

## **Developers of Custom CPP Film Products**

# RP423BX Performance Coextruded CPP Film Series

## **General Description**

The RP423BX series of CPP films is a tough, 2-side sealable, coextruded film with excellent heat resistance and low temperature impact strength to  $-10^{\circ}$ C. This CPP material is formulated with slip to promote downstream processing and is primarily intended as a sealant layer in laminations for retort food pouches and frozen food packaging applications including freezer-to-microwave. Available in clear and white-tint versions.

### TYPICAL PHYSICAL PROPERTIES (2.5MIL FILM)

PROPERTY		Units	ASTM Test#	Typical Value
Haze		%	D1003	na
Gloss		45 <sup>0</sup>	D2457	na
Transmittance		%		43
Ultimate Tensile	MD TD	psi	D882	6,800 6,300
Ultimate Elongation	MD TD	%	D882	750 600
Secant Modulus	MD TD	psi	D882	88,000 85,000
Coefficient Of Friction		gms	D1894	UT: <0.35
Yield	RP423BX RP423BXW	in²/lb		12,320 11,900

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### RP423BXW White tint version

#### **Regulatory Compliance**

- FDA 21 CFR 177.1520
(a)3(i), (b), (c)3.1a, (c)3.2a including food cooking applications under conditions of use A through H described in Table 2 of 21 CFR 176.170 (c).

### **Typical Film Structure**

Sealant Layer A (10%)



Sealant Layer B (10%)

Sealant Layer A = Low SIT PP Resin Sealant Layer B = Low SIT PP Resin Core Layer = HECO PP Resin + Food Grade White Additive