

# **Analysis of Geocomposite Drainage Layers (GDLs) for Landfills and Ponds**

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# What are Geocomposite Drainage Layers?

## Multiple Terms:

- **Geocomposite drainage nets (GDNs)**
- **Composite drainage nets (CDNs)**
- **Geosynthetic drainage composites (GDCs)**
- **Geocomposites**
  
- **Define Geocomposite (ASTM D4439 – Standard Terminology for Geosynthetics)**
- **geocomposite, *n***—a product composed of two or more materials, at least one of which is a geosynthetic.

# Objectives of this Webinar

- Description of CDNs
- Manufacturing
- Importance of understanding deployment (layout)
- Landfill Closure Design
  - Daylighting CDN through the cover soil layer
  - Improper anchor trench design (closure toe-of-slope)
- Attachment to pipes
- Use in sumps
- ~~Handling and Storage~~
- Installation
  - Repairs

# Design Calculations

## **Leachate Collection Systems Design & Management I**

Presented by Bob Mackey, P.E., BCEE,  
Principal Engineer at S2L, Inc.  
August 12, 2021

## **Design of Leachate Collection Systems Part II**

Presented by Bob Mackey, PE, BCEE, Principal  
Engineer at S2L, Inc.  
March 29, 2022





# Special Thank You to:

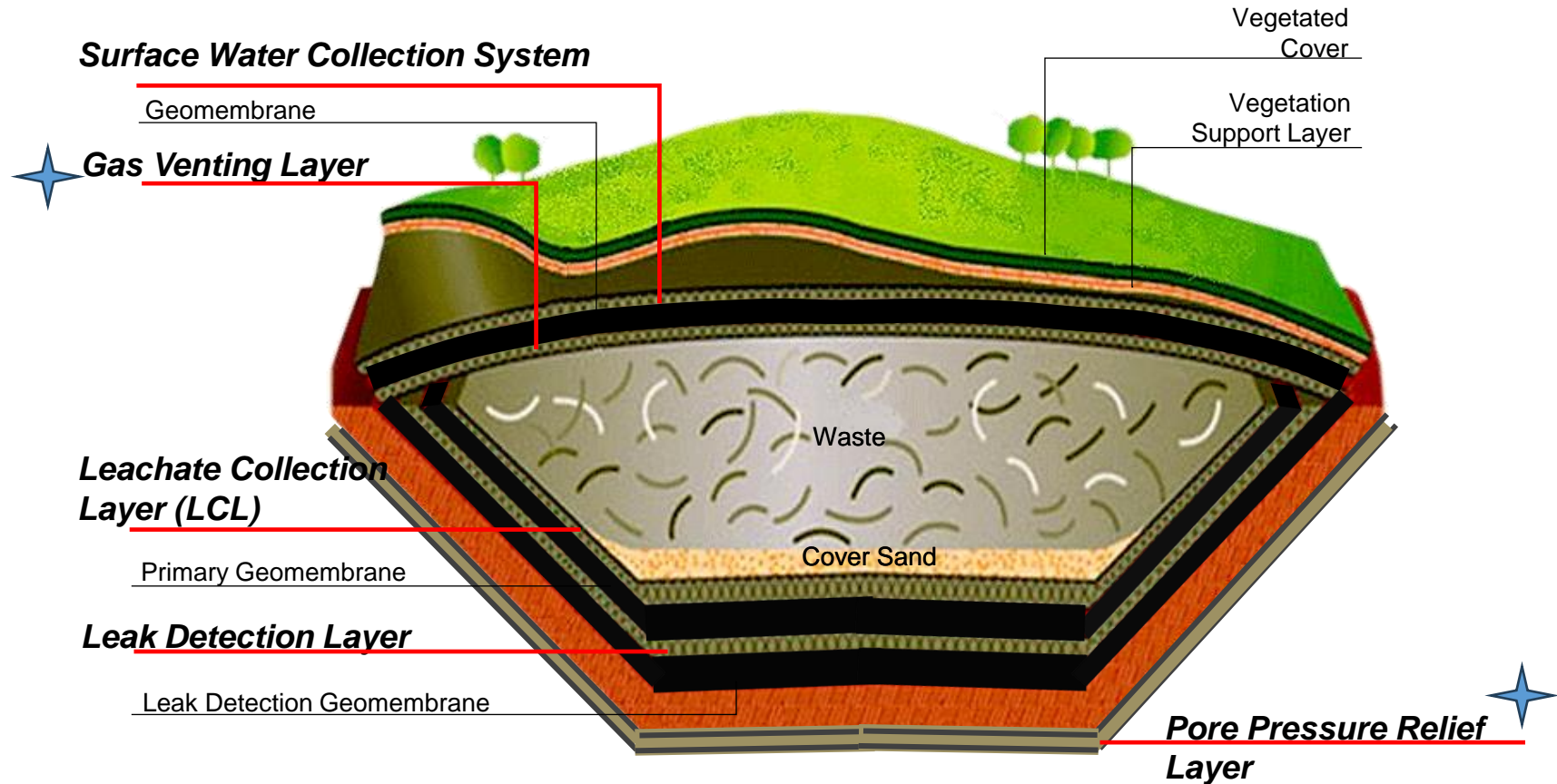
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*“Designing Geocomposites Drains in Leachate Collection Layers and Double Lining Systems”, Sardinia 2021*

# Typical Landfill Cross-Section



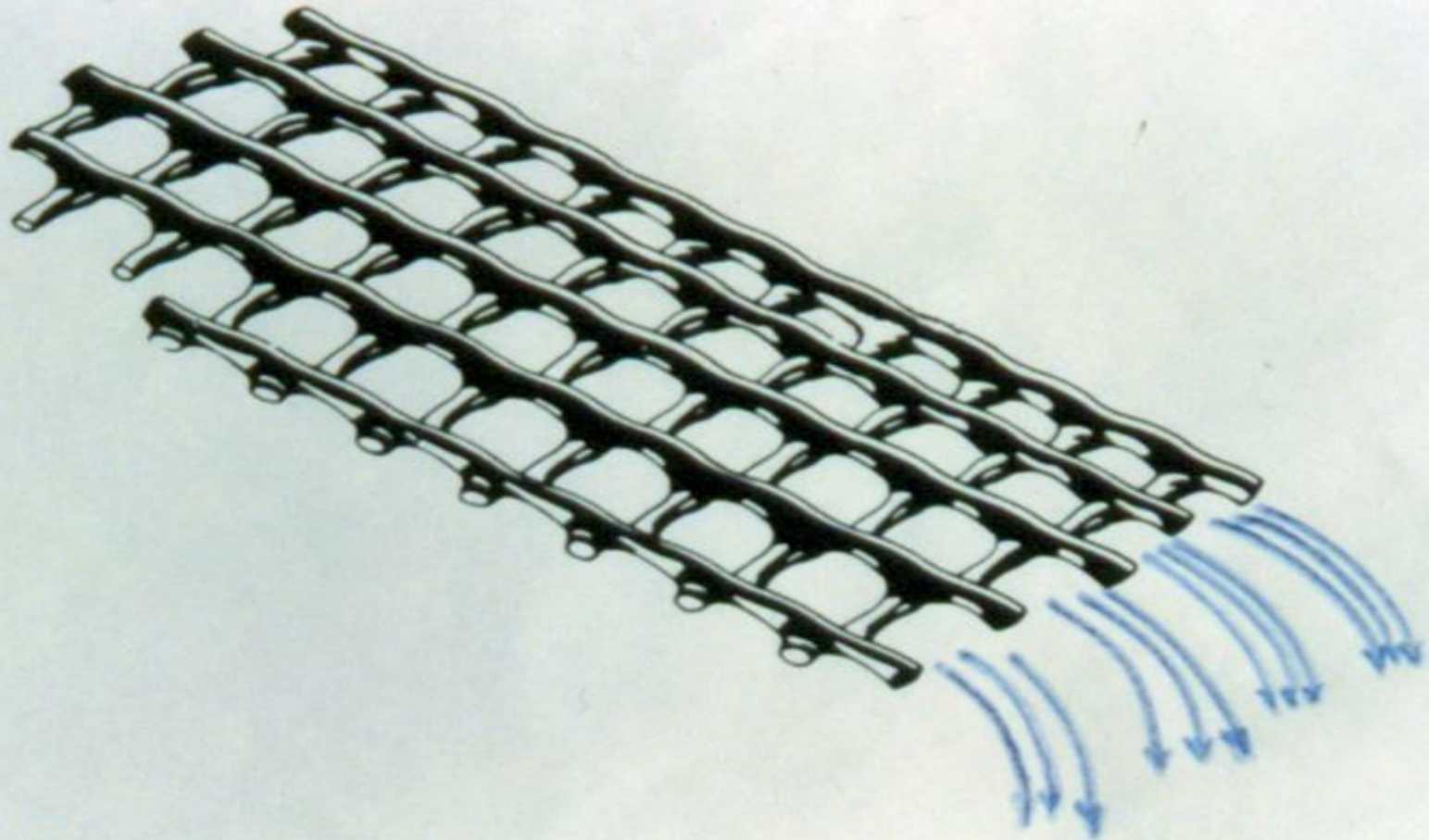
Failed Drainage → Leachate Head Build → Increased Leakage





# Flow In Geonet Channels

(or any other geosynthetic drainage medium)





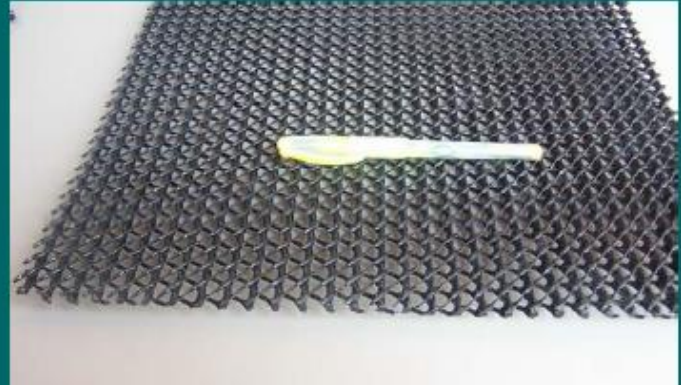
## Designed for:

- Retention
- Permeability (after load)
- Clogging Resistance

Typical geotextile; AOS – 70 sieve  
Soil retention:  $O_{95} \leq 0.212 \text{ mm}$



Biplanar Geonet



Triplanar Geonet

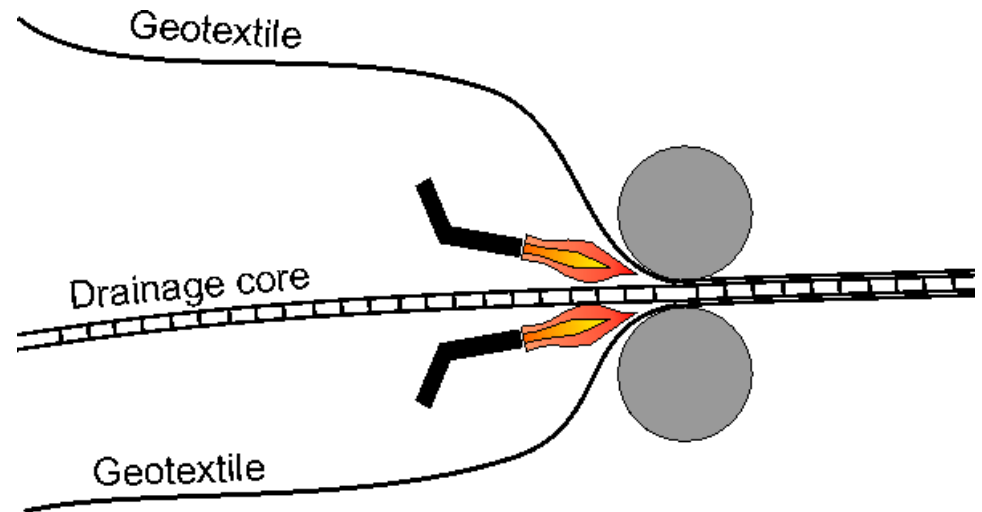
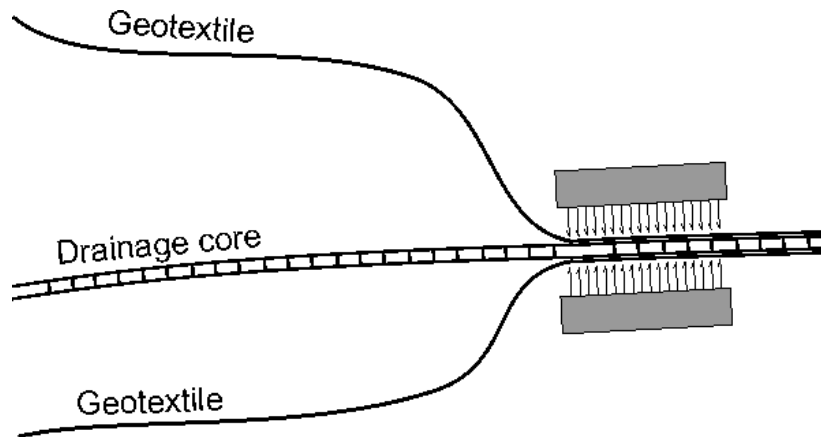


Geonet Composite



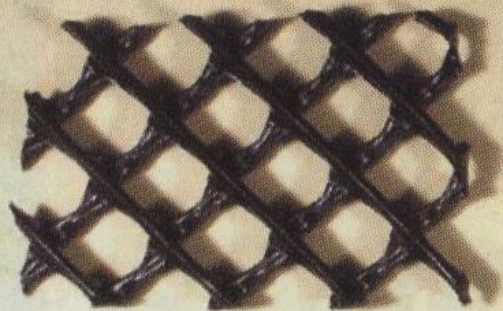
Drainage Composite

## Heat-bonded Geonet -

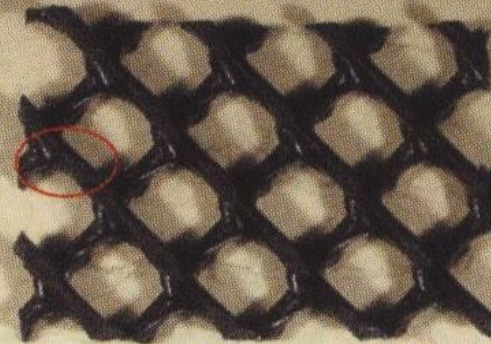


**- Tube, Needle-punched**

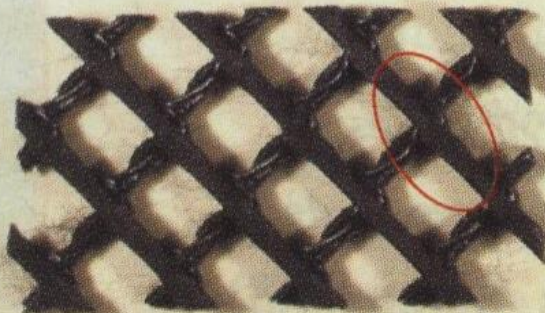




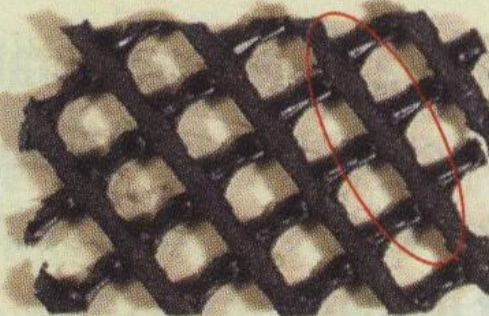
Avg. Thickness = 251 mils  
Virgin Geonet



Avg. Thickness = 239 mils  
Avg. Peel = 3+ ppi



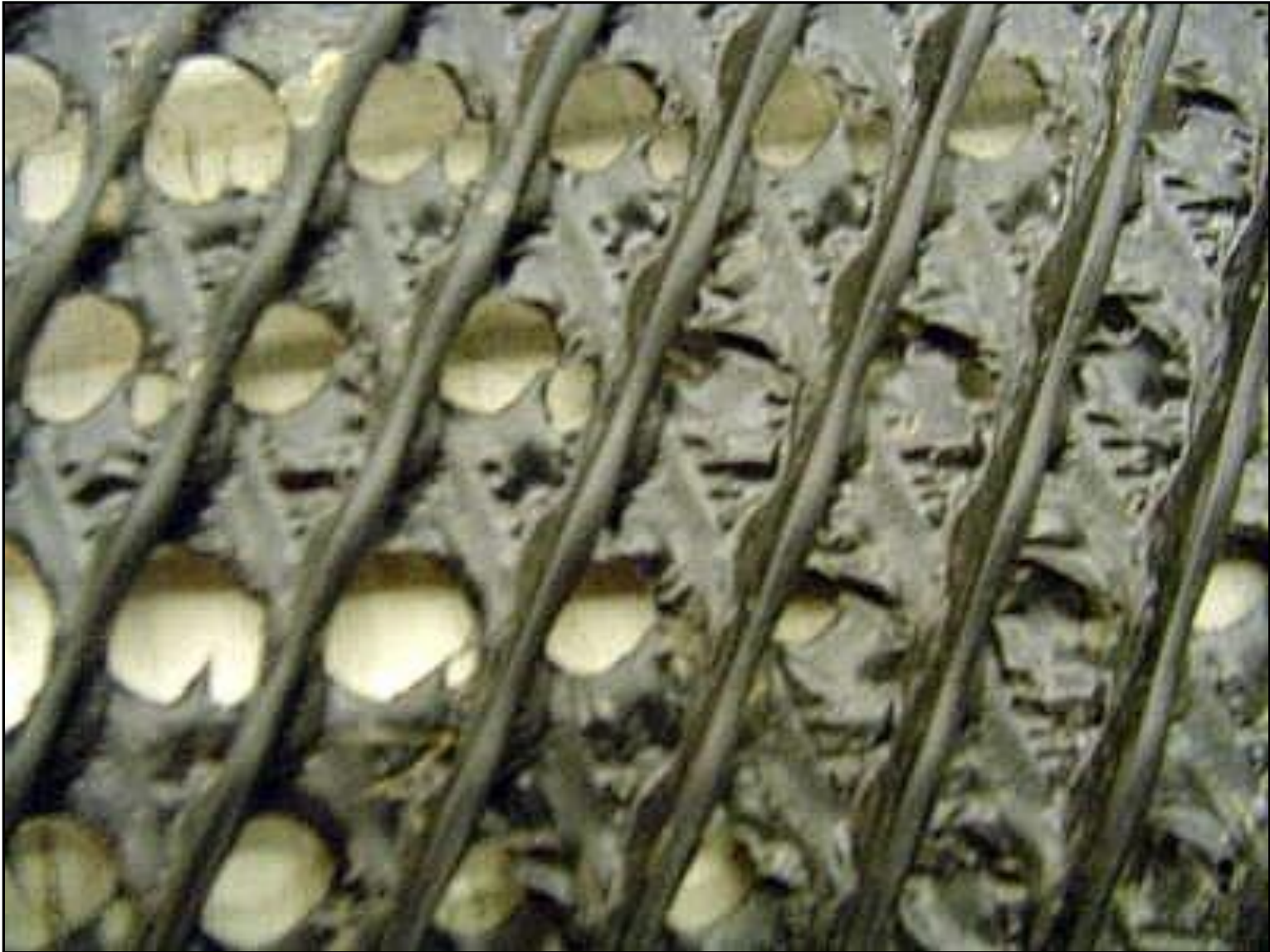
Avg. Thickness = 221 mils  
Avg. Peel = 8+ ppi



Avg. Thickness = 201 mils  
Avg. Peel = 18+ ppi

**Photo 3.** Peel strength vs. thickness for increasingly aggressive bonding heat and pressure. Transmissivity from 3 to 18 ppi products differed by nearly one order of magnitude.

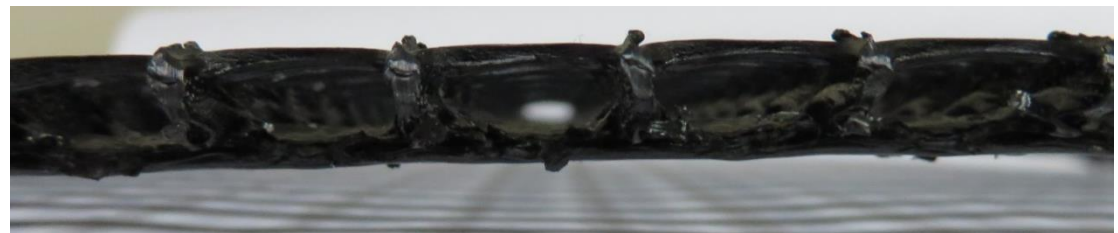
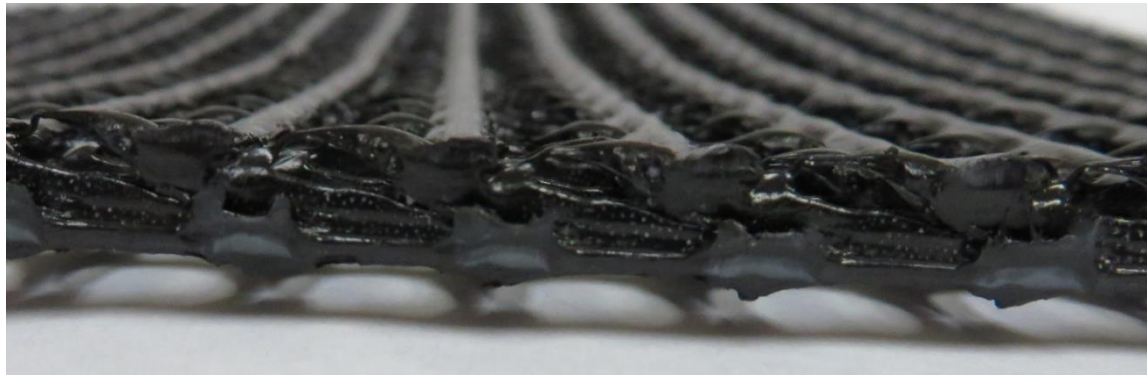




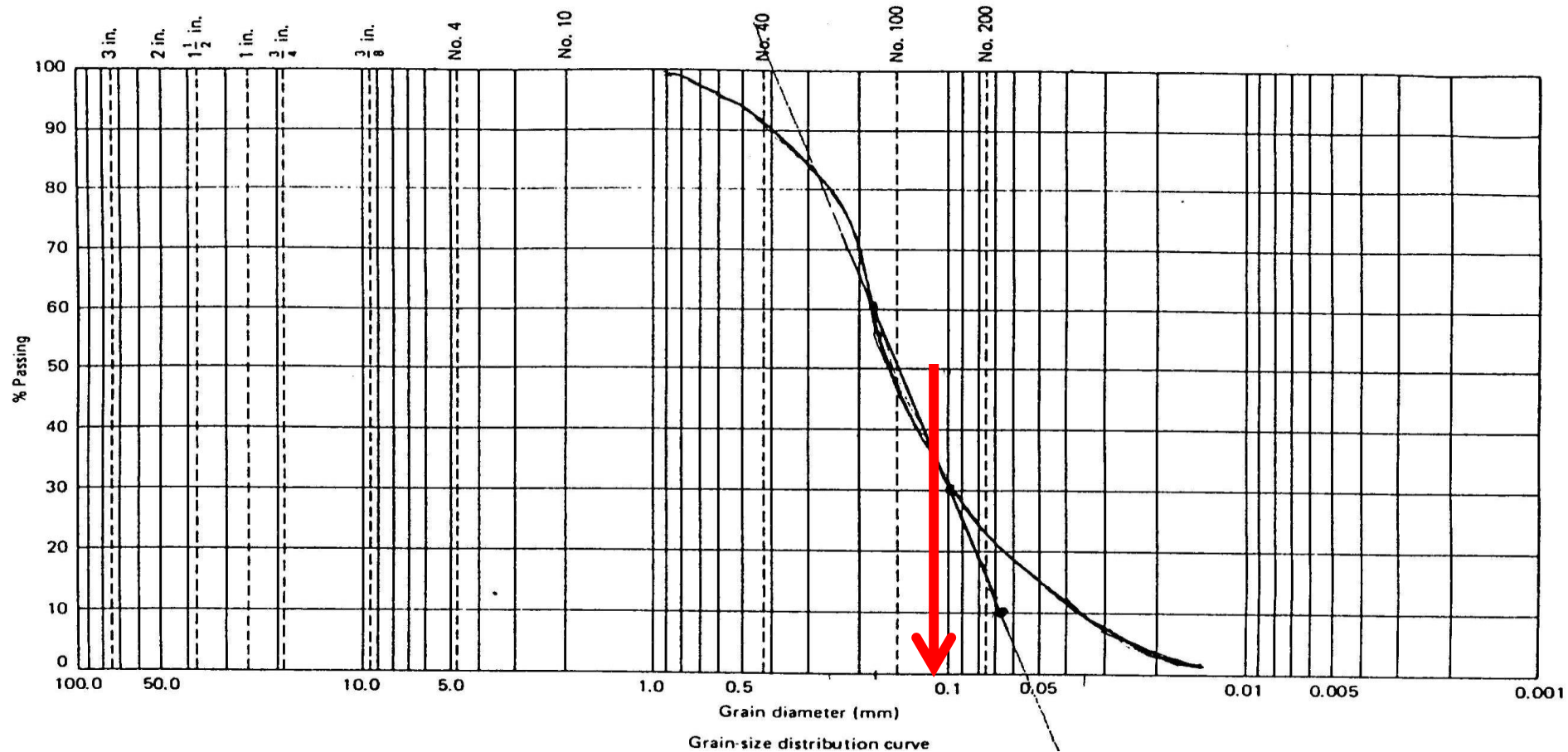
# Impact of Drainage Core Structure

## How are geonets manufactured? Impact on their structure!

- **Bi-planar geonets are not homogeneous!**
  - Structure
  - Manufacturing process
- **Tri-planar geonets**
  - Unidirectional
  - High flow channels
- **Installation layout**



# Well Graded Drainage Soil

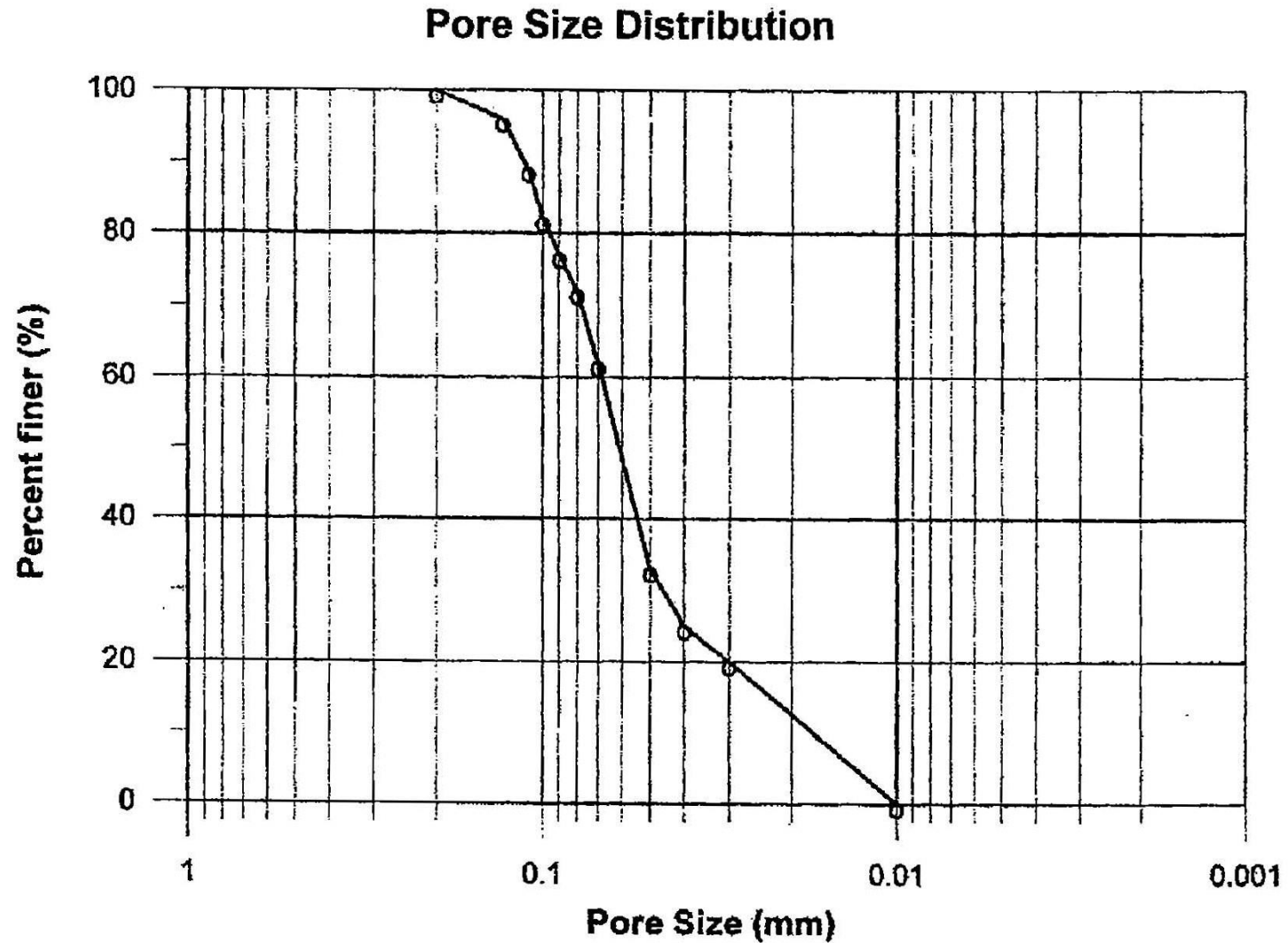


# How do we determine the pore opening sizes of a geotextile?

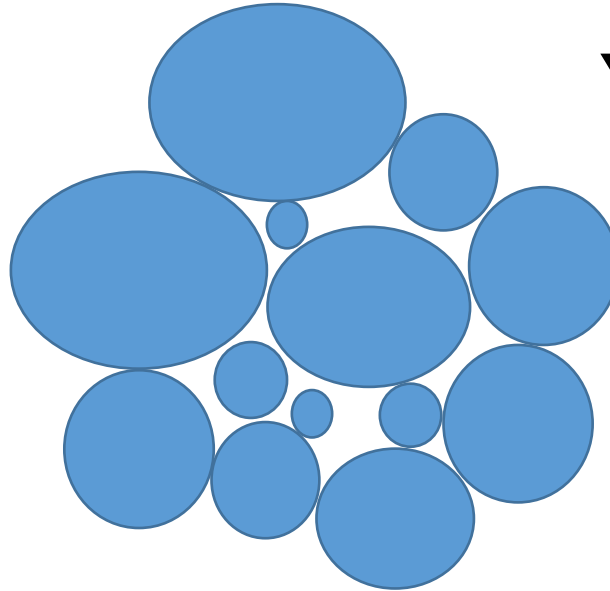
- ASTM D4751 – 20b: Standard Test Method for Determining Apparent Opening Size of a Geotextile (AOS)
- ASTM D6767 – 20a: Standard Test Method for Pore Size Characteristics of Geotextiles by Capillary Flow Test (pore size distribution test)



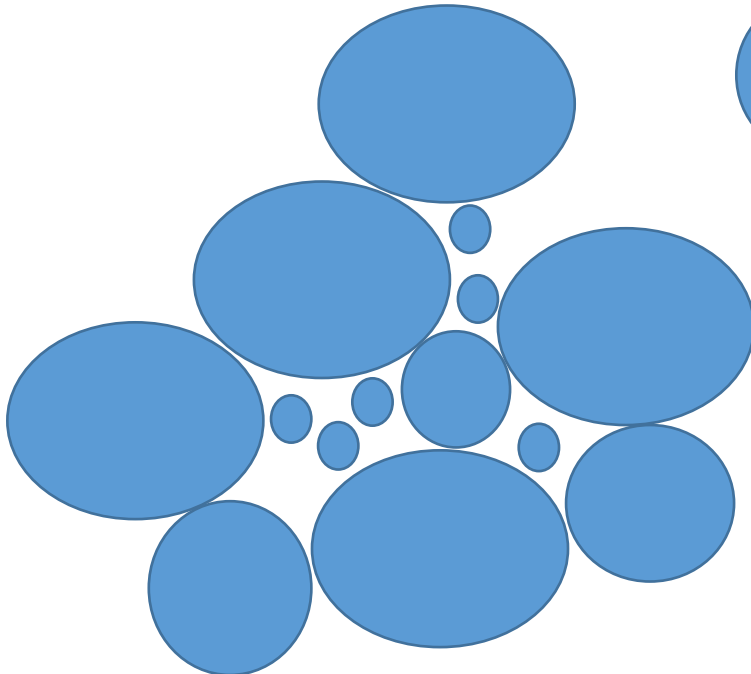
# Poorly Graded Drainage Soil



# Good Gradation?



**YES!**



**No!**





After Zhao, Blond, Recalcati (2012)



**Designing Geocomposites Drains In Leachate Collection Layers And Double Lining Systems**

*Eric Blond, Eric Blond Consultant*

S. Margherita di Pula (CA), 14 October 2021

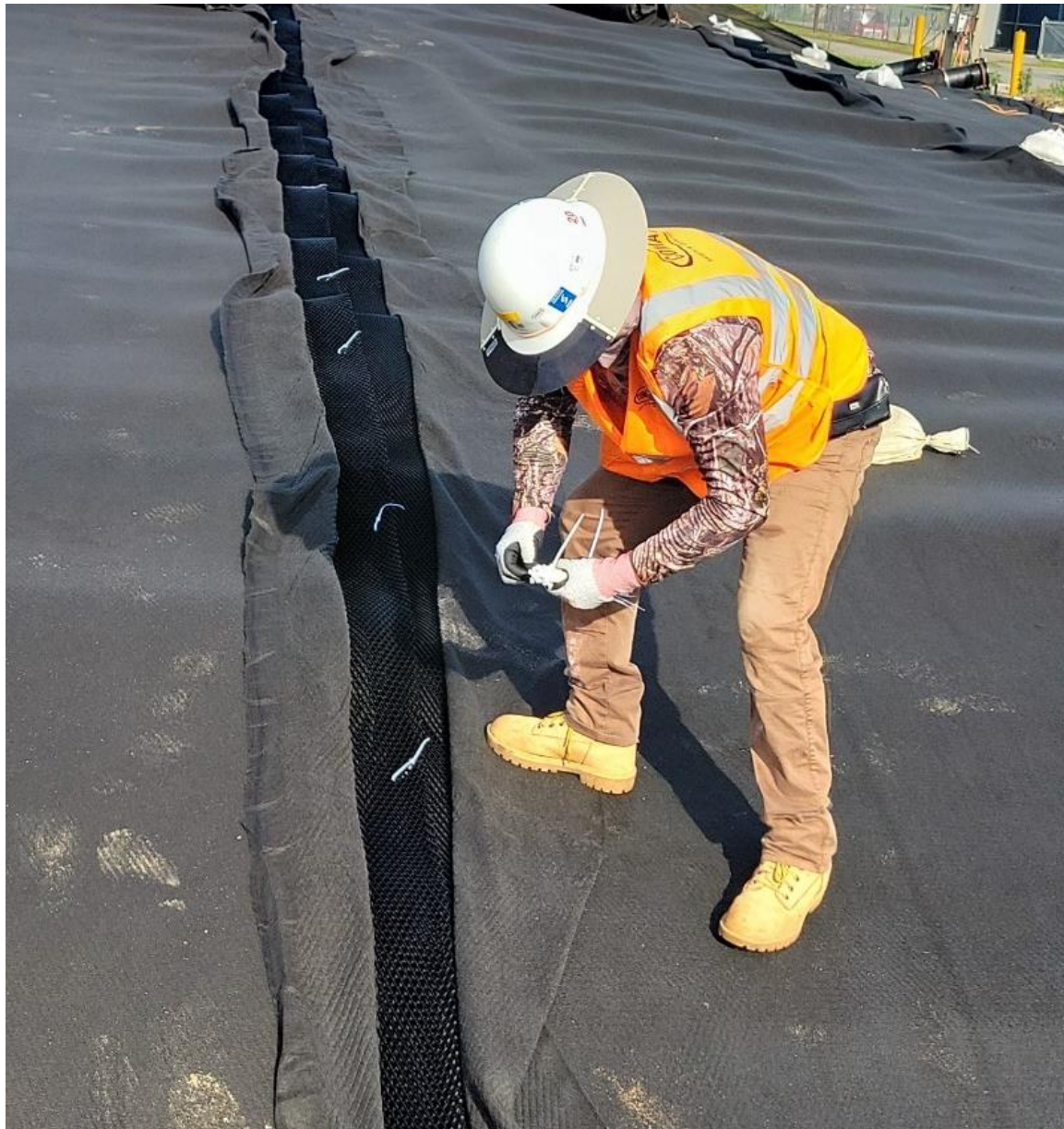












# Requirements:

- Geonet component of the CDN shall be bound with plastic ties at a spacing of 1 per 5 feet on slopes flatter than 10 horizontal/vertical (10H:IV),
- 1 per 2 feet on slopes greater than 10H:IV, and
- 1 per 6 inches at the bounding of the end of one roll of CDN to another.
- All repairs will require ties at 1 per 6 inches



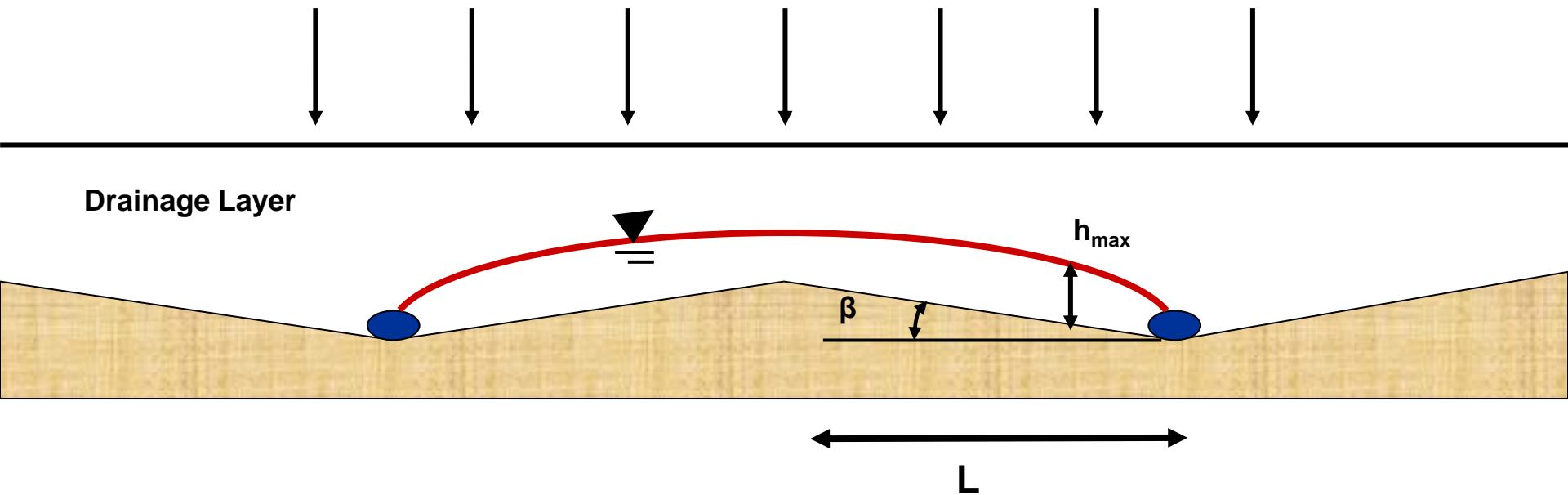


# Geotextile Filters

## Other Clogging Conditions:

- High alkalinity - precipitation of soluble constituents (calcium, sodium, magnesium) at GT interface
- Biological/chemical clogging - especially in landfill leachates.

# Inflow (from HELP analysis)



**Leachate Head versus Collection Pipe Spacing**



# Giroud's Equation

$$t_{\max} = \frac{\left( \sqrt{\tan^2 \beta + 4 \frac{q_h}{k}} - (\tan \beta) \right)}{2 \cos \beta} L$$

**where:**

$t_{\max}$  = head over liner (m)

$\beta$  = slope of liner (degrees)

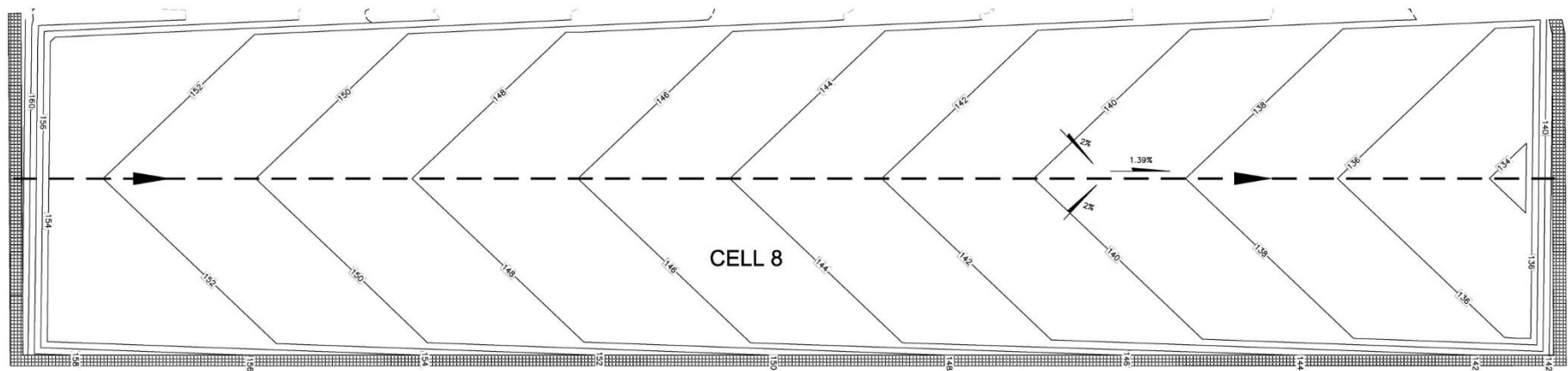
$q_h$  = impingement rate  
(i.e. HELP Model) (m/sec)

$k$  = hydraulic conductivity of  
drainage layer (m/sec)

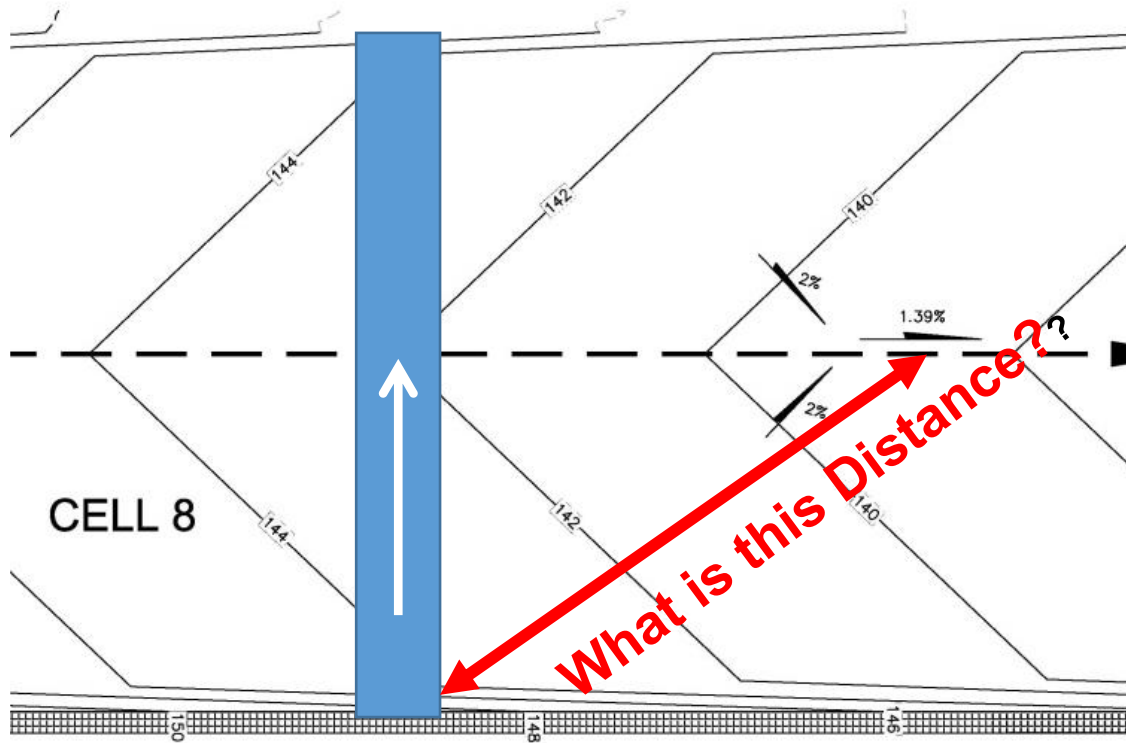
$L$  = spacing of leachate collection laterals (m)



# Basic Sawtooth Bottom Liner Design



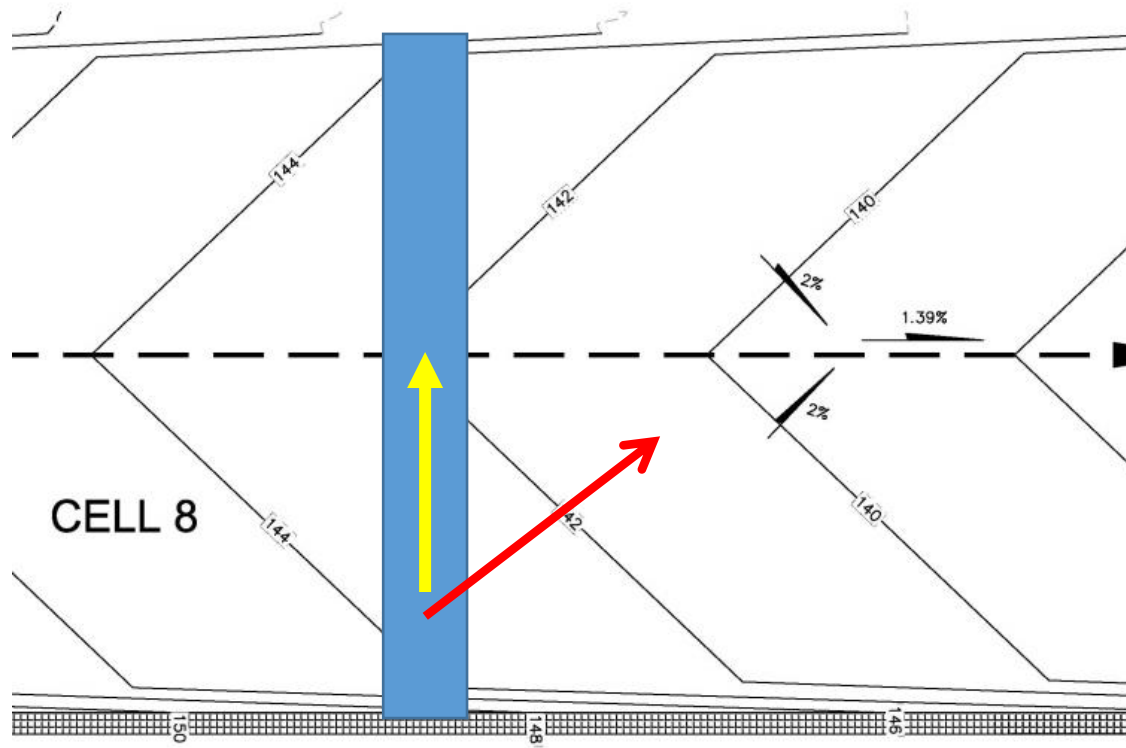
# What is the “TRUE” Flow Pattern?



# Installation Layout



**Flow characteristics of commonly used types of geonets (Sieracke and Maxson 2001) with 100% representing the direction of product manufacturing.**



# Hydraulic Gradient

- Difference in results for:
  - $i = 0.02$  (flow distance = 233')
  - $i = 0.0125$  (flow distance = 160')
- Testing Requirements
  - Less than 0.1
  - Difficulty of reading manometer
  - Redundant systems for measuring hydraulic gradients
  - Pressure transducers
- Test at design hydraulic gradient(s)

# Permit vs. Design Requirements



- Design at Maximum Load
- 1<sup>st</sup> lift of waste
- Highest period of demand on the products performance
- Use of HELP Model
- Minimize variability

# Reduction Factors and Safety Factors



$$q_{allow} = q_{100} \left[ \frac{1}{RF_{CR} \times RF_{CC} \times RF_{BC}} \right] \quad (\text{from GRI-GC8})$$

**$q_{allow}$**  = allowable flow rate per unit time per unit width (m<sup>3</sup>/sec-m)

**$q_{100}$**  = initial flow rate determined under simulated conditions for 100-hour duration

**$RF_{CR}$**  = reduction factor for creep to account for long-term behavior

**$RF_{CC}$**  = reduction factor for chemical clogging

**$RF_{BC}$**  = reduction factor for biological clogging



# Additional Safety Factor

$$q_{allow} = \frac{q_{100}}{2} \left[ \frac{1}{RF_{CR} \times RF_{CC} \times RF_{BC}} \right] \quad \text{“2” for uncertainty or unknowns}$$

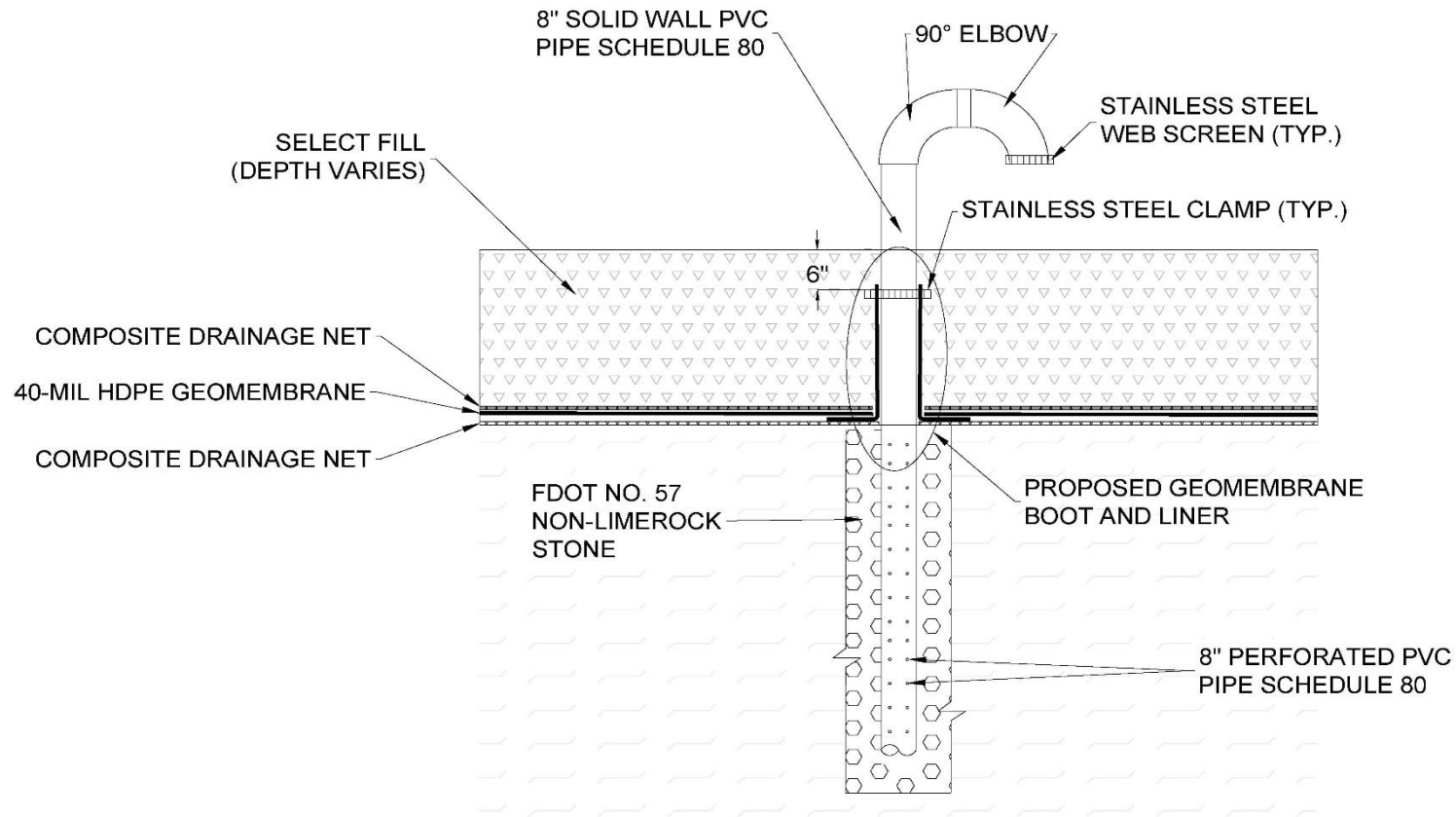
Material	Average l/s·m (gpm/ft)	Repeatability Limit <sup>b</sup>	Reproducibility Limit <sup>c</sup>	95 % Confidence Repeatability Limit	95 % Confidence Reproducibility Limit
Geonet	2.18 (10.5)	7.0 %	7.3 %	19.8 %	20.5 %
Composite I	0.212 (1.02)	10.6 %	21.2 %	29.8 %	59.5 %
Composite II	0.92 (0.443)	15.2 %	42.6 %	44.8 %	125 %
Composite III	0.931 (4.48)	6.1 %	17.1 %	20.7 %	57.8 %

# Range of Clogging Reduction Factors (GC8)

Application	Chemical Clogging (RFCC)	Biological Clogging (RFBC)
Sport fields	1.0 to 1.2	1.1 to 1.3
Capillary breaks	1.0 to 1.2	1.1 to 1.3
Roof and plaza decks	1.0 to 1.2	1.1 to 1.3
Retaining walls, seeping rock and soil slopes	1.1 to 1.5	1.0 to 1.2
Drainage blankets	1.0 to 1.2	1.0 to 1.2
Landfill caps	1.0 to 1.2	1.2 to 3.5
Landfill leak detection	1.1 to 1.5	1.1 to 1.3
Landfill leachate collection	1.5 to 2.0	1.1 to 1.3

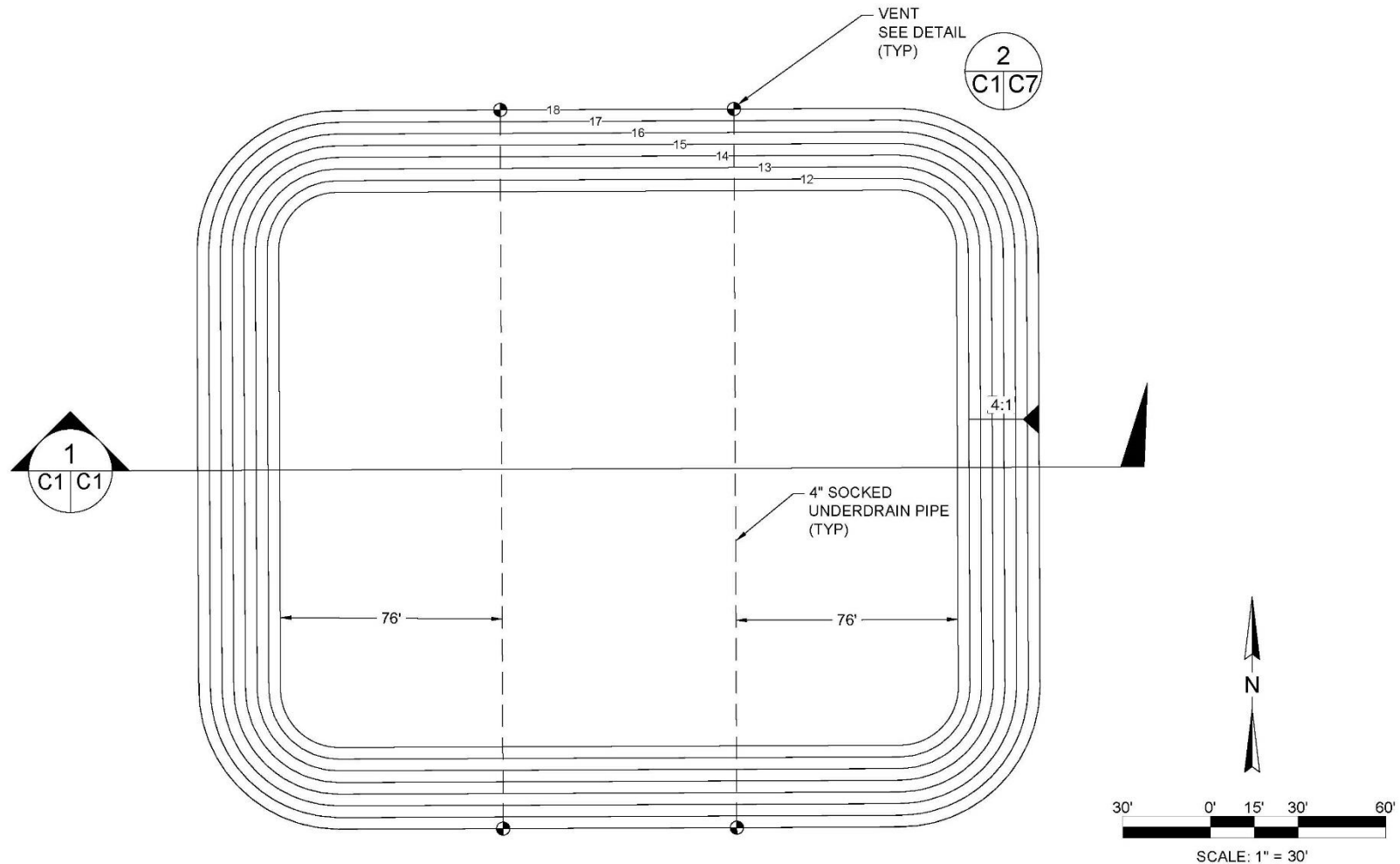


# Landfill Gas Venting under Liner System



VENT DETAIL  
NTS

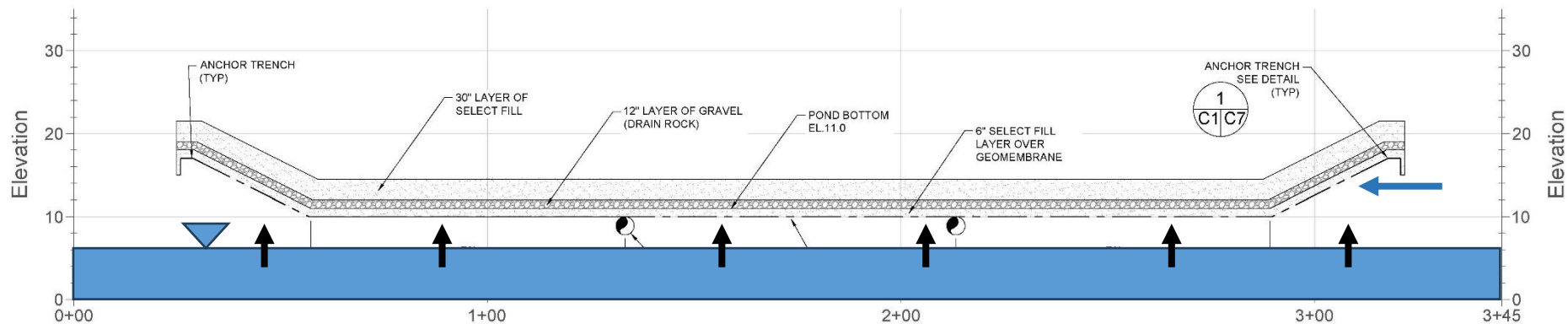
# Their Use in Ponds



PONDS: A.1 & A.2

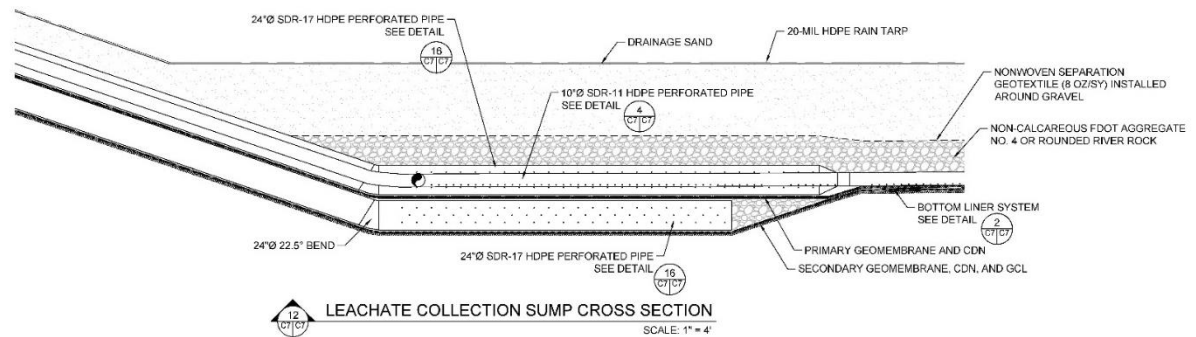
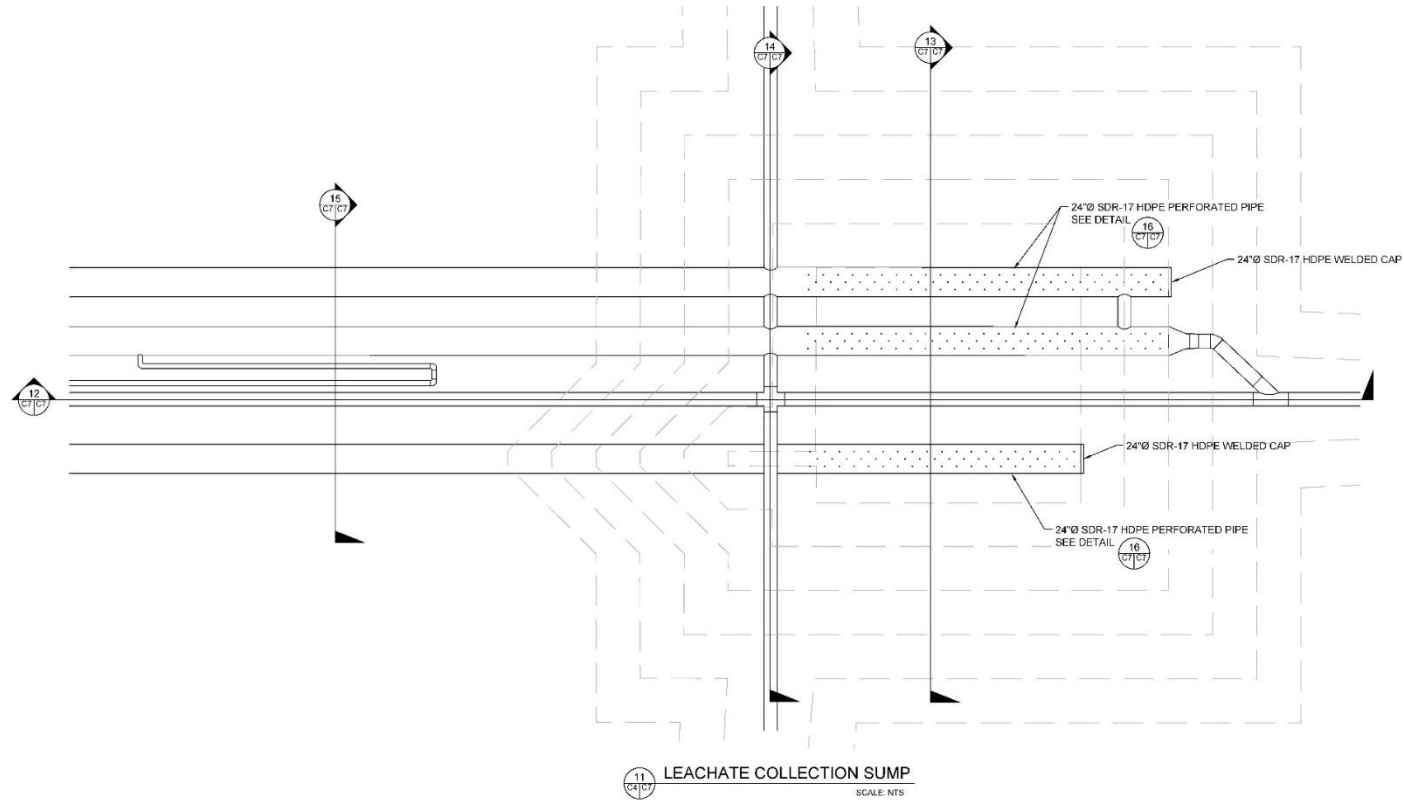


# Their Use in Ponds

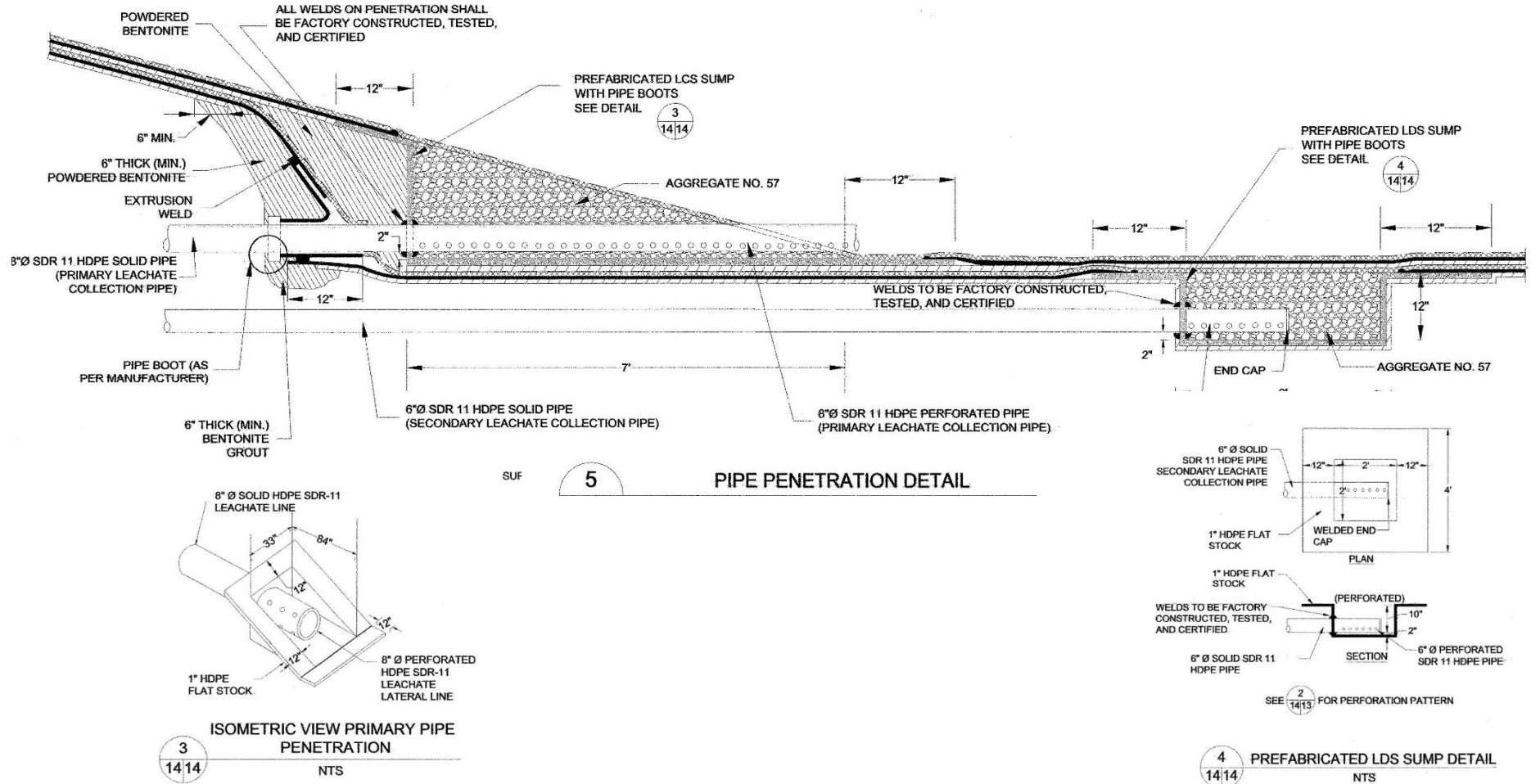


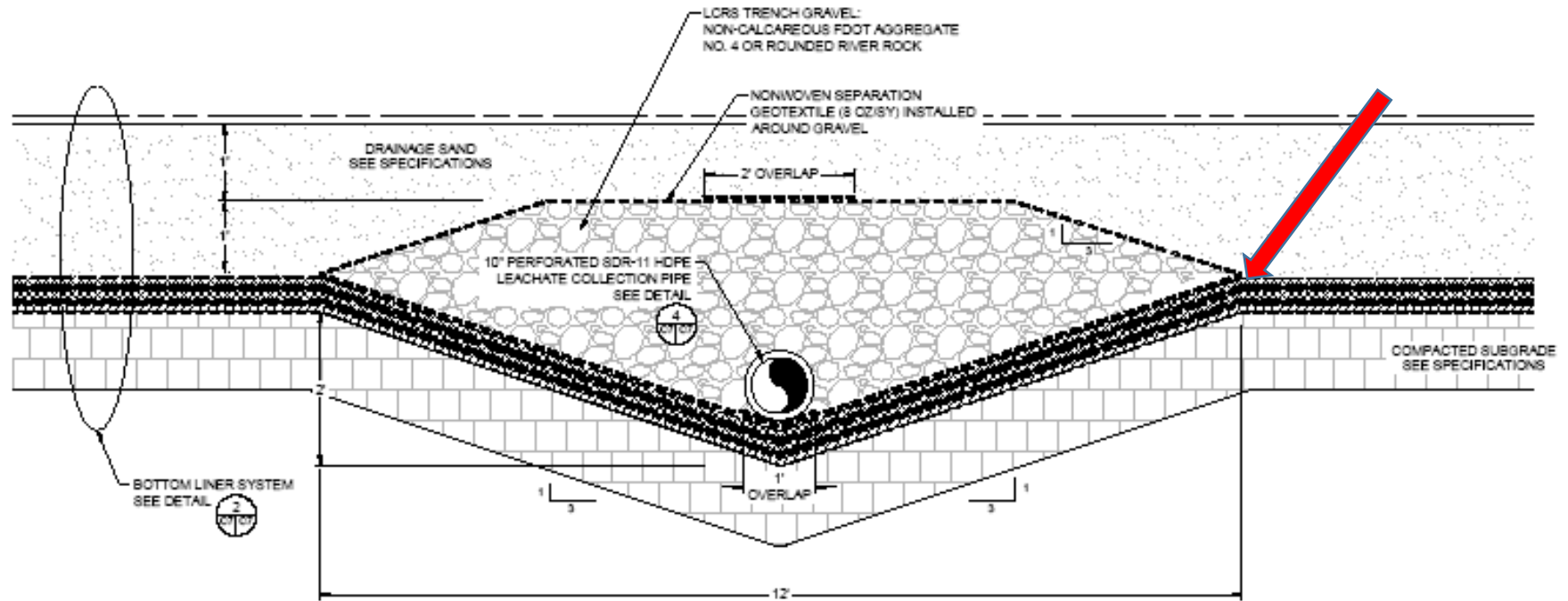
- Uplift of the geomembrane due to:
  - Rising of the groundwater table
  - Organic subgrade
  - Lateral flow of groundwater

# Leachate Collection Sump



# Leachate Removal by Gravity





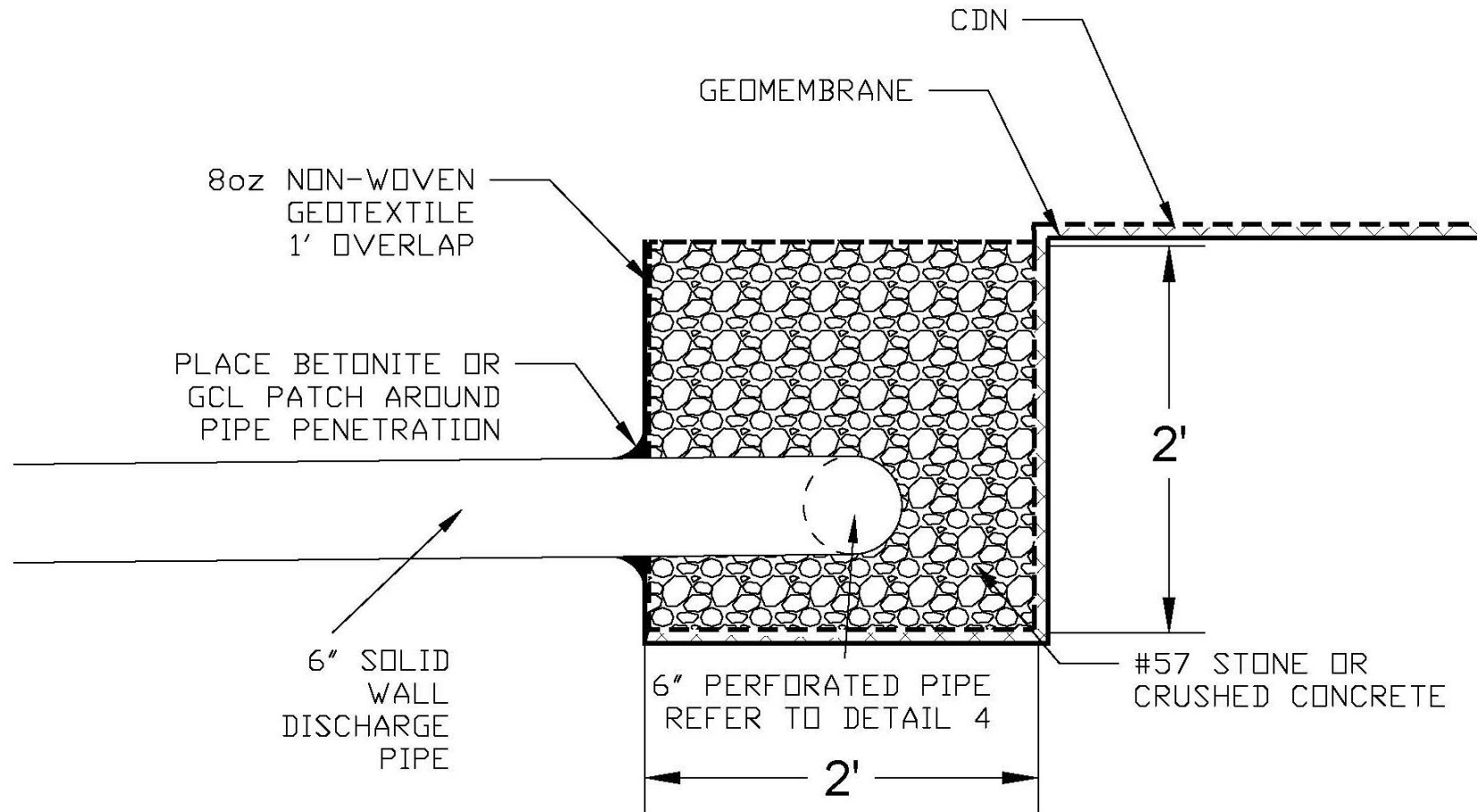
LEACHATE COLLECTION PIPING HEADER AND LATERAL TRENCH DETAIL

SCALE: 1" = 1'

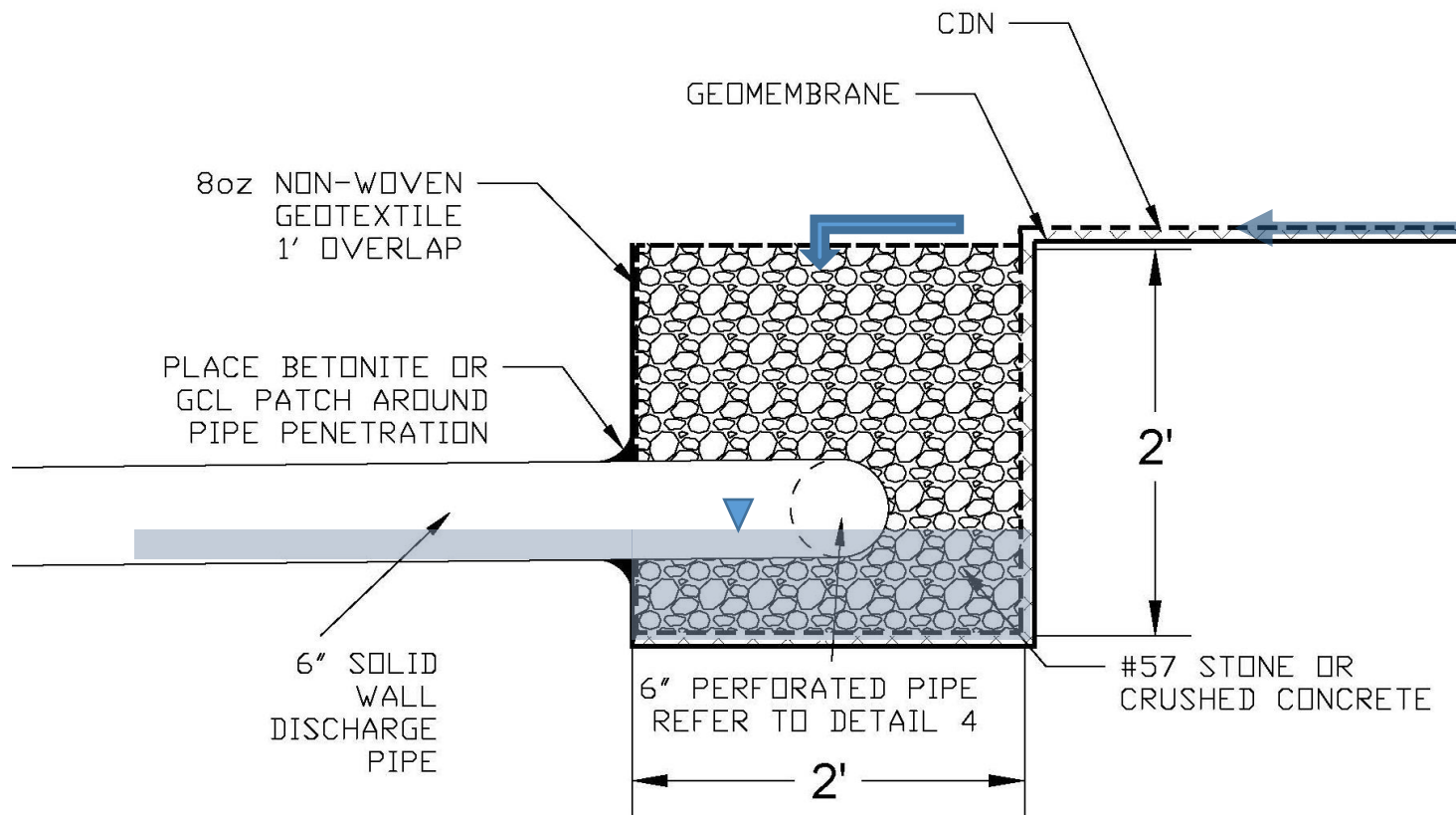
NOTES:

1. LCRS TRENCH GRAVEL SHALL BE WRAPPED IN 80Z/SY NONWOVEN GEOTEXTILE.
2. GEOTEXTILE ROLLS SHALL BE A MINIMUM 14' WIDTH, OVERLAPPING BY 1' AT THE BOTTOM OF THE TRENCH AND 2' AT THE TOP OF THE TRENCH.
3. LEACHATE HEADER PIPE SHALL BE 10" SDR-11 HDPE PIPE.

# Toe of Slope Trench Drain (Anchor Trench)



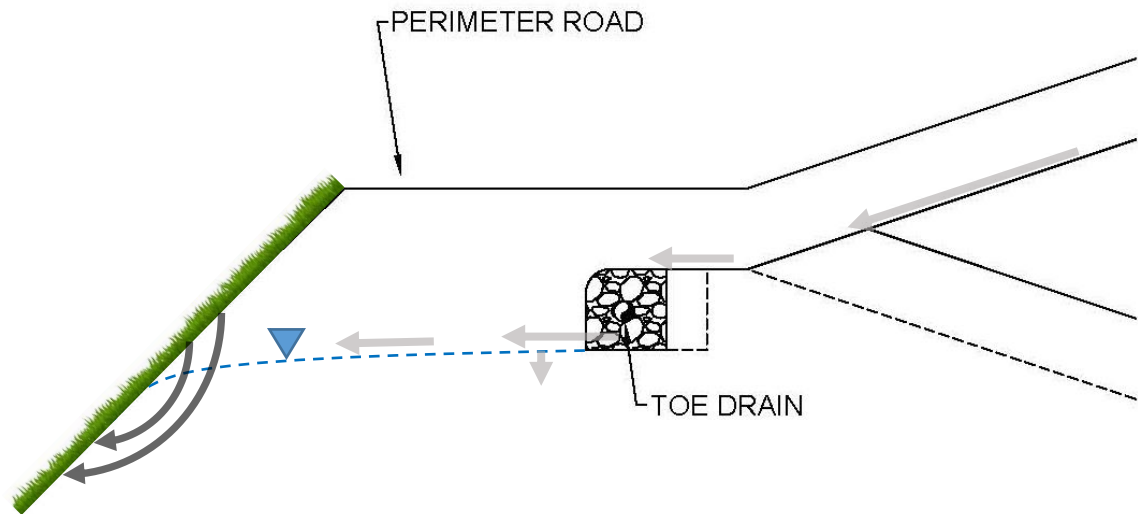




**DETAIL 1A**  
**(TYP. TOE DRAIN WITH DISCHARGE)**

# Bad Toe Drain design

- Contain the subsurface flow.
- If water cannot percolate down, it will flow laterally.
- CDN has high flow capacity



















**Almost always  
flowing or  
trickling out  
the discharge  
pipe!**

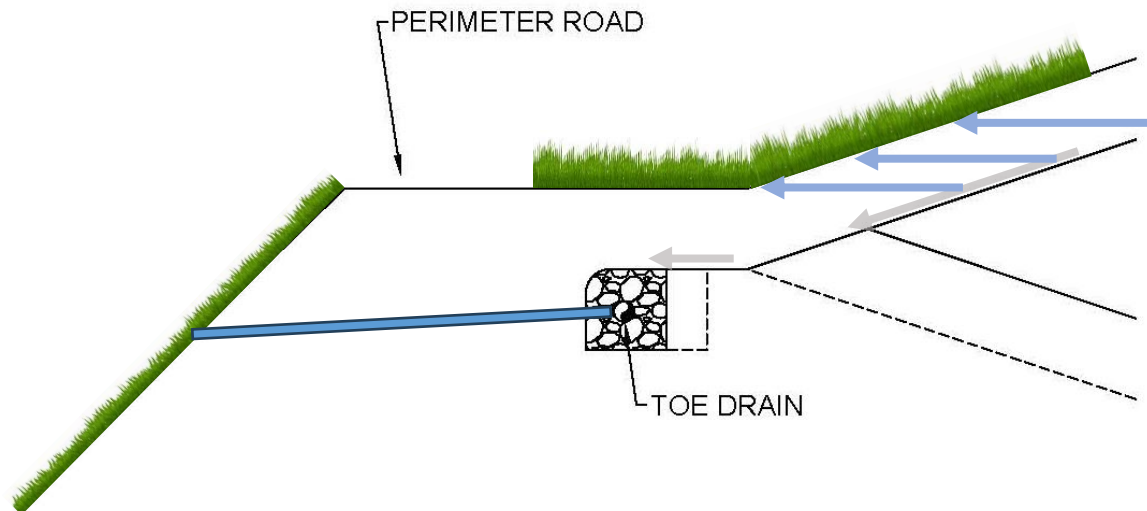






# Another Bad Toe Drain design

- Is this a failure?
  - Not catastrophic.
- Is this a failure?
  - Yes!
  - Increase in maintenance cost.
  - **Poor reflection on the engineering firm/design engineer!**



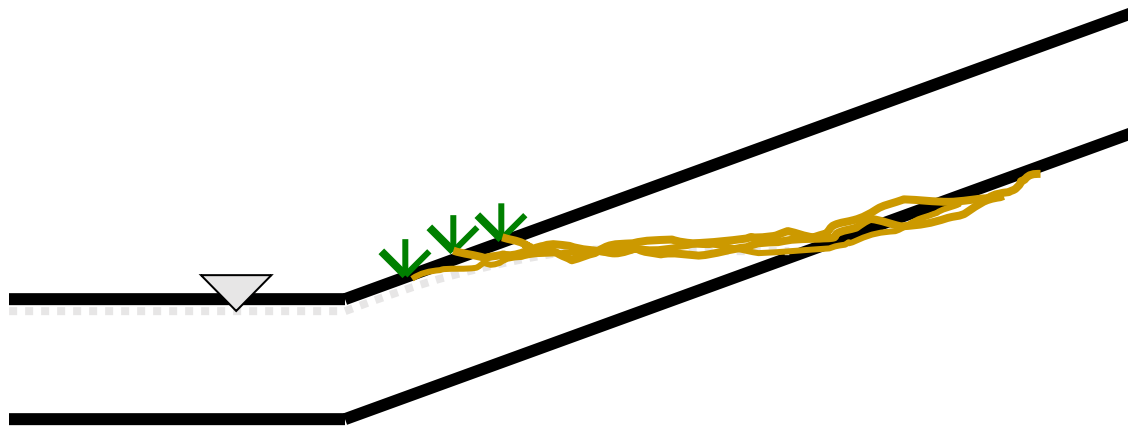






# Do not try to Daylight the CDN

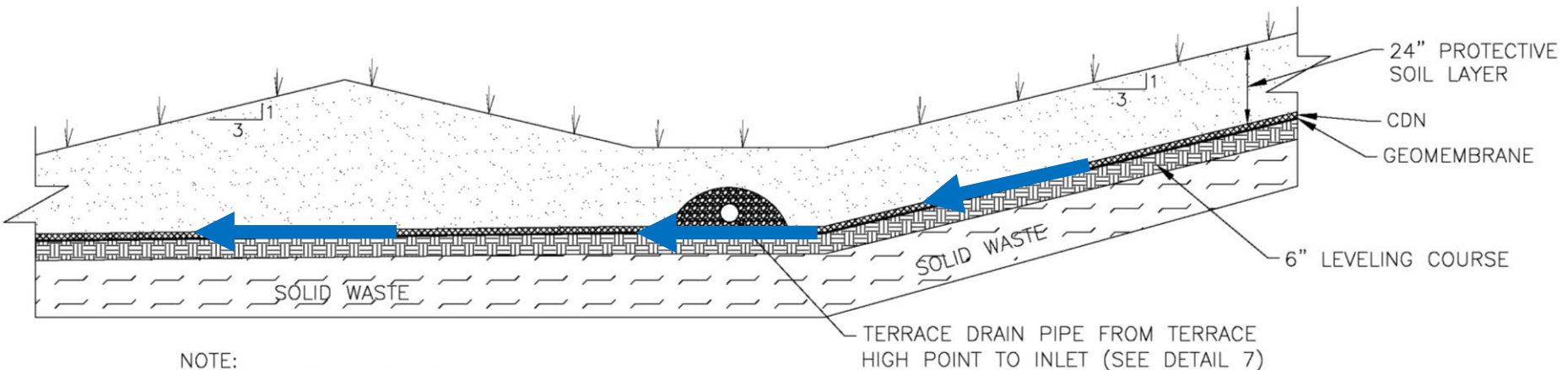
Roots following the available moisture:





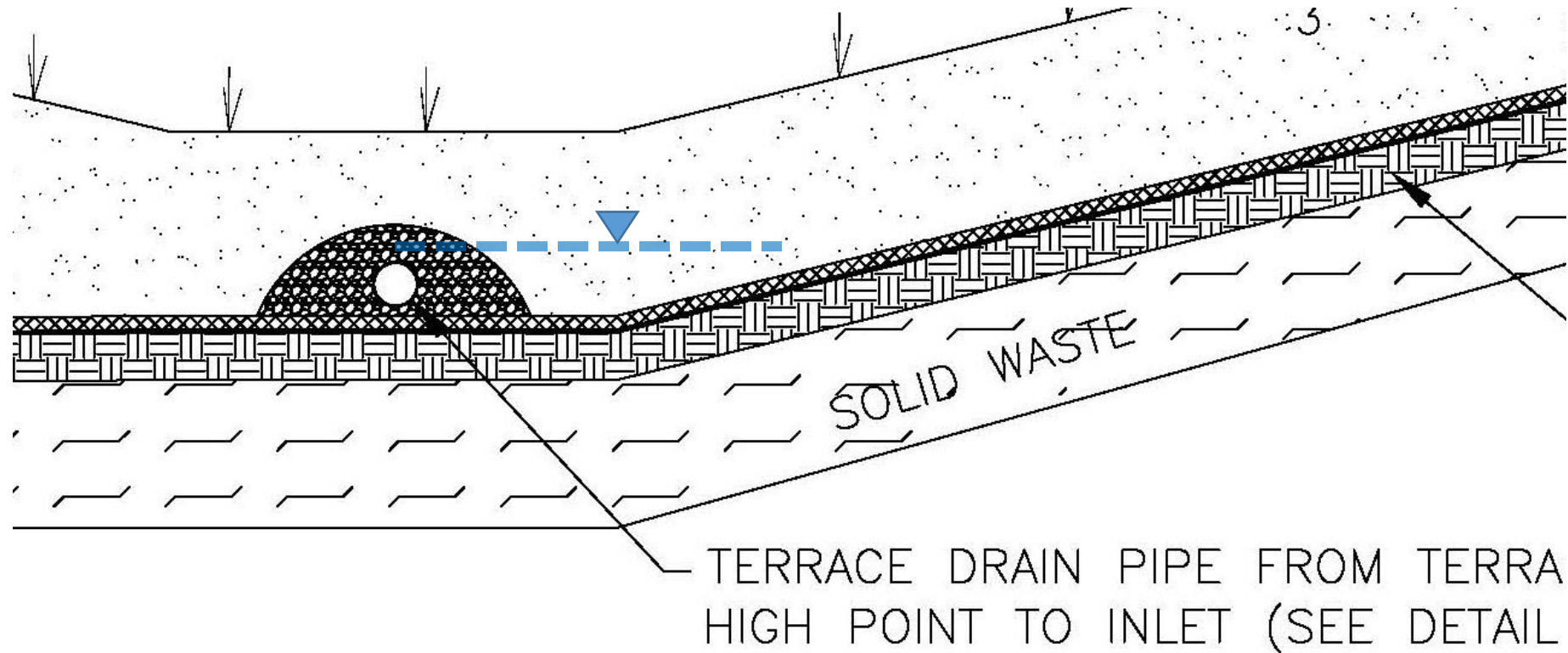
# Water will take the easiest flowpath

**Sorry for the Florida design!**

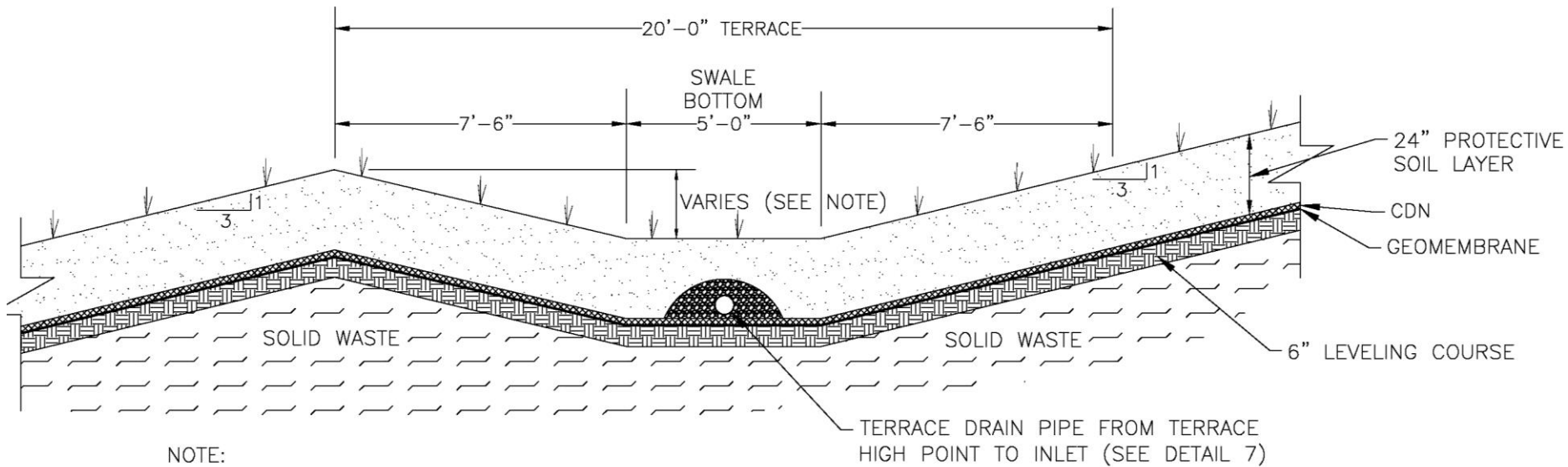


NOTE:  
DEPTH OF SWALE VARIES FROM APPROXIMATELY  
1' AT THE HIGHPOINT TO 2.5' AT THE INLET.

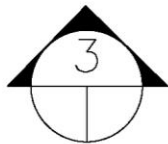
3 TYPICAL 20' TERRACE SWALE SECTION  
NTS



PROXIMATELY  
THE INLET.

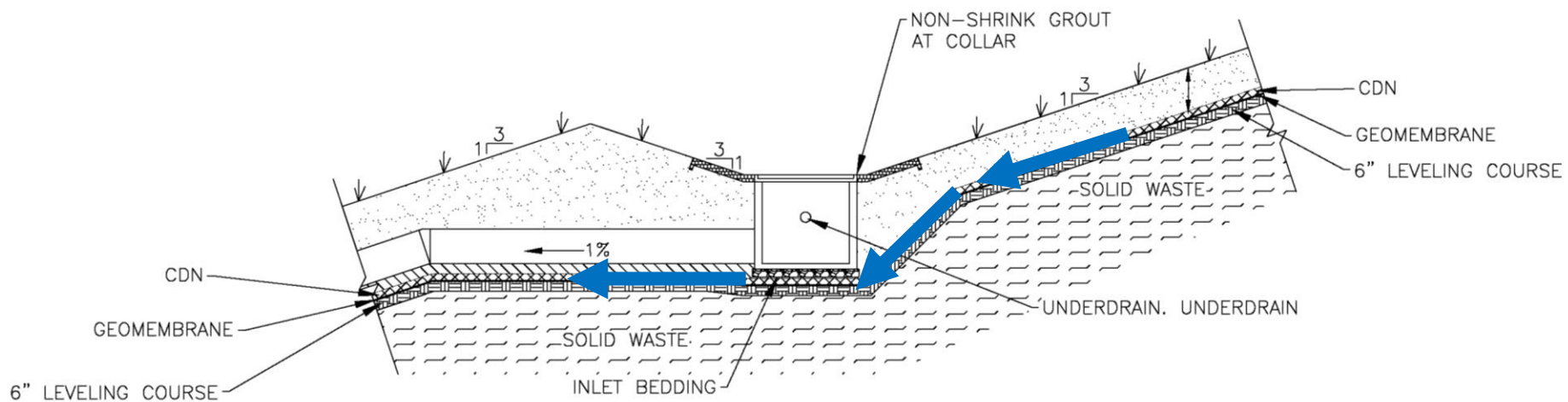


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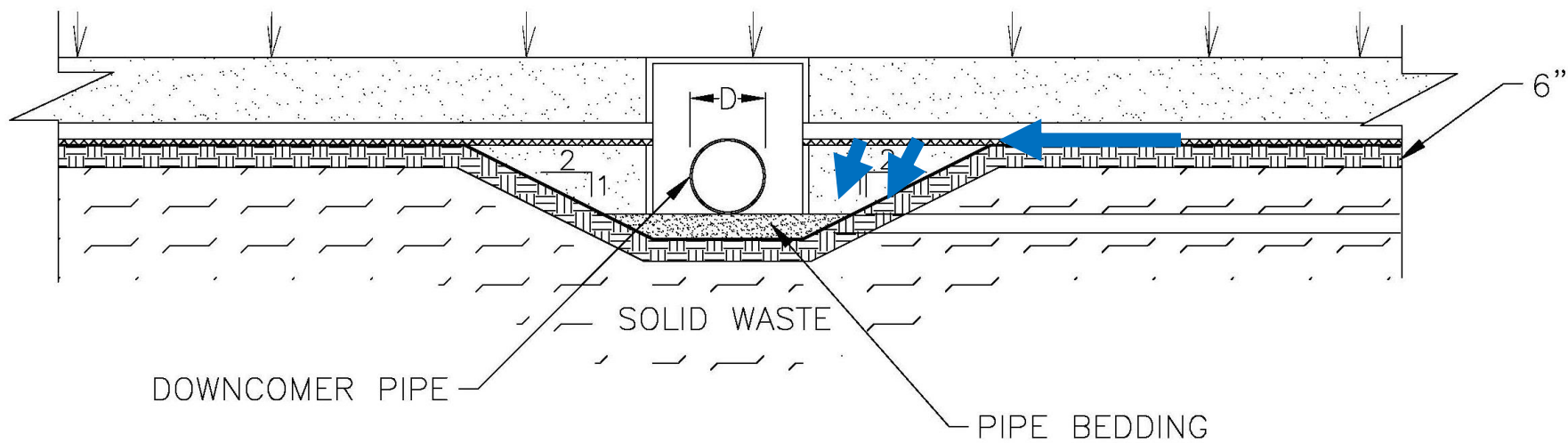


TYPICAL 20' TERRACE SWALE SECTION  
NTS

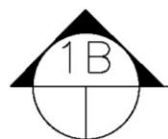
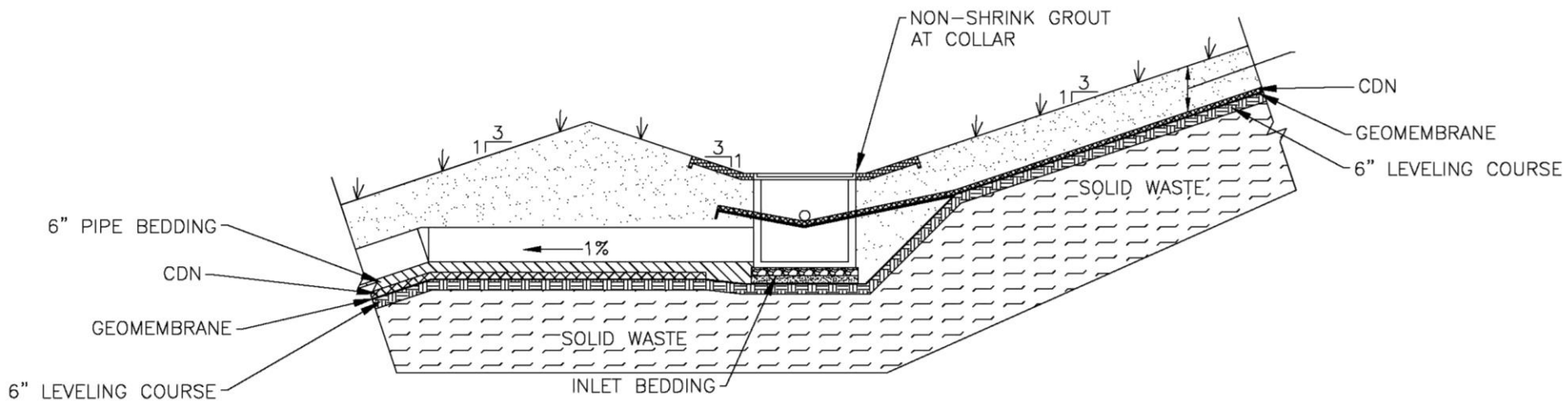




TYPICAL 20' WIDE TERRACE SWALE INLET SECTION  
NTS

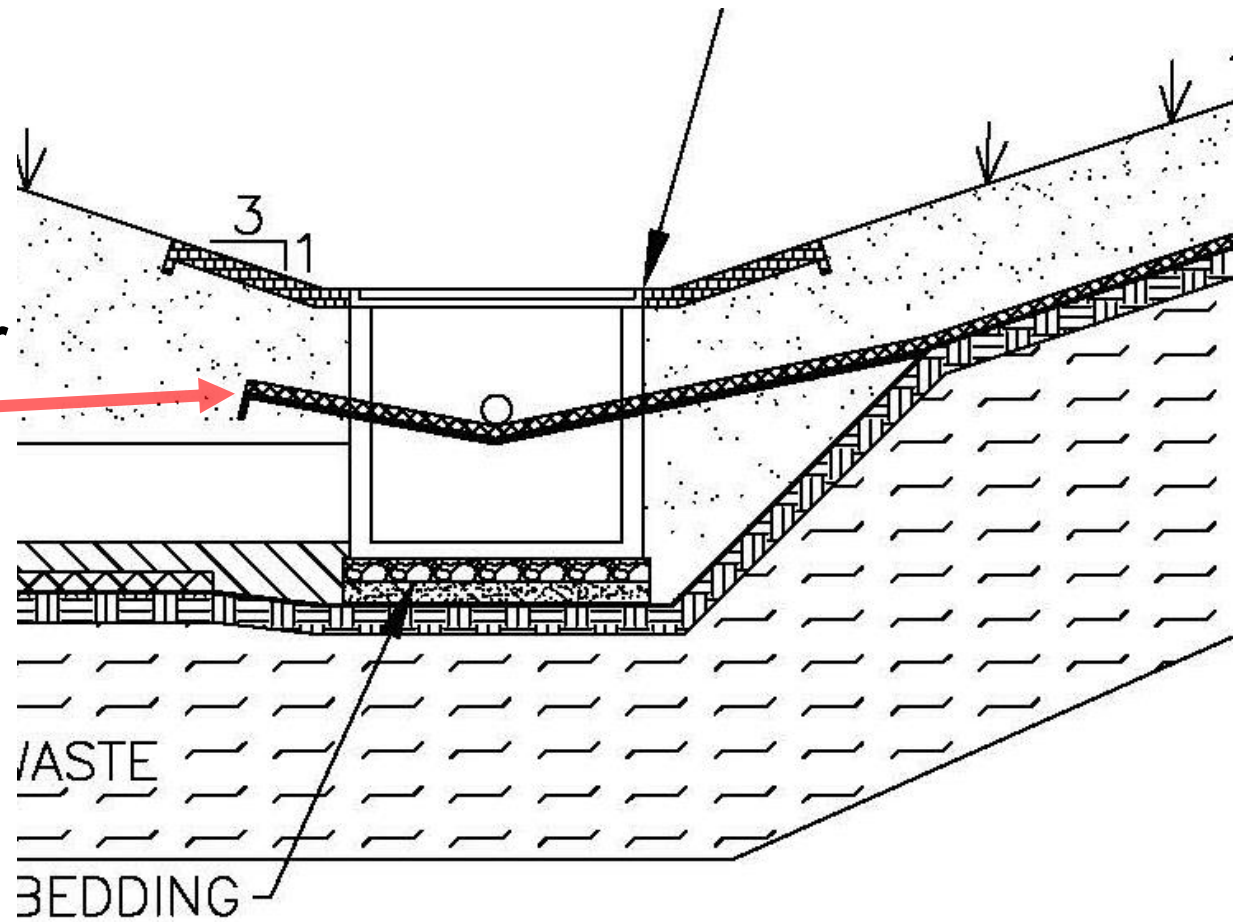


4B TYPICAL STORMWATER DOWNCOMER PIPE  
NTS

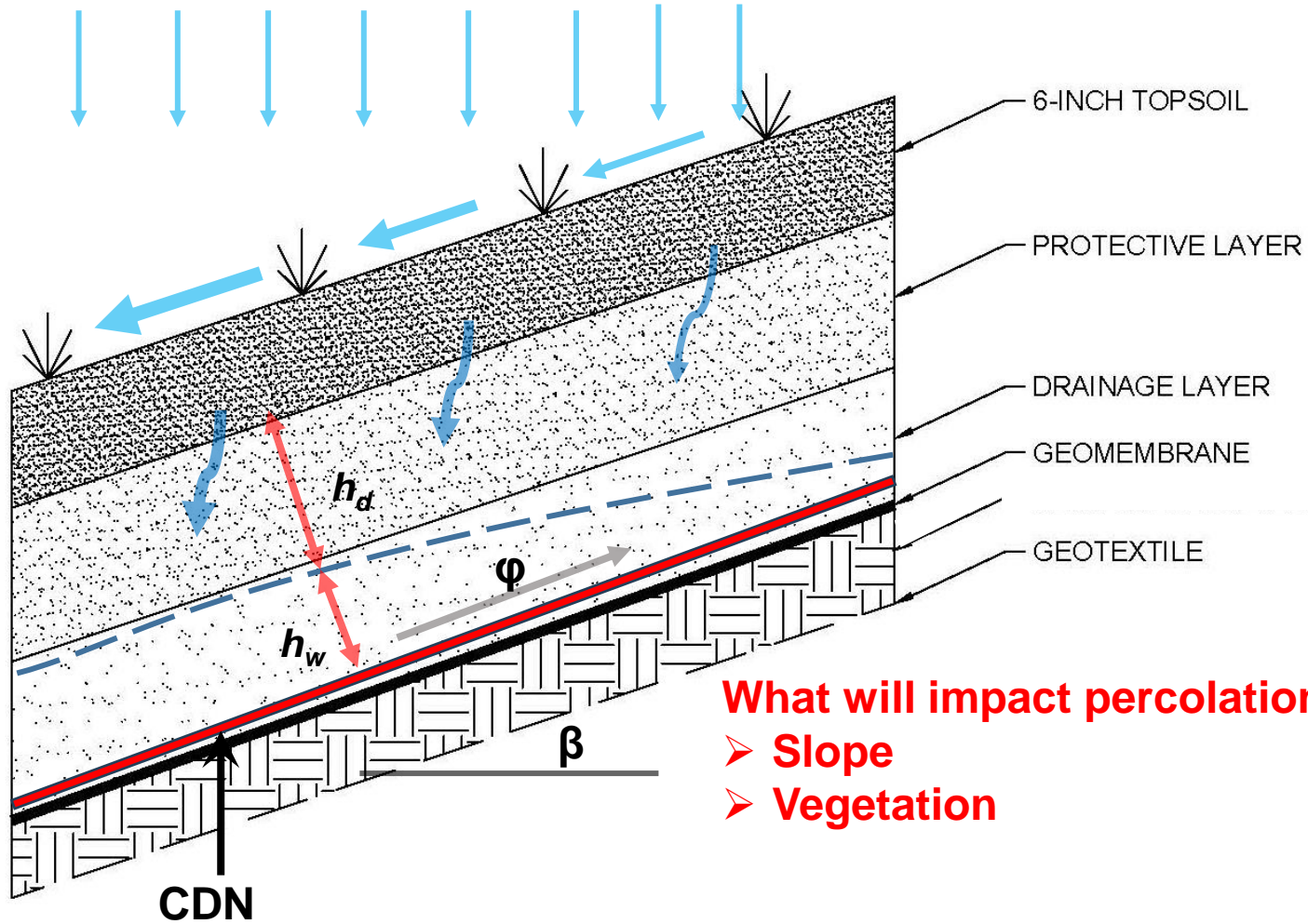


TYPICAL 20' WIDE TERRACE SWALE INLET SECTION  
NTS

**Geomembrane or  
GCL**



# Slope Stability



**What will impact percolation?**

- Slope
- Vegetation



$$F.S. = \frac{\left[ h_t \gamma_t + (h_d - h_w) \gamma_{d_{dry}} + h_w \gamma_{d_{sat}} - h_w \gamma_w \right] \tan \phi}{\left[ h_t \gamma_t + (h_d - h_w) \gamma_{d_{dry}} + h_w \gamma_{d_{sat}} \right] \tan \beta} \quad (1.5)$$

**Obtained via  
Direct Shear  
Test**

where:

$h_t$  = thickness of topsoil (feet)

$h_d$  = thickness of drainage layer (feet)

$h_w$  = thickness of head over liner (feet)

$\gamma_t$  = Unit weight of topsoil (pounds/cubic feet)

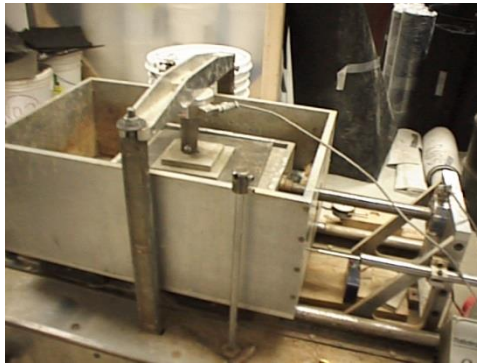
$\gamma_t$  = Unit weight of drainage layer (pounds/cubic feet)

$\gamma_t$  = Unit weight of water (62.4 pounds/cubic feet)

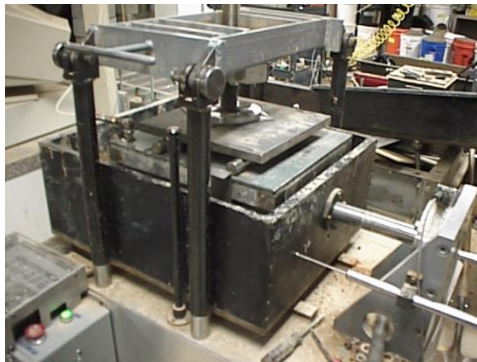
$\phi$  = friction angle for soil/geosynthetic interface

$\beta$  = angle of slope

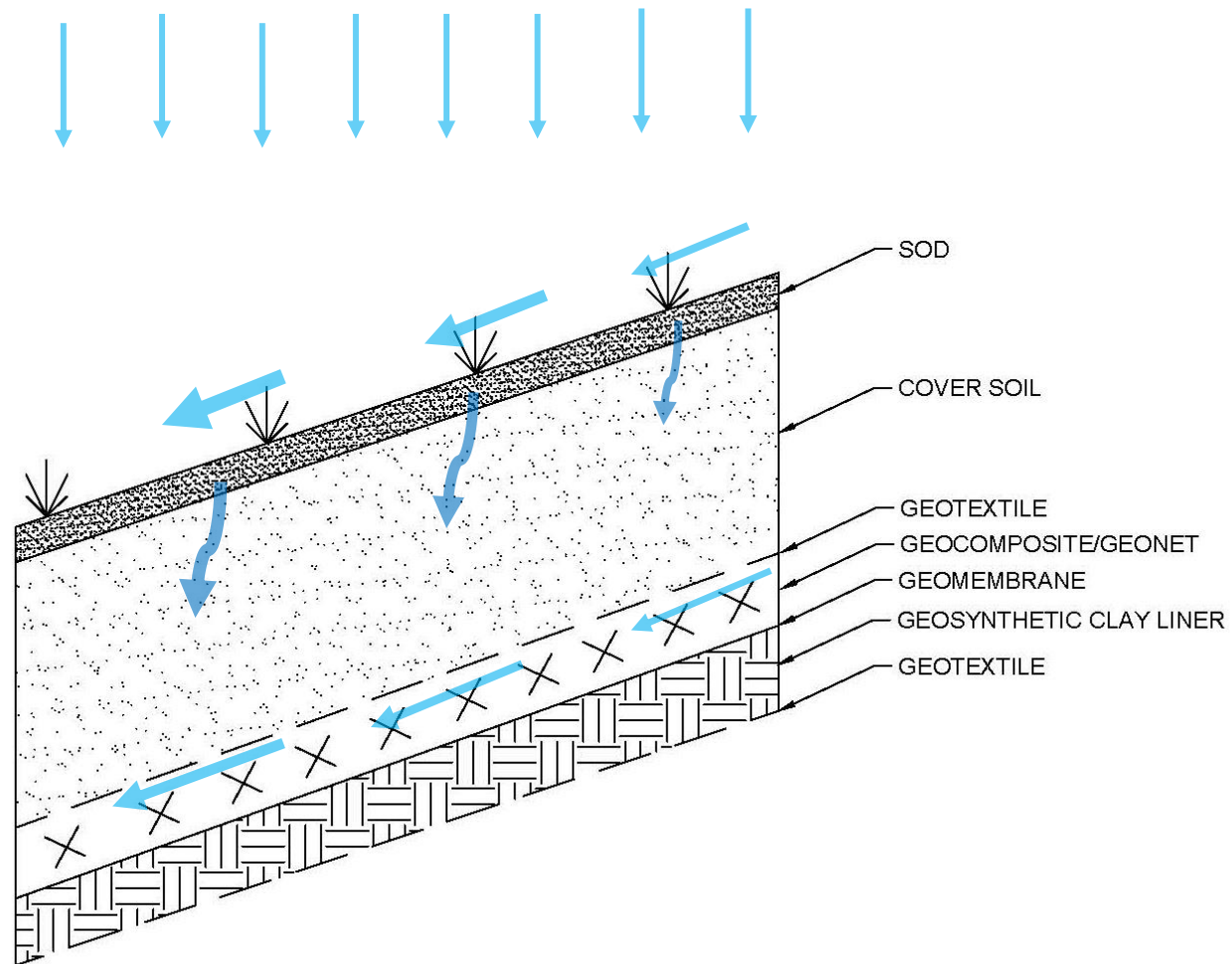
# Large Direct Shear



Low-pressure shear box  
 $\sigma_n = 50$  to 3,000 psf  
300 × 300 mm specimen  
 $\Delta = 75$  mm



High-pressure shear box  
 $\sigma_n = 1000$  to 28,000 psf  
(up to 58,000 psf on 150 by 150)  
300 × 300 mm specimen  
 $\Delta = 75$  mm



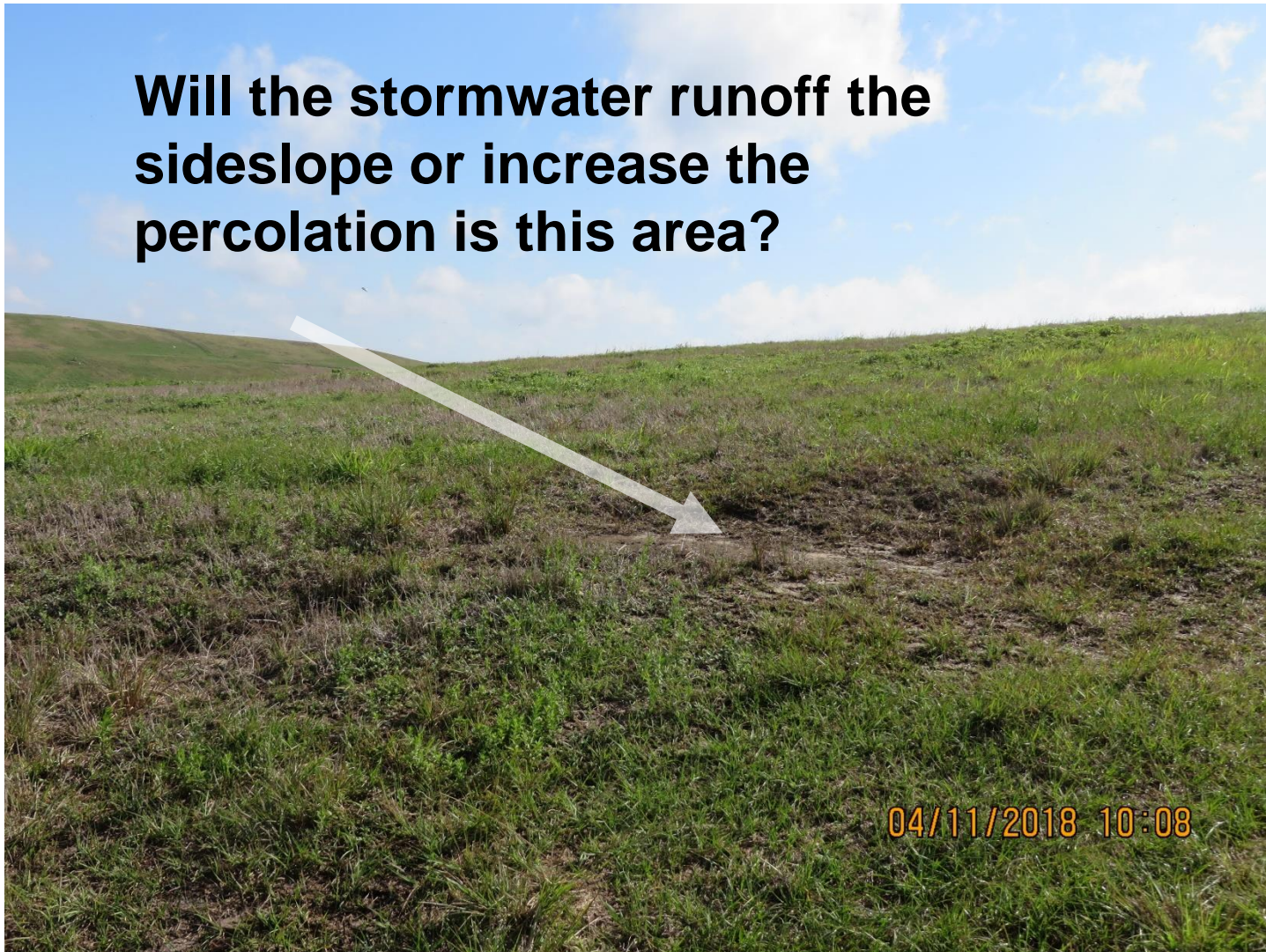
# What hydraulic conductivity ( $k$ ) to use within the calculation?

The lowest hydraulic conductivity soil within the cover soil profile.

- Topsoil?
- Drainage layer?
- Protective layer
- ***Use a conservative “ $k$ ”!!!!***

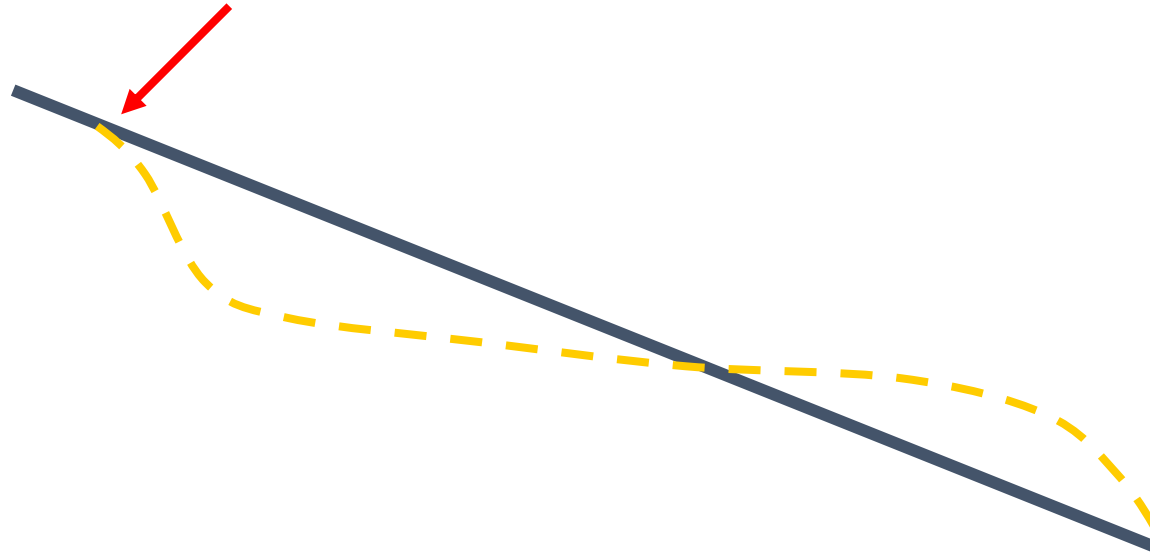


**Will the stormwater runoff the  
sideslope or increase the  
percolation in this area?**









**Sideslope Sloughing or Settlement**

## **BOB'S RULES OF LANDFILL CLOSURE**

**Any stormwater issue without being immediately address can quickly go from:**

- **A \$500 repair,**
- **To a \$5,000 repair,**
- **To a \$50,000 repair.**









# What Can we learn from examples?

- **Soil/CDN is overly saturated.**
- **What is the cause?**
  - **The above terrace is not removing the subsurface flow.**
  - **Clogging of the geotextile?**
  - **CDN is not draining**



**LESSONS LEARNED**

# What Can we learn from examples?

- **Soil/CDN is overly saturated.**
- **Slope failure?**
  - **Not a total veneer failure**
  - **Increased maintenance**
- **What can be done here?**
  - **Not much**
  - **Continued regular mowing**



**LESSONS LEARNED**



# Bob's Rule of Thumb?

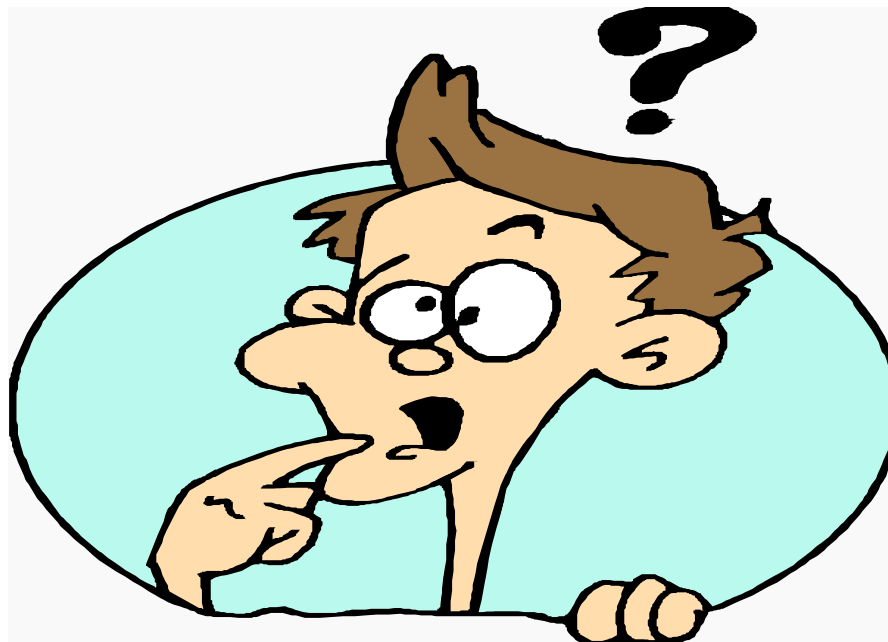
- **Sloughing within the upper portion of the slope -**
  - Failure within the upper terrace
- **Sloughing within the lower portion of the slope –**
  - CDN not draining
  - CDN is undersized



**LESSONS LEARNED**

- GDLs/CDNs are a high flow capacity drainage material
  - Only if they are protected from the infiltration of soil!
- Bring the liquid within the GDLs/CDNs to the discharge point and contain it there.
- GDLs/CDNs can be use to evacuate gases under the liner system.
- Final Note – The more critical their use within a design the greater the safety factor for the specified transmissivity.

**Thank you for attending!!**



# Contact Information

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# Electrical Leak Location (ELL) – Planning & Preparation

**Tuesday, January 16, 2024 at Noon CST**

Free to Industry Professionals

1.0 PDH

**Presenter:**

Andrew Colby

# Check out the FGI's Website



- Online PDH Program
- Audio and Video Podcasts
- Latest Specifications and Guidelines
- Installation Detail Drawings (PDF and DWG)
- Technical Papers and Journal Articles
- Webinar Library (available to view and download)
- ASTM Field and Laboratory Test Method Videos
- Pond Leakage Calculator
- Panel Weight Calculator
- Photo Gallery
- Member Directory
- Material and Equipment Guides
- Industry Events Calendar
- Women in Geosynthetics
- Spanish Webinars and Podcasts
- Geo-Engineering Pop Quizzes

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- #3 Civil Engineering Undergraduate Program**
- #5 Environmental Engineering Undergraduate Program**
- #2 Civil Engineering Graduate Program**
- #4 Environmental Engineering Graduate Program**
- #1 Online Master's Program**



Civil & Environmental Engineering  
The Grainger College of Engineering  
University of Illinois Urbana-Champaign

