



The best choice, the first time and every time.

Ford MPS6 / 6DCT 450/470 Z Pak™ RZP-007 Contents

8 Single Sided ID Splined friction plates
4 Single Sided Small OD Splined friction plates
4 Single Sided Large OD Splined friction plates
2 Grooved Steel plates (thin)
2 Steel Reaction plates (thick) .074"
2 Steel Reaction plates (thin) .047"

Installation Instructions

This kit contains Z Pak™ components for both the K1 and K2 clutch packs in the assembly

To assemble the K1 clutch pack, do the following:

1. Install 1 Grooved Steel plate (thin) with groove facing up.
2. Install 1 Single Sided ID Splined friction plate facing up.
3. Install 1 Single Sided Large OD Splined friction plate facing up.
4. Alternate Single Sided ID splined friction plates facing up and Single Sided Large OD Splined friction plates facing up until 4 each of the friction plates have been installed.
5. Install 1 Steel Reaction plate .074 thick or .047 thin as needed for clearance.
6. Assemble the rest of the clutch pack as usual.

To assemble the K2 clutch pack, do the following:

1. Install 1 Grooved Steel plate (thin) with groove facing up.
2. Install 1 Single Sided ID Splined friction plate facing up.
3. Install 1 Single Sided Small OD Splined friction plate facing up.
4. Alternate Single Sided ID splined friction plates facing up and Single Sided Small OD Splined friction plates facing up until 4 each of the friction plates have been installed.
5. Install 1 Steel Reaction plate .074 thick or .047 thin as needed for clearance.
6. Assemble the rest of the clutch pack as usual.

**For Technical Assistance on the installation of this product, please
call 800-729-7763.**