



Instruction and Safety Manual

Descender Emergency Descent System and Full-Body Harness Combo

MODEL: PTDC-901

• Weight Limit: 120 - 300 lbs.



Thank you
very much
for choosing



We appreciate
your business!



WARNING

SAFETY MUST BE YOUR FIRST PRIORITY WITH THIS PRODUCT

Every year serious injury or death can occur from hunting related accidents. To ensure your safety, please **completely** read and follow this safety manual and **all warning** labels **before** assembling, installing or utilizing this product.

Do not use this product before fully understanding all safety warnings and instructions. If you have questions, are unsure about any information or need additional information concerning your product, contact our customer service department at 1-866-972-6168 or visit www.Primaloutdoors.com. Keep and maintain this safety and instruction manual in a safe location for future reference.



Descender Emergency Descent System and Full-Body Harness Combo

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PARTS LIST

- | | | | |
|----------|---|------------------------------|-------------------|
| A | 1 | Descender Unit..... | Part # PTDD-900 |
| B | 1 | Full Body Harness..... | Part # PTBH-901-C |
| C | 2 | Tree Strap..... | Part # PTTS-900-A |
| D | 1 | Linemans Belt..... | Part # PTLB-901 |
| E | 1 | Suspension Relief Strap..... | Part # PTSRD-901 |
| F | 1 | Carabiner..... | Part # PTCB-900-B |

A Descender Unit (1)



B Full Body Harness (1)



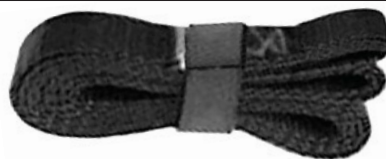
C Tree Strap (2)



D Climbing Belt (1)



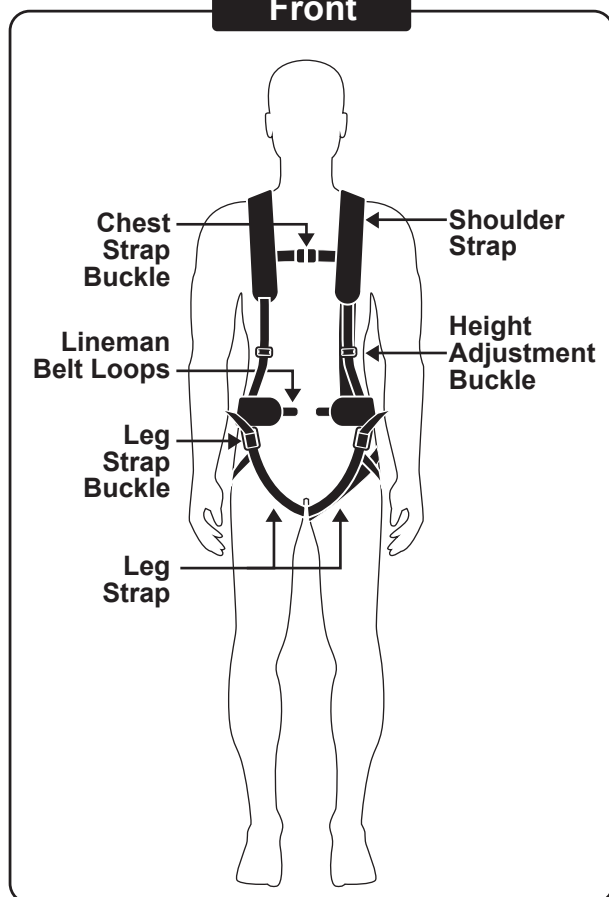
E Suspension Relief Strap (1)



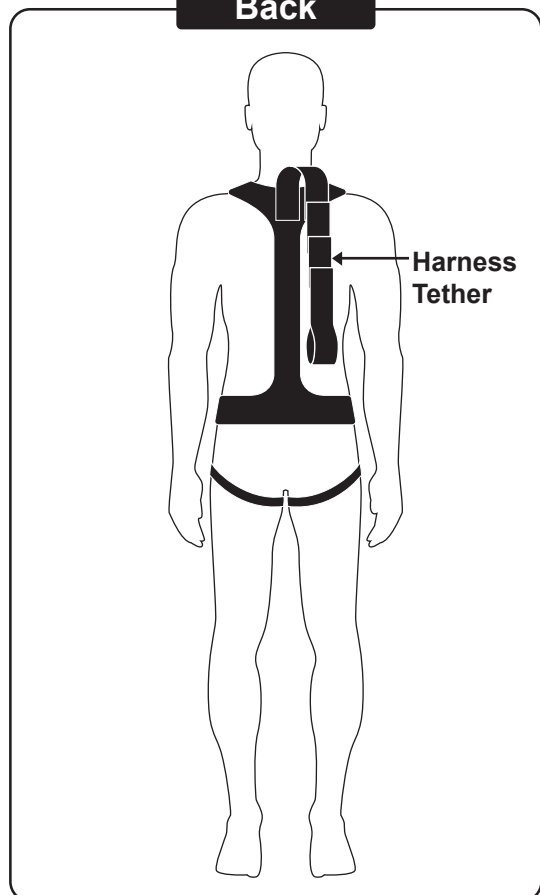
F Carabiner (1)



Front



Back

**WARNING WARNING**

ALWAYS read safety harness instructions before each use.

This safety harness should only be used with treestands as a restraint to prevent falling. **DO NOT** use the Safety Harness for any other purpose.

The total weight limit of this safety harness is **300 pounds**. **DO NOT** use the Safety Harness if you and your equipment weigh more than 300 pounds or if you are unsure as to whether you may exceed the weight limit. Exceeding the 300 pound weight limit may result in serious injury or death.

ALWAYS inspect the safety harness for signs of wear, damage, loose stitching or frayed parts before **EACH** use. If there are any signs of wear **DISCARD** the safety harness and replace with a new one. Using the safety harness with any signs of wear may result in serious injury or death.

DO NOT attempt to repair worn, damaged, loose stitching, or frayed parts. Use of a repaired safety harness may result in serious injury or death.

NEVER tie a knot in the strapping of the safety harness. Tying a knot in the strapping of the safety harness may result in serious injury or death.

NEVER store the safety harness in direct sunlight or other elements when not in use. Storing the safety harness in direct sunlight or other elements may result in damage to the safety harness that may result in serious injury or death.

ALWAYS make sure that your safety harness is put on and secured correctly. **DO NOT** use safety harness if you are not sure that it is put on correctly. Contact manufacturer for further instructions if you are unsure that safety harness is put on correctly. If harness is put on incorrectly it may result in serious injury or death.

ALWAYS check the harness to make sure it is safe before each use. Practice putting on the safety harness at ground level before using it at an elevated position.

IDENTIFY the harness components which are described to the left.

DISCARD harness immediately after being subjected to a fall. Using a harness that has been subjected to a fall may result in serious injury or death.

**Weight Limit of this harness is 300 lbs.
Including your body weight and the weight
of your clothing and gear.**

Please read the following instruction manual and warnings labels completely before utilizing this product. Failure to understand and execute the instructions and warnings may result in serious injury or death. In the event of an accident, have a plan for rescue, including the use of devices that may be easily reached while suspended.

ALWAYS read and understand all warnings and instructions including assembly, installation etc., before each use of this product. Failure to read and understand all warnings and instructions may result in serious injury or death. Contact a Customer Service Representative with any questions you may have.

ONLY use this device with a full body harness that meets the requirements of ASTM Test Method F2337. After the Descender is connected to the tree, be certain that the tether of your harness is securely connected to the loop on the descender using an approved locking carabiner.

NEVER exceed total weight limit of 300 lbs. DO NOT use if your combined weight with all of your hunting gear and any accessories exceeds 300 lbs. Use of Descender over the weight limit may result in serious injury or death.

WARNING - Descent rates will vary according to user's weight, outside temperature, and other factors. Do not use at temperatures below zero degrees F. Descent rates may be much slower at very cold temperatures (below 20 deg. F.). Users who weigh less than 135 lbs. should not use this device at temperatures below 20 deg. F., as the descent rate may be too slow.

CAUTION - the housing is water-resistant, but not water-proof. Remove from service immediately if water is detected inside the housing.

DO NOT attach the tree strap more than 25 feet above the ground!

DO NOT ATTEMPT TO "TRY OUT" THE DESCENDER, AND DO NOT ATTEMPT TO OPEN THE HOUSING! This Descender is designed to be used for one emergency descent only. All warranties are void if the housing or any component is tampered with. Serious injuries or death could result from attempting to try out the unit, or tampering with it.

DO NOT use this Descender while under the influence of alcohol, medication or any illegal substances. Use of Descender while under the influence of any of these substances may result in serious injury or death.

ALWAYS hunt with a plan and a buddy. Before you leave home, let others know your exact location, when you plan to return and who is with you.

ALWAYS carry emergency signal devices such as a cell phone, walkie-talkie, whistle, signal flare, PLD (personal location device) and flashlight with you at all times and within reach. Watch for changing weather conditions. In the event of an accident, remain calm and seek help immediately.

ALWAYS inspect the Descender for signs of wear or damage BEFORE each use. Also inspect to ensure that straps are secure. Destroy all products that cannot be repaired by the manufacturer. Contact a Customer Service Representative for replacement parts.

NEVER modify your Descender in any way by making repairs, replacing parts, or altering, adding or attaching anything to it except if explicitly authorized in writing by the manufacturer. Improper installation or adjustment may cause serious injury or death. Remove all contents from box. Inspect for any damaged or missing parts. If any parts are missing or damaged, you must only use certified replacement parts. Using any other replacement parts will void product warranty. THERE ARE NO EXTRA PARTS. All parts MUST be used to ensure your safety. If you think parts are missing or damaged, STOP IMMEDIATELY and contact our Customer Service Department. Using the Descender with missing or damaged parts may result in serious injury or death. DO NOT return this product to the retailer. Contact a Customer Service Representative if you have any missing, damaged or extra parts.

ALWAYS keep instructions in a safe place and review before each use. It is the responsibility of the Descender's owner to furnish the complete instructions to anyone who borrows or purchases the Descender from you.

Anytime you are using a treestand you must always wear a full body harness.

Please read the following instruction manual and warnings labels completely before utilizing this product. Failure to understand and execute the instructions and warnings may result in serious injury or death. In the event of an accident, have a plan for rescue, including the use of devices that may be easily reached while suspended.

ALWAYS read and understand the manufacturer's warnings, expiration date, and instructions on how to use and properly adjust the harness.

PRACTICE using the full body harness at ground level in the presence of a responsible adult to experience the feeling of hanging suspended before using it in a hunting environment.

The length of the harness tether **MUST** be minimized at all times. It should be adjusted so that it is above the head with no slack while the hunter is in the sitting position and you should have the minimum amount of slack while climbing.

NEVER allow the tether strap to get under your chin or around your neck.

Failure to follow the harness instructions could result in not being able to return to the stand and being suspended in a harness after a fall. If the hunting location is unknown by anyone and communication efforts are unsuccessful, you must have a personal plan for recovery/escape because prolonged suspension in a harness can be fatal. It is important to exercise the legs by pushing against the tree or doing other forms of continuous leg exercises to avoid blood pooling while being suspended. Hunters with varying degrees of physical fitness may require different plans to recover/escape the effects of prolonged suspension. Have a personal plan and practice it in the presence of a responsible adult before leaving the ground. No one escape/rescue plan will work for every hunter on every tree in every circumstance. Only you can determine the best recovery/escape plan for your situation before leaving the ground.

A suspension relief device **MUST** be on your person and readily accessible while using a harness. These devices will allow the user to relieve the load on the lower extremities if suspended in a harness and help maintain circulation in the legs, mitigate suspension trauma (blood pooling) or allow descent to the ground. Be sure to follow the manufacturer's directions on the safe use of any suspension relief device.

Several optional products/systems are available that offer self-recovery or self extraction from a fall when suspended in a harness. Some systems automatically descend the user, while others allow user control. One of these products/systems can be considered for use as an additional safety precaution against prolonged suspension and suspension trauma. Be sure to follow the manufacturer's directions on safe use of these products/systems.

Hunt from the ground when self-recovery/escape ability is absent.

There is time to make a correct decision on what action to take if a fall occurs while wearing a full body harness. It is important to remember **DO NOT PANIC**. Remain calm and implement your practiced rescue, relief and recovery plan.

This safety harness should only be used with treestands as a restraint to prevent falling. **DO NOT** use the Safety Harness for any other purpose.

The total weight limit of this safety harness is **300 pounds**. **DO NOT** use the Safety Harness if you and your equipment weigh more than **300 pounds** or if you are unsure as to whether or not you may exceed the weight limit. Exceeding the 300 pound weight limit may result in serious injury or death.

DO NOT attempt to repair worn, damaged, loose stitching, or frayed parts. Use of a repaired safety harness may result in serious injury or death.

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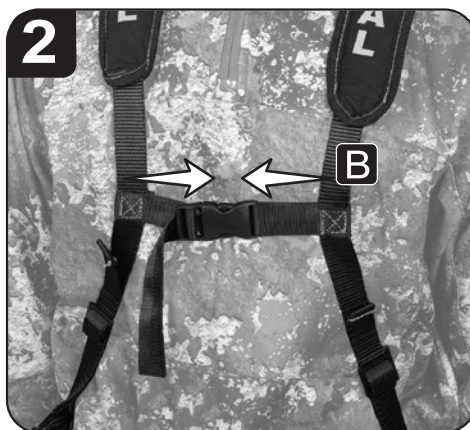
NEVER tie a knot in the strapping of the safety harness. Tying a knot in the strapping of the safety harness may result in serious injury or death.

NEVER store the safety harness in direct sunlight or other elements when not in use. Storing the safety harness in direct sunlight or other elements may result in damage to the safety harness that may result in serious injury or death.

DISCARD harness immediately after being subjected to a fall. Using a harness that has been subjected to a fall may result in serious injury or death.

It is recommended that a harness is replaced at least every three (3) years.

- 1** With the **Chest Strap Buckle** and the **Leg Strap Buckle** **OPEN**, put arms through shoulder straps of Full Body Harness **B**.



- 2** Secure Chest Strap Buckle.



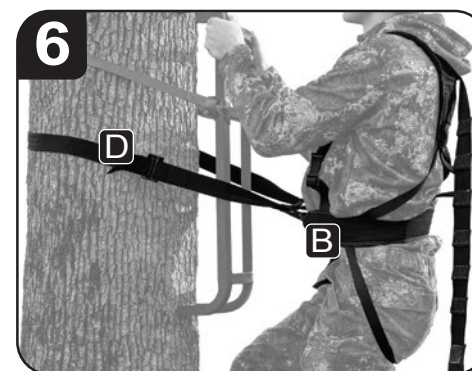
- 3** Insert the tag end of the leg strap into the leg strap buckle and tighten to a snug and secure fit. (See Buckle Strap Instructions).



- 4** Pull excess chest strap to adjust height of harness to a comfortable fitting position.

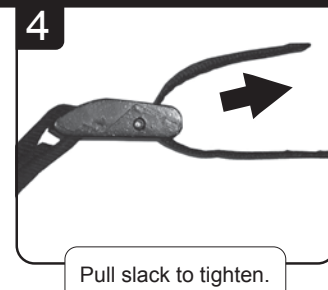
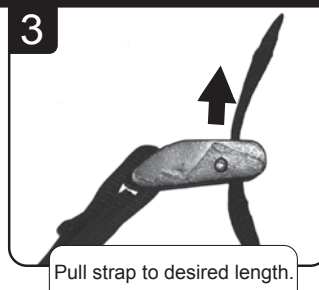
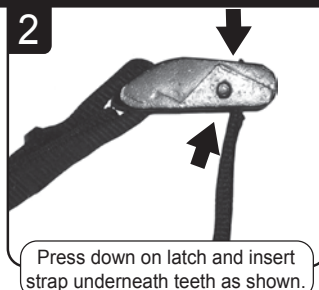
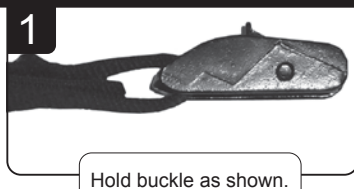


- 5** Attach the Suspension Relief Strap **E** to the vertical strap on the Harness **B** using the hook and loop strap attached to the Suspension Relief Strap **E**.



- 6** Wrap Climbing Belt **D** around the base of the tree making sure the strap is not twisted and pass through the climbing belt loops on the harness **B**. Secure the tree strap using the slide adjuster (See Slide Adjuster Instructions). As you ascend the tree, move the climbing up as you go to support your weight. Do the reverse to descend the tree.

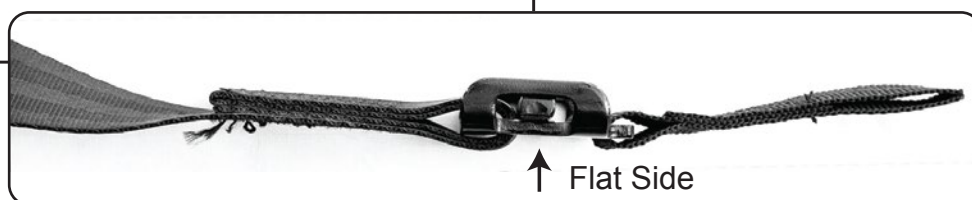
DETAILED BUCKLE AND STRAP INSTRUCTIONS





1

Insert tag end of Tree Strap **C** into the yoke loop of the Descender **A**. Make sure the flat side of the Slide Adjuster Buckle is facing to the front so the strap can be inserted properly.



↑ Flat Side

2

When you have arrived at the height where you want to hunt from, wrap the Tree Strap **C** around the tree **ONLY ONCE** making sure the strap is not twisted. Secure the tree strap using the slide adjuster (See Slide Adjuster Instructions). **DO NOT** attach the tree strap more than 25 feet above the ground!

2



3

Be sure the tree strap is above your head when you are seated in your treestand. Using the Carabiner **F** attach Descender loop to safety harness tether.

3

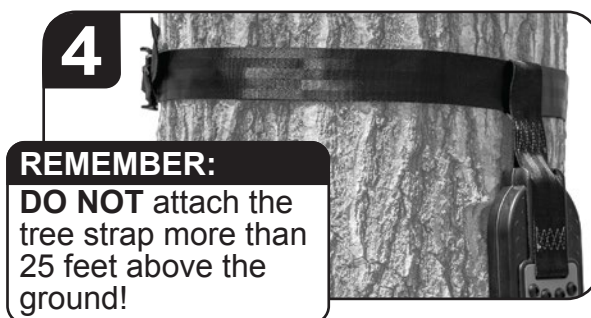
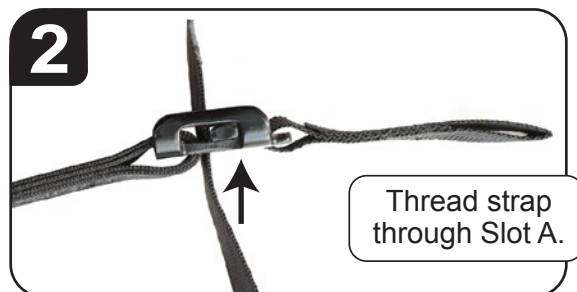
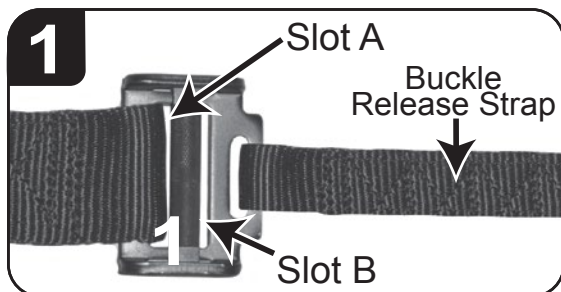


NOTE:

Place the Descender as high as possible while still allowing you to sit in your stand. Generally, this means about head-high when standing in your stand.

DO NOT attach the tree strap more than 25 feet above the ground! **NEVER** exceed total weight limit of 300 lbs. **DO NOT** use if your combined weight with all of your hunting gear & any accessories exceeds 300 lbs.





Suspension Relief Instructions

This Suspension Relief System (SRS) is to allow relief from a person's weight on the lower extremities if suspended in a harness. The device is used to **HELP** maintain circulation and prevent blood pooling in the legs.

The Suspension Relief System is designed to be used in conjunction with a Fall Arrest System.

Never use **SRS** without being attached to a tree by your Safety Harness.

DO NOT use **SRS** to assist in climbing a tree.

This device is to be used with your safety harness if a fall occurs.

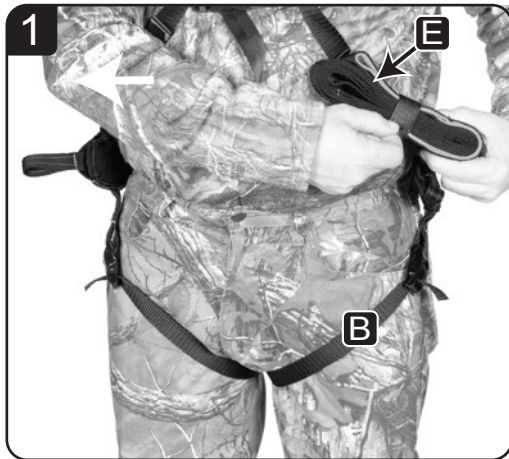
ALL users **MUST** have personal plan for escape/recovery if a fall occurs.

Hunt from the ground if escape or recovery is not possible.

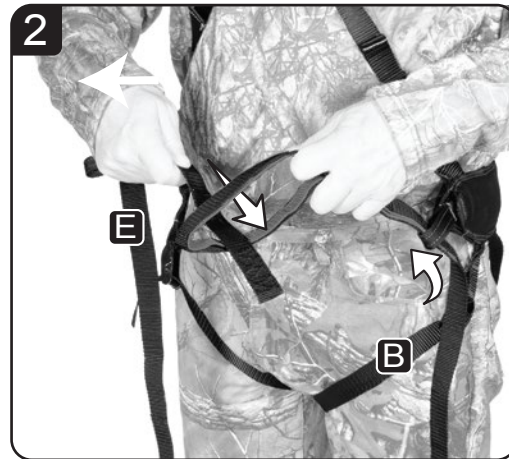
ALL users **MUST** know and understand how to use this device **BEFORE** ascending a tree.

PRACTICE using this device **BEFORE** ascending a tree.

Suspension Relief Instructions



1 If a fall takes place, **DO NOT PANIC**. Release the hook and loop strap that holds the SRD strap **E** to your Full-Body Harness **B**.



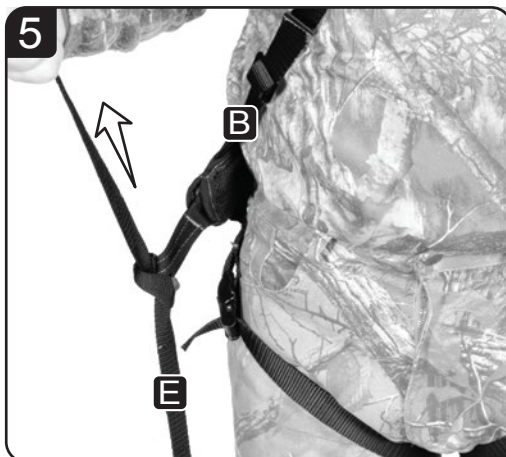
2 Insert the loop end of the SRD strap **E** through one of the climbing belt loops on the Full-Body Harness **B**. Insert the tag end of the SRD strap through the loop end of the SRD Strap **E**.



3 Pull the tag end of the SRD Strap **E** tight to the climbing belt loop on the Full Body Harness **B**.

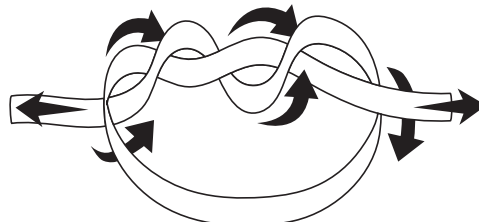


4 Insert the tag end of the SRD Strap **E** through the opposite climbing belt loop on the Full Body Harness **B**.

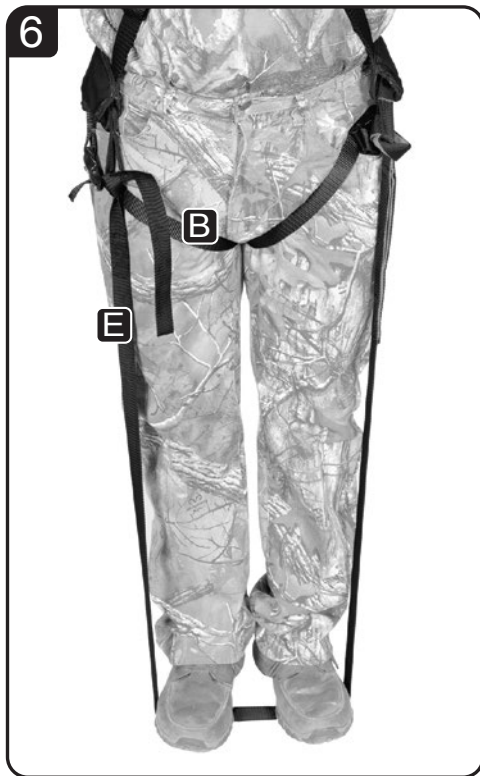


5 Secure the tag end of the SRD Strap **E** to the climbing belt loop by tying a double-overhand knot.

Double-Overhand Knot



Suspension Relief Instructions



Adjust the SRD Strap **E** so you can step into the loop and then stand up to relieve the pressure on your lower extremities. If the loop is too large for you to stand up, untie the double-overhand knot and adjust the loop size to make it smaller to fit your height.

6 If possible, climb back into your stand and then carefully climb back to ground level.

If you cannot reach your stand, remain calm and continue to stand in the SRD Strap loop until help arrives.

Carry this SRD Strap with you at all times. Failure to do so could cause serious injury or even death.

DO NOT PANIC
Remain calm and implement your practiced rescue, relief and recovery plan.

ATTENTION!

You must view an important safety video BEFORE using your treestand product. The video can be viewed online using your smart phone, tablet, laptop, desktop computer, smart TV and any other compatible device by visiting **www.standsafety.com/p6** & **www.standsafety.com/p10** or you can scan the QR code with your smart phone or other compatible device.

WATCH ONLINE

standsafety.com/p6



Scan these QR codes

standsafety.com/p10



WARNING

You must view the online safety video and read the manufacturer's product(s) assembly, set-up and use instructions in their entirety prior to attempting to use this product(s). Do not attempt to use or operate this product(s) in any manner if you have any questions regarding its assembly, set-up or use. Contact the manufacturer immediately with questions regarding the safe operation of this product(s). Failure to follow these instructions may result in serious injury or death!

If you do not have a smart phone, tablet, laptop, desktop computer, smart TV or any other compatible device, ask a friend or relative to borrow one or visit your local library to view the safety video. If you cannot view the online safety video by any means listed above, send a written request to receive a DVD version of the video at the address below. Make sure you include the treestand brand, model number, purchase date, your full name, mailing address, City, State and zip code.

IWS DVD Request
PO Box 25235
Salt Lake City, UT 84125-0235

Part #: PR-INSERT-RD for Rescue Devices (Descender)
Part #: PR-INSERT-HA for Aftermarket Harness (Protector)
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ATTENTION

**YOU MUST READ ALL WRITTEN INSTRUCTIONS
AND WATCH THIS SAFETY VIDEO BEFORE USING!**



WATCH THIS SAFETY VIDEO BEFORE USING!

Scan ➡



or Visit ➡

www.standsafety.com/p6

Scan the QR code with your smart phone, tablet or similar device.

OR

Type the website address into your web browser to view an important safety video before using this product.

HARNESSES SAFETY