

Instruction and Safety Manual



A WARNING

SAFETY MUST BE YOUR FIRST PRIORITY WITH THIS PRODUCT

Please read and follow all instructions and warnings. Failure to follow these instructions may result in serious injury or death.

Every year serious injury or death can occur from hunting related accidents. To ensure your safety, please completely read and follow this safety manual and all warning labels before assembling, installing or utilizing this product.

Do not use this product before fully understanding all safety warnings and instructions. If you have questions, are unsure about any information or need additional information concerning your product, contact our customer service department at 1-866-972-6168 or visit **www.Primaloutdoors.com.** Keep and maintain this safety and instruction manual in a safe location for future reference.

Distributed by Primal Brands, LLC, 1745 Shea Center Drive 4th Floor, Highlands Ranch, CO 80129



Choosing A Safe Tree

- <u>ALWAYS</u> thoroughly inspect the tree before installing your product. **DO NOT** install your **Life Link** onto any dead or unsafe tree, telephone or utility pole, structural column, or man-made structure. Doing so may result in serious injury or death.
- ALWAYS select the proper tree for use with your Life link. Select a live straight tree that fits within size limits recommended (minimum tree diameter must be no less than 9 inches and maximum of 18 inches). DO NOT rely on a branch for support.
- DO NOT select a tree in the dark or choose a tree in close proximity to a fence. You must not have any stumps or rocks beneath your tree.
- NEVER use Link Link on a tree that is dead, diseased, leaning or on wet and uneven ground as the tree may fall, break or uproot.
- Your tree must not be wet, icy or slippery or on wet, swampy, or loose ground that allows the tree to be unstable.
- Tree must not have any loose or scaly bark or excessive vines, nails, screws, or any other sharp objects protruding that may sever webbing on product. Any surrounding trees must not lean or have dead limbs that may fall onto you or your product.

Proper Care and Maintenance:

- WARNING: If a fall occurs, do not grab any part of the rope or prusik knot. Doing so may cause the device to malfunction, rapid descent, serious injury or death.
- WARNING: REPLACE YOUR LIFE LINK IMMEDIATELY SHOULD YOU EXPERIENCE A FALL WHILE ATTACHED.
- WARNING: Prior to each use thoroughly inspect the life Link and all safety devices each time before use for signs of wear, rot, corrosion, cracks, deterioration and/or any other type of damage.
- **WARNING:** This product is designed to work properly when the prusik knot has 6 loops (see Figure 1). The prusik knot should be inspected BEFORE each use and should NOT be used unless all 6 loops are present. Failure to follow this warning may cause the Life Link to fail causing serious injury or death.
- WARNING: Failure to discard and remove this Life Link from service after (3) years from the manufacturer date could cause serious injury or death. DO NOT USE if this Life Link shows signs of wear or damage.
- WARNING: STRICT WEIGHT LIMITATIONS HAVE BEEN SET FOR EACH PRODUCT TO ENSURE YOUR PERSONAL SAFETY. NEVER EXCEED THESE WEIGHT LIMITATIONS.
- WARNING: DO NOT leave the Life link installed for more than two weeks (14 days). Failure to follow this warning may result in serious injury or death.
- WARNING: DO NOT allow children to use this product without direct adult supervision. Failure to follow this warning may result in serious injury or death.

TIPS FOR INCREASING PRODUCT LONGEVITY:

Always store your Life Link in a cool dry place and make sure that your Life Link is completely dry and clean before storing in carrying bag. DO NOT machine wash this product. Never leave your Life Link outside for any longer than needed. This material may fade after long periods of time in direct sunlight.





Prusik

Knot

Tether Loop



Life Link Treestand Safety System

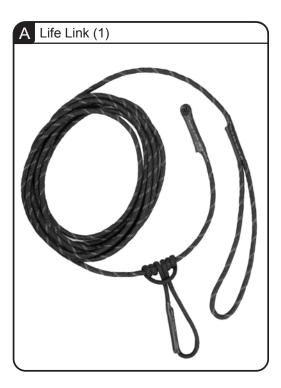
MODEL: PTLL-002

- Works with fixed position and ladder stands
- Maximum Weight Capacity (User and Equipment): 300 lbs/136kg

PARTS LIST

A 1 Life Link......Part # LL-002

3 Carabiner..... Part # PTCB-002

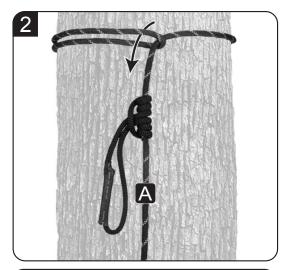




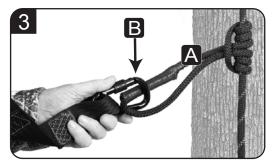


Assembly Instructions Page 1

- WARNING: You must wear a Fall Arrest System (FAS) comprising of a full-body arrest harness, tree belt, suspension relief device and climbing belt/linesmen belt (as applicable) that meets or exceeds the requirements of ASTM Test Method F2337 at all times after leaving the ground. Only use this system with OEM and after-market harnesses distributed by Acheson Harriman Swann. You must stay connected at all times after leaving the ground while using this product. Failure to follow these instructions may result in serious injury or death.
- WARNING: Prior to attempting to use this product, it is important to become familiar with the assembly, setup, installation, use, and removal at ground-level to ensure a proper assembly in the field. Failure to follow these instructions may result in serious injury or death.
 - Put on your safety harness making all necessary adjustments and safety checks as per the manufacturers instructions.

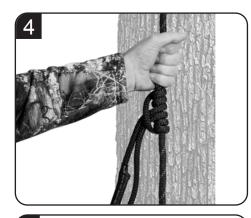


Once you have reached your desired climbing height, attach the Life Link (A) to the tree just above the treestand by wrapping the looped end around the tree and then pulling the rest of the line through the loop until snug.

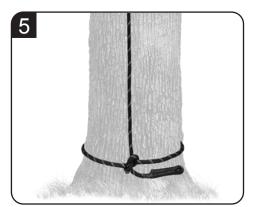


Attach the Carabiner B to the Prusik Knot Loop of the Life Link A and attach your safety harness tether to the Carabiner B. Twist the screwgate on the Carabiner B clockwise to lock.

NOTE: Inspect the Life Link carefully BEFORE each use. Ensure the Prusik Knot has six loops as shown. Pull the tether loop of the prusik knot to verify the six (6) loops lock onto the Life Link rope.



As you **descend** the tree, regularly adjust the prusik knot so that it is always just above you. Place your hand **above** the prusik knot and slide the knot down from above. **DO NOT** pull or hold the prusik knot while descending as this may cause the Life Link to fail, resulting in serious injury or death.



Once on the ground, disconnect the harness from the prusik knot and loosely tie the bottom of the Life link to the base of the tree.

DO NOT TIE TO A CLIMBING AID.

Make sure that the prusik knot is still able to move from the top to the bottom of the tree without interference.



As you **ascend** the tree, regularly adjust the prusik knot so that it is always just above you. Place your hand **below** the prusik knot and slide the knot up from below. **DO NOT** pull or hold the prusik knot while descending as this may cause the Life Link to fail, resulting in serious injury or death.

