rating, while bonding the two door skins together.

#### Performance

Rigid structure prevents bowing and warping in extreme temperatures. The fiberglass skins are resistant to dents, dings, splintering, and corrosion.

#### **Completely Waterproof**

Our full length composite stiles and rails provide complete waterproofing for the door's insulation. These stiles will not splinter like wood or delaminate like steel.







Smooth white pre-pigmented fiberglass doors have a warm white finish to match the composite frame. The doors will accept an array of paint colours to match the decor of your home.

Woodgrain textured fiberglass doors have a realistic rich appearance requiring paint or stain.

#### **Smooth White Options:**





Skin

#### **Textured Woodgrain Options:**



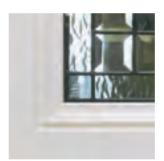
# **OPEN & BEADED DESIGNS**

vs STANDARD PANEL DESIGN

#### FLUSH GLAZED DESIGNS

#### 1/2, 3/4, Narrow & Full Lite

Open and beaded fiberglass doors are designed to incorporate glass directly into the slab providing sleek lines to give the perception of a more enhanced viewing area. The pre-pigmented smooth white or oak woodgrain slab is consistent from door edge to glass. This product line can also be manufactured with glass installed during the assembly process.



OPEN & BEADED DEISGN INTEGRATED FLUSH GLAZED GLASS FRAME



STANDARD PANEL DESIGN TRADITIONAL PROFILE FRAME



STANDARD VIEW

#### FULL VIEW

#### **Full View (Large Glass)**

In addition to the features of the Standard Full Lite View, this option provides an additional 11/4" in width and 3" in height – an increase of 20% to your viewing area.

# DESIGNER ARCH



#### **SMOOTH WHITE SLABS**

|  | Flush<br>SG00 | <b>4 Panel</b><br>Flush Top<br>SG46 | 6 Panel<br>SG68 | <b>4 Panel</b><br><b>3/4 Lite</b><br>SG49 | 2 Panel<br>3/4 Lite<br>SG25 | 6 Panel<br>1/4 Lite<br>SG66 | 2 Panel<br>1/2 Lite<br>SG20 |
|--|---------------|-------------------------------------|-----------------|---|-----------------------------|-----------------------------|-----------------------------|
|  |               |                                     |                 |   |                             |                             |                             |
| 41 ¾″ x 79″                            | •             | N/A                                 | N/A             | N/A                                       | N/A                         | N/A                         | N/A                         |
| 35 <sup>3</sup> ⁄ <sub>4</sub> " x 79" | •             | •                                   | •               | •   | •                           | •                           | •                           |
| 33 <sup>3</sup> ⁄ <sub>4</sub> " x 79" | •             | •                                   | •               | ٠   | •                           | •                           | •                           |
| 31 <sup>3</sup> ⁄4″ x 79″              | •             | ٠                                   | •               | ٠   | •                           | N/A                         | •                           |
| 29 ¾″ x 79″                            | •             | N/A                                 | N/A             | N/A                                       | N/A                         | N/A                         | N/A                         |

#### **TEXTURED OAK WOODGRAIN SLABS**

|             | <b>Flush</b><br>WG00 | <b>6 Panel</b><br>WG68 | <b>4 Panel</b><br><b>3/4 Lite</b><br>WG49 | <b>2 Panel</b><br><b>3/4 Lite</b><br>WG25 | 6 Panel<br>1/4 Lite<br>WG66 | Full<br>Planks<br>WGF0 |
|-------------|----------------------|------------------------|---|---|-----------------------------|------------------------|
|             |                      | D D<br>IIII            |   | T   | MUL                         |                        |
|             |                      | in                     |   |   |                             |                        |
|             |                      |                        |   |   |                             |                        |
| 41 ¾″ x 79″ | •                    | N/A                    | N/A                                       | N/A                                       | N/A                         | N/A                    |
| 35 ¾″ x 79″ | •                    | •                      | •   | •   | •                           | •                      |
| 33 ¾″ x 79″ | •                    | •                      | •   | •   | •                           | N/A                    |
| 31 ¾″ x 79″ | •                    | •                      | •   | •   | N/A                         | N/A                    |
| 29 ¾″ x 79″ | •                    | N/A                    | N/A                                       | N/A                                       | N/A                         | N/A                    |

#### **SIDELITES** (MATCHING SLABS ARE LISTED)



# **OPEN & BEADED**



|             | Desigi                         | Designer Smooth White |                     |                  | Designer Oak     |                     |  |  |
|-------------|--------------------------------|-----------------------|---------------------|------------------|------------------|---------------------|--|--|
|             | Neulite<br>Smooth<br>SGI0/SGI1 | 4 Lite<br>SG4L        | Narrow Lite<br>SGNL | One Lite<br>WG12 | 3/4 Lite<br>WG27 | Narrow Lite<br>WGNL |  |  |
| 35 ¾″ x 79″ | ٠                              | ٠                     | ٠                   | ٠                | ٠                | •                   |  |  |
| 33 ¾″ x 79″ | •                              | •                     | •                   | •                | •                | •                   |  |  |
| 31 ¾″ x 79″ | •                              | ٠                     | •                   | ٠                | ٠                | •                   |  |  |
| 29 ¾″ x 79″ | •                              | N/A                   | N/A                 | ۰                | N/A              | N/A                 |  |  |
| 23 ¾″ x 79″ | ٠                              | N/A                   | N/A                 | N/A              | N/A              | N/A                 |  |  |
| 41 ¾″ x 95″ | N/A                            | N/A                   | ٠                   | ٠                | N/A              | •                   |  |  |
| 35 ¾″ x 95″ | •                              | N/A                   | •                   | •                | N/A              | •                   |  |  |
| 33 ¾" x 95" | ٠                              | N/A                   | N/A                 | ٠                | N/A              | N/A                 |  |  |
| 31 ¾″ x 95″ | •                              | N/A                   | N/A                 | ٠                | N/A              | N/A                 |  |  |

| Full Lite<br>Smooth White<br>& Oak Textured | Door size                                | <b>3/0 (35 3/4" x 79")</b><br>SG1030, WG1230 | <b>2/10 (33 3/4" x 79")</b><br>SG10210, WG12210 | <b>2/8 (31 3/4" x 79")</b><br>SG1028, WG1228 | <b>2/6 (29 3/4" x 79")</b><br>SG1026, WG1226 |
|---|--|--|---|--|--|
|   | Large spec (Custom)<br>Oak textured Only | 27 5/16" x 67"                               | 25 5/16" x 67"                                  | 23 5/16" x 67"                               | 21 5/16" x 67"                               |
|   | Standard spec                            | 22" x 64"                                    | 22" x 64"                                       | 22" x 64"                                    | 20" x 64"                                    |

| 4 Lite           |
|------------------|
| 4 Lite in Smooth |
| White only       |

| 3/4 | Lite     |
|-----|----------|
| 0ak | Textured |

Narrow Lite Smooth White & Oak Textured

|    | Standard         | spec | 22                             | X 64                              | 22  | 2 X 64                              | 22 | 2 X |
|----|------------------|------|--------------------------------|-----------------------------------|-----|-------------------------------------|----|-----|
|    | Door size        |      | <b>3/4" x 79")</b><br>4L30     | 2/10 (33 3/4<br>SG4L2             |     | <b>2/8 (31 3/4"</b> :<br>SG4L28     |    | IN  |
| -  | Standard<br>spec |      | o" x 4.8"                      | 22.95" >                          |     | 22.95" x 4                          |    |     |
| T  | Door size        |      | <b>3/4" x 79")</b><br>2730     | 2/10 (33 3/4<br>WG27              |     | <b>2/8 (31 3/4"</b> 2<br>WG2728     |    | ļ   |
|    | Standard<br>spec | 22"  | x 48"                          | 22" x -                           | 48" | 22" x 48                            | и  |     |
| F. | Door size        |      | <b>3/4" x 79")</b><br>, WGNL30 | <b>2/10 (33 3/</b> 4<br>SGNL210,W |     | <b>2/8 (31 3/4"</b> x<br>SGNL28, WG |    | Du  |
| 1  | Standard<br>spec | 7" : | x 64"                          | 7" x 6                            | 64" | 7" x 64"                            |    | In  |

#### **INSULATED GLASS**



Dual Tripane nsulated Glass Insulated Glass

#### **SIDELITES** (MATCHING SLABS ARE LISTED)



# CRAFTSMAN COLLECTION





# MODERN TEAK

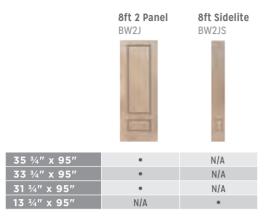


| 41 ¾″ x 84″  | •       |
|--|---------|
| 35 ¾″ x 84″  | •       |
| 33 ¾" x 84"  | •       |
| 31 ¾″ x 84″  | •       |
|  |         |
|  |         |
| 41 ¾″ x 79″  | •       |
| 41 <sup>3</sup> ⁄4" x 79"<br>35 <sup>3</sup> ⁄4" x 79" | •       |
|  | •       |
| 35 ¾″ x 79″  | • • • • |

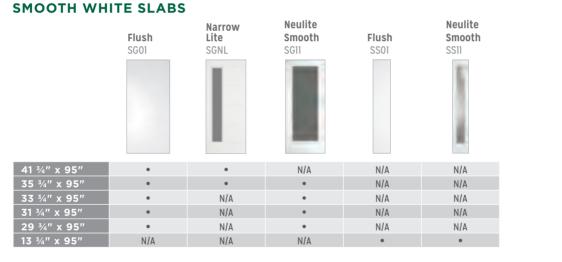
# RUSTIC MAHOGANY

|             | <b>1 Panel Plank</b><br>RG21 | 2 Panel Plan<br>Camber Top<br>RG22 | k 1 Panel<br>Sidelite<br>MS35 | 2 Panel Plank<br>Camber Top<br>RG26 |
|-------------|------------------------------|------------------------------------|-------------------------------|-------------------------------------|
| 35 ¾″ x 79″ | •                            | •                                  | N/A                           | N/A                                 |
| 13 ¾" x 79" | N/A                          | N/A                                | •                             | N/A                                 |
| 35 ¾" x 95" | N/A                          | N/A                                | N/A                           | •                                   |

# BRUSH STROKE COLLECTION



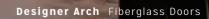
# 8' FIBERGLASS



#### **TEXTURED OAK WOODGRAIN SLABS**







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# CALGARY

West Four Distribution www.westfourdistribution.com T 1.833.512.0666 F 1.403.204.7665

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West Four Distribution

www.westfourdistribution.com T 1.833.512.0666 F 1.204.594.0201



Enterprise Limited

# SASKATOON

West Four Distribution www.westfourdistribution.com T 1.833.512.0666 F 1.306.934.7644

