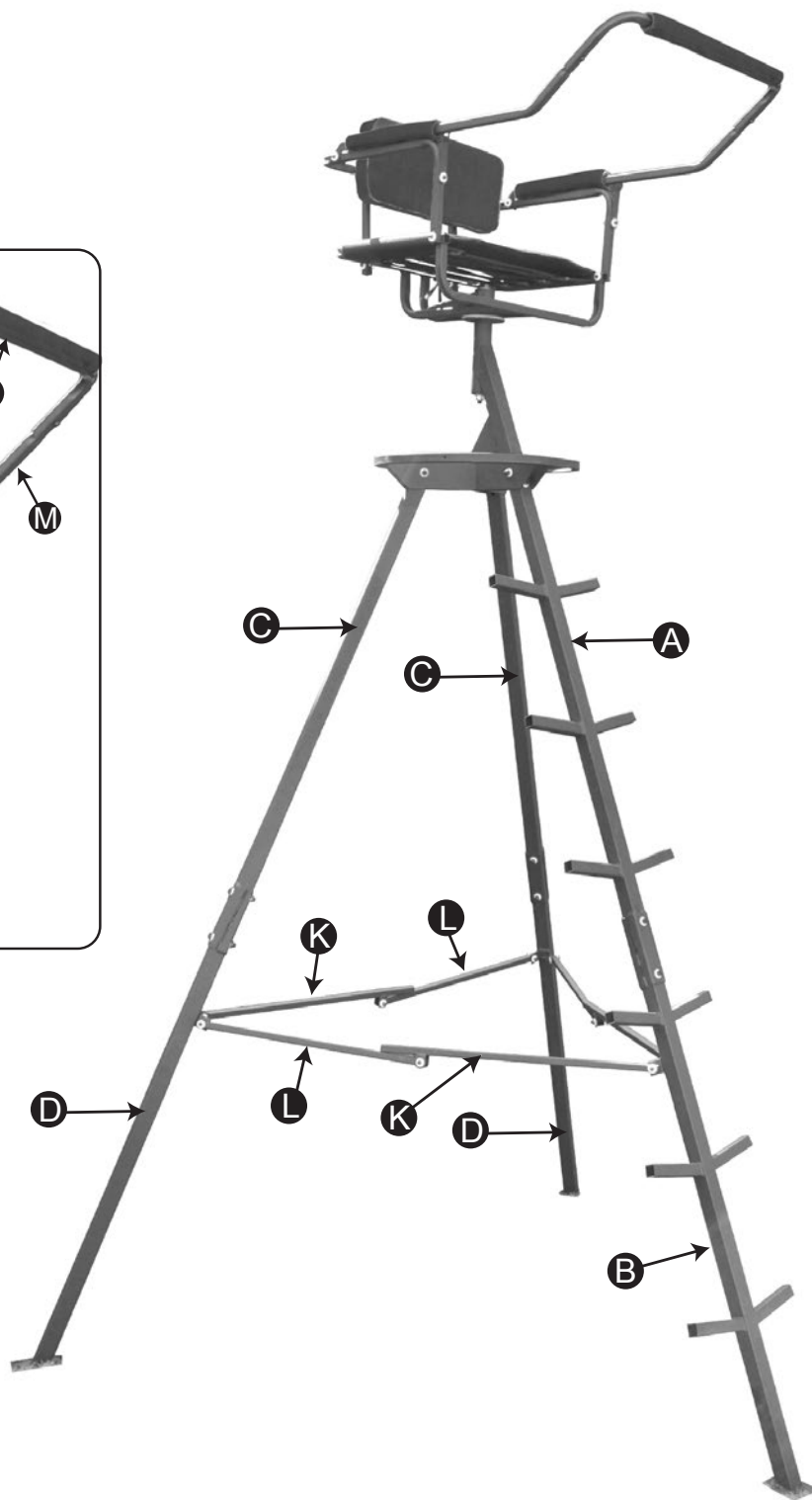
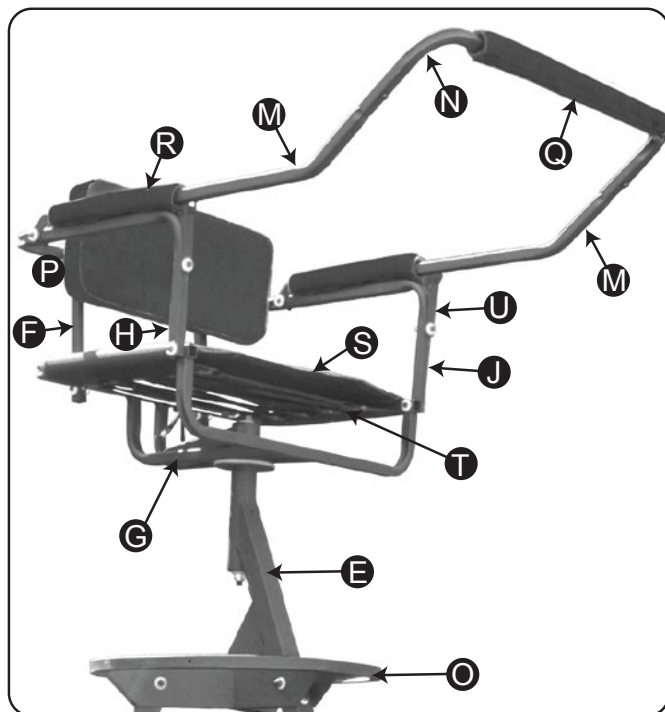


The Fly Pod 10' Portable Tripod Stand

MODEL: PVTS-10P

- Weight Limit: 300 lbs.
- Do Not Over Tighten Fasteners



Thank you very
much for choosing



We appreciate
your business!



WARNING

SAFETY MUST BE YOUR FIRST PRIORITY WITH THIS PRODUCT

Every year serious injury or death can occur from hunting related accidents. To ensure your safety, please **completely** read and follow this safety manual and all warning labels **before** assembling, installing or utilizing this product.

Do not use this product before fully understanding all safety warnings and instructions. If you have questions, are unsure about any information or need additional information concerning your product, contact our customer service department at 1-866-972-6168 or visit www.Primaltreestands.com. Keep and maintain this safety and instruction manual in a safe location for future reference.

TRIPOD SAFETY WARNINGS

Please read the following instruction manual and warning labels completely before utilizing this product. Failure to understand and execute the instructions and warnings may result in serious injury or death. In the event of an accident, have a plan for rescue, including the use of devices that may be easily reached while suspended.

ALWAYS read and understand all warnings and instructions including assembly, installation etc., before each use of this product. Failure to read and understand all warnings and instructions may result in serious injury or death. Contact a Customer Service Representative with any questions you may have.

NEVER exceed total weight limit of **300 lbs.** **DO NOT** use if your combined weight with all of your hunting gear and any accessories exceeds **300 lbs.** Use of tripod over the weight limit may result in serious injury or death.

DO NOT use this tripod while under the influence of alcohol, medication or any illegal substances. Use of tripod while under the influence of any of these substances may result in serious injury or death.

NEVER use this tripod during inclement weather. **DO NOT** use this tripod during thunderstorms, snowstorms, hurricanes, tornadoes or any other weather conditions that include (but are not limited to) lightning, icy conditions, or high winds that could create slippery or dangerous situations. End your hunt and return to the ground if inclement weather conditions arise.

NEVER use this tripod if you are feeling ill, nauseous, dizzy or if you have a prior condition that could cause a problem. e.g., heart condition, joints that lock-up spinal fusions, etc., or if you are not well rested and alert. Physical ailments can reduce your ability to safely install, utilize, and remove your treestand. Please consult a physician prior to use.

NEVER use this tripod if you have a history of health problems such as (but are not limited to) heart problems, back problems, high blood pressure, impaired vision, equilibrium impairments, are afraid of heights, have been advised by a doctor or physician not to climb. If you are not physically fit, well rested, and alert, or if you have any other physical or mental condition that would impair your ability to properly use this treestand.

NEVER jump or bounce on the tripod's platform or ladder sections. Instead, step firmly on the first rung of the bottom ladder section to set the ladder into the ground before proceeding to climb the ladder.

NEVER transport any of your equipment with yourself while ascending or descending the ladder. You will need to have two hands free during ascending and descending for safety. Use a haul line to pull up your firearm (unloaded, chamber opened with safety lock engaged, barrel facing towards the ground), bows, arrows, knives or any other equipment to your tripod once you have reached your desired hunting height. Prior to descending, lower your equipment on the opposite side of the tripod from which you are climbing. Make sure that the unloaded firearm's safety lock is engaged and the gun barrel is pointing towards the ground.

ALWAYS hunt with a plan and a buddy. Before you leave home, let others know your exact location, when you plan to return and who is with you.

ALWAYS carry emergency signal devices such as a cell phone, walkie-talkie, whistle, signal flare, PLD (personal location device) and flashlight with you at all times and within reach even while you are suspended in your harness. Watch for changing weather conditions. In the event of an accident, remain calm and seek help immediately.

ALWAYS inspect the tripod for signs of wear or damage **BEFORE** each use. Also inspect to ensure that nuts and bolts are secure. Destroy all products that cannot be repaired by the manufacturer. Contact a Customer Service Representative for replacement parts.

NEVER modify your tripod in any way by making repairs, replacing parts, or altering, adding or attaching anything to it except if explicitly authorized in writing by the manufacturer. Improper installation or adjustment may cause serious injury or death. Remove all contents from box. Inspect for any damaged or missing parts. If any parts are missing or damaged, you must only use certified replacement parts. Using any other replacement parts will void product warranty. **THERE ARE NO EXTRA PARTS.** All parts **MUST** be used to ensure the safety of you and your stand. If you think parts are missing or damaged, **STOP IMMEDIATELY** and contact our Customer Service Department. Using the tripod with missing or damaged parts may result in serious injury or death. **DO NOT** return this product to the retailer. Contact a Customer Service Representative if you have any missing, damaged or extra parts.

ALWAYS keep instructions in a safe place and review before each use. It is the responsibility of the tripod owner to furnish the complete instructions to anyone who borrows or purchases the treestand from you.

TRIPOD SAFETY WARNINGS

NEVER use this tripod for any use other than hunting.

NEVER use this tripod for trimming trees.

NEVER fall asleep in your stand as you may fall out resulting in serious injury or death.

ALWAYS be sure to retighten all bolts **BEFORE** each new use of this tripod.

ALWAYS have a minimum of three people present when installing or removing this tripod.

NEVER adjust your stand while in use.

ALWAYS inspect every ladder section connection every time you use the stand before you leave the ground. If ladder sections are separating, with the help of at least two other people, lower the stand to the ground, make adjustments, and reinstall.

ALWAYS check the ground below the tripod to make sure it is firm and level. Sloping ground or uneven terrain (one side of a rock or root) can cause your tripod to tilt or shift.

ALWAYS maintain three points of contact when climbing the tripod. (Two feet and one hand **or** one foot and two hands.)

DO NOT leave your tripod outside since weather or animals may cause damage. It must be stored inside when not in use.

NEVER wear jewelry or loose fitting clothing, which can cause hazardous conditions. Clothing may be caught in your equipment and cause you to fall. You must always wear non-slip or rubber boots. Shoelaces must be tucked into your boots. Rings and necklaces **MUST NOT** be worn.

NEVER use this tripod with a second person. The tripod is designed for use by **ONE** person.

NEVER let children use this tripod without adult supervision. This tripod is not a toy. No one under the age of 18 should attempt to use this product without direct adult supervision.

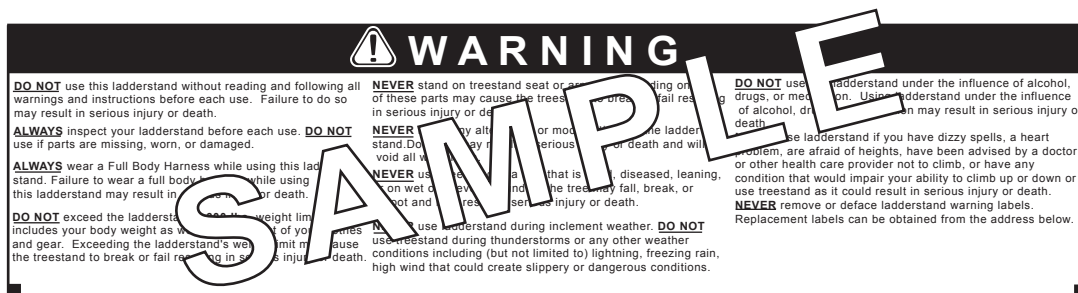
DO NOT use this tripod if any nuts or bolts or parts are loose, bent, or crooked.

ALWAYS lean **forward towards the ladder** as you climb. **NEVER** lean out from the tripod for any reason.

Be aware that falls can occur at anytime after leaving the ground.

NEVER remove any safety warning stickers from this product.

Safety must be your first priority during the use of this product.

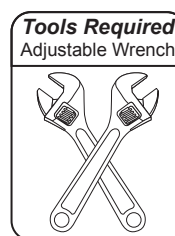
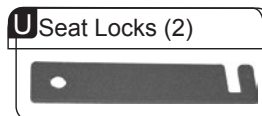
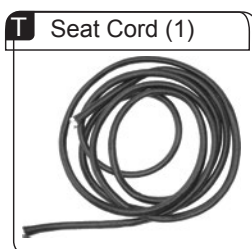
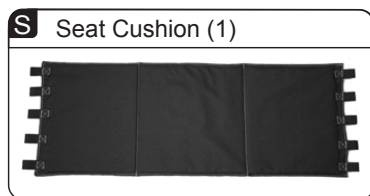
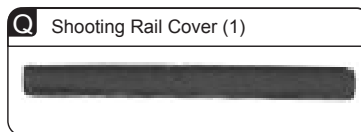
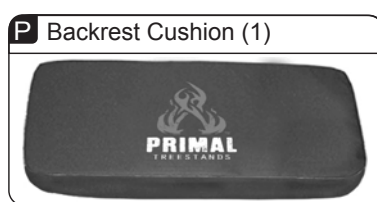
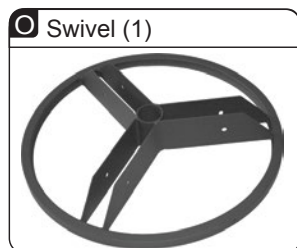
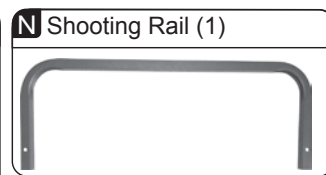
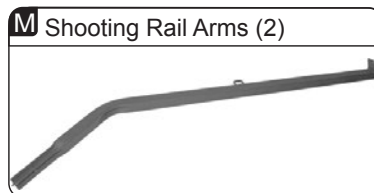
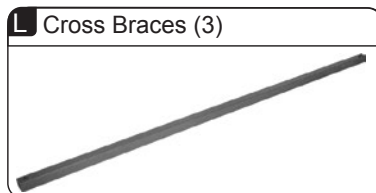
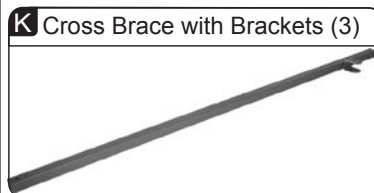
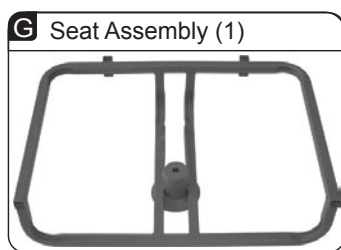
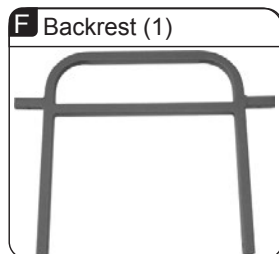
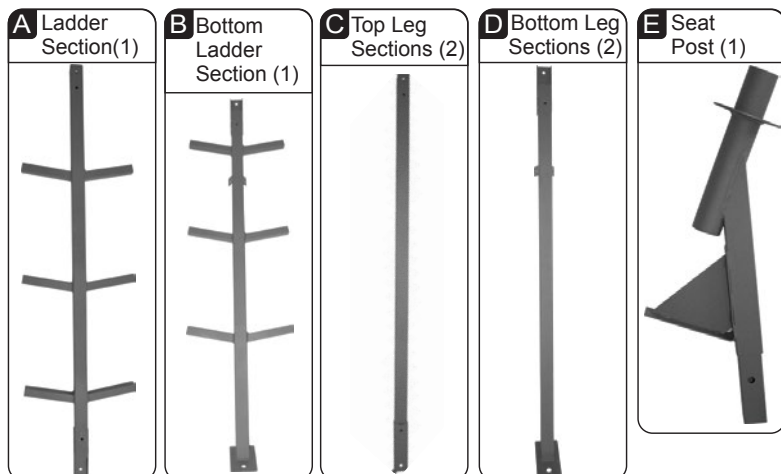




The Fly Pod 10' Portable Tripod Stand

MODEL: PVTS-10P

- Weight Limit: 300 lbs.
- Do Not Over Tighten Fasteners



PARTS LIST

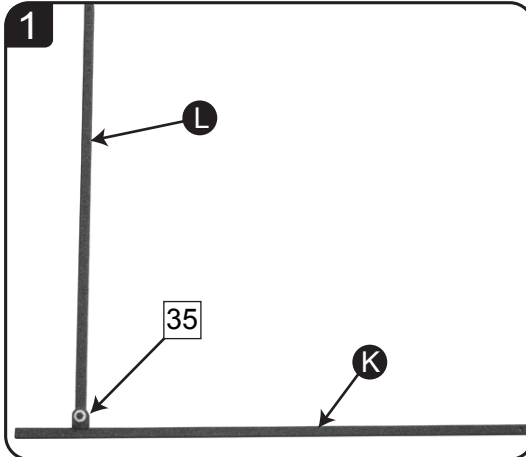
A	1	Ladder Section.....	Part # PLS-630
B	1	Bottom Ladder Section.....	Part # PLS-635
C	2	Top Leg Sections.....	Part # PTL-630
D	2	Bottom Leg Sections.....	Part # PBL-630
E	1	Seat Post.....	Part # PSP-630
F	1	Backrest.....	Part # PBR-630
G	1	Seat Assembly.....	Part # PSA-630
H	1	Right Side Armrest.....	Part # PRA-630
J	1	Left Side Armrest.....	Part # PLA-630
K	3	Cross Brace with brackets.....	Part # PCB-630
L	3	Cross Braces.....	Part # PCB-631
M	2	Shooting Rail Arms.....	Part # PSRA-630
N	1	Shooting Rail.....	Part # PSR-630
O	1	Swivel.....	Part # PSV-630
P	1	Backrest Cushion.....	Part # PBC-630
Q	1	Shooting Rail Cover.....	Part # PPSC-300
R	2	Armrest Covers.....	Part # PPAC-300
S	1	Seat Cushion.....	Part # PSC-630
T	1	Seat Cord.....	Part # PC-630

HARDWARE BOX P/N 10PH

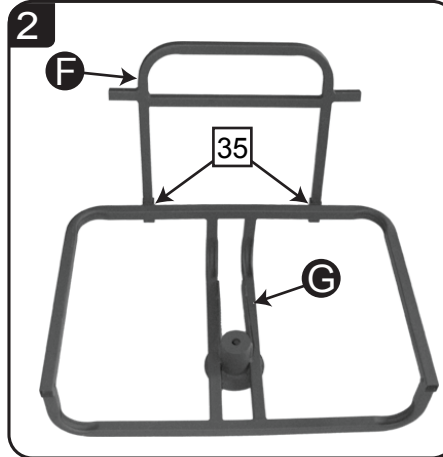
U	2	Seat Locks.....	Part # PCB-635
V	3	Ground Stakes.....	Part # PAP-600
16	1	M12x265mm Bolt.....	Part# 16265
60	9	M8x60mm Bolt.....	Part# 1260
50	2	M8x50mm Bolt.....	Part# 1250
50	2	M6x50mm Bolt.....	Part# 1050
40	2	M6x40mm Bolt with spacers.....	Part# 1040s
35	13	M6x35mm Bolt.....	Part# 1035
38	2	M6x35mm Bolt with 3 washers.....	Part# 1038
25	2	M6x25mm Bolt.....	Part# 1025

ALL PHOTOS TAKEN FROM FRONT VIEW UNLESS OTHERWISE NOTED

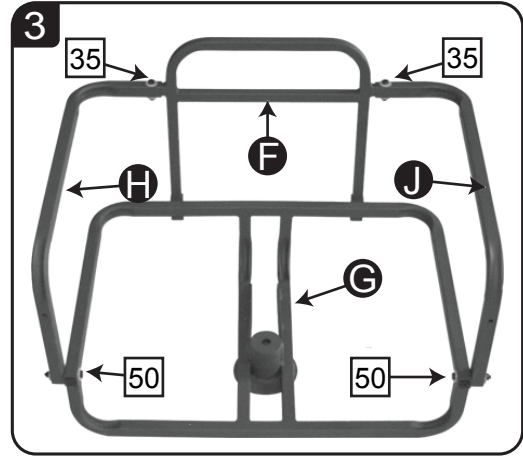
Remove all contents from packaging and make sure all parts are present before attempting to assemble. Tighten all bolt connections by hand first and then when fully assembled, go back and tighten with a wrench.



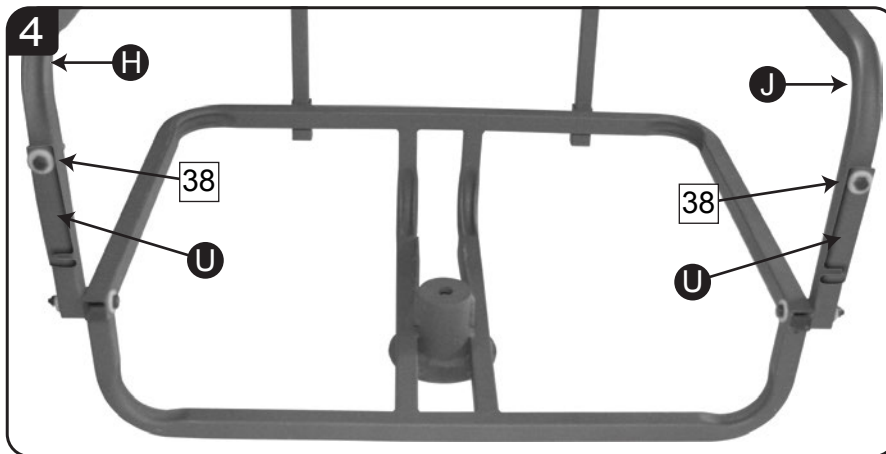
1 Assemble each Cross Brace **L** to each Cross Brace with Bracket **K** using **1-M6x35mm Bolt 35**. Set aside for future use.



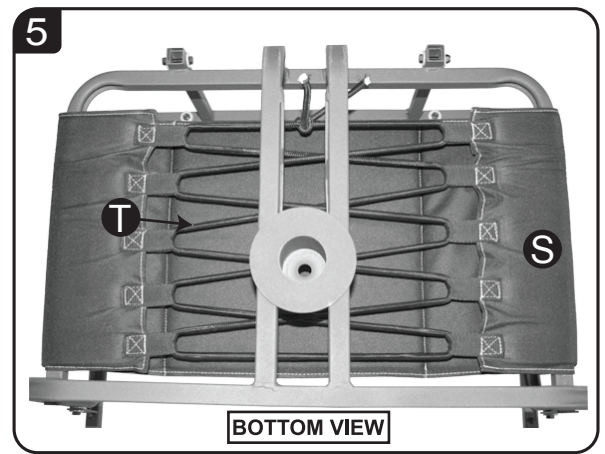
2 Insert Backrest **F** into brackets at the rear of Seat Assembly **G**. Use **1-M6x35mm Bolt 35** on each side.



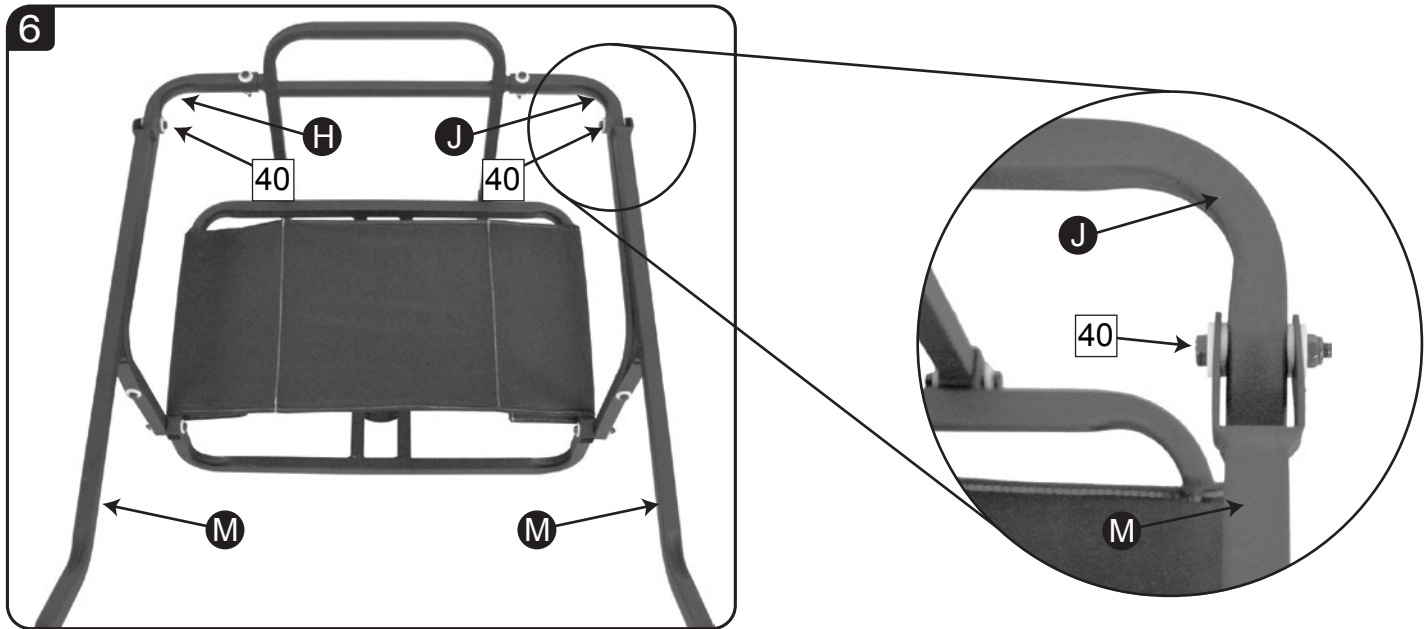
3 Insert Right Side Armrest **H** into Backrest **F** using **1-M6x35mm Bolt 35** on each side.
Attach the front of Right Side Armrest **H** to Seat Assembly **G** with **1-M6x50mm Bolt 50**. Repeat for Left Side Armrest **J**.



4 Attach Lock **U** to the front of each Armrest **H** and **J** using **2-M6x35mm Bolts with 3 washers 38**.



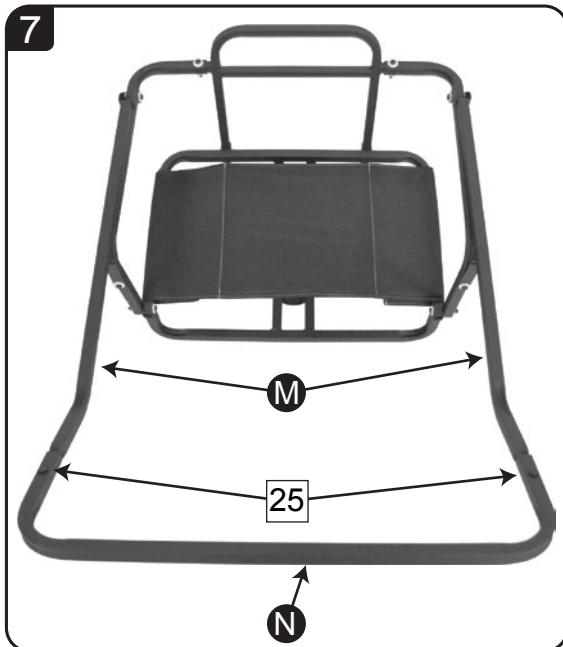
5 Place Seat Cushion **S** across the top of Seat Assembly **G**. Turn the Seat Assembly upside down.
Using Seat Cord **T**, lace Seat Cushion **S** to Seat Assembly **G**. Tie the cord in a knot.



6

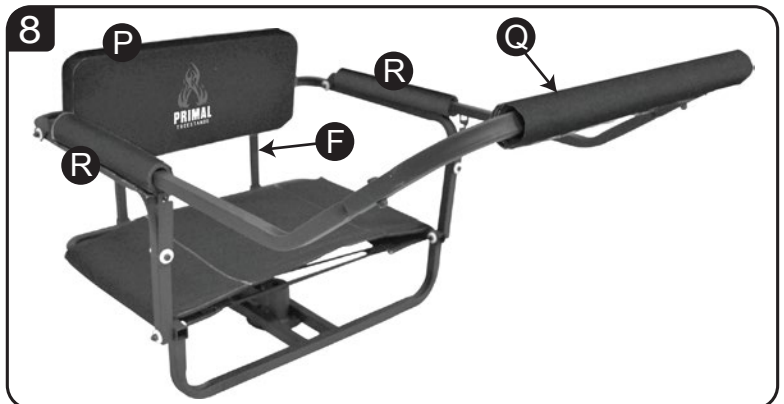
Attach Shooting Rail Arm **M** to Left and Right Armrest **H** and **J** using **1-M6x40mm Bolt with spacers 40** for each side.

Make sure that the bend in each arm is pointing up.



7

Attach Shooting Rail **N** to Shooting Rail Arms **M** using **2-M6x25mm Bolts 25**.



8

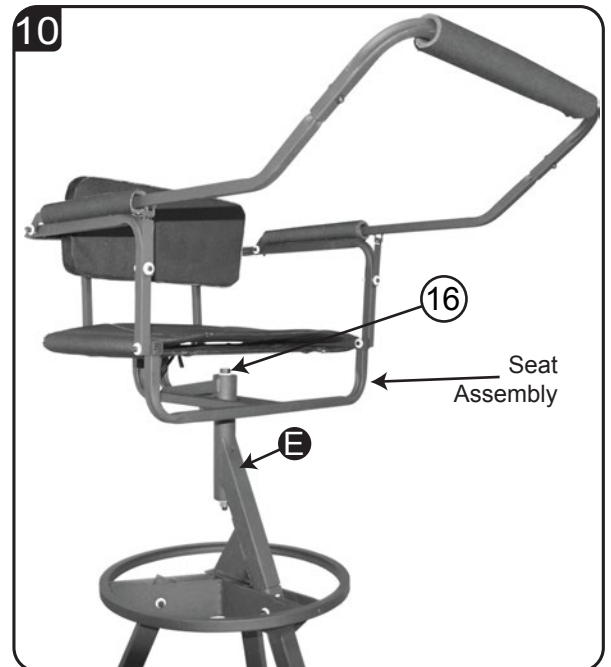
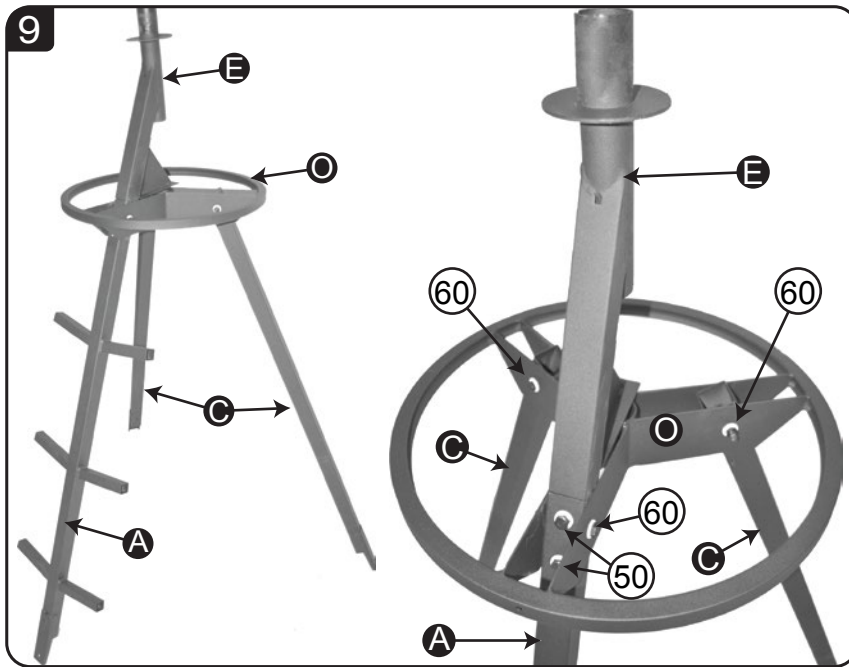
Attach Backrest Cushion **P** to Backrest **F**.

Attach Shooting Rail Cover **Q** to Shooting Rail **N**.

Attach Armrest Covers **R** to Shooting Rail Arms **M**.

Set aside for future use.

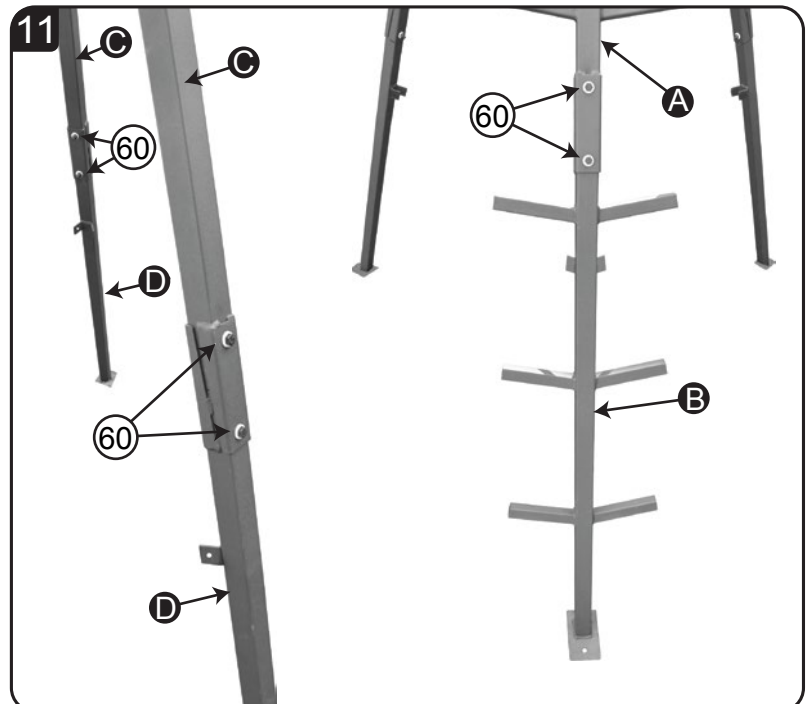
WITH THE HELP OF AT LEAST TWO OTHER PEOPLE, STAND THE TRIPOD UPRIGHT

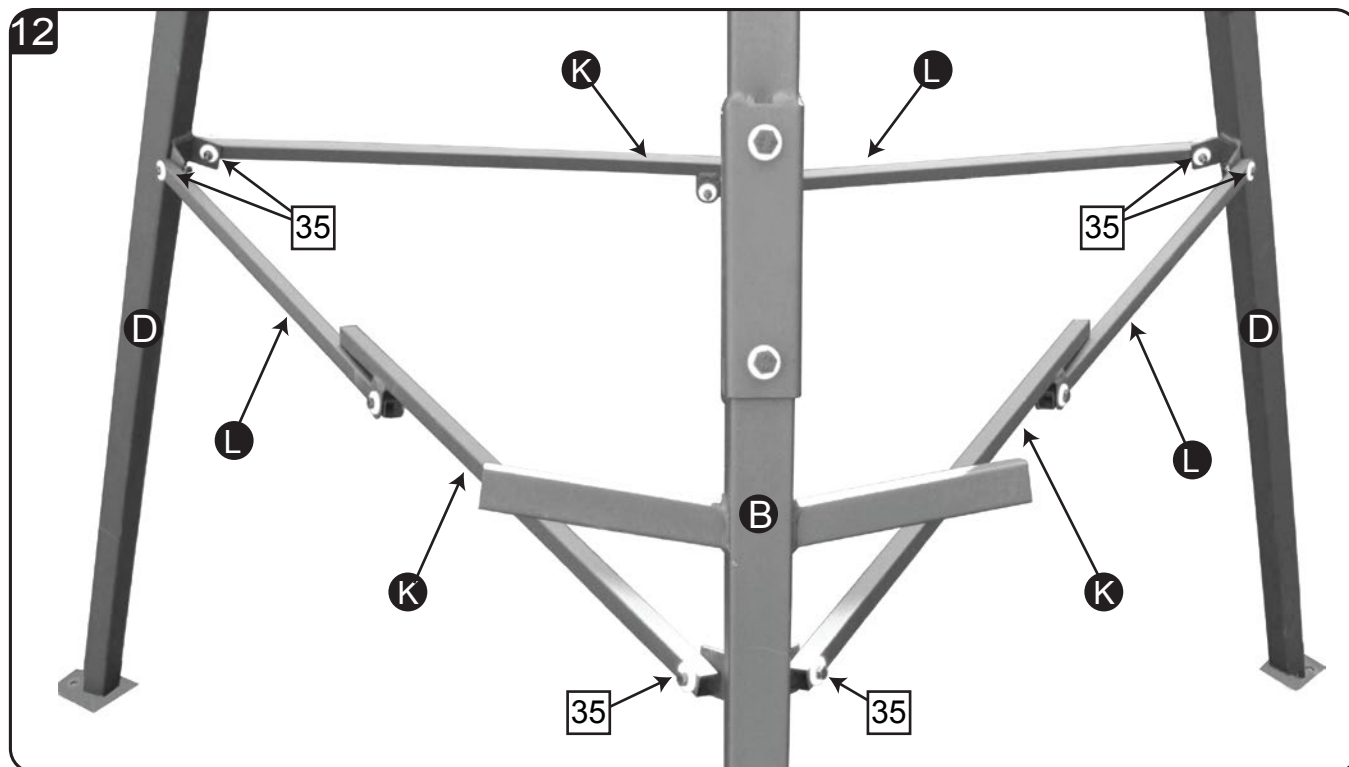


9 Attach each Top Leg Section (C) to the inside of Swivel (O) using **1-M8x60mm Bolt (60)** on each. Then insert Ladder Section (A) into the remaining position of Swivel (O). Slide Seat Post (E) over the top of Ladder Section (A). Insert **2-M8x50mm Bolt (50)** through Ladder Section and Seat Post. Use **1-M8x60mm Bolt (60)** to attach assembled Ladder Section to Swivel (O).

10 Slide Seat Assembly over the Seat Post (E). Attach the Seat Assembly by inserting **1-M12X265mm Bolt (16)** through the center of the Seat Assembly and through the Seat Post.

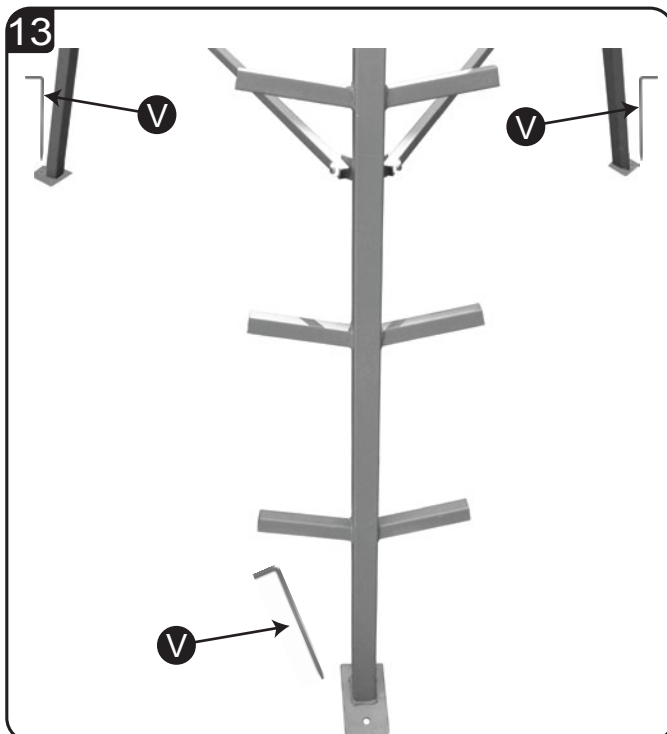
11 Attach Bottom Leg Section (D) to Top Leg Section (C) using **2-M8x60mm Bolts (60)** on each. Attach Bottom Ladder Section (B) to Ladder Section (A) using **2-M8x60mm Bolts (60)**. **Make sure that the brackets of the leg sections and ladder section are facing towards the inside of the stand.**





12

Attach Assembled Cross Braces to the outside of each bracket on Leg Sections **D** and Bottom Ladder Section **B** using **1-M6x35mm Bolt** **35** at each point.



13

Insert Ground Stake **V** through hole on foot of each leg when the stand is in the desired position.

14

Now that assembly is complete, go back and tighten all of the bolts with a wrench. Be careful not to overtighten the bolts.



WARNING

Failure to follow all warnings listed below could result in serious injury or death.

DO NOT use this tripod without reading and following all warnings and instructions before each use. Failure to do so may result in serious injury or death.

ALWAYS inspect your tripod before each use and **DO NOT** use if parts are missing, worn, or damaged.

DO NOT exceed the tripod's **300 lbs.** weight limit, which includes your body weight as well as the weight of your clothes and gear. Exceeding the tripod's weight limit may cause the tripod to break or fail resulting in serious injury or death.

NEVER stand on tripod seat, footrest, armrest, or shooting rail. Standing on any of these parts may cause the tripod to break or fail resulting in serious injury or death.

NEVER make any alterations or modifications to the tripod. Doing so may result in serious injury or death and void all warranties.

NEVER use tripod during inclement weather. **DO NOT** use tripod during thunderstorms or any other weather conditions that include (but not limited to) lightning, freezing rain, high winds that could create slippery or dangerous conditions.

DO NOT use this tripod under the influence of alcohol, illegal substances or medication. Using tripod under the influence of alcohol, illegal substances or medication may result in serious injury or death.

NEVER use tripod if you have dizzy spells, a heart problem, are afraid of heights, have been advised by a doctor or other health care provider not to climb, or have any condition that would impair your ability to climb up or down or use tripod as it could result in serious injury or death.

NEVER remove or deface tripod warning labels. Replacement labels can be obtained from the address below.

Manufactured in the year 2020 Primal Vantage Company Inc. 2407 W. Euclid Ave., Littleton, CO 80120 1-866-972-6168

