

Batch Identification System

When a “Use Before” date is not applicable (i.e., containers that are typically opened and closed repeatedly, such as primer), the Batch Code can be used to identify the month & year of manufacture of the product and the associated use before date (i.e. end of Shelf Life) can then be determined. The chart on page two of this document shows useful shelf life of each product type (assuming they are appropriately stored).

Batch Code Identification

Example:

17BWFA005 – first 2-digits represent year of manufacture (17 = 2017, 18 = 2018, etc.)

17BWFA005 – single letter representing month of manufacture (note I and L are not used)

A = January B = February C = March D = April E = May F = June

G = July H = August J = Sept. K = October M = Nov. N = Dec.

17BWFA005 – 2 letters representing facility of manufacture (ex. shown, WF = Waterford site)

17BWFA005 – single letter; information internal to Momentive

17BWFA005 – 3-digit lot sequence number

Container	Look for Marking
Cartridge	laser marked directly onto the cartridge tube along the bottom or top
Sausage	laser marked directly onto the foil, typically at or near the seam
Cans, Jars	on the printed label, usually at the top of the label
Pails	on the printed label, usually at the top left of the label
Drums	on the printed label, usually at the top left of the label

It is always recommended to record batch numbers for invoices / received shipments to facilitate tracking and/or identification should any issues arise. Also, inventory should be used on a first in - first out basis, to reduce the possibility of product expiring prior to use.

Shelf Life & Storage Conditions

Most of the Momentive construction products are marked with a “Use Before” date (or Expiration Date) on each cartridge, sausage, pail, and carton. Unless otherwise marked with a specific date, a Use Before date shown as, for example, “Exp 11/09” (month/year) is valid through the end of the month shown. The Use Before date is the end of the product’s shelf life after which the material may cease to perform as intended. Use of materials beyond their shelf life is at the sole discretion of the individual end-user, and in no case will Momentive Performance Materials extend any warranty to cover the use of expired materials. The storage of materials not under conditions listed below can shorten and/or degrade usable shelf life.

Grade Designation	Shelf Life	End Use Date	Storage Conditions
SCS1000	24 months	Marked on package	dry, < 80°F (27°C)
SCS1200, SCS1700	18 months	Marked on package	dry, < 80°F (27°C)
SWS	18 months	Marked on package	dry, < 80°F (27°C)
SCS2800, SCS2350	12 months	Marked on package	dry, < 80°F (27°C)
SCS2000, SCS2700, SCS9000	18 months	Marked on package	dry, < 80°F (27°C)
SSG4000, SSG4000AC	12 months	Marked on package	dry, < 80°F (27°C)
SSG4400A, SSG4600A, SSG4650A	24 months	Marked on package	dry, < 80°F (27°C)
SSG4400B, SSG4710B, SSG4713B	12 months	Marked on package	dry, < 75°F (24°C)
SSG4603B, SSG4607B	12 months	Marked on package	dry, < 90°F (32°C)
Enduris 3500, 3525	24 months	Marked on package	dry, < 80°F (27°C)
3100 SilShield, 3101 Optic	18 months	Marked on package	dry, < 90°F (32°C)
Elemax 2600	24 months	Marked on package	Store & ship ambient
Elemax 5000	18 months	Marked on package	dry, < 80°F (27°C)
Enduris 3400, Enduris 3400EX	18 months	Marked on package	dry, < 75°F (24°C)
IGS3103	18 months	Marked on package	dry, < 109°F (43°C)
IGS3713	12 months	Marked on package	Store ambient, out of sun
IGS3723A, IGS3760A, IGS3763A	24 months	Marked on package	dry, < 75°F (24°C)
IGS3723B, IGS3727B	12 months	Marked on package	dry, < 90°F (32°C)
IGS3760B, IGS3763B, IGS3767B	12 months	Marked on package	dry, < 90°F (32°C)
RGS7700A, RGS7705A	24 months	Marked on package	dry, < 75°F (24°C)
RGS7700B, RGS7703B, RGS7705B	12 months	Marked on package	dry, 35-50°F (2-10°C)
SS4179, SS80	12 months	Refer to Batch Code*	dry, < 140°F (60°C)
SS4004P, SS4044P	24 months	Refer to Batch Code*	dry, < 140°F (60°C)
SS44UV	36 months	Refer to Batch Code*	dry, < 109°F (43°C)

*Since primer containers are generally opened and closed repeatedly, the Shelf Life noted is relevant to the original unopened container only. Leaving primer containers open will lead to rapid reduction in usable life.

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