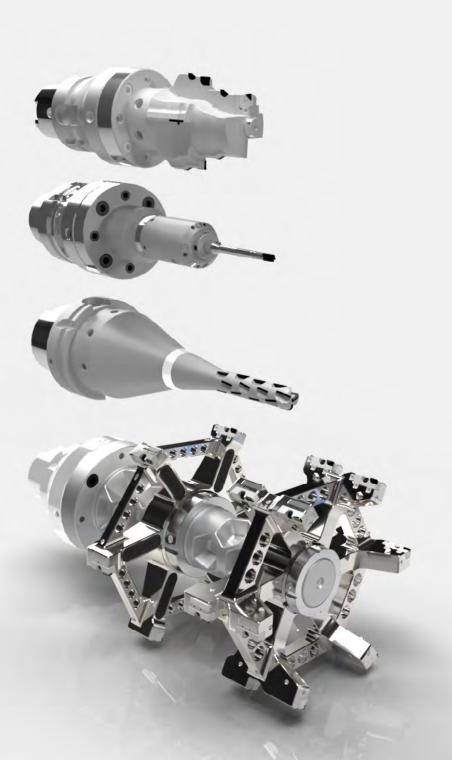


#### PREZISS TOOLS

#### 2020

#### **CUSTOMIZED ADVANCED CUTTING TOOLS**

-fine boring
-reaming
-drilling
-milling
-threading







#### Precision cutting tools













# Turbo compressor.

The full machining process of turbo-compressors with PCD tools.

Turbine housing machining process with PCD fine reamers + grooved coupling sleeve processed by a special PCD interpolating milling cutter.





## Cylinder heads.

Complete machining process of Aluminum cylinder heads.





High precision PCD drilling and fine boring for rough and finishing operations of aluminum cylinder heads. Fully developed solutions for Parent bore, Valve seat & guide, tappet tools, cam bore pilot and line boring tools, sparkplug, etc.....





## Gearbox & Transitation



PREZISS





PCD high precision milling & fine boring tools with multiple tool combinations for an effective machining process...



### High performance circular milling solutions.

Big range of multiple solutions for side, face and profile circular milling applications with High Performance PCD tools.



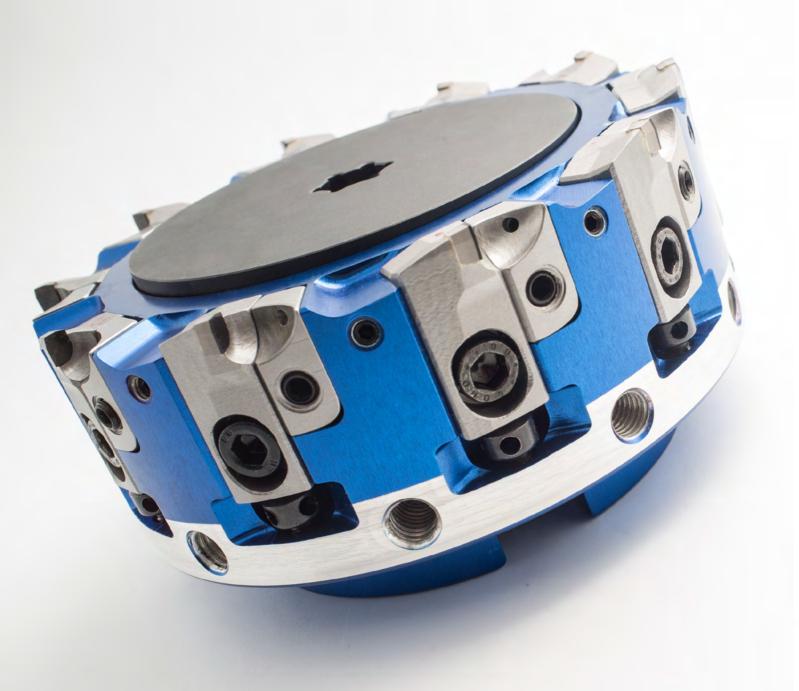


Circular HP milling cutters.









# Face milling.

Brazed & cartridge HP face milling heads.

Fine adjusting for PCD cartridge milling heads and brazed PCD milling head solutions for extremely high feeds.





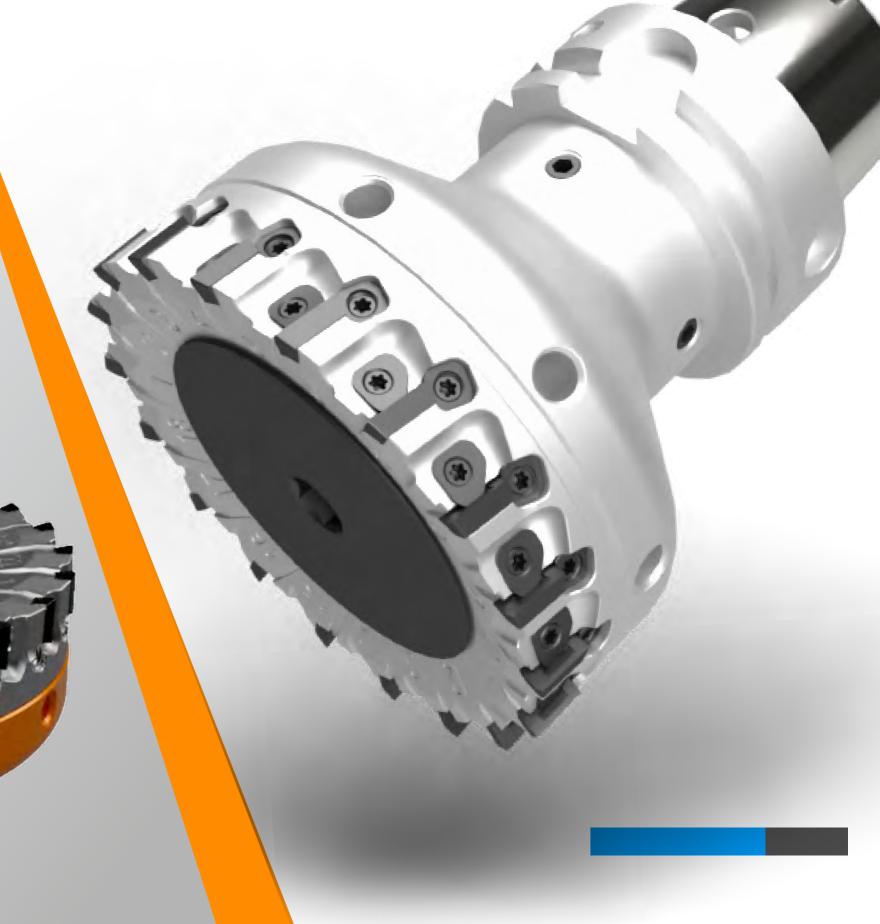
### **K**MILL

#### PREZISS (

### Face mill.

A new concept in direct blade clamping HP face milling heads.

HP face milling heads with fine full face PCD blade adjustment, the new face mills concept designed to achieve more efficientcy in handling due to its friendly use clamping and adjustment system and high performance during working operations. milling head solutions for extremely high feeds.





#### KINETIC

#### Based on the K-Mill system, Preziss presents a new cutter with interchangeable inserts.

The KINETIC achieves, at least, the same performance as the traditional braze welded cutters, improving two aspects that the customer appreciates:

- Using interchangeable inserts, the cost of regeneration is minimized. Furthermore, the inserts are reversible.
- The axial adjustment of the front inserts guarantees a optimal finish and prolongs tool life.







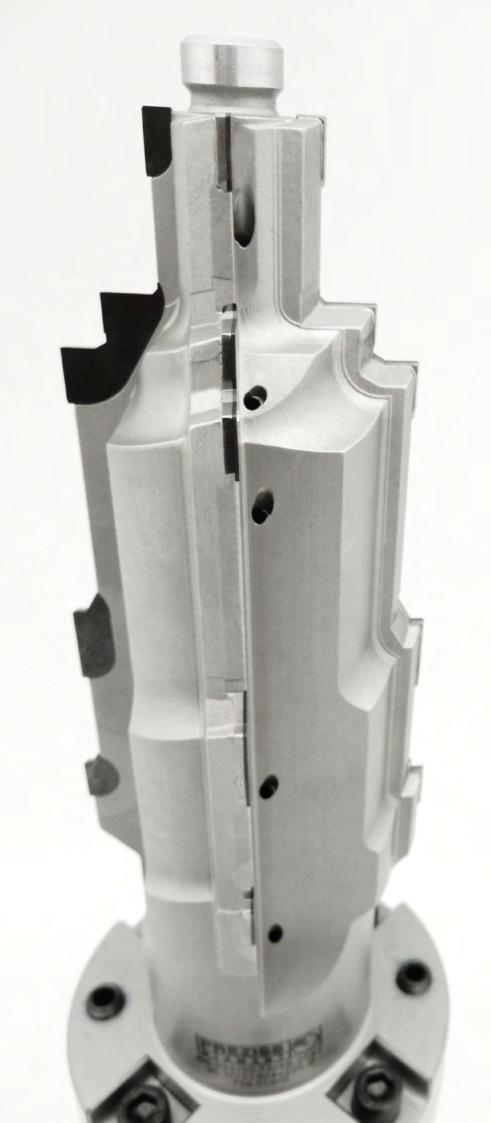
# ISO \_ Element tools. Crankshaft.

### Special precision boring tools with ISO elements.

Flexible precision boring systems with fixed and sliding elements in special applications in aluminum, grey cast Iron, steel, ....







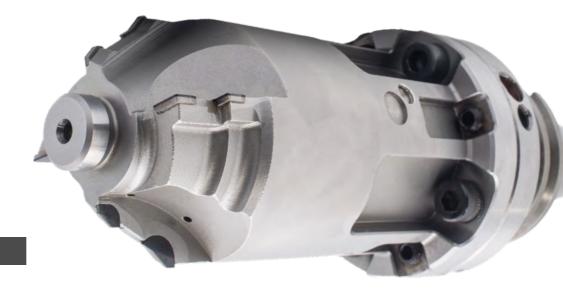


# PCD fine boring.

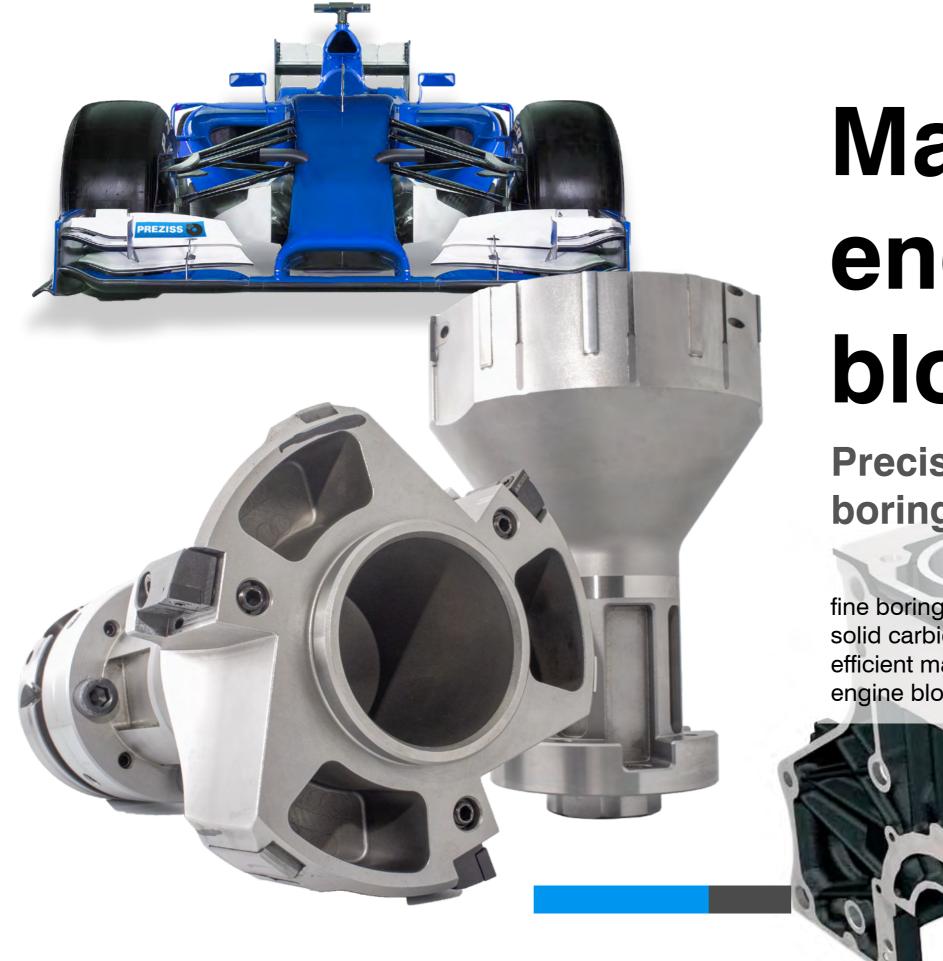
Precision PCD fine boring tool solutions.

All kind of special boring and reaming tools, with different stepped solutions and combinations for processing precision holes.









Machining engine blocks.

Precision fine boring tools.

fine boring tools, PCD and solid carbide tools for the efficient machining aluminum engine blocks and cast iron.





## Flex-ream Hybrid-ream

### High precision Flexible reamers.

Modular reaming system with micro adjustable & replaceable inserts in assorted materials:

**PCD** 

Carbide

Coated carbide

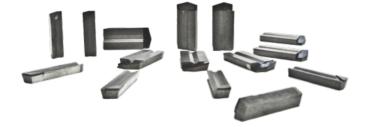
Cermet

**CBN** 



Flex reamer system











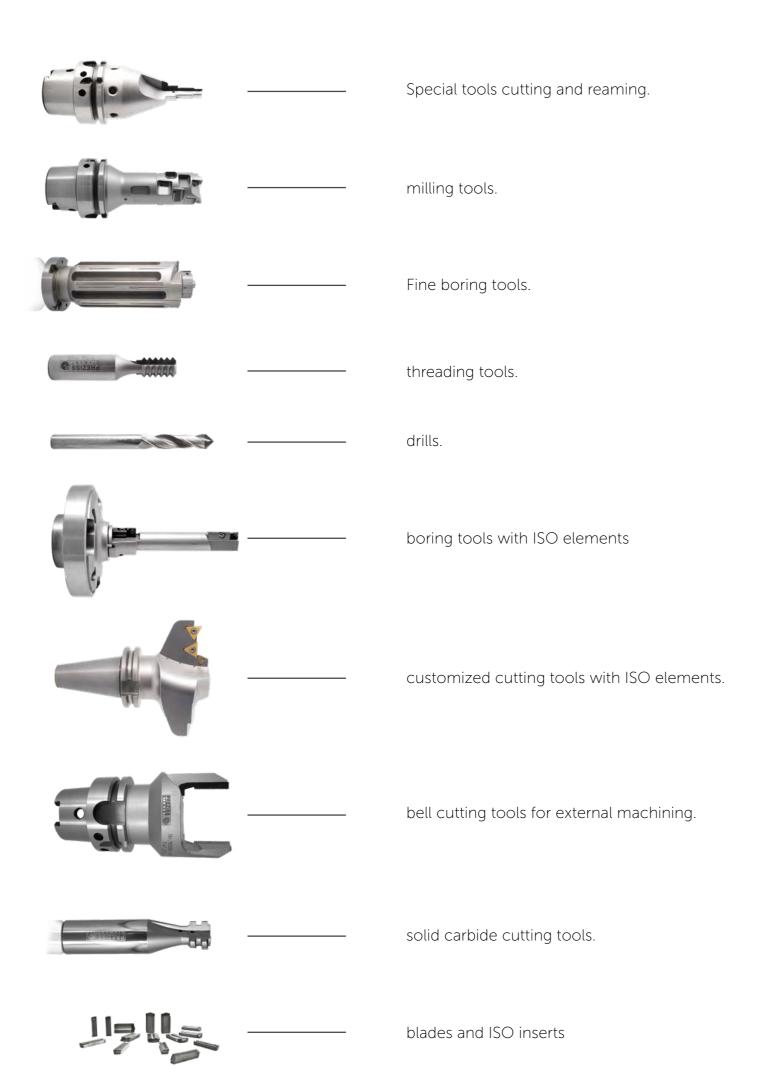
#### Small Ø PCD reamers.

Small diameter PCD reamers, from Ø3.0mm to Ø10mm diameter range with 4 and 10 flutes.
High performance PCD reamers now also available for small diameter holes.

New technologies deliver enhanced performance, improved efficiency and higher productivity.

Ø3mm a Ø10mm Z=4 a Z=10





# tool families and groups.

Machining systems depending on application.



tooling systems.



\_\_\_\_\_ face milling cutters.



turning tools.



cutting tools for grooving.



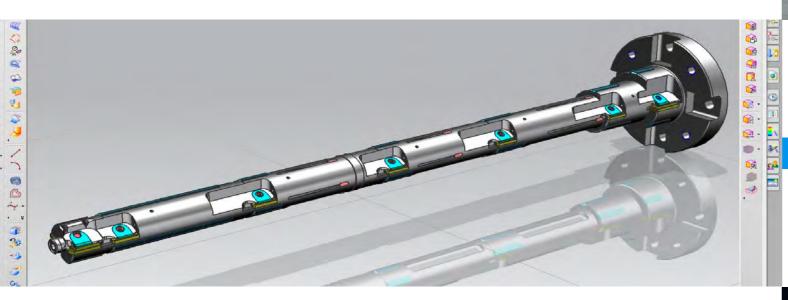
### Aerospace.







Process engineering and project development.



Design of customized solutions with PCD, Carbide & advanced materials.

C+0 FMAX
RESET STAY
ACION: DESBASTE\_ABIERTO)
ALL 120 Z
EF 45

Fast and agile after-sale service.



Repair & resharpening of precision tools.







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